

Test Report

No. : KA/2020/81445A-04

Date : 2020/09/11

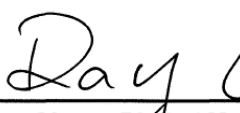

Page: 1 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

The following sample(s) was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By : SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
Sample Description : EPOXY MOLDING COMPOUND
Style/Item No. : EME-G770H TYPE C
Sample Receiving Date : 2020/08/27
Testing Period : 2020/08/27 to 2020/09/03

=====
Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
(2) Please refer to next pages for the other item(s).
Test Result(s) : Please refer to next page(s).
Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.


Ray Chang Ph.D. / Manager
Signed for and on behalf of
SGS Taiwan Limited
Chemical Laboratory-Kaohsiung




PIN CODE: 121BC446

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Test Report

No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 2 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Test Result(s)

PART NAME NO.1 : BLACK EPOXY MOLDING COMPOUND

Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-OES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2:2017 and performed by UV-VIS.	8	n.d.	1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg	5	n.d.	-	
Decabromodiphenyl ether	mg/kg	5	n.d.	-	

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Test Report

No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 3 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Antimony (Sb)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-
Beryllium (Be)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-
Polychlorinated Biphenyls (PCBs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	0.5	n.d.	-
Polychlorinated Naphthalene (PCNs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	5	n.d.	-
Polychlorinated Terphenyls (PCTs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	0.5	n.d.	-
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins) (CAS No.:85535-84-8)	%	With reference to US EPA 3550C: 2007. Analysis was performed by GC/ECD.	0.01	n.d.	-
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Organic-tin compounds					
Tributyl Tin (TBT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Triphenyl Tin (TphT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Bis(tributyltin)oxide (TBTO) (CAS No.: 56-35-9)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD. Calculated from the result of Tributyl Tin (TBT).	0.03 (▲)	n.d.	-
Dibutyl Tin (DBT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Diocetyl Tin (DOT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-

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Test Report

No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 4 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
PFOS and its salts (CAS No.: 1763-23-1 and its salts)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
PFOA and its salts (CAS No.: 335-67-1 and its salts)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
Phthalates					
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008. Analysis was performed by GC/MS.	5	n.d.	-
PVC	**	Analysis was performed by FTIR and FLAME Test.	-	Negative	-
Arsenic (As)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-
Bisphenol A (CAS No.: 80-05-7)	mg/kg	With reference to RSTS-CHEM-239-1 (2016). Analysis was performed by UPLC-MSMS.	1	n.d.	-

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Test Report

No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 5 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated
5. ** = Qualitative analysis (No Unit)
6. Negative = Undetectable / Positive = Detectable
7. (▲) : The MDL was evaluated for element / tested substance.
Parameter Conversion Table: https://twap.sgs.com/sgsrsts/chn/download-REACH_tw.asp

Conversion Formula : $AX = A \times F$

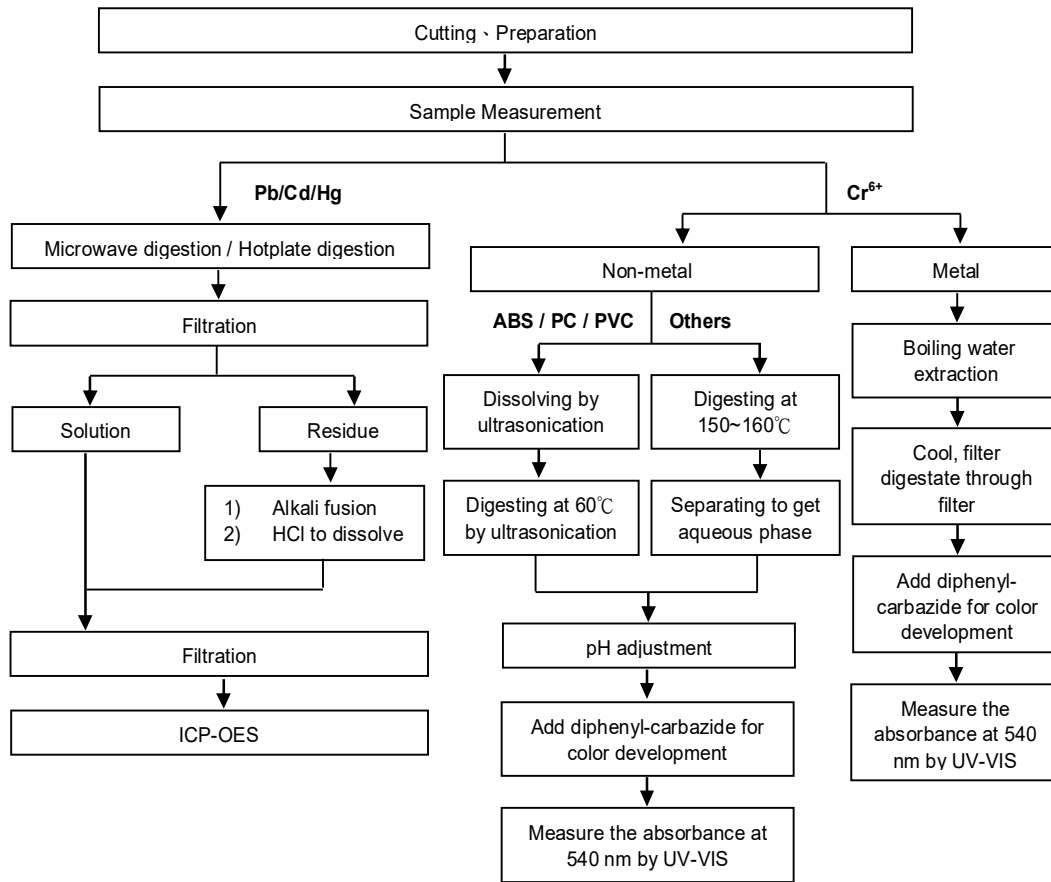
AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.024

