

## Product Change Notice (PCN)

**Subject:** Site addition of package assembly and final test

**Publication Date:** 6/2/2022

**Effective Date:** 3/1/2023

**Revision Description:**

Initial release

**Description of Change:**

*Renesas plans to add the site of assembly/final test for RZ/T1 320BGA to realize stable supply. Renesas would like to deliver product produced in the added site for your orders. However, booking part number is changed for identification because a part of package drawing is changed from current product. We would highly appreciate it if you could confirm the following items and approve our plan.*

**Table:**

Items	Additional site	Current
Company	Assembly: Advanced Semiconductor Engineering, Inc. FT: King Yuan ELECTRONICS CO., LTD.	Amkor Technology Japan, Inc.
Location	Assembly: Kaohsiung, Taiwan FT: Chu-Nan, Taiwan	Assembly: Hakodate, Japan FT: Kumamoto, Japan
Packaging	Change	No change
Tester	No change	No change
Test program	No change	No change

**Affected Product List:**

Please refer to "Product list" in appendix.

**Reason for Change:**

For stable supply of the product.

**Impact on Fit, Form, Function, Quality & Reliability:**

Package total thickness (max.) is changed from 2.3 mm to 1.75 mm and coplanarity (max.) is changed from 0.10 mm to 0.12 mm, because of assembly site change.

No impact on the fit, function, quality, and reliability.

**Product Identification:**

The product can be identified through part number, package marking, and packing label.

**Qualification Status:** Completed

**Sample Availability Date:** 6/1/2022 (WS sample can be delivered for evaluation)

**Device Material Declaration:** Available upon request

## Note:

1. Acknowledgement must be received by Renesas within 30 days or Renesas will consider the change as approved.
2. If timely acknowledgement is provided by Customer, then Customer shall have 90 days from the date of receipt of this PCN to make any objections to this PCN. If Customer fails to make objections to this PCN within 90 days of the receipt of the PCN then Renesas will consider the PCN changes as approved.
3. If customer cannot accept the PCN then customer must provide Renesas with a last time buy demand and purchase order.

**For additional information regarding this notice, please contact your Renesas sales representative.**

Product list:

R7S910002CBG#ACO	R7S910018CBG#ACO	R7S910045CBG#ACO	
R7S910006CBG#ACO	R7S910025CBG#ACO	R7S910046CBG#ACO	
R7S910007CBG#ACO	R7S910026CBG#ACO	R7S910047CBG#ACO	
R7S910011CBG#ACO	R7S910027CBG#ACO	R7S910048CBG#ACO	
R7S910013CBG#ACO	R7S910028CBG#ACO	R7S910051CBG#ACO	
R7S910015CBG#ACO	R7S910035CBG#ACO	R7S910052CBG#ACO	
R7S910016CBG#ACO	R7S910036CBG#ACO	R7S910055CBG#ACO	
R7S910017CBG#ACO	R7S910037CBG#ACO		

Added products:

R7S910002CBA#BCO	R7S910018CBA#BCO	R7S910045CBA#BCO	
R7S910006CBA#BCO	R7S910025CBA#BCO	R7S910046CBA#BCO	
R7S910007CBA#BCO	R7S910026CBA#BCO	R7S910047CBA#BCO	
R7S910011CBA#BCO	R7S910027CBA#BCO	R7S910048CBA#BCO	
R7S910013CBA#BCO	R7S910028CBA#BCO	R7S910051CBA#BCO	
R7S910015CBA#BCO	R7S910035CBA#BCO	R7S910052CBA#BCO	
R7S910016CBA#BCO	R7S910036CBA#BCO	R7S910055CBA#BCO	
R7S910017CBA#BCO	R7S910037CBA#BCO		

MOQ: 672 pcs

Package outline:

