User Manual

DA14531 USB Development Kit
Hardware

UM-B-125

Abstract
This document outlines the system design, configuration options, and supported features of DA14531 USB Development Kit revC/D (376-13-C or D).
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1 Terms and Definitions

CIB  Communication Interface Board
DCR  Direct Current Resistor
DMIPS Dhrystone Million Instructions per Second
ESR  Effective Series Resistance
GPIO General Purpose Input Output
I^2C Inter-Integrated Circuit
JTAG Join Test Action Group
LDO  Low Dropout
MISO Master In Slave Out
MOSI Master Out Slave In
OTP  One Time Programmable
OVP  Over Voltage Protection
PC   Personal Computer
PCB  Printed Circuit Board
PCBA Printed Circuit Board Assembly
PLL  Phase-Locked Loop
QSPI Quad Serial Peripheral Interface
RF   Radio Frequency
RFIO Radio Frequency Input Output
SDK  Software Development Kit
SIMO Single-Inductor Multiple-Output
SMA Sub-Miniature version A
SMD  Surface-Mount Device
SoC  System on Chip
SOIC Small Outline Integrated Circuit
SPI  Serial Peripheral Interface
SW   Software
UART Universal Asynchronous Receiver-Transmitter
USB  Universal Serial Bus

2 References

3 Introduction

This document describes Dialog’s DA14531 USB Kit (board reference number 376-13-C or D). This kit offers a low-cost development board with basic functionality. The development kit is implemented on a single PCB. The block diagram, the actual board, the various sections and settings as well as the connectivity are presented. The purpose of this cost-effective USB kit is to provide users with the capability for:

- Software development
- Programming DA14531 via JTAG or UART using Dialog's DA14531 SDK
- Connecting MikroBUS™ modules

Notice: There are no functional differences between revision C and revision D. Improvement on PCB solder mask is applied on revision D for improving production yield.

Figure 1: DA14531 USB Kit

4 System Overview

4.1 Features

The features of DA14531 USB kit include:

- Highly integrated DA14531 Bluetooth® Smart SoC from Dialog Semiconductor
- Access on GPIOs provided from the chip, when no MikroBUS™ is plugged in
- The ability to be connected directly to PC USB without extra cables
- Reset push button
- General purpose LED and button
- Using USB LDO 3V3 as a power source
- Unpopulated coin cell battery holder as a powering option
- JTAG and UART interface over USB (on-board SEGGER J-Link)
- 2 Mbit SPI flash on board
- 2.4GHz printed antenna and option for SMA connector
- 32 MHz main crystal and option for 32.768 kHz low-power crystal
- Low cost
- Compact design
4.2 System and Components Description (Top View)

This USB development kit is based on the DA14531 SoC in an FCGQFN-24 package. The marked and numbered sections of the system are:

1. Type-A USB connector (J1)
2. OVP Circuit
3. LDO 3.3 V (U3)
4. Unpopulated power selection header (J2)
5. J-Link status LED (green)
6. Reset button (SW1)
7. User button (SW2)
8. Debug interface μController (U4)
9. Inverter for J-Link reset (U6)
10. Multiplexer for 1-pin UART (U5)
11. System configuration DIP-switch (S1)
12. Unpopulated MikroBus™ socket (or breakout header in general)
13. 2 Mbit SPI Flash (U2)
14. Unpopulated 32.468 kHz crystal (Y2)
15. DA14531 Bluetooth® Smart SoC
16. 32 MHz crystal
17. Printed Antenna
18. GND test-point
19. Unpopulated SMA connector (J5)
20. User LED (orange)
4.3 System and Components Description (Bottom View)

The bottom side of the USB development kit provides information about the MikroBus™ pins assignment, the SEGGER ID, and the date code. Test points have been placed for monitoring various signal behaviors and voltage levels of the components. The marked and numbered sections of the system are:

21. Unpopulated resistor for bypass mode
22. GPIO numbers (add P0_ before the number for the full name)
23. J-Link debugger serial number
24. Production Date Code (See Appendix D)
25. Pads to solder a coin cell holder
5 USB Kit System