8. PFOS and its salts including CAS No.: 29081-56-9, 2795-39-3, 29457-72-5, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7.
9. PFOA and its salts including CAS No.: 3825-26-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0.
10. The statement of compliance conformity is based on comparison of testing results and limits.
11. This is the additional test report of KA/2020/81445 which was issued on 2020/09/11.

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)



Test Report

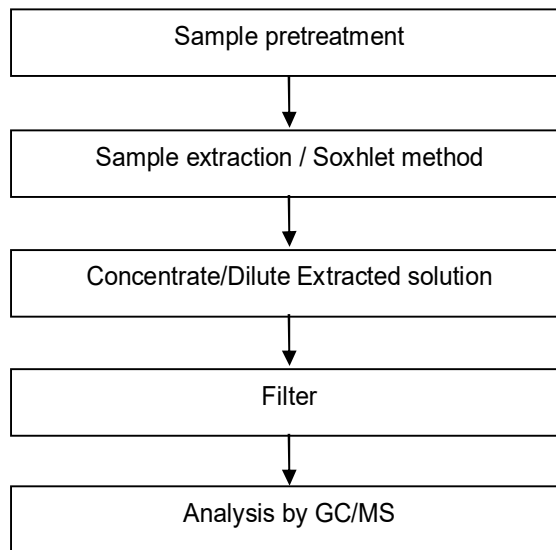
No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 7 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

