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RENESAS SEMICONDUCTOR RELIABILITY REPORT

GROUP : RX111

DEVICE : R5F5111XXX

APPLICATION: Consumer / Industry

Quality Assurance Div. Renesas Electronics Corporation



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Table. Reliability test results (QFP)

Test Items	Reference	Test Conditions	Results Failure/Size	Comment
High Temperature Operating Life (HTOL)		Ta=125 ℃, Vccmax, 1000 hrs	0/22	
High Temperature Storage Life (HTSL) JESD22-A103		Ta=150 ℃, 1000 hrs	0/22	
Temperature Humidity bias (THB) (*1)	JESD22-A101	Ta=85 ℃, RH=85 %, Vccmax, 1000 hrs	0/22	
Temperature Cycling (TC) (*1)	JESD22-A104	Ta=-65 $℃$ to 150 $ℂ$, 300 cycles	0/22	
Latch-Up (LU)	JESD78	Pulse Current Injection, I=+/-150 mA	0/3	
Electrostatic discharge (ESD-HBM)		1.5 kΩ, 100 pF, +/-2000 V, 1 time	0/3	Class: 2
Electrostatic discharge (ESD-CDM)	JEITA ED-4701/302	+/-1000V,1time	0/3	Class: Equivalent to C2b
Solderability J-STD-002		245 ℃, 5 s, Solder coverage ≥95 %	0/5	
Resistance to Soldering Heat (PC)	JESD22-A113, J-STD-020	MSL3(Moisture Sensitivity Level 3)	0/22	

Basically qualification tests were performed using a representative product with the same wafer process and the same package structure .

^{*1)} With preconditioning per JESD22-A113, MSL 3
•It is tested to confirm that all the samples are satisfied with an individual product specification.



Table. Reliability test results (QFN)

Test Items	Reference	Test Conditions	Results Failure/Size	Comment
High Temperature Operating Life (HTOL)	JESD22-A108	Ta=125 ℃, Vccmax, 1000 hrs	0/22	
High Temperature Storage Life (HTSL)	JESD22-A103	Ta=150 ℃, 1000 hrs	0/22	
Temperature Humidity bias (THB) (*1)	JESD22-A101	Ta=85 ℃, RH=85 %, Vccmax, 1000 hrs	0/22	
Temperature Cycling (TC) (*1)	JESD22-A104	Ta=-65 $℃$ to 150 $ℂ$, 300 cycles	0/22	
Latch-Up (LU)	JESD78	Pulse Current Injection, I=+/-150 mA	0/3	
Electrostatic discharge (ESD-HBM)	JS-001	1.5 kΩ, 100 pF, +/-2000 V, 1 time	0/3	Class: 2
Electrostatic discharge (ESD-CDM)	JEITA ED-4701/302	+/-1000V,1time	0/3	Class: Equivalent to C2b
Solderability (SD) J-STD-002		245 ℃, 5 s, Solder coverage ≥95 %	0/5	
Resistance to Soldering Heat (PC) *1) With preconditioning per JESD	JESD22-A113, J-STD-020	MSL3(Moisture Sensitivity Level 3)	0/22	

Basically qualification tests were performed using a representative product with the same wafer process and the same package structure .

^{*1)} With preconditioning per JESD22-A113, MSL 3
•It is tested to confirm that all the samples are satisfied with an individual product specification.



Table. Reliability test results (LGA)

Test Items	Reference	Test Conditions	Results Failure/Size	Comment
High Temperature Operating Life (HTOL) JESD22-A108		Ta=125 ℃, Vccmax, 1000 hrs	0/22	
High Temperature Storage Life (HTSL) JESD22-A103		Ta=150 ℃, 1000 hrs	0/22	
Temperature Humidity bias (THB) (*1)	JESD22-A101	Ta=85 ℃, RH=85 %, Vccmax, 1000 hrs	0/22	
Temperature Cycling (TC) (*1)	JESD22-A104	Ta=-55 $^{\circ}$ to 125 $^{\circ}$, 500 cycles	0/22	
Latch-Up (LU)	JESD78	Pulse Current Injection, I=+/-150 mA	0/3	
Electrostatic discharge (ESD-HBM)	JS-001	1.5 kΩ, 100 pF, +/-2000 V, 1 time	0/3	Class: 2
Electrostatic discharge JEITA (ESD-CDM) ED-4701/30		+/-1000V,1time	0/3	Class: Equivalent to C2b
Resistance to Soldering Heat (PC)	JESD22-A113, J-STD-020	MSL3(Moisture Sensitivity Level 3)	0/22	

^{*1)} With preconditioning per JESD22-A113, MSL 3

Note:

Basically qualification tests were performed using a representative product with the same wafer process and the same package structure .

[•]It is tested to confirm that all the samples are satisfied with an individual product specification.

The failure rate of the device in an actual use condition can be estimated by the below procedure.

•Equation for the failure rate estimation (λ)

$$\lambda = \lambda b \times \pi T$$
 (FIT)

①Unique failure rate (λ b)

$$\lambda b = 3.8 \text{ FIT}$$

Unique failure rate at Ta=55 ℃ using 60 % confidence level.