Current product					Additional product				
	Symbol	Dimension in Millimeters				Symbol	Dimension in Millimeters		
		Min.	Nom.	Max.			Min.	Nom.	Max.
Package size	D	16.80	17.00	17.20	Package size	D	16.80	17.00	17.20
Package size	E	16.80	17.00	17.20	Package size	E	16.80	17.00	17.20
Total thickness	A	-	-	2.30	Total thickness	A	-	-	<b>1.75</b>
Stand off	A1	0.35	0.40	0.45	Stand off	A1	0.35	0.40	0.45
Ball pitch	e	-	0.80	-	Ball pitch	e	-	0.80	-
Ball width	b	0.45	0.50	0.55	Ball width	b	0.45	0.50	0.55
Ball offset (Package)	x1	-	-	0.20	Ball offset (Package)	x1	-	-	0.20
Ball offset (Ball)	x2	-	-	0.08	Ball offset (Ball)	x2	-	-	0.08
Coplanarity	y	-	-	0.10	Coplanarity	y	-	-	<b>0.12</b>
Mold parallelism	y1	-	-	0.20	Mold parallelism	y1	-	-	0.20

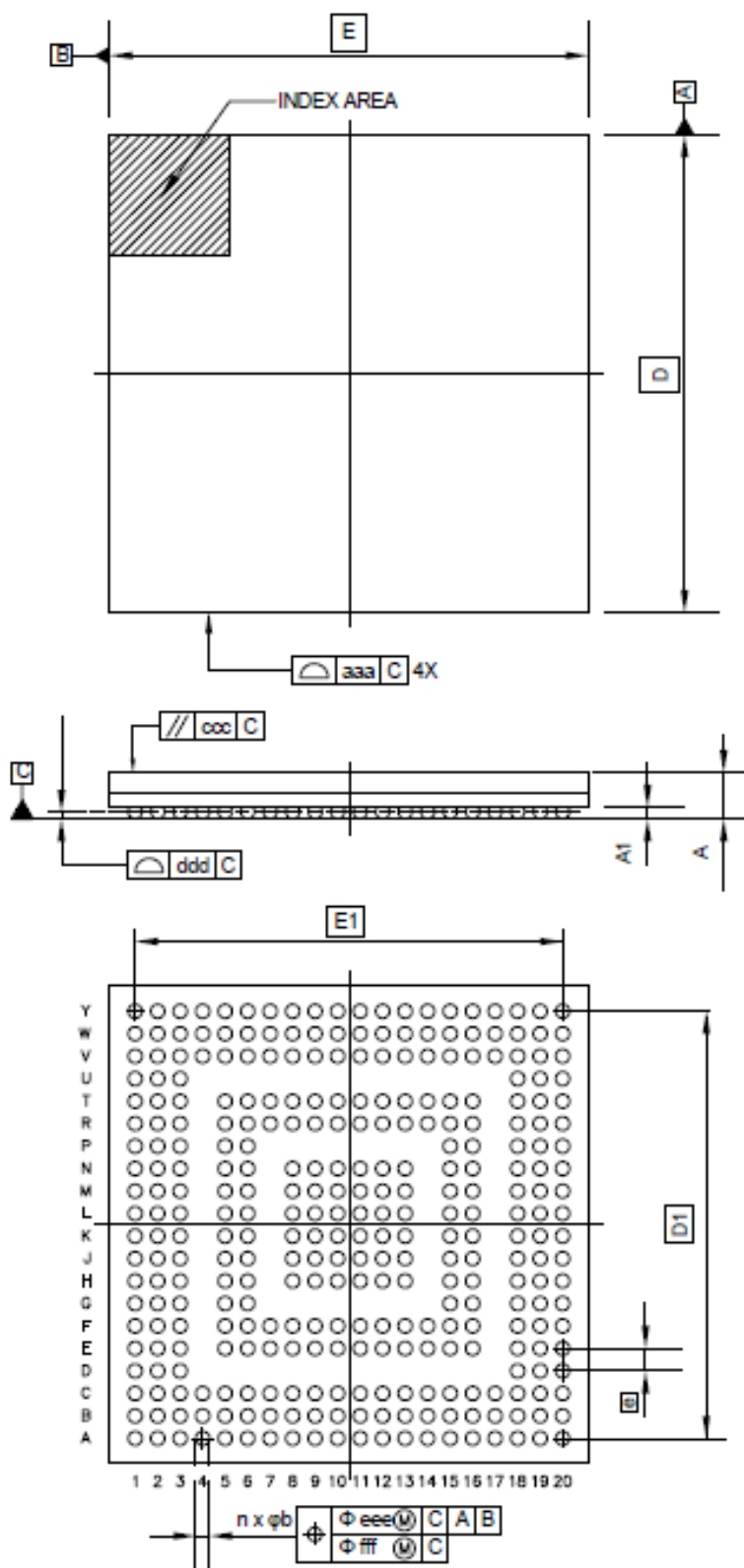
Package marking:

