



Test Report No.: EKR21701601 Date: 04-Aug-2021 Page: 1 of 18

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

The following sample(s) was/were submitted and identified by/on behalf of the applicant as:

Sample Submitted By : TANAKA ELECTRONICS SINGAPORE PTE LTD.

Sample Name : Au ALLOY BONDING WIRE

Color : GOLD

Sample Receiving Date

: 21-Jul-2021

Testing Period : 21-Jul-2021 to 04-Aug-2021

Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending

Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs,

DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

Test Results : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium,

Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Ray Chang Ph.D./Department wanager Signed for and on behalf SGS TAIWAN LTD.
Chemical Laboratory-Kaohsiung



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Test Part Description

No.1 : Au ALLOY BONDING WIRE

Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
C	N. 150 00001 5 0010			No.1	100
Cadmium (Cd) (CAS No.: 7440-43-9)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb) (CAS No.: 7439-92-1)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg) (CAS No.: 7439-97-6)	With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI) (CAS No.: 18540-29-9) (#2)	With reference to IEC 62321-7-1: 2015, analysis was performed by UV- VIS.	μg/cm²	0.1	n.d.	-
Monobromobiphenyl		mg/kg	5	n.d.	-
Dibromobiphenyl]	mg/kg	5	n.d.	-
Tribromobiphenyl]	mg/kg	5	n.d.	-
Tetrabromobipenyl]	mg/kg	5	n.d.	-
Pentabromobiphenyl]	mg/kg	5	n.d.	-
Hexabromobiphenyl]	mg/kg	5	n.d.	-
Heptabromobiphenyl	1	mg/kg	5	n.d.	-
Octabromobiphenyl	1	mg/kg	5	n.d.	-
Nonabromobiphenyl	1	mg/kg	5	n.d.	-
Decabromobiphenyl	1	mg/kg	5	n.d.	-
Sum of PBBs	With reference to IEC 62321-6: 2015,	mg/kg	-	n.d.	1000
Monobromodiphenyl ether	analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromodiphenyl ether]	mg/kg	5	n.d.	-
Tribromodiphenyl ether]	mg/kg	5	n.d.	-
Tetrabromodiphenyl ether]	mg/kg	5	n.d.	-
Pentabromodiphenyl ether	1	mg/kg	5	n.d.	-
Hexabromodiphenyl ether	1	mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	-
Octabromodiphenyl ether	1	mg/kg	5	n.d.	-
Nonabromodiphenyl ether]	mg/kg	5	n.d.	-
Decabromodiphenyl ether]	mg/kg	5	n.d.	-
Sum of PBDEs		mg/kg	-	n.d.	1000

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Test Item(s)	Method	Unit	MDL	Result No.1	Limit
Hexavalent Chromium Cr(VI) (CAS No.: 18540-29-9)	With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.	mg/kg	8	n.d.	1000
Hexavalent Chromium Cr(VI) (CAS No.: 18540-29-9)	With reference to ISO 3613: 2010, analysis was performed by UV-VIS.	μg/cm²	0.02	n.d.	-
Chromium VI (CrVI) (CAS No.: 18540- 29-9)	With reference to US EPA 3060A & 7196A. analysis was performed by UV-VIS.	mg/kg	2	n.d.	-
Dimethyl fumarate (DMFu) (CAS No.: 624-49-7)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.1	n.d.	-
Polyvinyl chloride (PVC)	With reference to ASTM E1252: 2013, analysis was performed by FT-IR and Flame Test.	**	-	Negative	-
Red Phosphorus	Analysis was performed by Pyrolyzer-GC/MS.	**	-	Negative	-
Phosphorus (P) (CAS No.: 7723-14-0)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Arsenic (As) (CAS No.: 7440-38-2)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Perfluorooctanoic acid (PFOA) and it's salt (CAS No.: 335-67-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Perfluorooctane sulfonate (PFOS) and it's salt (CAS No.: 1763-23-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Halogen					
Fluorine (F) (CAS No.: 14762-94-8)		mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)	analysis was performed by IC.	mg/kg	50	n.d.	-
lodine (I) (CAS No.: 14362-44-8)		mg/kg	50	n.d.	-

