

**ISL72991RH**

Radiation Hardened Low Dropout Adjustable Negative Voltage Regulator

FN9054  
Rev.7.00  
Oct 2, 2020

The radiation hardened [ISL72991RH](#) is a low dropout adjustable negative regulator with an output voltage range of -2.25V to -26V. The device features a 1A output current capability, an adjustable current limit pin (ILIM), and a shutdown pin (SD) for easy on/off control.

The device incorporates unique circuitry that enables precision performance across the -55°C to +125°C temperature range and post-irradiation. Specifications across the full temperature range include an internal reference voltage of -1.25V +40mV/-50mV (maximum), line regulation of ±25mV (maximum), and load regulation of ±15mV (maximum). The reference voltage is the ADJ to GND voltage.

Constructed with the dielectrically isolated Rad Hard Silicon Gate (RSG) BiCMOS process, these devices are immune to single event latch-up and have been specifically designed to provide highly reliable performance in harsh radiation environments.

**Applications**

- Post switching power supplies
- DC/DC converters
- Motor controllers

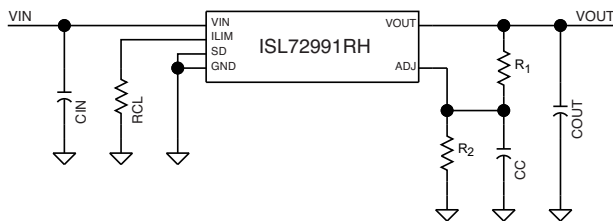
**Features**

- Electrically screened to DLA SMD # [5962-02503](#)
- QML qualified per MIL-PRF-38535 requirements
- Latch-up immune DI process
- Wide input voltage range ..... -3V to -30V
- Nominal output voltage range ..... -2.25V to -26V
- Line regulation. .... ±25mV (maximum)
- Load regulation ..... ±12mV (typ); ±15mV (maximum)
- Dropout voltage (100mA) ..... 0.2V (typ); 0.3V (maximum)
- Dropout voltage (1A) ..... 1V (maximum)
- Minimum load current. .... 3.0mA
- TTL input-level shutdown (SD); low = on
- Operating temperature range. .... -55°C to +125°C
- Radiation acceptance testing
  - HDR (50-300rad(Si)/s):..... 300krad(Si)
- SEE hardness (see SEE report for details)
  - SEL/SEB LET<sub>TH</sub> (V<sub>S</sub> = -30V) ..... 86.4MeV • cm<sup>2</sup>/mg

