

Test Report

No. : KA/2020/41158

Date : 2020/04/29

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HERAEUS MATERIALS MALAYSIA SDN BHD

NO.6 JALAN I-PARK 1/1, KAWASAN PERINDUSTRIAN I-PARK, 81000 BANDAR INDAH PURA, KULAIJAYA, JOHOR DARUL TAKZIM, MALAYSIA.

The following sample(s) was/were submitted and identified by/on behalf of the client as :

Sample Submitted By : HERAEUS MATERIALS MALAYSIA SDN BHD
Sample Description : COPPER BONDING WIRE
Style/Item No. : MaxSoft
Sample Receiving Date : 2020/04/14
Testing Period : 2020/04/14 to 2020/04/29

=====
Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
(2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to next page(s).

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Ray Chang
Ray Chang Ph.D. / Manager -
Signed for and on behalf of
SGS Taiwan Limited
Chemical Laboratory-Kaohsiung



PIN CODE: 9E3EA749

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Test Result(s)

PART NAME NO.1 : COPPER BONDING WIRE

Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-OES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)(#2)	µg/cm ²	With reference to IEC 62321-7-1:2015 and performed by UV-VIS.	0.10	n.d.	-
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2:2017 and performed by UV-VIS.	8	n.d.	-
Hexavalent Chromium Cr(VI)	µg/cm ²	With reference to BS EN ISO 3613:2010. Analysis was performed by UV-VIS Spectrometry.	0.02	n.d.	-
Hexavalent Chromium Cr(VI)	mg/kg	With reference to US EPA 3060A & 7196A. Analysis was performed by UV-Vis Spectrometry.	2	n.d.	-
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-

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Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Sum of PBDEs	mg/kg	With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-
Antimony (Sb)	mg/kg		With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.
Beryllium (Be)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-
Polychlorinated Biphenyls (PCBs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	0.5	n.d.	-
Polychlorinated Naphthalene (PCNs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	5	n.d.	-
Polychlorinated Terphenyls (PCTs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	0.5	n.d.	-
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins) (CAS No.:85535-84-8)	%	With reference to US EPA 3550C: 2007. Analysis was performed by GC/ECD.	0.01	n.d.	-
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-

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Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Organic-tin compounds					
Tributyl Tin (TBT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Triphenyl Tin (TphT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Bis(tributyltin)oxide (TBTO) (CAS No.: 56-35-9)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD. Calculated from the result of Tributyl Tin (TBT).	0.03 (▲)	n.d.	-
Dibutyl Tin (DBT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Dioctyl Tin (DOT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
Phthalates					
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000

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Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α -HBCDD, β -HBCDD, γ -HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008. Analysis was performed by GC/MS.	5	n.d.	-
PVC	**	Analysis was performed by FTIR and FLAME Test.	-	Negative	-

Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated
5. (#2) =
 - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 $\mu\text{g}/\text{cm}^2$. The sample coating is considered to contain Cr(VI)
 - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 $\mu\text{g}/\text{cm}^2$). The coating is considered a non-Cr(VI) based coating
 - c. The result between 0.10 $\mu\text{g}/\text{cm}^2$ and 0.13 $\mu\text{g}/\text{cm}^2$ is considered to be inconclusive - unavoidable coating variations may influence the determination.
6. ** = Qualitative analysis (No Unit)
7. Negative = Undetectable / Positive = Detectable
8. Method Detection Limit = 0.02 $\mu\text{g}/\text{cm}^2$.
9. (▲) : The MDL was evaluated for element / tested substance.
10. Parameter Conversion Table: https://twap.sgs.com/sgrsrsts/chn/download-REACH_tw.asp

Conversion Formula : $AX = A \times F$

AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.024

PFOS Reference Information : POPs - (EU) 2019/1021

Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1 $\mu\text{g}/\text{m}^2$. PFOS refer to Perfluorooctanesulfonic acid and its derivatives including Perfluorooctanesulfonic acid, Perfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamide, N-Ethylperfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamidoethanol and N-Ethylperfluorooctane sulfonamidoethanol.