5.1 Overview

- Board name/number:
  - DA14531 USB development kit/376-13-C or D
- SoC:
  - DA14531 in FCGQFN-24 package
- Flash memory:
  - AT25DF021A (or MX25R2035F), 2 Mbit, QSPI Flash Memory in 8-pin U-SON (2 mm × 3 mm) package. Note that it is accessed in plain SPI mode.
  - 3.3 V power supply ($V_{HIGH}$)
- Clock inputs:
  - 32 MHz crystal
  - Optional low power 32.768 kHz crystal
- Power
  - 3.3 V LDO powering $V_{HIGH}$ on DA14531 (buck mode configuration)
- Ports:
  - USB port for debugging purposes
- Interfaces:
  - UART-J-Link CDC UART Port (listed under Ports in Device Manager)
  - JTAG-J-Link Driver (listed under Universal Serial Bus Controllers in Device Manager)
  - DIP switch to select between interfaces and isolate the signals for accurate power measurements
- Connectivity expansion connectors:
  - One MikroBUS™ module can be plugged to J3/J4. Note that most GPIOs are already used for booting and debugging, so compatibility with any random Click™ board is not guaranteed
5.2 DA14531 System

Dialog’s DA14531 is an ultra-low power SoC integrating a 2.4 GHz Bluetooth Low Energy transceiver and an ARM® CortexM0+™ microcontroller with 48 kB RAM and 32 kB One-Time Programmable (OTP) ROM. It can be used as a standalone application processor or as a data pump in hosted systems.

The DA14531 SoC also includes a cryptography engine, a power management unit, digital and analog peripherals, and a radio transceiver.

The DA14531 has dedicated hardware for the Link Layer implementation of BLE and interface controllers for enhanced connectivity capabilities. The radio transceiver, the baseband processor, and the qualified Bluetooth® low energy stack is fully compliant with the Bluetooth® Low Energy 5.1 standard.

![Figure 4: Block diagram of DA14531 USB Development Kit](image)

The DA14531 SoC power management subsystem consists of:

- **V_HIGH**: LDO/Battery input (buck configuration, default is 3.3 V from LDO)
  - A 2.2 μF decoupling capacitor (C1) is required close to the pin
- **V_LOW**: 1.1 V typical output (buck configuration)
  - A 10 μF decoupling capacitor (C2) is required close to the pin
- The inductor needed for DC-DC operation is placed externally. A low DCR 2.2 μH inductor (L1) is connected between LX and V_LOW pins

![Figure 5: DA14531 Section Schematic](image)
5.3 DA14531 GPIO Assignment

Most of the available signals are utilized or extracted on the breakout connectors. Table 1 shows the pin assignment on the development kit peripheral function and the related pin name on the FCGQFN24 package of the DA14531.

Table 1: DA14531 USB Development Kit Pin Assignment

<table>
<thead>
<tr>
<th>GPIOs</th>
<th>UART 2-wires</th>
<th>JTAG</th>
<th>SPI Flash</th>
<th>Full UART</th>
<th>XTAL 32KHz</th>
<th>Single UART</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>P0_0</td>
<td>UTX (Note 1)</td>
<td>SWDIO (Note 1)</td>
<td>MOSI</td>
<td>UTX (Note 1)</td>
<td>UTX/URX (Note 1)</td>
<td>SW1/RESET</td>
<td></td>
</tr>
<tr>
<td>P0_1</td>
<td>URX (Note 1)</td>
<td>/CS</td>
<td>URX (Note 1)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_2</td>
<td></td>
<td>SWCLK</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_3</td>
<td></td>
<td>MISO</td>
<td>UCTS (Note 1)</td>
<td>XTAL (Note 1)</td>
<td>UTX/URX (Note 1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_4</td>
<td></td>
<td>SCK</td>
<td>URTS (Note 1)</td>
<td>XTAL (Note 1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_5</td>
<td></td>
<td>SWDIO (Note 1)</td>
<td></td>
<td>UTX/URX</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_6</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_7</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_8</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_9</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>LED</td>
<td></td>
</tr>
<tr>
<td>P0_10</td>
<td></td>
<td>SWDIO</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>P0_11</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>BUTTON</td>
<td></td>
</tr>
</tbody>
</table>