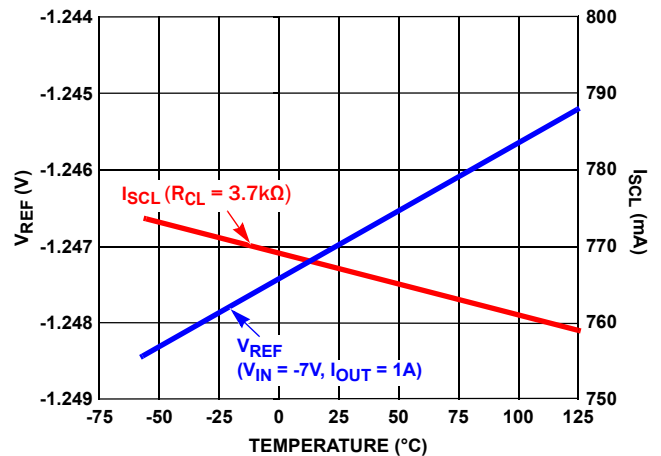
**Related Literature**

For a full list of related documents, visit our website

- [ISL72991RH](#) product page



**FIGURE 1. TYPICAL APPLICATION**



**FIGURE 2. V<sub>REF</sub> AND I<sub>SC</sub>L vs TEMPERATURE**

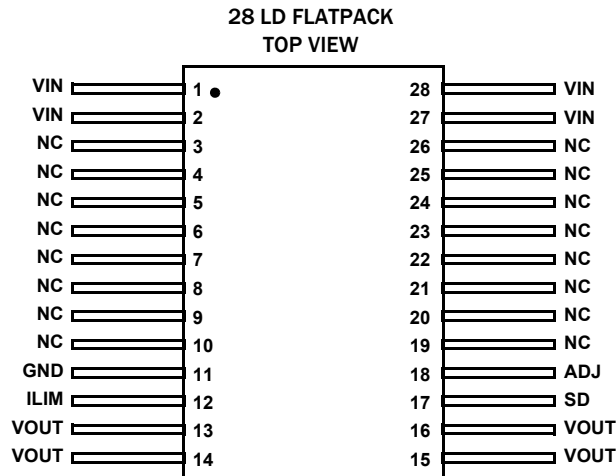
## Ordering Information

ORDERING SMD NUMBER (Note 2)	PART NUMBER (Note 1)	RADIATION HARDNESS (Total Ionizing Dose)	TEMP RANGE (°C)	PACKAGE (RoHS COMPLIANT)	PKG. DWG. #
5962F0250301VXC	ISL72991RHVF	HDR to 300krad(Si)	-55 to +125	28 Ld Flatpack	K28.A
5962F0250301QXC	ISL72991RHQF		-55 to +125	28 Ld Flatpack	K28.A
5962F0250301V9A	ISL72991RHVX (Note 3)		-55 to +125	DIE	N/A
N/A	ISL72991RHF/PROTO (Note 4)	N/A	-55 to +125	28 Ld Flatpack	K28.A
N/A	ISL72991RHX/SAMPLE (Notes 3, 4)	N/A	-55 to +125	DIE	N/A
N/A	ISL72991RHEVAL2Z (Note 5)	Evaluation Board			

### NOTES:

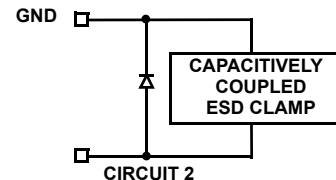
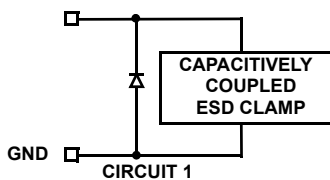
- These Pb-free Hermetic packaged products employ 100% Au plate - e4 termination finish, which is RoHS compliant and compatible with both SnPb and Pb-free soldering operations.
- Specifications for Rad Hard QML devices are controlled by the Defense Logistics Agency Land and Maritime (DLA). The SMD numbers listed must be used when ordering.
- Die product tested at  $T_A = +25^\circ\text{C}$ . The wafer probe test includes functional and parametric testing sufficient to make the die capable of meeting the electrical performance outlined in ["Electrical Specifications" on page 5](#).
- The /PROTO and /SAMPLE are not rated or certified for Total Ionizing Dose (TID) or Single Event Effect (SEE) immunity. These parts are intended for engineering evaluation purposes only. The /PROTO parts meet the electrical limits and conditions across temperature specified in the DLA SMD and are in the same form and fit as the qualified device. The /SAMPLE parts are capable of meeting the electrical limits and conditions specified in the DLA SMD. The /SAMPLE parts do not receive 100% screening across temperature to the DLA SMD electrical limits. These part types do not come with a Certificate of Conformance because they are not DLA qualified devices.
- Evaluation board uses the /PROTO parts. The /PROTO parts are not rated or certified for Total Ionizing Dose (TID) or Single Event Effect (SEE) immunity.

## Pin Configuration



## Pin Descriptions

PIN NUMBER	PIN NAME	EQUIVALENT CIRCUIT	DESCRIPTION
1, 2, 27, 28	VIN	Circuit 2	Regulator bias and input connection. All 4 pins must be tied together.
12	ILIM	Circuit 2	Current limiting set input.
13, 14, 15, 16	VOUT	Circuit 2	Regulator output connection. All 4 pins must be tied together.
17	SD	Circuit 1	Shut down input, active high.
18	ADJ	Circuit 2	Output voltage adjust input
11	GND		Ground connection
3, 4, 5, 6, 7, 8, 9, 10, 19, 20, 21, 22, 23, 24, 25, 26	NC		No Internal connections. Can be connected to ground or thermal plane.