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Tetrabromobisphenol A (TBBP-A) (CAS	With reference to RSTS-E&E-121,	mg/kg	10	n.d.	-
No.: 79-94-7)	analysis was performed by LC/MS.				
Phthalates					
Butyl benzyl phthalate (BBP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
85-68-7)	analysis was performed by GC/MS.				
Dibutyl phthalate (DBP) (CAS No.: 84-	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
74-2)	analysis was performed by GC/MS.				
Di-(2-ethylhexyl) phthalate (DEHP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
(CAS No.: 117-81-7)	analysis was performed by GC/MS.				
Diisobutyl phthalate (DIBP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
84-69-5)	analysis was performed by GC/MS.				
Diisodecyl phthalate (DIDP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
26761-40-0, 68515-49-1)	analysis was performed by GC/MS.				
Diisononyl phthalate (DINP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
28553-12-0, 68515-48-0)	analysis was performed by GC/MS.				
Di-n-octyl phthalate (DNOP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
117-84-0)	analysis was performed by GC/MS.				
1,2-Benzenedicarboxylic acid, di-C7-	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
11-branched and linear alkyl esters	analysis was performed by GC/MS.				
(DHNUP) (CAS No.: 68515-42-4)					
1,2-Benzenedicarboxylic acid, di-C6-8-	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
branched alkyl esters, C7-rich (DIHP)	analysis was performed by GC/MS.				
(CAS No.: 71888-89-6)					
Bis-(2-methoxyethyl) phthalate (DMEP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
(CAS No.: 117-82-8)	analysis was performed by GC/MS.				
Di-n-hexyl phthalate (DNHP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
84-75-3)	analysis was performed by GC/MS.				
Di-n-pentyl phthalate (DNPP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
131-18-0)	analysis was performed by GC/MS.				
Di-pentyl phthalate (DPP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
131-18-0)	analysis was performed by GC/MS.				

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321: 2008, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Perfluorooctanoic acid (PFOA) and it's salt (CAS No.: 335-67-1 and its salts)	With reference to US EPA 3550C: 2007, analysis was performed by LC/MS.	mg/kg	10	n.d.	-
Perfluorooctane sulfonate (PFOS) and it's salt (CAS No.: 1763-23-1 and its salts)	With reference to US EPA 3550C: 2007, analysis was performed by LC/MS.	mg/kg	10	n.d.	-

Note:

- 1. mg/kg = ppm; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected (Less than MDL)
- 4. "-" = Not Regulated
- 5. **= Qualitative analysis (No Unit)
- 6. Negative = Undetectable; Positive = Detectable
- 7. PFOS and its salts including:
 - CAS No.: 29081-56-9, 2795-39-3, 29457-72-5, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7.
- 8. PFOA and its salts including:
 - CAS No.: 3825-26-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0.
- 9. (#2) =
 - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 μ g/cm². The sample coating is considered to contain Cr(VI).
 - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 μ g/cm²). The coating is considered a non-Cr(VI) based coating
 - c. The result between 0.10 μ g/cm² and 0.13 μ g/cm² is considered to be inconclusive unavoidable coating variations may influence the determination.
- 10. The statement of compliance conformity is based on comparison of testing results and limits.

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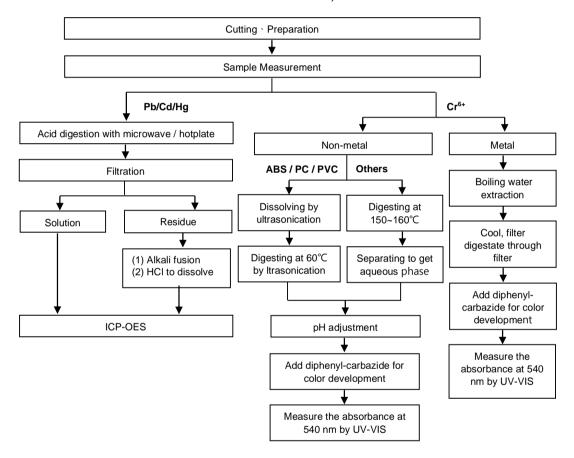


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TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)



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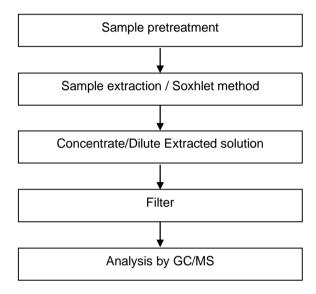
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PBB/PBDE analytical FLOW CHART



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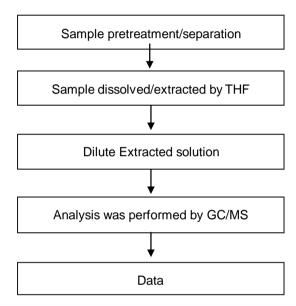


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TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart of phthalate content

[Test method: IEC 62321-8]