Note 1: This option is available for the pin and can be implemented on the board but requires software, hardware, and/or OTP modifications.
5.4 Default Configuration

Since GPIOs P0_0 to P0_6 support multiple functions, the default system is limited to a subset of the possible options. Figure 6 shows the default DIP switch configuration.

![Figure 6: Default DIP Switch Configuration](image)

This allows the system to boot from external flash or 1-wire UART and communicate through JTAG for debugging.

Table 2: Default Configuration DIP Settings

<table>
<thead>
<tr>
<th>DIP number</th>
<th>DA14531 GPIO</th>
<th>Related Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>P0_0</td>
<td>QSPI MOSI</td>
</tr>
<tr>
<td>4</td>
<td>P0_1</td>
<td>QSPI CS</td>
</tr>
<tr>
<td>10</td>
<td>P0_2</td>
<td>SWD CLK</td>
</tr>
<tr>
<td>5</td>
<td>P0_3</td>
<td>QSPI MISO</td>
</tr>
<tr>
<td>3</td>
<td>P0_4</td>
<td>QSPI CLK</td>
</tr>
<tr>
<td>12</td>
<td>P0_5 (enable)</td>
<td>1-wire UART</td>
</tr>
<tr>
<td>11</td>
<td>P0_10</td>
<td>SWD DIO</td>
</tr>
</tbody>
</table>
5.5 1-wire Bootable UART

Since most UART communication is typically half-duplex, it is possible to use a single pin for both the Rx and the Tx channel. DA14531 has dedicated hardware that supports this function and two related boot steps predefined. An analog multiplexer shown in Figure 7 (controlled by position #12 on the DIP switch) connects the UART signals to P0_5 (which is the first option on boot sequence for 1-wire UART).

The external Tx is connected to the external Rx through a 1 K series resistor. This means that any data transmitted from the host PC will be repeated (looped-back) to the Rx channel. Dialog’s SmartSnippets Toolbox will automatically filter out the looped data. Non-Dialog tools should take precautions for this.

The host serial port settings required are:

- Baud rate 115.2 kbps
- 8 bits
- No parity
- 1 stop bit

![Figure 7: Single Pin UART Multiplexer](image-url)
5.6 Optional 2-/4-Wire UART

It is possible to use a 2-wire of 4-wire UART for booting or other activities, but it is not possible to boot from the SPI flash in this configuration. To enable the UART and also disable SPI, it is required to modify the DIP switch as shown in Figure 8.

![Figure 8: DIP Switch Configuration for UART](image)

The flow control signals (RTS and CTS) are not needed for booting.

**Table 3: UART Configuration DIP Settings**

<table>
<thead>
<tr>
<th>DIP number</th>
<th>DA14531 GPIO</th>
<th>Related Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>P0_0</td>
<td>UART Tx</td>
</tr>
<tr>
<td>8</td>
<td>P0_1</td>
<td>UART Rx</td>
</tr>
<tr>
<td>6</td>
<td>P0_3</td>
<td>UART CTS</td>
</tr>
<tr>
<td>7</td>
<td>P0_4</td>
<td>UART RTS</td>
</tr>
</tbody>
</table>

The host serial port settings required are:

- Baud rate 115.2 kbps
- 8 bits
- No parity
- 1 stop bit

For more details check application note AN-B-052 ([2]) and AN-B-072 ([3]).
5.7 Crystals

The DA14531 SoC has two Digitally Controlled Crystal Oscillators, one at 32 MHz (XTAL32M) and the other at 32.768 kHz (XTAL32K). XTAL32K has no trimming capabilities and is used as the clock for low power sleep modes, while XTAL32M can be trimmed.

