



# Test Report

No.: ETR23605335

Date: 05-Jul-2023

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DAI NIPPON PRINTING CO., LTD.  
2-2-1 FUKUOKA, FUJIMINO-SHI, SAITAMA 356-8507, JAPAN

### The following sample(s) was/were submitted and identified by the applicant as:

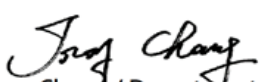
Sample Submitted By : DAI NIPPON PRINTING CO., LTD.  
Sample Name : COPPER ALLOY C194  
Order No. : 20230614006

=====  
Sample Receiving Date : 28-Jun-2023  
Testing Period : 28-Jun-2023 to 05-Jul-2023

**Test Requested** : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).  
(2) Please refer to next pages for the other item(s).

**Test Results** : Please refer to following pages.

**Conclusion** : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

  
Troy Chang / Department Manager  
Signed for and on behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory - Taipei



PIN CODE: E99BD4E4

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## Test Part Description

No.1 : COPPER COLORED METAL SHEET

## Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI) (#2)	With reference to IEC 62321-7-1: 2015, analysis was performed by UV-VIS.	µg/cm <sup>2</sup>	0.1	n.d.	-
Monobromobiphenyl	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
<b>Sum of PBBs</b>		mg/kg	-	n.d.	1000
Monobromodiphenyl ether		mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	-
Pentabromodiphenyl ether		mg/kg	5	n.d.	-
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether	mg/kg	5	n.d.	-	
Octabromodiphenyl ether	mg/kg	5	n.d.	-	
Nonabromodiphenyl ether	mg/kg	5	n.d.	-	
Decabromodiphenyl ether	mg/kg	5	n.d.	-	
<b>Sum of PBDEs</b>	mg/kg	-	n.d.	1000	

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Butyl benzyl phthalate (BBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Dibutyl phthalate (DBP)		mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP)		mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP)		mg/kg	50	n.d.	1000
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)		mg/kg	50	n.d.	-
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)		mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)		mg/kg	50	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.	mg/kg	20	n.d.	-
Fluorine (F) (CAS No.: 14762-94-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)		mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)		mg/kg	50	n.d.	-
Iodine (I) (CAS No.: 14362-44-8)		mg/kg	50	n.d.	-
PFOS and its salts (CAS No.: 1763-23-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
PFOA and its salts (CAS No.: 335-67-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Polychlorinated biphenyls (PCBs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.5	n.d.	-
Polychlorinated naphthalene (PCNs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Polychlorinated terphenyls (PCTs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.5	n.d.	-
Short Chain Chlorinated Paraffins(C10-C13) (SCCP) (CAS No.: 85535-84-8)	With reference to ISO 18219-1: 2021, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Dimethyl fumarate (DMFu) (CAS No.: 624-49-7)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.1	n.d.	-