PBB/PBDE analytical FLOW CHART

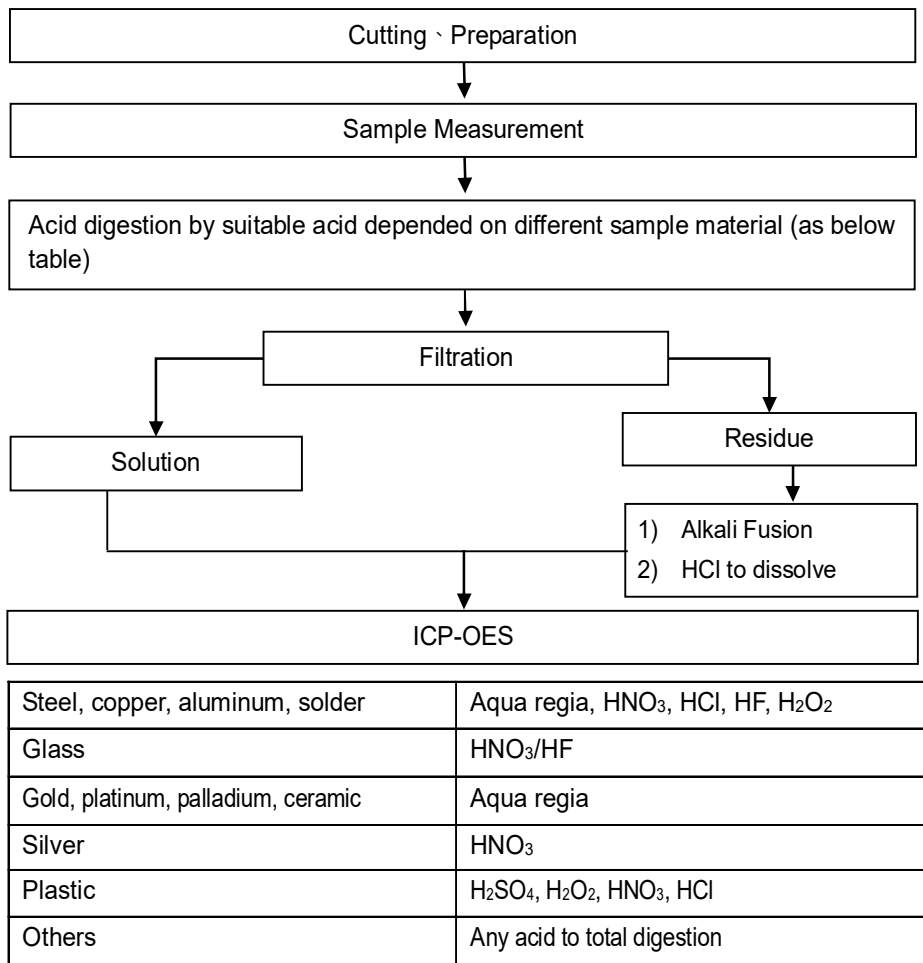


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 NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



Test Report

No. : KA/2020/81445A-04

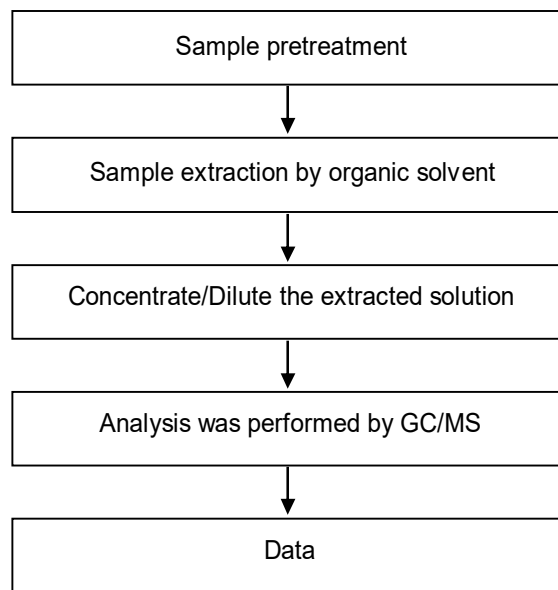
Date : 2020/09/11

Page: 9 of 18

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Analytical flow chart

*Apply to: PCBs, PCNs, PCTs, Mirex



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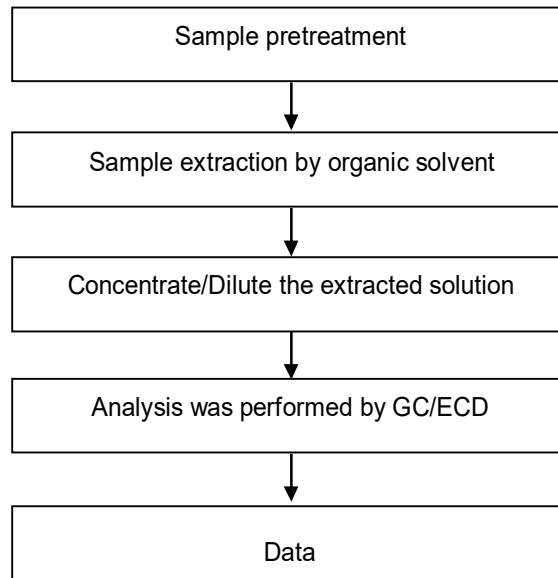
No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 10 of 18

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Analytical flow chart - Chlorinated Paraffins



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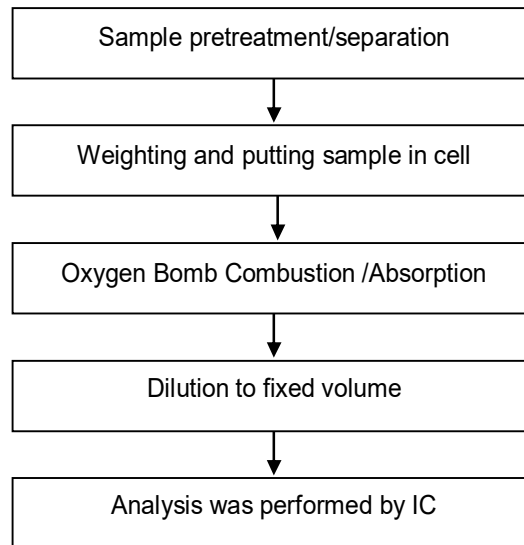
No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 11 of 18