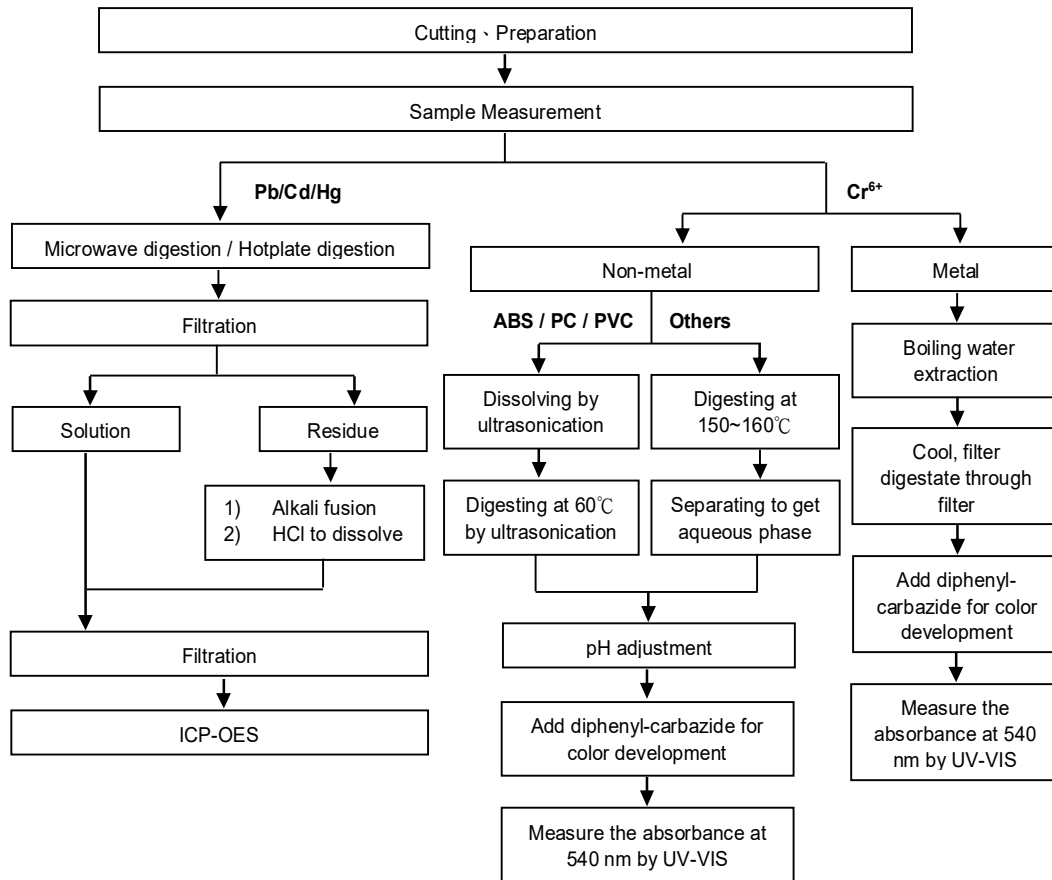
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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

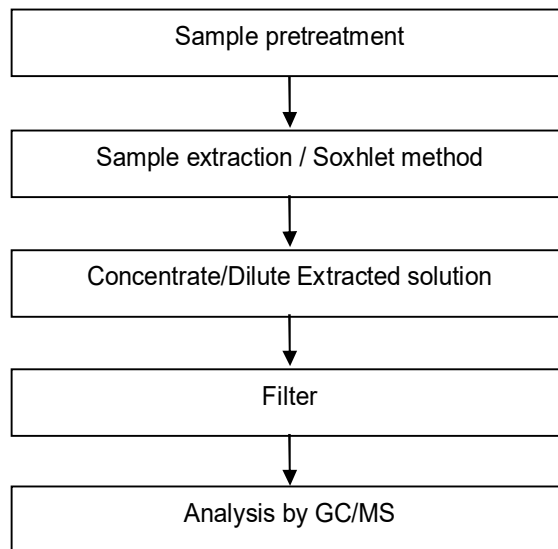


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PBB/PBDE analytical FLOW CHART