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Tributyl tin (TBT)	With reference to ISO 17353: 2004, analysis was performed by GC/FPD.	mg/kg	0.03	n.d.	-
Triphenyl tin (TPT)		mg/kg	0.03	n.d.	-
Dibutyl tin (DBT)		mg/kg	0.03	n.d.	-
Diocetyl tin (DOT)		mg/kg	0.03	n.d.	-
Bis(tributyltin) oxide (TBTO) (CAS No.: 56-35-9)	Calculated from the result of Tributyl Tin (TBT).	mg/kg	0.03▲	n.d.	-
<b>AZO Dyes</b>					
4-aminodiphenyl (CAS No.: 92-67-1)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
Benzidine (CAS No.: 92-87-5)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
4-chloro-o-toluidine (CAS No.: 95-69-2)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
2-naphthylamine (CAS No.: 91-59-8)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
o-aminoazotoluene (CAS No.: 97-56-3)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
5-nitro-o-toluidine (CAS No.: 99-55-8)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
4-chloroaniline (CAS No.: 106-47-8)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
2,4-diaminoanisole (CAS No.: 615-05-4)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
4,4'-diaminodiphenylmethane (MDA) (CAS No.: 101-77-9)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
3,3'-dichlorobenzidine (CAS No.: 91-94-1)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
3,3'-dimethoxybenzidine (CAS No.: 119-90-4)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
3,3'-dimethylbenzidine (CAS No.: 119-93-7)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
3,3'-dimethyl-4,4'-diaminodiphenylmethane (CAS No.: 838-88-0)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
2-methoxy-5-methylaniline (CAS No.: 120-71-8)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
4,4'-methylene-bis-(2-chloroaniline) (CAS No.: 101-14-4)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
4,4'-oxydianiline (CAS No.: 101-80-4)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
4,4'-thiodianiline (CAS No.: 139-65-1)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
o-toluidine (CAS No.: 95-53-4)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
2,4-diaminotoluene (CAS No.: 95-80-7)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
2,4,5-trimethylaniline (CAS No.: 137-17-7)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
o-anisidine (CAS No.: 90-04-0)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
4-aminoazobenzene (CAS No.: 60-09-3)	With reference to EN ISO 14362-1: 2017 or/and EN ISO 14362-3: 2017, analysis was performed by GC/MS & HPLC/DAD.	mg/kg	3	n.d.	-
2,4-xylydine (CAS No.: 95-68-1)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
2,6-xylydine (CAS No.: 87-62-7)	With reference to EN ISO 14362-1: 2017, analysis was performed by GC/MS and HPLC/DAD.	mg/kg	3	n.d.	-
Polyvinyl chloride (PVC)	With reference to ASTM E1252: 2021, analysis was performed by FT-IR and Flame Test.	**	-	Negative	-
Arsenic (As) (CAS No.: 7440-38-2)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Formaldehyde (CAS No.: 50-00-0)	With reference to ISO 17226-1: 2021, analysis was performed by LC/DAD.	mg/kg	3	n.d.	-
<b>Asbestos</b>					
Actinolite (CAS No.: 77536-66-4)	With reference to EPA 600/R-93/116: 1993, analysis was performed by Stereo Microscope (SM), Dispersion Staining Polarized Light Microscope (DS-PLM) and X-ray Diffraction Spectrometer (XRD).	-	-	Negative	-
Amosite (CAS No.: 12172-73-5)		-	-	Negative	-
Anthophyllite (CAS No.: 77536-67-5)		-	-	Negative	-
Chrysotile (CAS No.: 12001-29-5)		-	-	Negative	-
Crocidolite (CAS No.: 12001-28-4)		-	-	Negative	-
Tremolite (CAS No.: 77536-68-6)		-	-	Negative	-
TBBP-A-bis (CAS No.: 21850-44-2)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	5	n.d.	-

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**Note :**

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected ( Less than MDL)
4. "-" = Not Regulated
5. \*\*= Qualitative analysis (No Unit)
6. Negative = Undetectable ; Positive = Detectable
7. Testing range of asbestos qualitative analysis is from less than 0.1% to 100%. The judgment criterion: asbestos fibers being found is shown as "Positive"; asbestos fibers not being found is shown as "Negative".
8. PFOS and its salts including :  
CAS No.: 1763-23-1, 2795-39-3, 29457-72-5, 29081-56-9, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7, 91036-71-4, 4021-47-0 and others.
9. PFOA and its salts including :  
CAS No.: 335-67-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0, 3825-26-1 and others.
10. (#2) =
  - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm<sup>2</sup>. The sample coating is considered to contain Cr(VI).
  - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 µg/cm<sup>2</sup>). The coating is considered a non-Cr(VI) based coating
  - c. The result between 0.10 µg/cm<sup>2</sup> and 0.13 µg/cm<sup>2</sup> is considered to be inconclusive - unavoidable coating variations may influence the determination.
11. ▲ : The MDL was evaluated for element / tested substance.