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Analytical flow chart of Halogen



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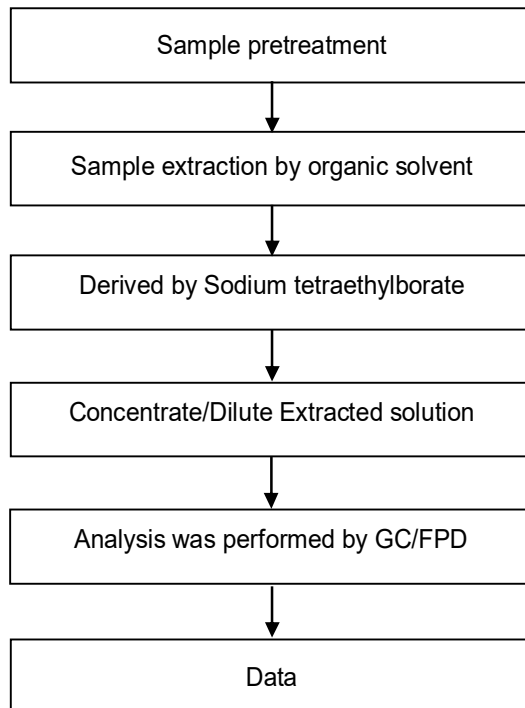
No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 12 of 18

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Analytical flow chart of Organic-Tin



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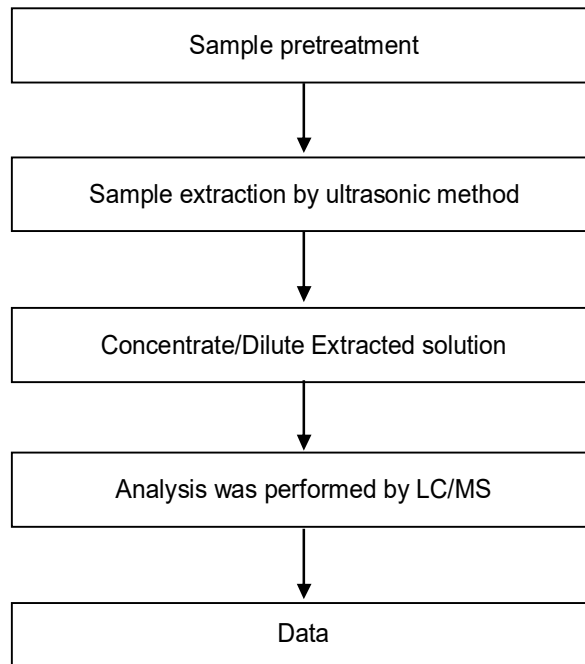
No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 13 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Analytical flow chart of PFOA/PFOS

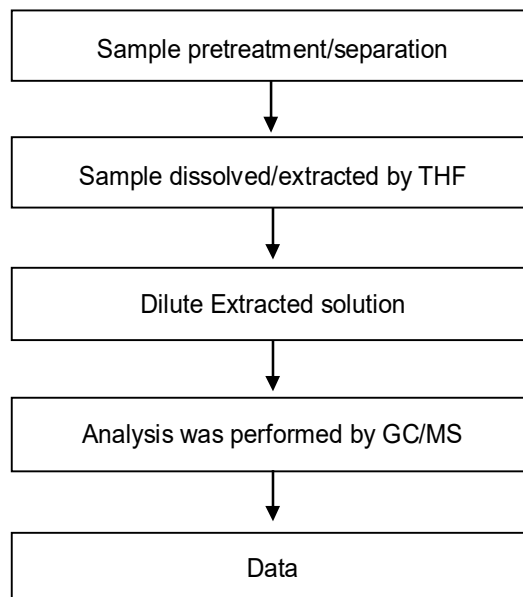


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Analytical flow chart of phthalate content

【Test method: IEC 62321-8】



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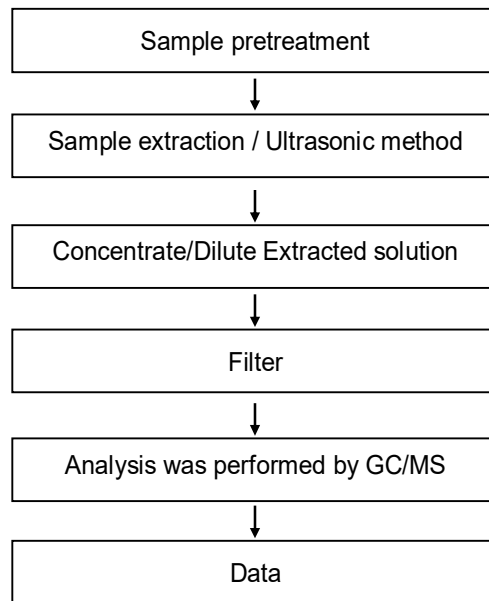
No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 15 of 18