XTAL32K is by default left unpopulated, because it cannot be used together with an SPI flash connected to the same GPIOs. The internal RCX low power oscillator is capable to operate with reasonable accuracy in most practical cases. XTAL32K may be required for applications that need to have higher accuracy in low power clock timekeeping or as the source for a Real Time Clock. In that case the crystal can be populated but the on-board flash will not be usable as a boot device. The firmware in that case can reside on the OTP memory. Using external flash at different pins as boot device is also possible with the use of a suitable bootloader in OTP memory.

The crystals selected for the basic development kit are specified in Table 4 and Table 5.

Table 4: Y1 (32 MHz Crystal) Characteristics

<table>
<thead>
<tr>
<th>Reference Designator</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part Number</td>
<td>XRCGB32M000F1H00R0</td>
</tr>
<tr>
<td>Frequency</td>
<td>32 MHz</td>
</tr>
<tr>
<td>Accuracy</td>
<td>±10 ppm</td>
</tr>
<tr>
<td>Load Capacitance (CL)</td>
<td>6 pF</td>
</tr>
<tr>
<td>Equivalent Series Resistance (ESR)</td>
<td>60 Ω</td>
</tr>
<tr>
<td>Drive Level (PD)</td>
<td>150 μW</td>
</tr>
</tbody>
</table>

Table 5: Y2 (32 kHz Crystal) Characteristics

<table>
<thead>
<tr>
<th>Reference Designator</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part Number</td>
<td>SC20S-7PF20PPM</td>
</tr>
<tr>
<td>Frequency</td>
<td>32.768 KHz</td>
</tr>
<tr>
<td>Accuracy</td>
<td>±20 ppm</td>
</tr>
<tr>
<td>Load Capacitance (CL)</td>
<td>7 pF</td>
</tr>
<tr>
<td>Shunt Capacitance (C0)</td>
<td>1.3 pF</td>
</tr>
<tr>
<td>Motional Resistance (ESR)</td>
<td>70 kΩ max</td>
</tr>
<tr>
<td>Drive Level (PD)</td>
<td>0.1 μW max</td>
</tr>
</tbody>
</table>
5.8 Antenna and RF Port

A printed ZOR-antenna (ANT1) is used by default as the radiating element for the DA14531 USB development kit. For more details please refer to the application note AN-B-027 ([4]).

To perform conducted RF measurements, please proceed to:

- Remove Z5
- Assemble Z4, 10 pF
- Assemble J5, SMA 50 Ω board edge type SMT female connector (Cinch Connectivity solutions Johnson 142-0761-861)

![Figure 9: RF Section](image)

RF measurements were performed to increase the efficiency of the antenna. The values of the RF matching components are shown in Table 6.

Table 6: RF Components Names and Values

<table>
<thead>
<tr>
<th>Component Name</th>
<th>Component Value</th>
<th>Manufacturer Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Z1</td>
<td>1.6 nH</td>
<td>LQP15MN1N5W02D</td>
</tr>
<tr>
<td>Z2</td>
<td>2.4 pF</td>
<td>GJM1555C1H2R4BB01D</td>
</tr>
<tr>
<td>Z3</td>
<td>-</td>
<td>Not populated</td>
</tr>
</tbody>
</table>
5.9 SPI Data Flash Memory (U2)

The DA14531 USB development kit includes an external SPI Data Flash memory (Figure 10).

The selected flash for the DA14531 USB development kit is a 2Mbit Dialog Semiconductor AT25DF021A-MAHN-T or Macronix MX25R2035FZUIL0. (Check Appendix D)

The DA14531 USB development kit can also support other types of external SPI flash in USON-8 2 mm × 3 mm, SOIC-8 150 mil, and SOIC-8 208 mil packages (Figure 11).
5.10 Reset Circuit

The DA14531 can allocate the power-on-reset input to any GPIO using high or low polarity. This configuration is done by the application software after the boot sequence has finished. However, the only option for a hardware reset before the boot sequence has started is fixed to P0_0 with a high polarity. Since hardware reset is important for development, SW1 is by default connected to P0_0 with high polarity (Figure 12).