Conversion Formula :  $AX = A \times F$

AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.0276

Parameter Conversion Table : [https://eecloud.sgs.com/Region\\_TW/DocDownload.aspx?name=Others](https://eecloud.sgs.com/Region_TW/DocDownload.aspx?name=Others)

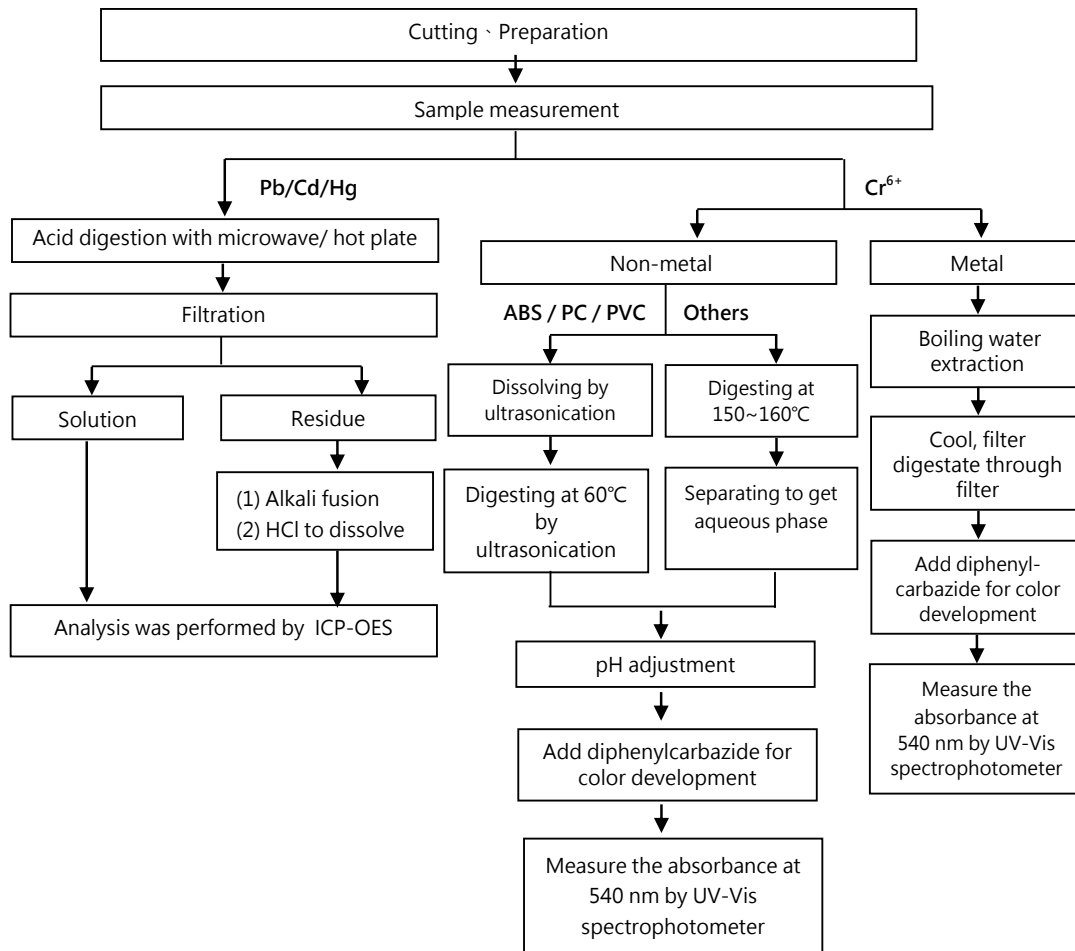
12. Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.

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## Analytical flow chart of heavy metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.