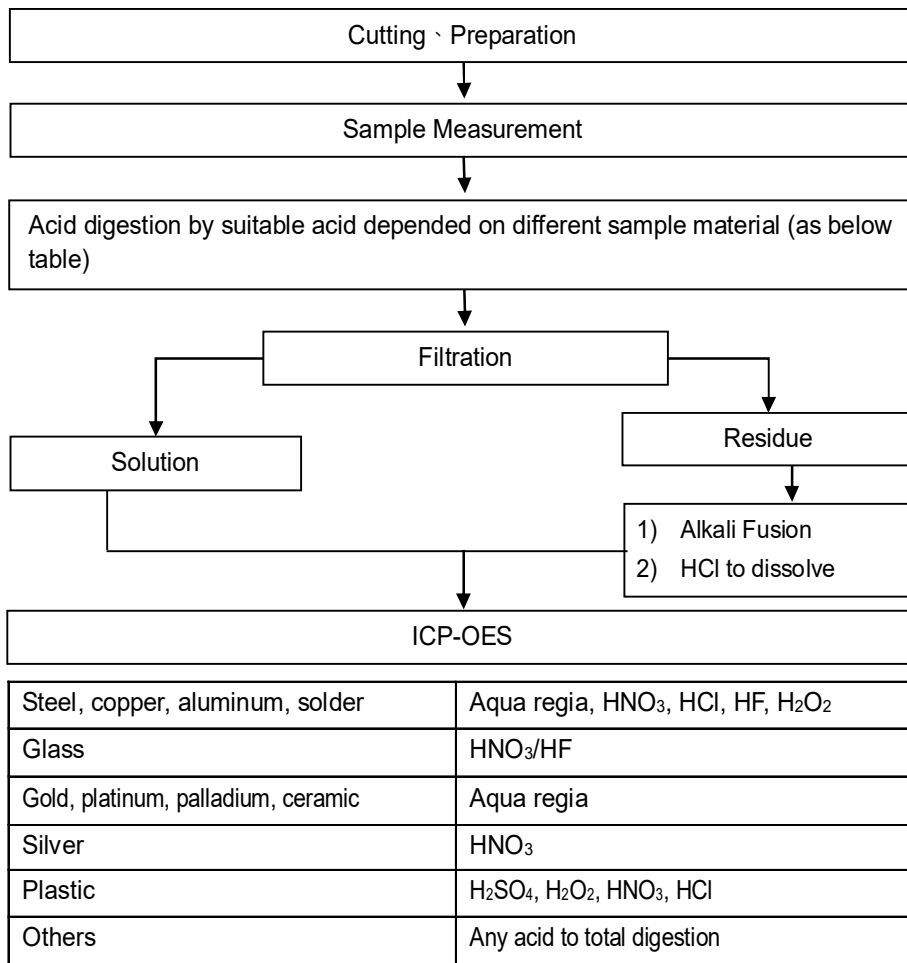
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Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



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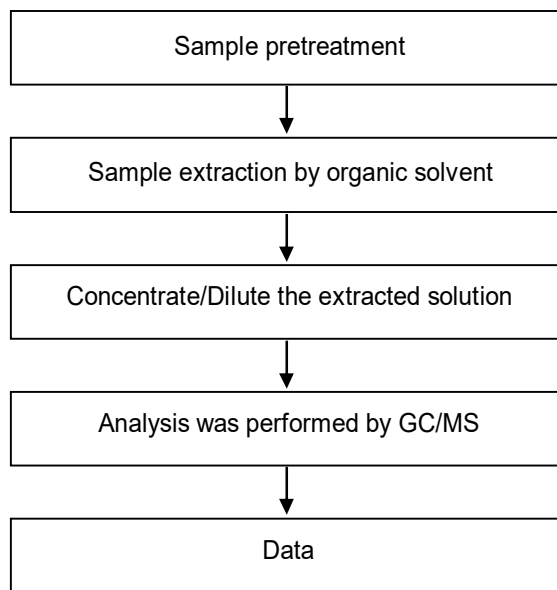
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Analytical flow chart

*Apply to: PCBs, PCNs, PCTs, Mirex

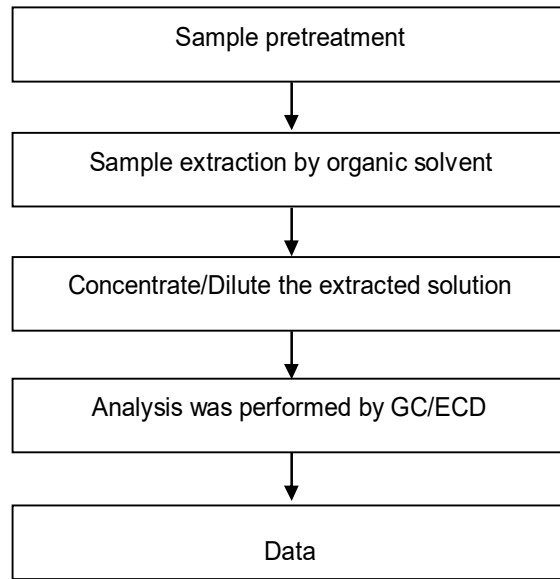


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Analytical flow chart - Chlorinated Paraffins