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

HBCDD analytical flow chart



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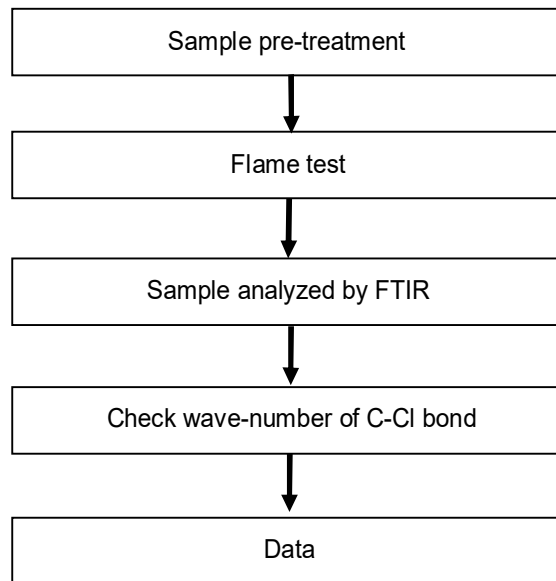
No. : KA/2020/81445A-04

Date : 2020/09/11

Page: 16 of 18

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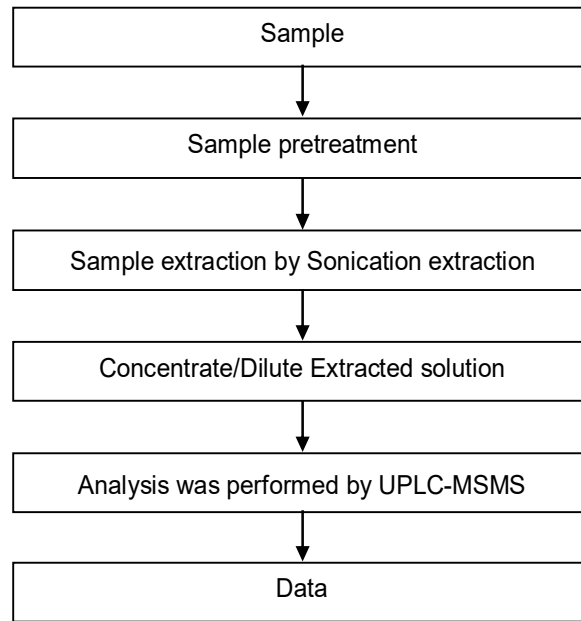
Analysis flow chart for determination of PVC in polymer material



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BPA analytical FLOW CHART



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Test Report

No. : KA/2020/81445A-04

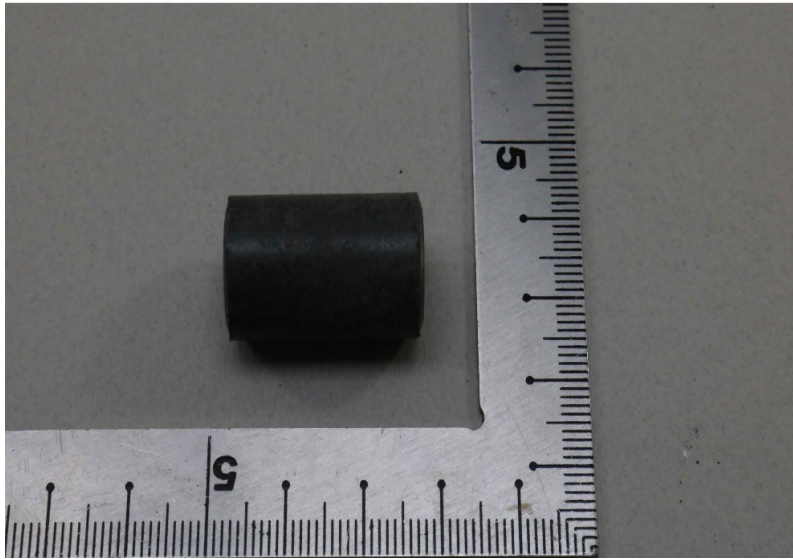
Date : 2020/09/11

Page: 18 of 18

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* The tested sample / part is marked by an arrow if it's shown on the photo. *

KA/2020/81445



** End of Report **

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