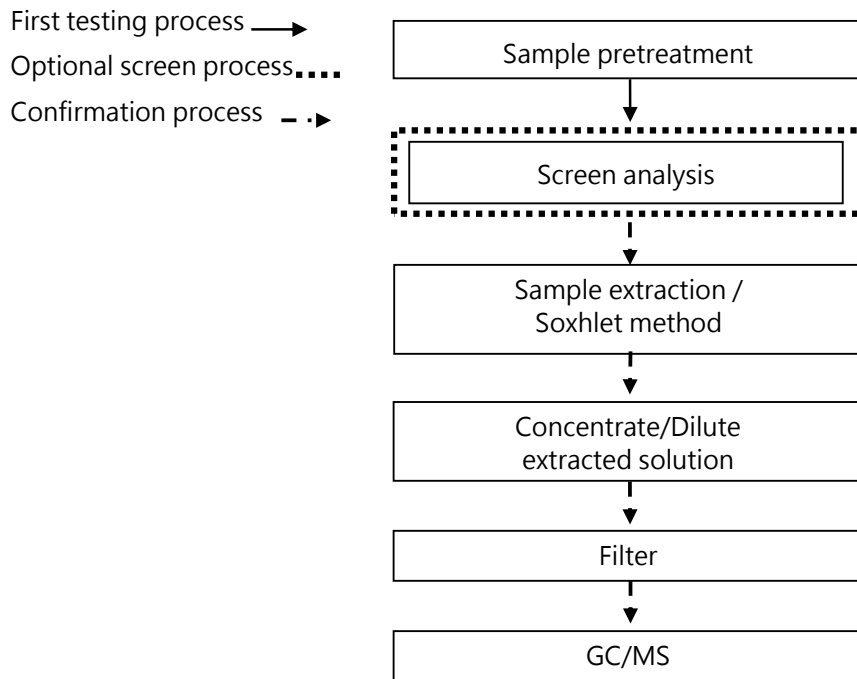
( Cr<sup>6+</sup> test method excluded )



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### Analytical flow chart – PBBs / PBDEs



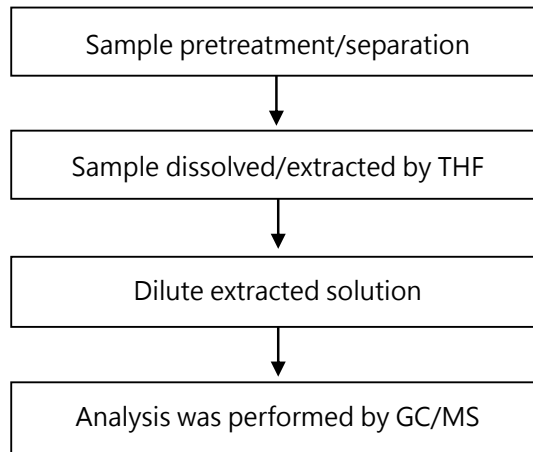
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## Analytical flow chart - Phthalate

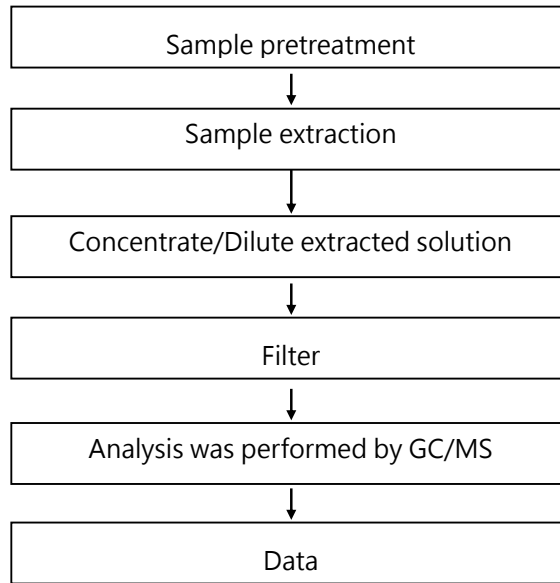
【 Test method: IEC 62321-8 】



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### Analytical flow chart - HBCDD

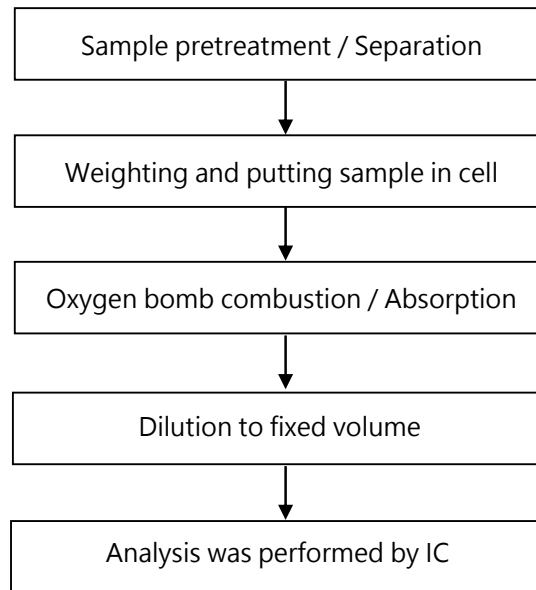


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### Analytical flow chart - Halogen