## Functional Block Diagram

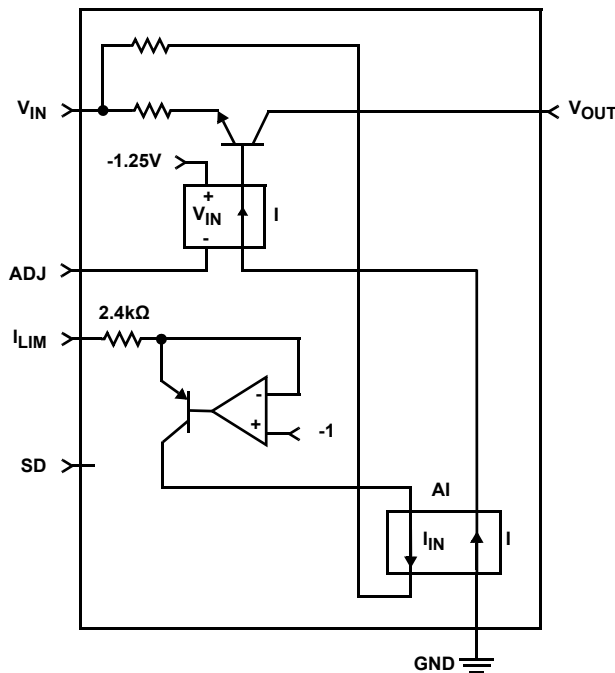


FIGURE 3. FUNCTIONAL BLOCK DIAGRAM

## Typical Application

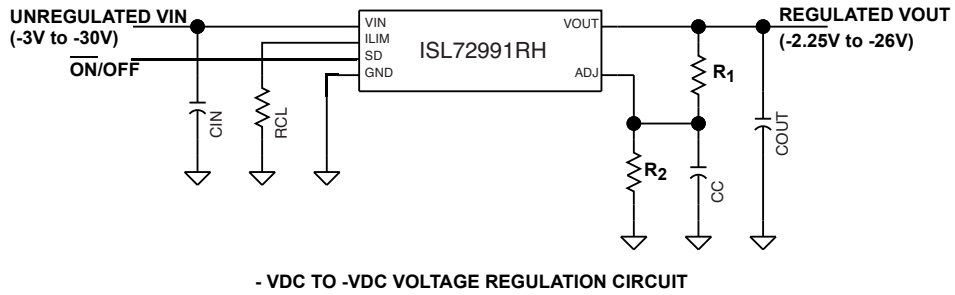


FIGURE 4. TYPICAL APPLICATION

## Absolute Maximum Ratings

Minimum Supply Voltage	-35V
Minimum Supply Voltage (Note 8)	-30V
Minimum Output Current	3mA
Output Short-Circuit Duration. Thermal Protection	Indefinite
ESD Rating	
Human Body Model (HBM) (Tested per MIL-PRF-883 3015.7)	3kV
Machine Model (MM) (Tested per EIA/JESD22-A115-A)	300V
Charged Device Model (CDM) (Tested per JESD22-C101D)	1kV

## Thermal Information

Thermal Resistance (Typical)	$\theta_{JA}$ ( $^{\circ}\text{C}/\text{W}$ )	$\theta_{JC}$ ( $^{\circ}\text{C}/\text{W}$ )
28 Ld Flatpack (Notes 6, 7)	60	5
Maximum Storage Temperature Range	-65 $^{\circ}\text{C}$ to +150 $^{\circ}\text{C}$	
Maximum Junction Temperature ( $T_{JMAX}$ )	+150 $^{\circ}\text{C}$	

## Recommended Operating Conditions

Ambient Operating Temperature Range	-55 $^{\circ}\text{C}$ to +125 $^{\circ}\text{C}$
Maximum Operating Junction Temperature	+150 $^{\circ}\text{C}$
Supply Voltage	-3V to -30V

**CAUTION:** Do not operate at or near the maximum ratings listed for extended periods of time. Exposure to such conditions may adversely impact product reliability and result in failures not covered by warranty.

### NOTES:

- $\theta_{JA}$  is measured with the component mounted on a low-effective thermal conductivity test board in free air. See [TB379](#) for details.
- For  $\theta_{JC}$ , the "case temp" location is the center of the package underside.
- The minimum supply limit specified is for operation in a heavy ion environment at an LET = 86.4MeV • cm<sup>2</sup>/mg.