There is also an option to connect the button SW1 to GPIO P0_8 through resistor R17. The JTAG debugger can also drive a hardware reset (T_RST through resistor R48).

![Figure 12: Reset Circuit](image)

![Figure 13: RESET Push Button (SW1)](image)
5.11 General Purpose Push Button

The general purpose push button SW2 is connected by default to GPIO P0_11 and can be connected to P0_10 by soldering resistor R33 (Figure 14).

Figure 14: General Purpose Push Button

Figure 15: General Purpose Push Button SW2
5.12 Debugging Port DIP Switch

DIP-switch S1 serves a triple purpose (Table 7):

- Allows selection between SPI-Flash and UART as booting options (sharing the same GPIOs)
- Place all switches in the “OFF” position so that the sleep current can be measured accurately
- Place some switches in “OFF” position so that the signals can be used for other purposes. For example, if we need more than two analog inputs, these are restricted to use P0_1 or P0_2, assuming the other two options (P0_3 and P0_4) are already utilized.

Table 7: DIP Switch Configuration

<table>
<thead>
<tr>
<th>DIP number</th>
<th>DA14531</th>
<th>Related Function</th>
<th>Default State</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>VBAT_HIGH (VHIGH)</td>
<td>Ext. FLASH power</td>
<td>ON</td>
</tr>
<tr>
<td>2</td>
<td>P0_0</td>
<td>QSPI MOSI</td>
<td>ON</td>
</tr>
<tr>
<td>3</td>
<td>P0_4</td>
<td>QSPI CLK</td>
<td>ON</td>
</tr>
<tr>
<td>4</td>
<td>P0_1</td>
<td>QSPI CS</td>
<td>ON</td>
</tr>
<tr>
<td>5</td>
<td>P0_3</td>
<td>QSPI MISO</td>
<td>ON</td>
</tr>
<tr>
<td>6</td>
<td>P0_3</td>
<td>UART CTS</td>
<td>OFF</td>
</tr>
<tr>
<td>7</td>
<td>P0_4</td>
<td>UART RTS</td>
<td>OFF</td>
</tr>
<tr>
<td>8</td>
<td>P0_1</td>
<td>UART Rx</td>
<td>OFF</td>
</tr>
<tr>
<td>9</td>
<td>P0_0</td>
<td>UART Tx</td>
<td>OFF</td>
</tr>
<tr>
<td>10</td>
<td>P0_2</td>
<td>SWD CLK</td>
<td>ON</td>
</tr>
<tr>
<td>11</td>
<td>P0_10</td>
<td>SWD DIO</td>
<td>ON</td>
</tr>
<tr>
<td>12</td>
<td>P0_5 (enable)</td>
<td>1-wire UART</td>
<td>ON</td>
</tr>
</tbody>
</table>
5.13 MikroBUS™ Module

The DA14531 USB development kit supports MikroBUS™ modules. Two 8-pin 2.54 mm sockets shall be installed on J3 and J4. A possible female socket type is Sullins Connector Solutions PPTC081LFBN-RC.

Figure 18 shows the notch on the silkscreen which indicates the correct placement for the module. For more information, please check MikroBus™ standard specifications.

The pin assignment is printed at the bottom side of the DA14531 USB kit (Figure 19).

A MikroBUS™ module requires a power supply of 5 V, 3.3 V or both, depending on the module. The voltage for the 5.0 V MikroBUS™ pins is taken from the output of the OVP circuit. The 3.3 V pin is driven from the output of the LDO, which also feeds the debugger section and V_HIGH pin on DA14531.