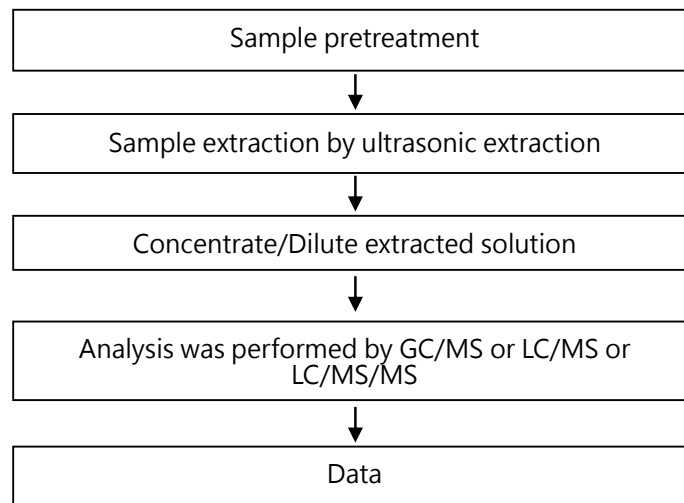


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### Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)

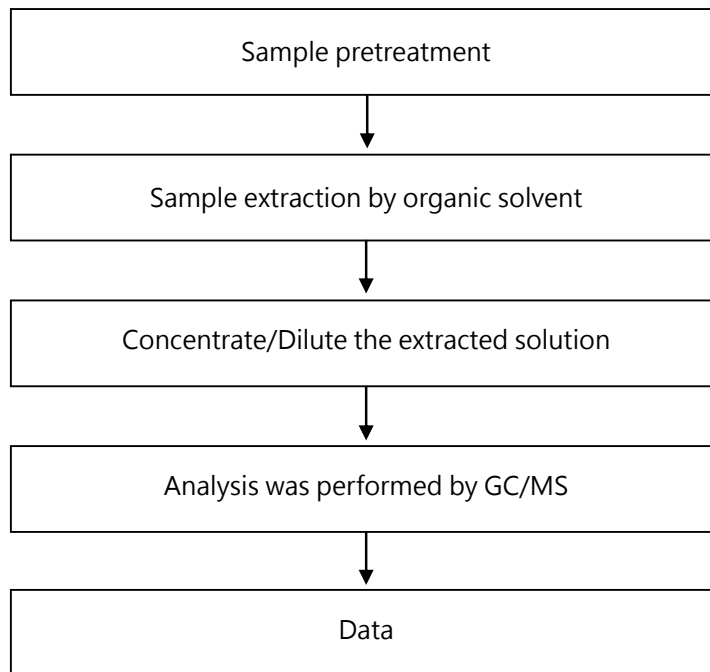


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### Analytical flow chart

\* Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT

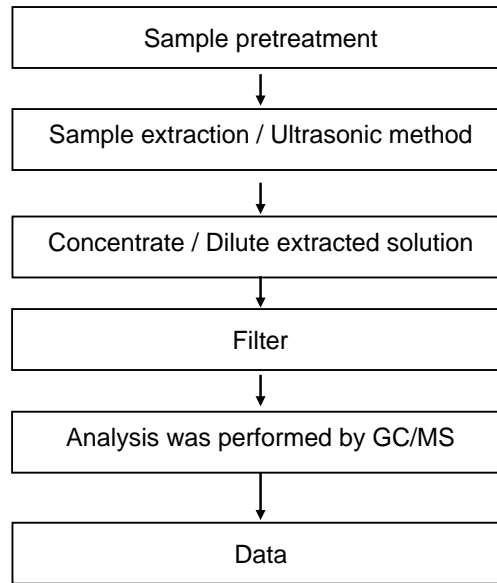


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### Analytical flow chart - Dimethyl Fumarate