**Electrical Specifications**  $V_O \leq V_{IN} - 1.5\text{V}$ ,  $I_O = 100\text{mA}$ ,  $C_O = 47\mu\text{F}$ ,  $SD = 0\text{V}$ ,  $T_A = +25^{\circ}\text{C}$ , unless otherwise noted. **Boldface limits apply across the operating temperature range, -55 $^{\circ}\text{C}$  to +125 $^{\circ}\text{C}$ .**

DESCRIPTION	PARAMETER	TEST CONDITIONS	MIN (Note 9)	TYP	MAX (Note 9)	UNIT
Reference Voltage (ADJ to GND)	$V_{REF}$	$I_O = 3\text{mA}$ to 1A	-1.279	-1.250	-1.231	V
			<b>-1.300</b>		<b>-1.210</b>	V
Minimum Output Voltage	$V_{Omin}$	$V_{IN} = -3\text{V}$ , $I_O = 3\text{mA}$ to 100mA			<b>-2.25</b>	V
Maximum Output Voltage	$V_{Omax}$	$V_{IN} = -30\text{V}$ , $I_O = 3\text{mA}$ to 100mA	<b>-26</b>			V
Output Voltage Load Regulation	$V_{LDR}$	$V_{IN} = -7\text{V}$ , $V_O = -5\text{V}$ , $I_O = 3\text{mA}$ to 1A	-12		12	mV
			<b>-15</b>		<b>15</b>	mV
Output Voltage Line Regulation	$V_{LNR}$	$V_O \leq V_{IN} - 1\text{V}$ to $V_{IN} = -30\text{V}$ , $I_O = 100\text{mA}$	<b>-25</b>		<b>25</b>	mV
0.1A Dropout Voltage	$V_{DOL}$	$dV_O \leq 50\text{mV}$ , $I_O = 0.1\text{A}$			0.2	V
					<b>0.3</b>	V
1A Dropout Voltage (Pulse Tested)	$V_{DOH}$	$dV_O \leq 50\text{mV}$ , $I_O = 1\text{A}$			<b>1</b>	V
Adjust Current	$I_{ADJ}$	$V_O \leq V_{IN} - 1\text{V}$ to $V_{IN} = -30\text{V}$ , $I_O = 500\text{mA}$		1.7	<b>5.0</b>	$\mu\text{A}$
Dropout Quiescent Current	$I_{QDO}$	$V_O - V_{IN} = 0.2\text{V}$ , $I_O = 500\text{mA}$			25	mA
		$V_O - V_{IN} = 0.3\text{V}$ , $I_O = 500\text{mA}$			<b>25</b>	mA
SD Input Voltage	$V_{SD}$	$V_O = \text{ON}$			<b>0.8</b>	V
		$V_O = \text{OFF}$	<b>2.4</b>			V
SD Input Current	$I_{SD}$	$V_{SD} = 0.8\text{V}$			<b>50</b>	$\mu\text{A}$
		$V_{SD} = 2.4\text{V}$			100	$\mu\text{A}$
					<b>150</b>	$\mu\text{A}$
Output Short-Circuit Current Limit	$I_{SCL}$	$V_{IN} = -7\text{V}$ , $V_O = 0\text{V}$ , $R_{CL} = 3.7\text{k}\Omega$	<b>0.60</b>	0.75	<b>0.90</b>	A
GND Quiescent Current	$I_{GND}$	$-3\text{V} \leq V_{IN} \leq -30\text{V}$ , $I_O < 1\text{A}$		6		mA
Power Supply Rejection Ratio	PSRR	Frequency = 1MHz		-49		dB
Thermal Protection	$OT_{PROT}$			150		$^{\circ}\text{C}$
Thermal Hysteresis	$OT_{HYS}$			20		$^{\circ}\text{C}$

**Post Radiation Electrical Specifications**  $V_O \leq V_{IN} - 1.5V$ ,  $I_O = 100mA$ ,  $C_O = 47\mu F$ ,  $SD = 0V$ ,  $T_A = +25^\circ C$ , across a total ionizing dose of 300krad(Si) with exposure at a high dose rate of 50 to 300rad(Si)/s.