The current measurement point (J2, see section 5.18) allows the total current flowing from the LDO to DA14531 and any MikroBUS™ peripherals to be measured.
Notice: There are wrong labels on bottom side of MikroBus™ headers, (also check Known issues):
- The label of J3, pin 1 is indicated as P0_6 whereas the pin is connected to pin P0_1
- The label of J4, pin 3 is indicated as P0_1 whereas the pin is connected to pin P0_6

5.14 User Controlled LED
A general-purpose LED (D7, orange) is assigned to GPIO P0_9 (Figure 20). It can be disabled by removing resistor R15.

5.15 GND Test Point
The ground clip of an oscilloscope can be attached to the test point TP28.
5.16 Over Voltage Protection Circuit (OVP)

The DA14531 USB development kit can be used as a portable standalone device. The power supply can be a power bank or a mobile charger. Figure 22 shows the schematic of the OVP circuit. Overvoltage can be caused not only by the connection of an unsuitable charger, but also from transient voltage surge caused by insertion of a long-length cable. For a normal operation of the DA14531 USB development kit, the input voltage should be between 4.75 V and 5.25 V, as defined in the USB standard, electrical specification.

The OVP circuit can protect the device from transient or permanent overvoltage up to 20 V. When activated, it will disconnect VBUS from VBUS_IN until the condition that caused the activation is corrected. Note that it will not protect the DA14531 USB development kit from an erroneous insertion of power with inverted polarity.

![Over Voltage Protection Circuit](image)

**Figure 22: Over Voltage Protection Circuit**
5.17 Debug Interface (U4)

Two debugging options (JTAG/UART) are available on the DA14531 SoC and both are implemented with the SAM3U2CA microprocessor (U4) (Figure 23), running the SEGGER J-Link-OB firmware.

The functions served by U4 are:
- SWD debugger interface (SEGGER J-Link-OB)
  - SWCLK connected to DA14531 P0_2
  - SWDIO connected to DA14531 P0_10
- UART connection (for 1-pin, 2-pin, or 4-pin)
- A hardware reset on DA14531 can be asserted through the T_RESETn signal

The UART port supports hardware flow control (RTS/CTS). It is detected automatically by the J-Link-OB firmware, regardless of the setting on the host machine terminal. The behavior of the UART interface depends on the implementation in the J-Link-OB firmware and is subject to changes by SEGGER Microcontroller © with updates to the firmware. For troubleshooting the possible issues with the JTAG Debugger, see the DA14531 datasheet ([1]). For troubleshooting the possible issues with the serial port, see AN-B-072 ([3]).

The JTAG operating status is indicated via LED D8 (blinking when there is activity).

The SAM3U2CA (U4) chip is supplied with 3.3 V from U3. A 12 MHz crystal (Y3) is required for the chip operation. U6 inverts T_RESETn to generate an active high signal (T_RST).

![Figure 23: Debugging Processor - UART and JTAG Interface (U4)]
5.18 Power Measurements

If the power consumption of the DA14531 USB development kit needs to be measured accurately, a 3-pin header (for example, a Molex 0878980306) must be placed on J2 and resistor R50 must be removed.

For accurate sleep current measurements, it may be needed to move all segments of the DIP switch S1 to the “OFF” position in order to eliminate the small leakages through the debug GPIOs.

Figure 24: Power Measurement Header

Figure 25: Current Measurement Header (J2)

An ampere meter can be connected to pin 1 and pin 2 of header J2 for measuring the current supplied by the onboard LDO (U3). Note that the maximum current must not be allowed to raise above ~150 mA which is a total current consumption for DA14531 and all the peripherals connected to VHIGH, because the same LDO also supplies U4 which is rather power-hungry (~115 mA).

Similarly, the ampere meter can be connected to pin 2 and pin 3 of header J2 to measure the current supplied by BT1, if this option is installed.
5.19 Operation from a Wall Adapter or Power Pack

It is possible to power the DA14531 USB development kit from any source with a type-A female powered connector. It may be necessary to remove resistor R48 (Figure 27) in order to stop any resets issued by the JTAG debugger trying to find a target.

