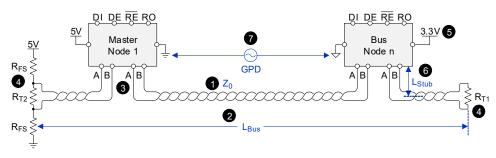
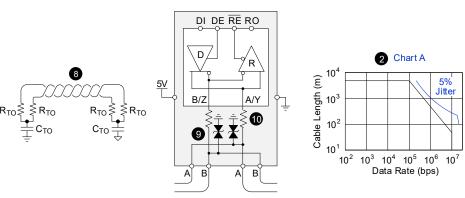


RS-485 Design Tips

This tutorial provides recommendations for quickly starting the design process with compatible RS-485 devices.





Ten Best Design Tips

Note: Each tip is referenced in the diagram by number.

- 1. Use the twisted-pair cable with the following: Z_0 = 120 Ω or 100 Ω
- 2. Determine maximum cable length, L_{Bus} , with Chart A.
- 3. Connect the bus nodes with the Daisy-chain.
- 4. Terminate one cable end with the following: $R_{T1} = Z_0$ Apply the failsafe biasing to the other end with the following:

$$R_{FS} = \left(\frac{V_{CC-min}}{V_{AB-idle}} + 1\right) \cdot k$$

 $k = 27.8\Omega$ for $Z_0 = 120\Omega$

 $k = 23.4\Omega$ for $Z_0 = 100\Omega$

Terminate this end with the following:

$$\mathsf{R}_{FS} = \frac{\mathsf{R}_{FS} \cdot \mathsf{Z}_0}{\mathsf{R}_{FS} - \mathsf{Z}_0}$$

- 5. You can operate 3V and 5V transceivers on the same bus.
- 6. Make the stub length no longer than the following:

$$L_{\scriptsize Stub} < 3 \cdot 10^{-4} \cdot t_r \cdot v$$

L_{Stub} = stub length (m)

 t_r = driver rise time (ns)

v = signal velocity in cable (%)

7. For GPD = \pm 7, use ISL315xE or RAA78815x For GPD > \pm 15V, use ISL324xx

For higher GPDs, use ISL31xxE + optocouplers

8. Terminate unused conductors with the following: R_{TO} = $Z_0/2$ and C_{TO} = $1\mu F$

9. For ESD, EFT, and Surge protection:
Use SM712 or read AN1976, AN1977, AN1978, and AN1979.

10.Limit transient current into the transceiver with the following: 20Ω carbon-composite or MELF resistors

Revision History

Revision	Date	Description
1.00	Nov 8, 2023	Initial release.

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Corporate Headquarters

TOYOSU FORESIA, 3-2-24 Toyosu, Koto-ku, Tokyo 135-0061, Japan www.renesas.com

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