Current product	Additional product
<p>                     型名 Type Code → R7S9100XX                      トレースコード Trace Code → RZ/T1                      EIAコード EIA Code → *****XXXXX                      生産国コード Mark Country Origin → JAPAN                      インデックス INDEX → ARM                 </p>	<p>                     Type Code → XXXXXXXXXXXX                      Trace Code &amp; EAI Code → RZ/T1 XXXX                      Engineering Build (N/A for MP)                      YYWXXCXXX                      TAIWAN                      ARM                 </p>

**Packing label:**

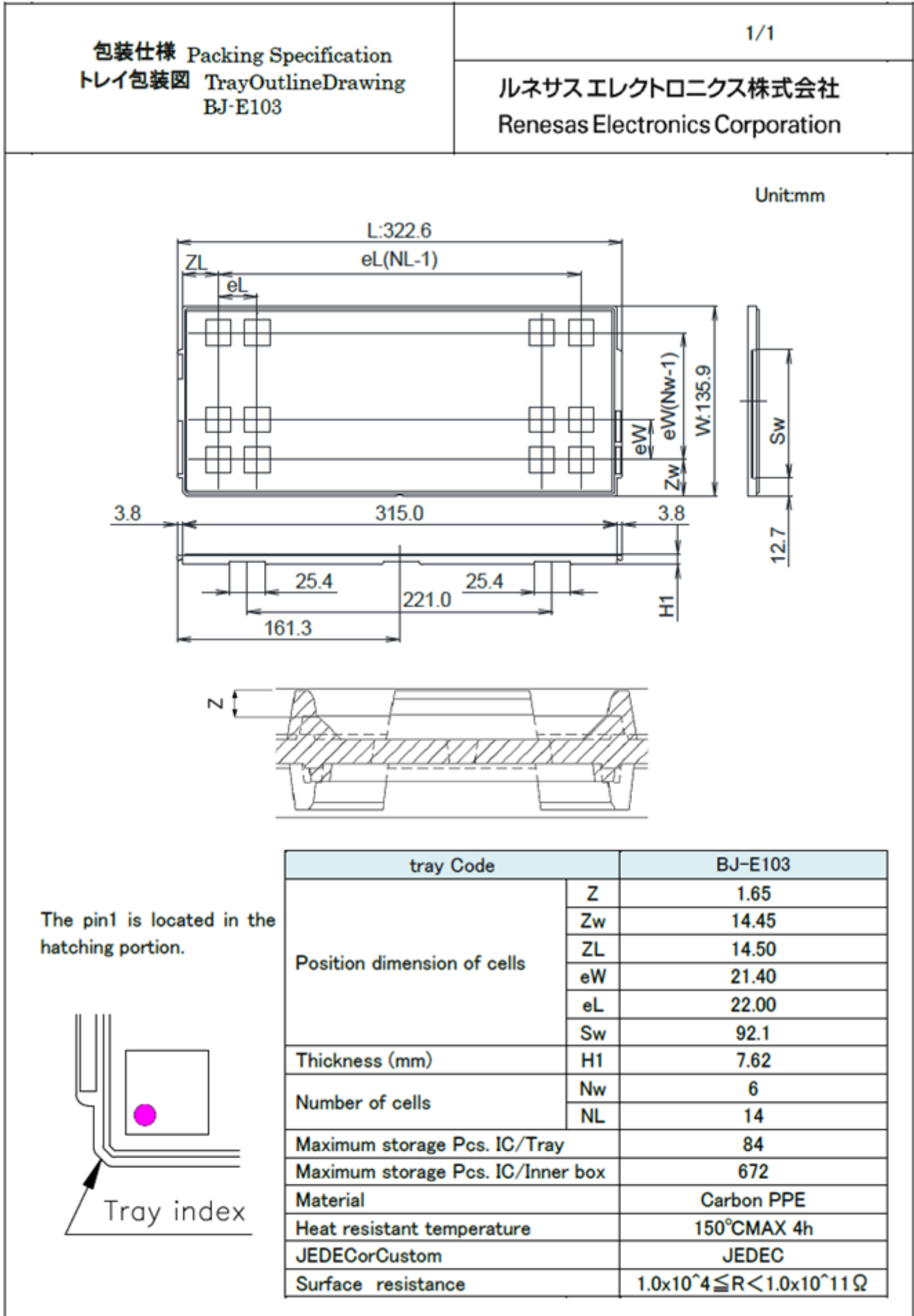
Current product	Additional product
D/N: R7S910XXCBG                      ACOWL01000 SPN: R7S910XXCBG#ACO ACOWL01000	D/N: R7S910XXCBA                      U03L SPN: R7S910XXCBA#BC0 BCOM503000
or	
D/N: R7S910XXCBG                      ACOWL02000 SPN: R7S910XXCBG#ACO ACOWL02000	