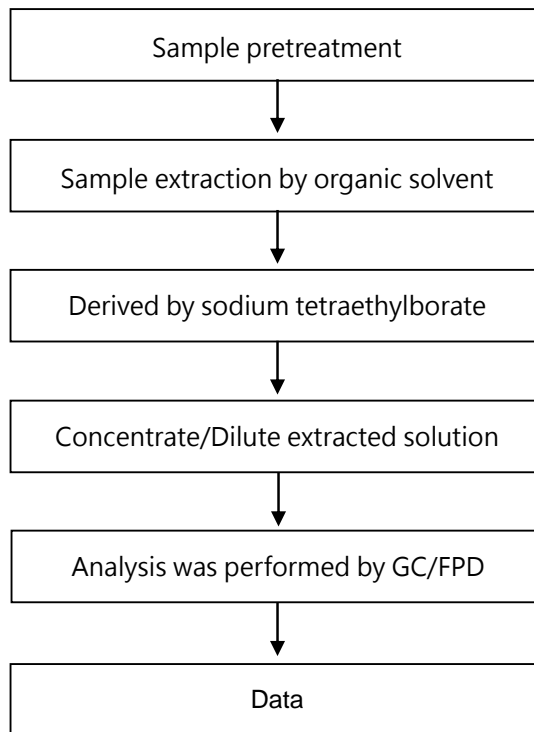


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### Analytical flow chart - Organic-Tin

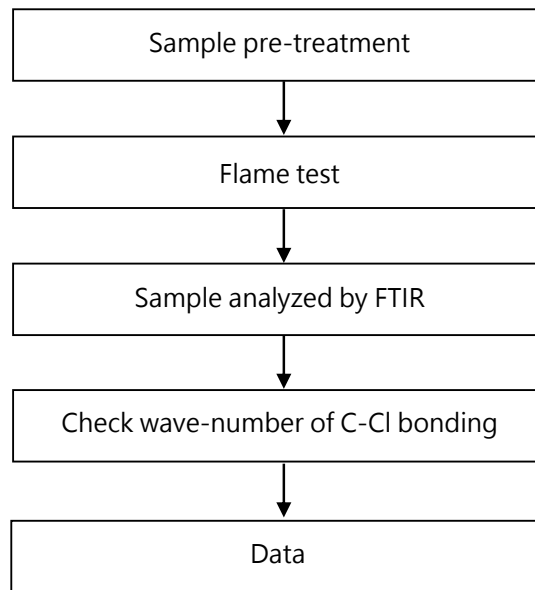


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### Analysis flow chart - PVC