PARAMETER	DESCRIPTION	TEST CONDITIONS	MIN (Note 9)	TYP	MAX (Note 9)	UNITS
$V_{REF}$	Reference Voltage	$I_O = 3mA$ to 1A	-1.279		-1.231	V
$V_{Omin}$	Minimum Output Voltage	$V_{IN} = -3V$ , $I_O = 3mA$ to 100mA			-2.25	V
$V_{Omax}$	Maximum Output Voltage	$V_{IN} = -30V$ , $I_O = 3mA$ to 100mA	-26			V
VLDR	Output Voltage Load Regulation	$V_{IN} = -7V$ , $V_O = -5V$ $I_O = 3mA$ to 1A	-12		12	mV
VLNR	Output Voltage Line Regulation	$V_O \leq V_{IN} - 1V$ to $V_{IN} = -30V$ , $I_O = 100mA$	-25		25	mV
$VDO_L$	0.1A Dropout Voltage	$dV_O \leq 50mV$ , $I_O = 0.1A$			0.2	V
$VDO_H$	1A Dropout Voltage (Pulse Tested)	$dV_O \leq 50mV$ , $I_O = 1A$			1	V
$I_{ADJ}$	Adjust Current	$V_O \leq V_{IN} - 1V$ to $V_{IN} = -30V$ , $I_O = 500mA$			5	$\mu A$
$I_{QDO}$	Dropout Quiescent Current	$V_O - V_{IN} = 0.3V$ , $I_O = 500mA$			25	mA
$V_{SD}$	SD Input Voltage	$V_O = 0N$			0.8	V
		$V_O = OFF$	2.4			V
$I_{SD}$	SD Input Current	$V_{SD} = 0.8V$			50	$\mu A$
		$V_{SD} = 2.4V$			100	$\mu A$
$I_{CL}$	Output Short-Circuit Current Limit	$V_{IN} = -7V$ , $V_O = 0V$ , $R_{CL} = 3.7k\Omega$	0.6		0.9	A

## NOTE:

9. Compliance to datasheet limits is assured by one or more methods: production test, characterization, and/or design.

**Total Dose Radiation Characteristics** This data is typical mean test data post total dose radiation exposure at a high dose rate (HDR) of 50 to 300rad(Si)/s to 300krads. This data is intended to show typical parameter shifts due to total dose rate radiation. These are not limits nor are they guaranteed.