JEITA Package code	RENESAS code	MASS(TYP.)[g]
P-LFBGA320-17x17-0.80	PRBG0320GB-A	0.92

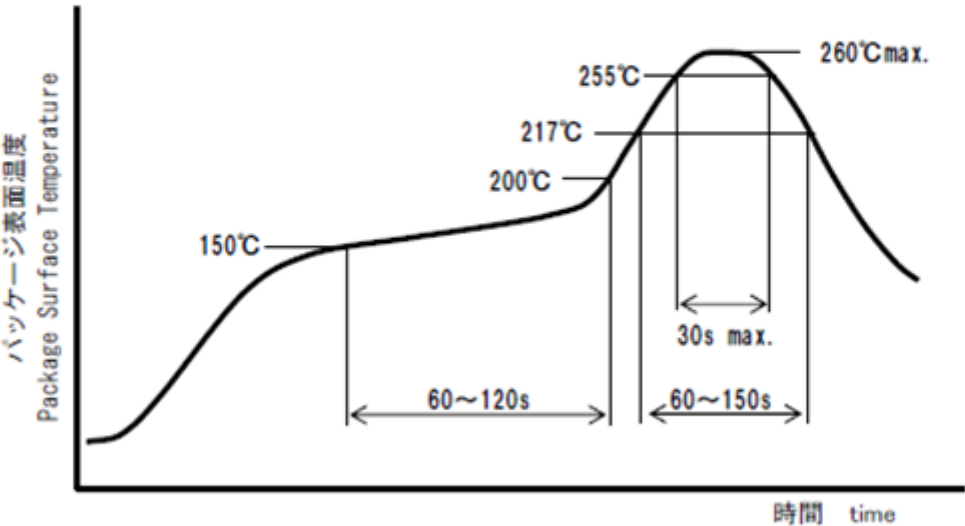


Reference Symbol	Dimension in Millimeters		
	Min.	Nom.	Max.
D	—	17.00	—
E	—	17.00	—
D1	—	15.20	—
E1	—	15.20	—
A	—	—	1.75
A1	0.35	—	—
b	0.45	0.50	0.55
e	—	0.80	—
aaa	—	—	0.20
ccc	—	—	0.20
ddd	—	—	0.12
eee	—	—	0.20
fff	—	—	0.08
n	—	320	—