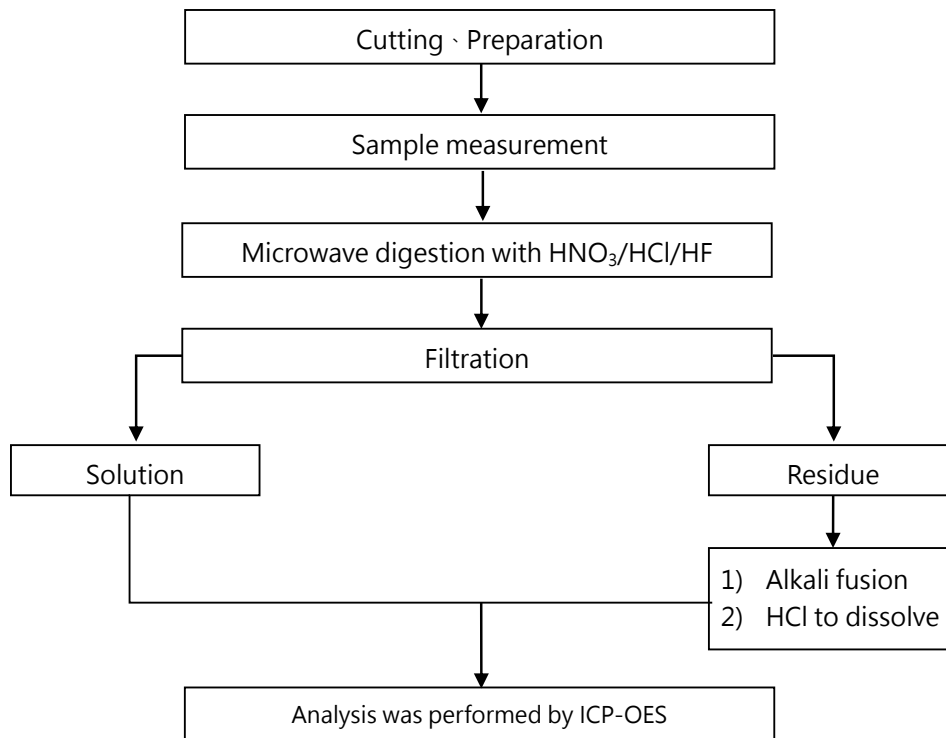


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### Analytical flow chart of elements (Heavy metal included)

These samples were dissolved totally by pre-conditioning method according to below flow chart.

【Reference method : US EPA 3051A 、 US EPA 3052】

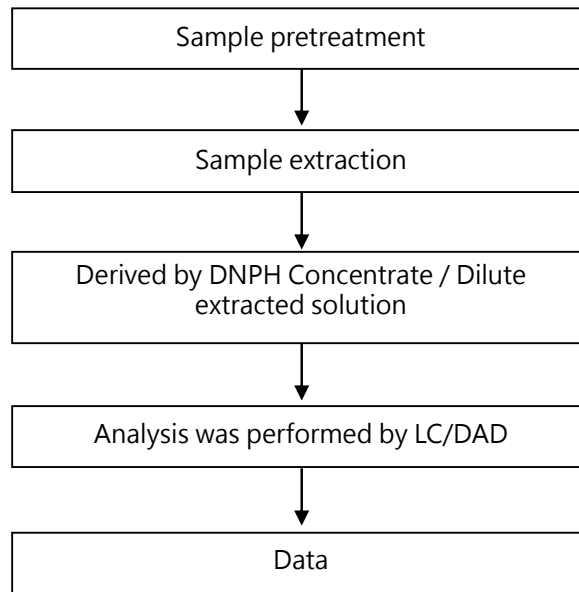


\* US EPA 3051A method does not add HF.

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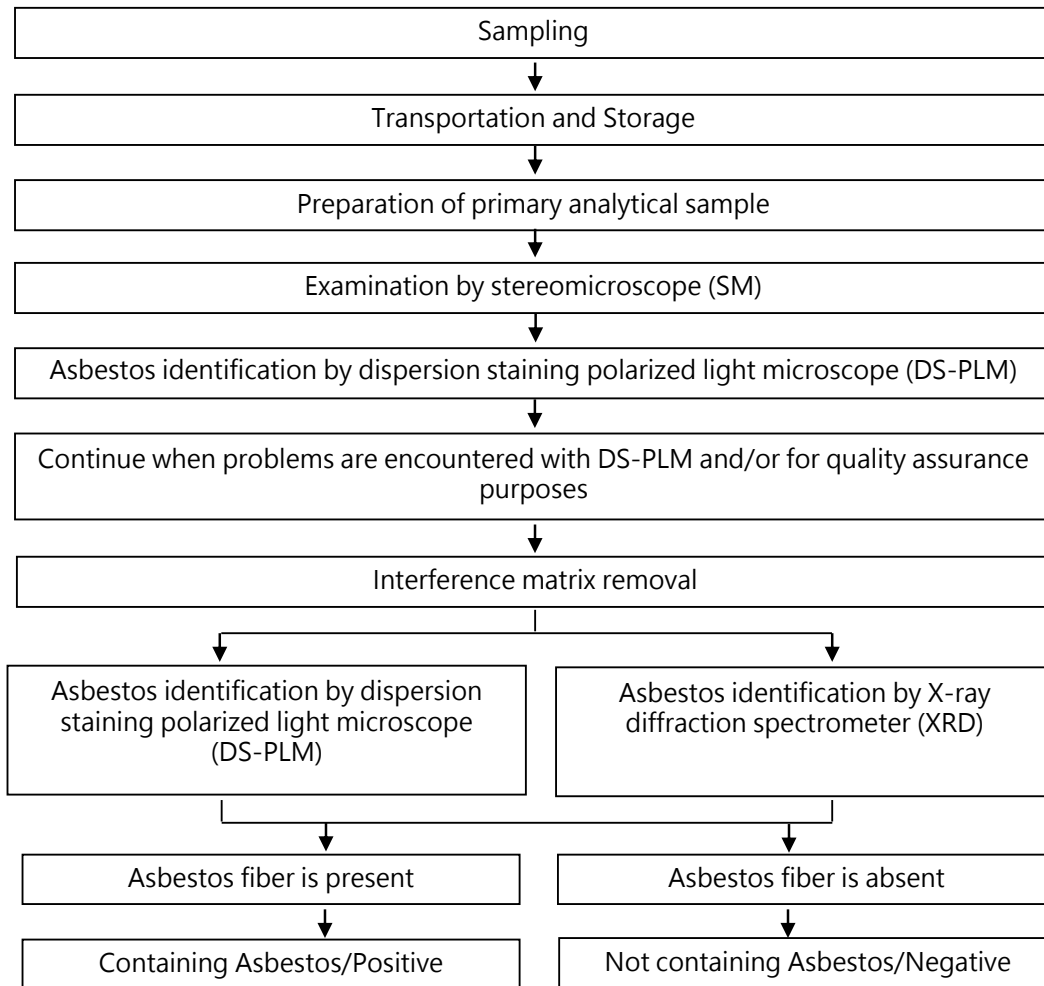
### Analytical flow chart - Formaldehyde