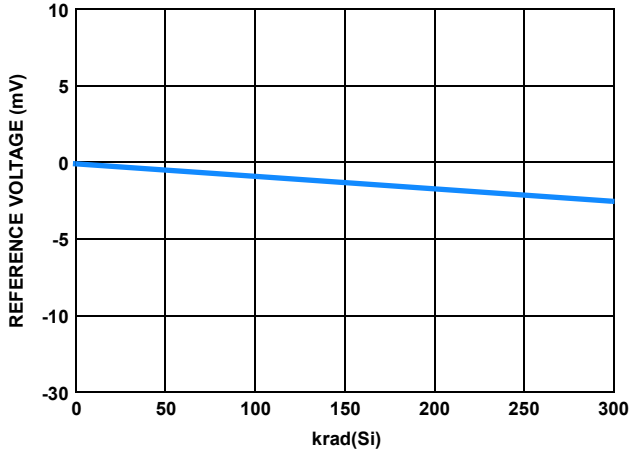


FIGURE 5. REFERENCE VOLTAGE CHANGE vs TOTAL DOSE RADIATION

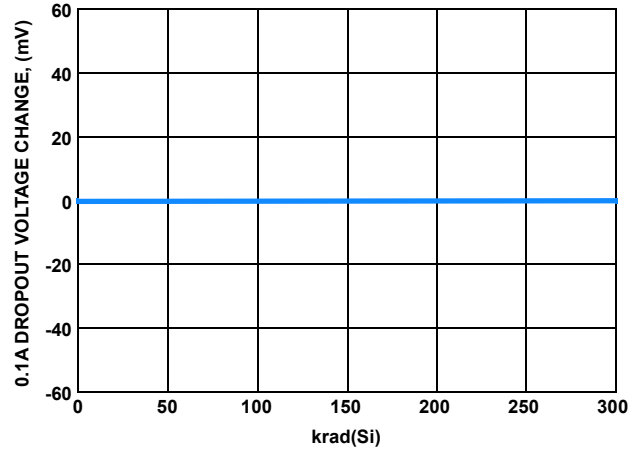


FIGURE 6. 0.1A DROPOUT VOLTAGE CHANGE vs TOTAL DOSE RADIATION

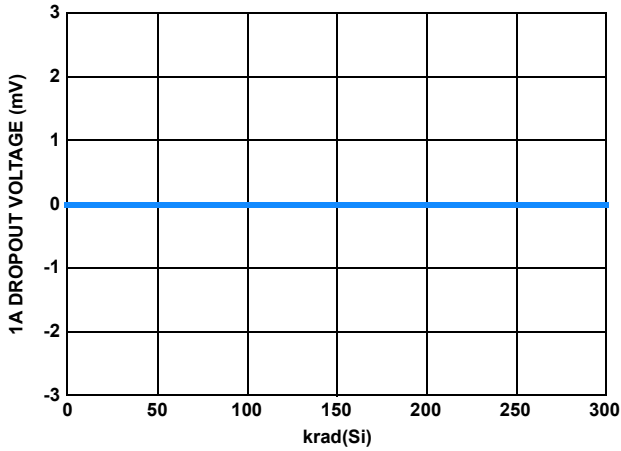


FIGURE 7. 1A DROPOUT VOLTAGE CHANGE vs TOTAL DOSE RADIATION

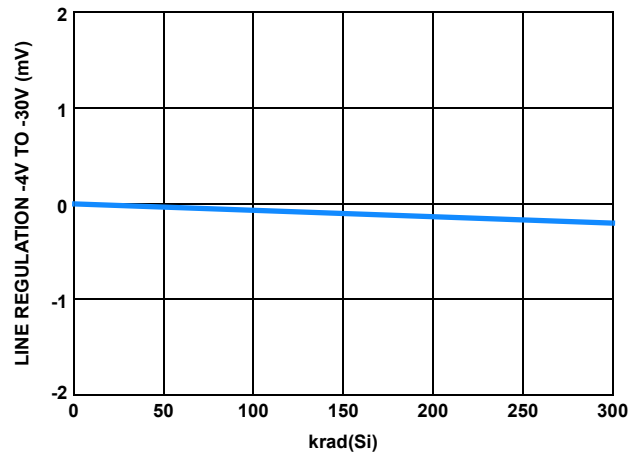


FIGURE 8. OUTPUT VOLTAGE LINE REGULATION CHANGE vs TOTAL DOSE RADIATION

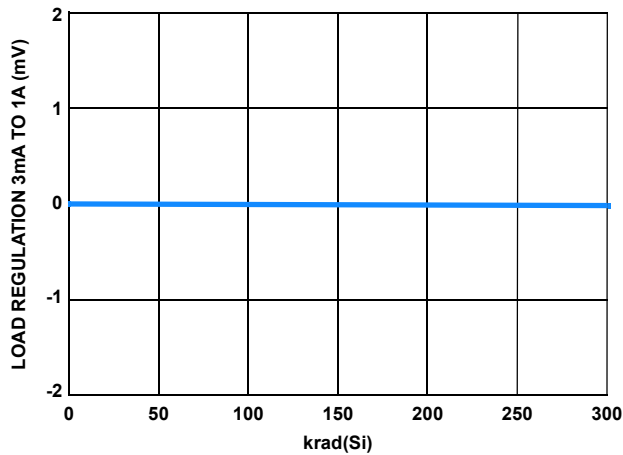