Figure 26: Operation with a Battery Pack

Figure 27: Resistor R48
5.20 Operation from a Coin Cell Battery

It is possible to power the BLE system and maybe a few low-power peripherals on the DA14531 USB development kit with an external battery. A CR2032 battery holder (type BLP2032SM-GTR from MPD or similar) can be soldered at the bottom of the PCB for this purpose.

Users must also perform the following steps:

- Move segments 6 to 12 of the DIP switch S1 to the “OFF” position
- If the application does need the SPI flash, move also segments 1 to 5 of the DIP switch S1 to the “OFF” position
- Remove R50 and place R51, or move the jumper from position 1-2 to position 2-3, if pin header J2 is installed (Figure 28)

Figure 28: Resistors R50 and R51

5.21 Known Issues

Please notice that there are wrong labels on bottom side of MikroBus™ headers:

- The label of J3, pin 1 is indicated as P0_6 whereas the pin is connected to pin P0_1
- The label of J4, pin 3 is indicated as P0_1 whereas the pin is connected to pin P0_6

Figure 29: Wrong Label on MikroBus™ Pin Assignment (Bottom View)
Appendix A Schematics

Figure 30: DA14531 SoC and Peripherals
Figure 31: Debug Interface (UART/JTAG)
Appendix B Components Placement on PCB

Figure 32: Components Placement, Top Side on the Left and Bottom Side on the Right
Appendix C PCB Layer Chart

- Dimensions: 100 mm × 26.5 mm × 11 mm
- Number of layers: 4
- PCB thickness: 1.55 mm
- Material: FR-4
- Solder mask TOP/BOTTOM: Green
- Silkscreen TOP/BOTTOM: White
- Surface finish: Che Ni/Au

![PCB Cross Section Chart]

Figure 33: PCB Cross Section
Appendix D PCBA label

There is a label stacked on every PCBA. Label provides information for PCBA Production Date and Segger license serial number as follows:

Table 8: Information provided on PCBA label

<table>
<thead>
<tr>
<th>Date Code</th>
<th>&lt;Year&gt;</th>
<th>&lt;week&gt;</th>
<th>2 digits</th>
<th>2 digits</th>
</tr>
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<tbody>
<tr>
<td>J-Link debugger serial number</td>
<td>&lt;J-link serial number&gt;</td>
<td>9 digits</td>
<td></td>
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Date code is related to the SPI flash used on development kit.

Table 9: Date code vs SPI Flash

<table>
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<tr>
<th>Date code</th>
<th>SPI Data Flash</th>
<th>Devkit version</th>
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<tr>
<td>Before 2126</td>
<td>MX25R2035FZ UIL0</td>
<td></td>
</tr>
<tr>
<td>After 2126</td>
<td>AT25DF021A-MAHN-T</td>
<td>DA14531-devkt-b-usb_vD2 or later</td>
</tr>
</tbody>
</table>

Note: In addition to date code, please notice that for DA14531-devkt-b-usb_vD2 or later, the Devkit version has been added on the PCBA label as below:

DA14531 ATDB-D2

This means that Devkits with indication D2 or later use the AT25DF021A-MAHN-T.

Figure 34: Label on PCBA
## Revision History

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<th>Date</th>
<th>Description</th>
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<td>1.3</td>
<td>18-Mar-2022</td>
<td>Added Known Issues section. Updated Flash and board revision. Added Appendix D.</td>
</tr>
<tr>
<td>1.2</td>
<td>22-Feb-2022</td>
<td>Document rebranded to Renesas.</td>
</tr>
<tr>
<td>1.1</td>
<td>09-Mar-2020</td>
<td>Updated Figure 8.</td>
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<tr>
<td>1.0</td>
<td>22-Nov-2019</td>
<td>Initial version.</td>
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Status Definitions

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<th>Definition</th>
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<td>DRAFT</td>
<td>The content of this document is under review and subject to formal approval, which may result in modifications or additions.</td>
</tr>
<tr>
<td>APPROVED or unmarked</td>
<td>The content of this document has been approved for publication.</td>
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