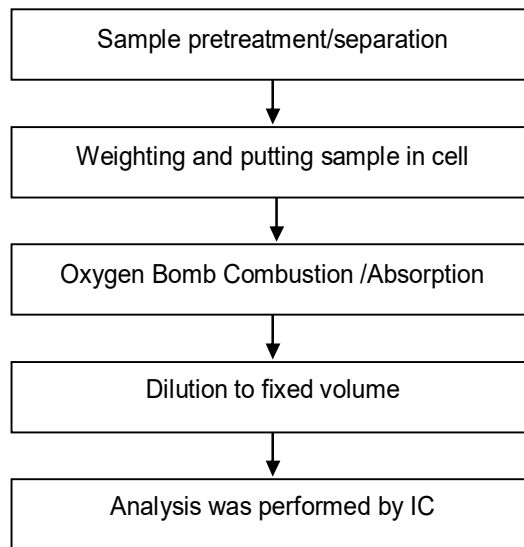


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Analytical flow chart of Halogen

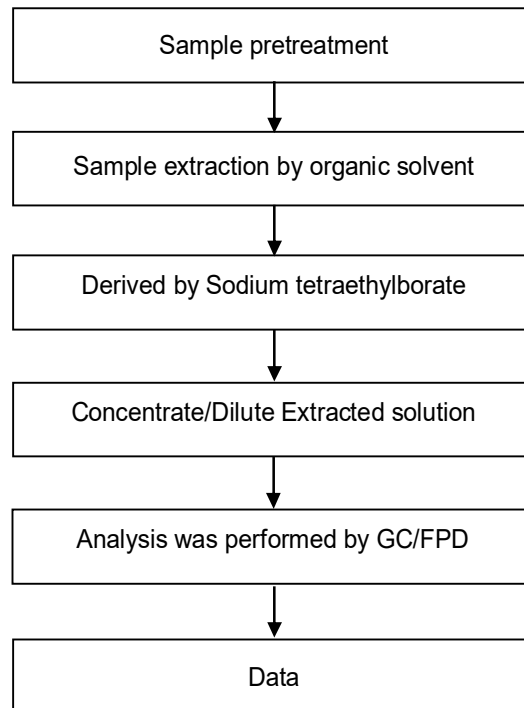


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Analytical flow chart of Organic-Tin

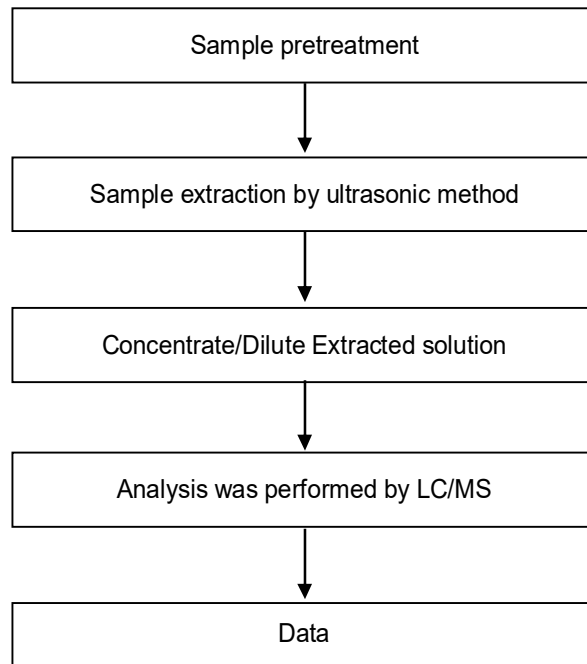


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Analytical flow chart of PFOA/PFOS



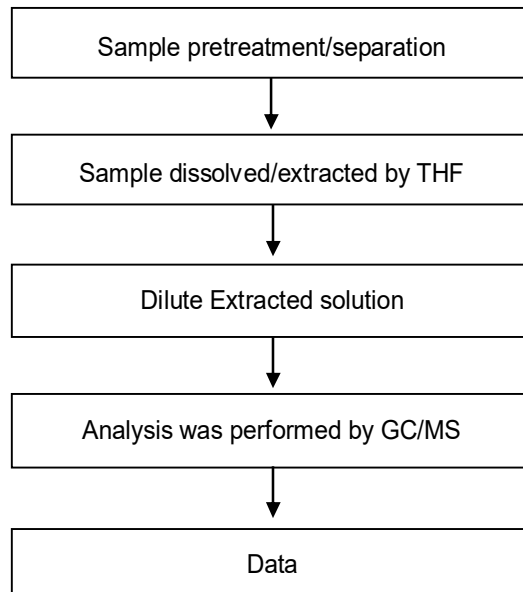
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HERAEUS MATERIALS MALAYSIA SDN BHD

NO.6 JALAN I-PARK 1/1, KAWASAN PERINDUSTRIAN I-PARK, 81000 BANDAR INDAH PURA, KULAIJAYA, JOHOR DARUL TAKZIM, MALAYSIA.