FIGURE 9. OUTPUT VOLTAGE LOAD REGULATION CHANGE vs TOTAL DOSE RADIATION

# Typical Performance Curves

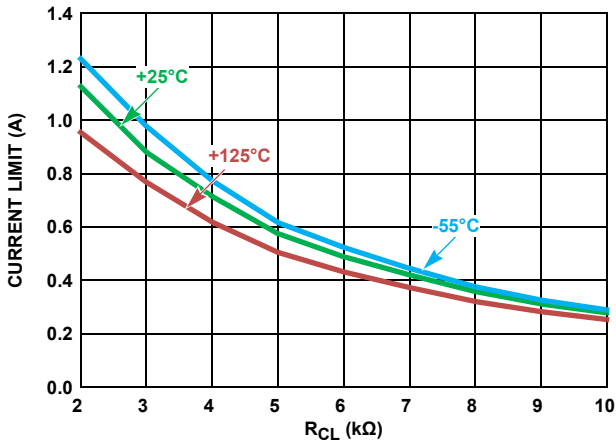


FIGURE 10. -7V<sub>IN</sub>, -5V<sub>OUT</sub>

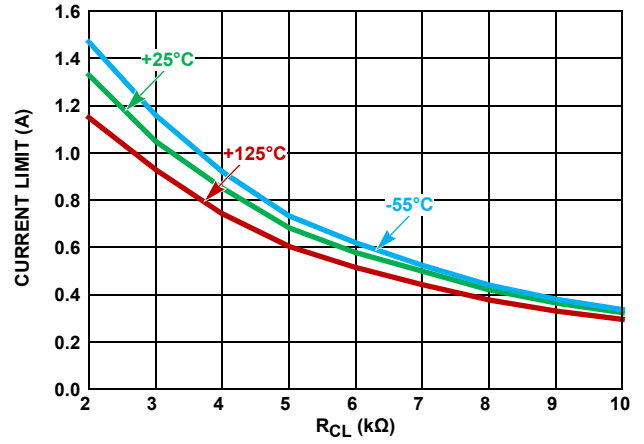


FIGURE 11. -12V<sub>IN</sub>, -5V<sub>OUT</sub>

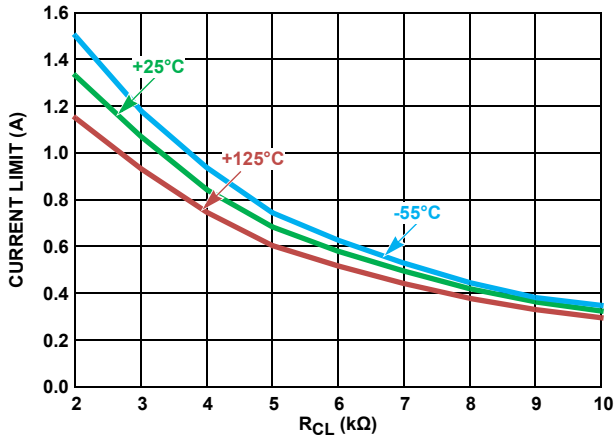


FIGURE 12. -12V<sub>IN</sub>, -10V<sub>OUT</sub>

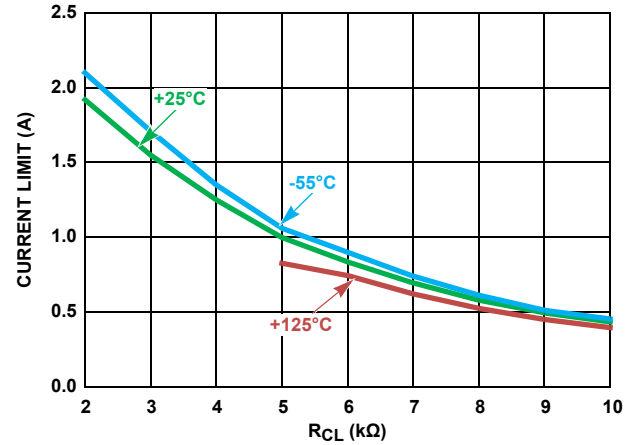


FIGURE 13. -20V<sub>IN</sub>, -10V<sub>OUT</sub>

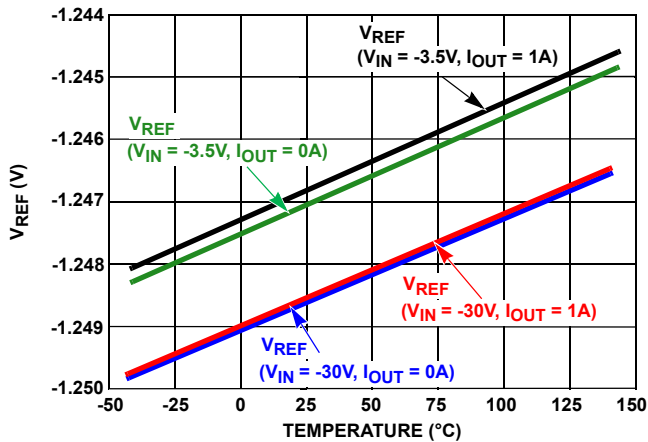