②Temperature term (π T)

$$\pi T = \exp\{11600 \times Ea \times (1/(273+55)-1/(273+Ta))\}$$

Ea: Activation energy (eV)
Ta: Ambient temperature (℃)

πΤsim	π T simplified chart as Ea=0.7 eV											
Ta (°C) 40 50 55 60 65 70 75 80 85 90 100 110									110			
πТ	0.31	0.68	1	1.45	2.08	2.95	4.15	5.77	7.96	10.88	19.82	34.99

·MTTF (Mean Time To Failure)

$$MTTF = 1/\lambda$$



Reference about Renesas package code

Package type	Package code *1	
Lead type plastic package	QFP	PxQP
Non-lead type plastic package	QFN	PxQN
Grid array type plastic package	BGA	PxBG
	LGA	PxLG

^{*1.} First four digit

Table. Product list

Table	e. Product l	ıst					
No	Group	Product part number	Package code	No	Group	Product part number	Package code
1	RX111	R5F51111ADFK	PLQP0064G*	51	RX111	R5F51114ADLF	PWLG0064K*
2	RX111	R5F51111AGFK	PLQP0064G*	52	RX111	R5F51115ADLF	PWLG0064K*
3	RX111	R5F51113ADFK	PLQP0064G*	53	RX111	R5F51116ADLF	PWLG0064K*
4	RX111	R5F51113AGFK	PLQP0064G*	54	RX111	R5F51117ADLF	PWLG0064K*
5	RX111	R5F51114ADFK	PLQP0064G*	55	RX111	R5F51118ADLF	PWLG0064K*
6	RX111	R5F51114AGFK	PLQP0064G*	56	RX111	R5F5111JADLF	PWLG0064K*
7	RX111	R5F51115ADFK	PLQP0064G*	57	RX111	R5F51111ADLM	PWLG0036K*
8	RX111	R5F51115AGFK	PLQP0064G*	58	RX111	R5F51113ADLM	PWLG0036K*
9	RX111	R5F51116ADFK	PLQP0064G*	59	RX111	R5F5111JADLM	PWLG0036K*
10	RX111	R5F51116AGFK	PLQP0064G*	60	RX111	R5F51111ADNE	PWQN0048K*
11	RX111	R5F51117ADFK	PLQP0064G*	61	RX111	R5F51111AGNE	PWQN0048K*
12	RX111	R5F51117AGFK	PLQP0064G*	62	RX111	R5F51113ADNE	PWQN0048K*
13	RX111	R5F51118ADFK	PLQP0064G*	63	RX111	R5F51113AGNE	PWQN0048K*
14	RX111	R5F51118AGFK	PLQP0064G*	64	RX111	R5F51114ADNE	PWQN0048K*
15	RX111	R5F5111JADFK	PLQP0064G*	65	RX111	R5F51114AGNE	PWQN0048K*
16	RX111	R5F5111JAGFK	PLQP0064G*	66	RX111	R5F51115ADNE	PWQN0048K*
17	RX111	R5F51111ADFL	PLQP0048K*	67	RX111	R5F51115AGNE	PWQN0048K*
18	RX111	R5F51111AGFL	PLQP0048K*	68	RX111	R5F51116ADNE	PWQN0048K*
19	RX111	R5F51113ADFL	PLQP0048K*	69	RX111	R5F51116AGNE	PWQN0048K*
20	RX111	R5F51113AGFL	PLQP0048K*	70	RX111	R5F51117ADNE	PWQN0048K*
21	RX111	R5F51114ADFL	PLQP0048K*	71	RX111	R5F51117AGNE	PWQN0048K*
22	RX111	R5F51114AGFL	PLQP0048K*	72	RX111	R5F51118ADNE	PWQN0048K*
23	RX111	R5F51115ADFL	PLQP0048K*	73	RX111	R5F51118AGNE	PWQN0048K*
24	RX111	R5F51115AGFL	PLQP0048K*	74	RX111	R5F5111JADNE	PWQN0048K*
25	RX111	R5F51116ADFL	PLQP0048K*	75	RX111	R5F5111JAGNE	PWQN0048K*
26	RX111	R5F51116AGFL	PLQP0048K*	76	RX111	R5F51111ADNF	PWQN0040K*
27	RX111	R5F51117ADFL	PLQP0048K*	77	RX111	R5F51111AGNF	PWQN0040K*
28	RX111	R5F51117AGFL	PLQP0048K*	78	RX111	R5F51113ADNF	PWQN0040K*
29	RX111	R5F51118ADFL	PLQP0048K*	79	RX111	R5F51113AGNF	PWQN0040K*
30	RX111	R5F51118AGFL	PLQP0048K*	80	RX111	R5F5111JADNF	PWQN0040K*
31	RX111	R5F5111JADFL	PLQP0048K*	81	RX111	R5F5111JAGNF	PWQN0040K*
32	RX111	R5F5111JAGFL	PLQP0048K*	82	10(111	NOT DITTO NOT	i ii qitoo ioit
33	RX111	R5F51111ADFM	PLQP0064K*	83			
34	RX111	R5F51111AGFM	PLQP0064K*	84			
35	RX111	R5F51113ADFM	PLQP0064K*	85			
36	RX111	R5F51113AGFM	PLQP0064K*	86			
37	RX111	R5F51114ADFM	PLQP0064K*	87			
38	RX111	R5F51114AGFM	PLOP0064K*	88	+		
39	RX111	R5F51115ADFM	PLQP0064K*	89			
40	RX111	R5F51115AGFM	PLQP0064K*	90	1		
41	RX111	R5F51116ADFM	PLQP0064K*	91			
42	RX111	R5F51116AGFM	PLQP0064K*	92			
43	RX111	R5F51117ADFM	PLQP0064K*	93			
44	RX111	R5F51117AGFM	PLQP0064K*	94	1		
45	RX111	R5F51118ADFM	PLQP0064K*	95			
46	RX111	R5F51118AGFM	PLQP0004K*	96			
40 47	RX111	R5F51110AGFM	PLQP0064K*	97			
48	RX111	R5F5111JAGFM	PLQP0064K*	98			
40 49	RX111	R5F51111AGFM	PWLG0064K*	99			
+7	LVVTTT	IVOLOTITIANTL	IL MEGOOD4K	1177	1	i i	Ī