Analytical flow chart of phthalate content

【Test method: IEC 62321-8】

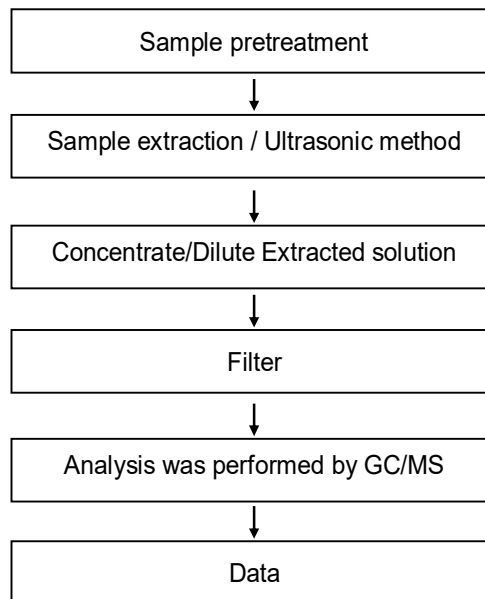


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HBCDD analytical flow chart



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Test Report

No. : KA/2020/41158

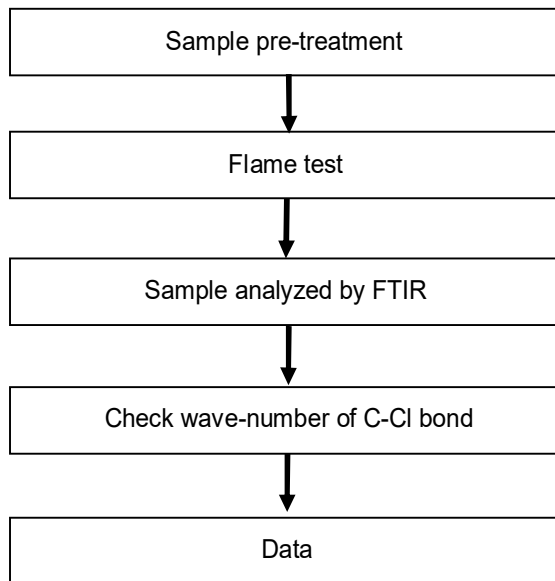
Date : 2020/04/29

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Analysis flow chart for determination of PVC in polymer material



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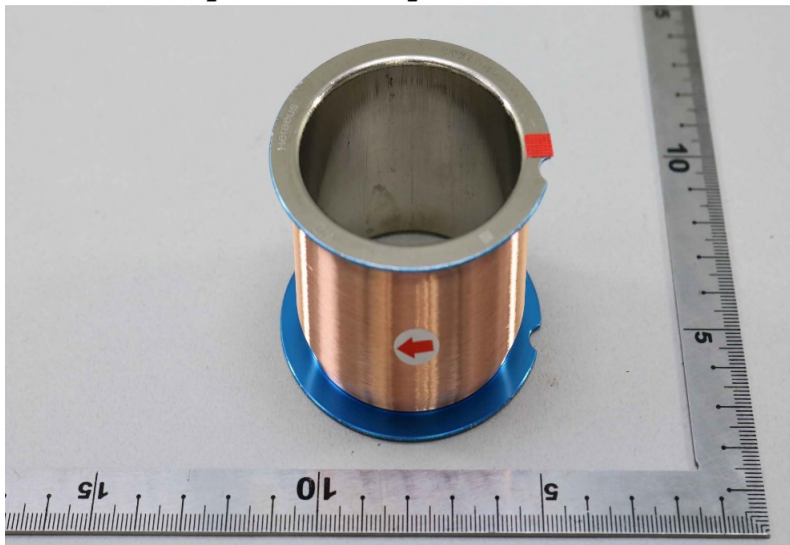
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* The tested sample / part is marked by an arrow if it's shown on the photo. *

KA/2020/41158



** End of Report **