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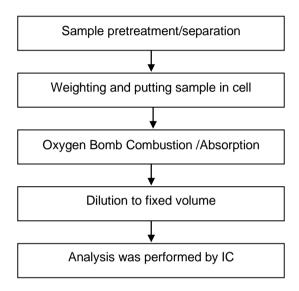
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TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart of Halogen



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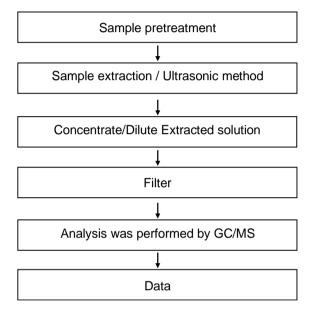
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Analytical flow chart - HBCDD



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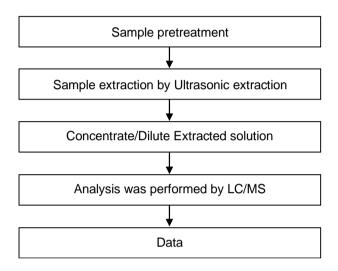
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TBBP-A analytical flow chart



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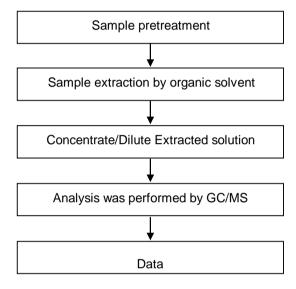
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TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart of Dimethyl Fumarate



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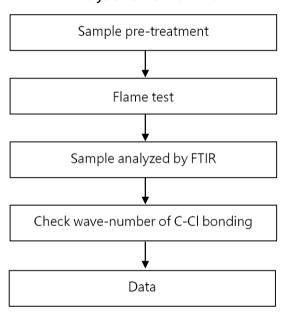
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TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analysis flow chart - PVC



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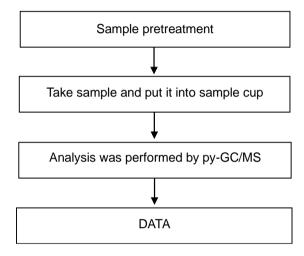
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Analytical flow chart - Red phosphorus



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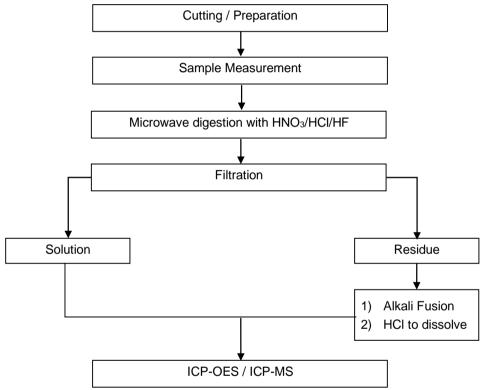
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TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.

[Reference method : US EPA 3051 \ US EPA 3052]



* US EPA 3051 method does not add HF.

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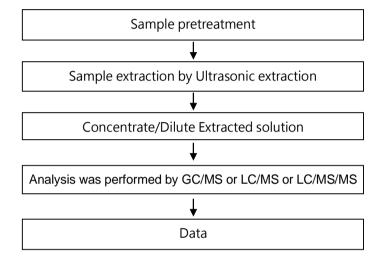


No.: EKR21701601

Date: 04-Aug-2021

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



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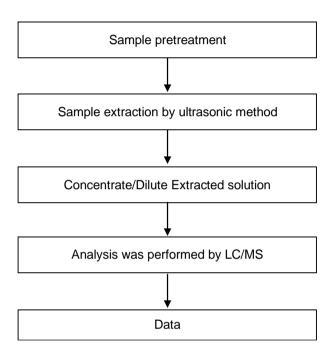
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No.: EKR21701601 Date: 04-Aug-2021

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart of PFOA/PFOS



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No.: EKR21701601 Date: 04-Aug-2021

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

* The tested sample / part is marked by an arrow if it's shown on the photo. *

EKR21701601



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Test Report Page: 1 of 6 Date: 04-Aug-2021 No.: EKR21701608

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

The following sample(s) was/were submitted and identified by/on behalf of the applicant as:

TANAKA ELECTRONICS SINGAPORE PTE LTD. Sample Submitted By

Sample Name Au ALLOY BONDING WIRE

Color **GOLD**

Sample Receiving Date 21-Jul-2021

Testing Period 21-Jul-2021 to 04-Aug-2021

Testing item(s) is/are specified by client. Please refer to result table for testing **Test Requested**

item(s).