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## Analysis flow chart for determination of Asbestos

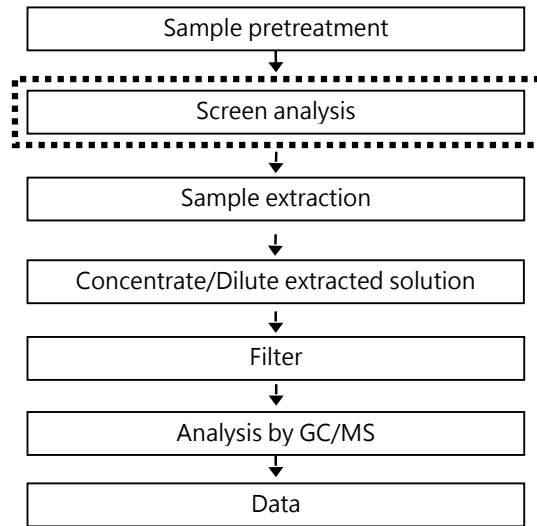
【Reference method: EPA 600/R-93/116】



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### Analytical flow chart - TBBP-A-bis

First testing process ———→  
 Optional screen process .....→  
 Confirmation process - - - ->



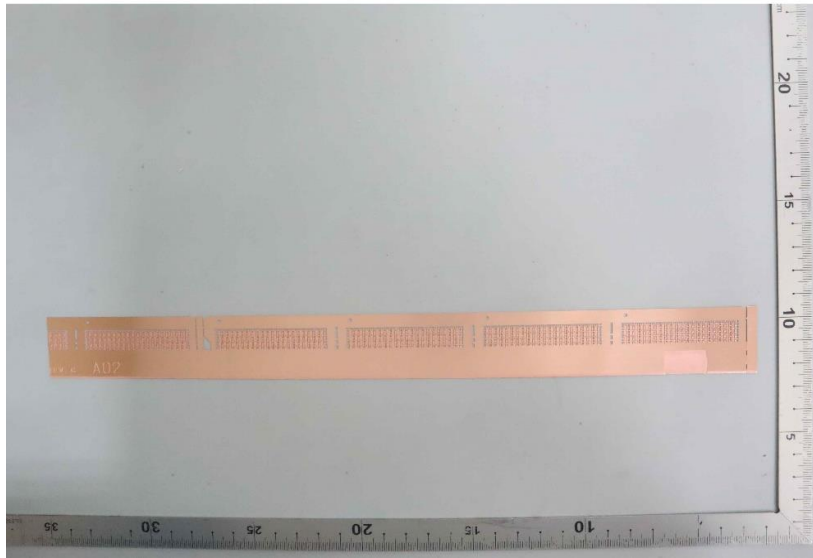
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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

### ETR23605335



\*\* End of Report \*\*

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