## Packing Specification for additional product:



## Reflow Soldering Conditions for additional product:

実装条件 Mount Conditions リフローはんだ付け条件 Reflow Soldering Conditions	1/2 ルネサス エレクトロニクス株式会社 Renesas Electronics Corporation								
<p>リフローはんだ付け方式 Reflow Soldering Method            (IRリフロー炉、エアリフロー炉、エア+赤外線併用リフロー炉)            (IR Reflow Air Reflow IR+Air Reflow)</p> <p>防湿包装開封後は再吸湿を避けるため、防湿包装開封後の保管条件以内に、下記条件にてリフローはんだ付けを行ってください。            また、それ以上経過した場合はベーク条件で示すベーク処理を行ってください。</p> <p>Please perform reflowing with following conditions within prescribed storage time after opening the moisture-proof packing in order not to make products be re- moisturized.            If the time after opening the moisture-proof packing exceeds prescribed storage conditions, prescribed bake is necessary.</p> <p>1) 部品耐熱性 Heat Resistance            &lt;耐熱温度 Heat resistance temperature :260℃&gt;</p> <table border="1" data-bbox="268 976 1326 1317"> <tbody> <tr> <td>最高リフロー温度(パッケージ表面温度) Maximum temperature (Package surface temperature)</td> <td>260℃以下 Maximum 260℃</td> </tr> <tr> <td>255℃以上の時間 Over 255℃ Time</td> <td>30s 以下 ≤ 30 seconds</td> </tr> <tr> <td>217℃以上の時間 Time of temperature higher than 217℃</td> <td>60～150s 60 - 150 seconds</td> </tr> <tr> <td>プリヒート温度 150℃～200℃の時間 Preheating time at 150℃ to 200℃</td> <td>60～120s 60 - 120 seconds</td> </tr> </tbody> </table>  <p style="text-align: center;">リフローはんだ付けプロファイル Reflow Soldering Profile</p>		最高リフロー温度(パッケージ表面温度) Maximum temperature (Package surface temperature)	260℃以下 Maximum 260℃	255℃以上の時間 Over 255℃ Time	30s 以下 ≤ 30 seconds	217℃以上の時間 Time of temperature higher than 217℃	60～150s 60 - 150 seconds	プリヒート温度 150℃～200℃の時間 Preheating time at 150℃ to 200℃	60～120s 60 - 120 seconds
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2)リフロー回数 : 3回以下 (防湿包装開封後の保管条件以内)

Reflowing times: Maximum 3 times (Within prescribed time after opening moisture-proof packing.)

3) リフロー雰囲気: エアーもしくは窒素(N2)

Reflowing atmosphere: Air or nitrogen atmosphere(N2)



## Storage Conditions After Opening Moisture-Proof Packing for additional product:

<b>実装条件 Mount Conditions</b> <b>防湿包装開封後保管条件</b> <b>Storage Conditions After Opening</b> <b>Moisture-Proof Packing</b>	1/1												
<b>ルネサス エレクトロニクス株式会社</b> <b>Renesas Electronics Corporation</b>													
<p>防湿包装開封後の保管について Storage after opening moisture-proof packing</p> <p>防湿包装開封後はパッケージの吸湿を避けるため、下記条件にて保管してください。 After opening moisture-proof packing, semiconductor devices must be stored under the following conditions to prevent moisture absorption by the packages.</p> <table border="1" data-bbox="272 651 1295 1160"> <thead> <tr> <th data-bbox="272 651 488 741">項目 Item</th> <th data-bbox="488 651 748 741">条件 Condition</th> <th data-bbox="748 651 1295 741">備考 Note</th> </tr> </thead> <tbody> <tr> <td data-bbox="272 741 488 837">温度 Temperature</td> <td data-bbox="488 741 748 837">5°C~30°C 5 - 30°C</td> <td data-bbox="748 741 1295 837"></td> </tr> <tr> <td data-bbox="272 837 488 934">湿度 Humidity</td> <td data-bbox="488 837 748 934">60%RH 以下 ≤60%RH</td> <td data-bbox="748 837 1295 934"></td> </tr> <tr> <td data-bbox="272 934 488 1160">時間 ※ Time</td> <td data-bbox="488 934 748 1160">168 時間以内 ≤168 hours</td> <td data-bbox="748 934 1295 1160">           ※ 開封後～最終リフローはんだ付け完了までの時間            The time from the point the packaging is opened until the last device reflowing has been completed.         </td> </tr> </tbody> </table>		項目 Item	条件 Condition	備考 Note	温度 Temperature	5°C~30°C 5 - 30°C		湿度 Humidity	60%RH 以下 ≤60%RH		時間 ※ Time	168 時間以内 ≤168 hours	※ 開封後～最終リフローはんだ付け完了までの時間 The time from the point the packaging is opened until the last device reflowing has been completed.
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