Please refer to following pages. **Test Results**

Ray Chang, Ph.D./Depart he Signed for and on behalf SĞS TAIWAN LTD. Chemical Laboratory-Kaohsiung



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No.: EKR21701608 Date: 04-Aug-2021

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Test Part Description

No.1 : Au ALLOY BONDING WIRE

Test Result(s)

Test Item(s)	Method	Unit	MDL	Result
				No.1
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3052: 1996,	mg/kg	2	9.26
	analysis was performed by ICP-OES.			
Polychlorinated biphenyls (PCBs)	With reference to US EPA 3550C: 2007,	mg/kg	0.5	n.d.
	analysis was performed by GC/MS.			
Polychlorinated naphthalene (PCNs)	With reference to US EPA 3550C: 2007,	mg/kg	5	n.d.
	analysis was performed by GC/MS.			
Polychlorinated terphenyls (PCTs)	With reference to US EPA 3550C: 2007,	mg/kg	0.5	n.d.
	analysis was performed by GC/MS.			
Short Chain Chlorinated Paraffins(C10-	With reference to ISO 18219: 2015,	mg/kg	50	n.d.
C13) (SCCP) (CAS No.: 85535-84-8)	analysis was performed by GC/MS.			
Tributyl tin (TBT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.
	analysis was performed by GC/FPD.			
Bis(tributyltin) oxide (TBTO) (CAS No.:	Calculated from the result of Tributyl Tin	mg/kg	0.03▲	n.d.
56-35-9)	(TBT).			
Triphenyl tin (TPhT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.
	analysis was performed by GC/FPD.			
Dioctyl tin (DOT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.
	analysis was performed by GC/FPD.			
Dibutyl tin (DBT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.
	analysis was performed by GC/FPD.			
Dibutyltin hydrogen borate (DBB) (CAS	Calculated from the result of Dibutyl Tin	mg/kg	0.03▲	n.d.
No.: 75113-37-0)	(DBT).			

Note:

- 1. mg/kg = ppm; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected (Less than MDL)
- 4. ▲ : The MDL was evaluated for element / tested substance.

Conversion Formula : $AX = A \times F$

AX	Α	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.024
Dibutyltin hydrogen borate (DBB)	Dibutyl Tin (DBT)	1.2568

Parameter Conversion Table: https://eecloud.sgs.com/Region_TW/DocDownload.aspx#otherDoc

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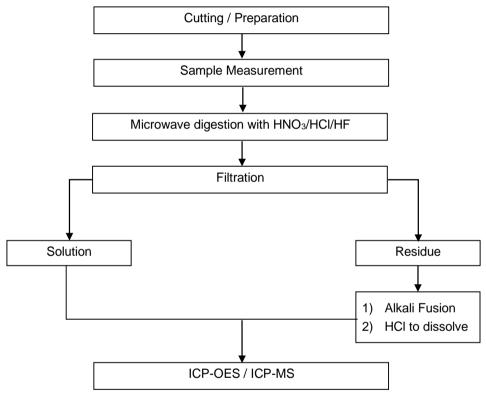
No.: EKR21701608 Date: 04-Aug-2021

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.

[Reference method : US EPA 3051 \ US EPA 3052]



* US EPA 3051 method does not add HF.

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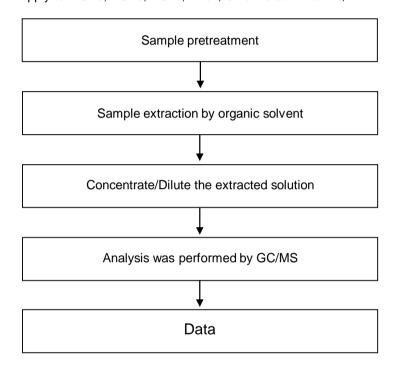


No.: EKR21701608 Date: 04-Aug-2021

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart

* Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT



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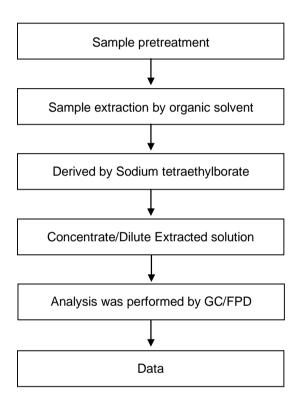
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No.: EKR21701608 Date: 04-Aug-2021

TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

Analytical flow chart - Organic-Tin



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TANAKA ELECTRONICS SINGAPORE PTE LTD. 29 PANDAN CRESCENT, SINGAPORE 128473

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