FIGURE 14. V<sub>REF</sub> vs TEMPERATURE

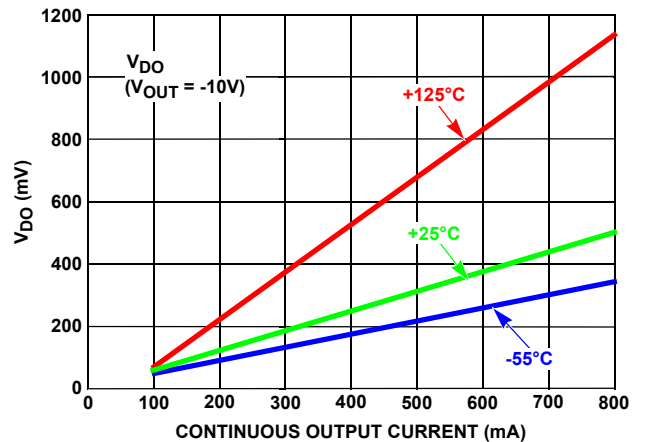


FIGURE 15. DROPOUT VOLTAGE vs TEMPERATURE



# Typical Performance Curves (Continued)

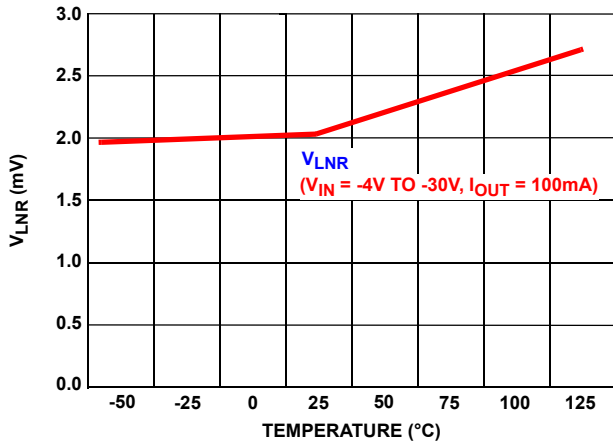


FIGURE 16. LINE REGULATION vs TEMPERATURE

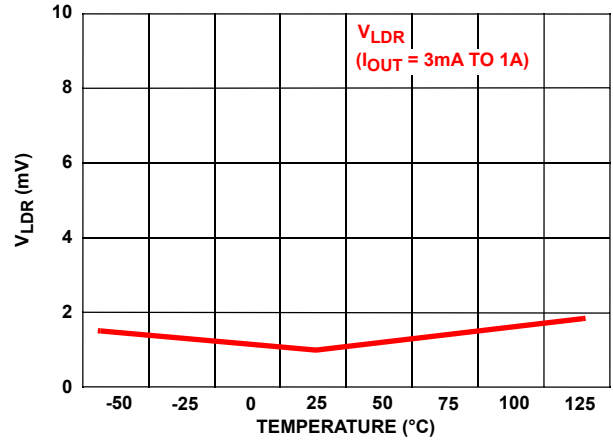


FIGURE 17. LOAD REGULATION vs TEMPERATURE

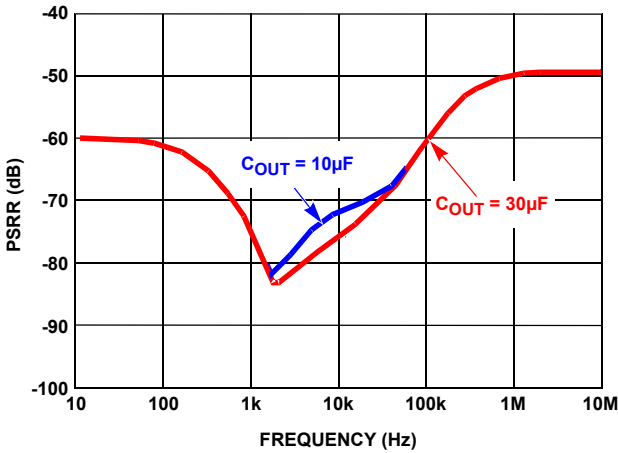


FIGURE 18. PSRR vs FREQUENCY (V<sub>IN</sub> = -20V, V<sub>OUT</sub> = -18V)

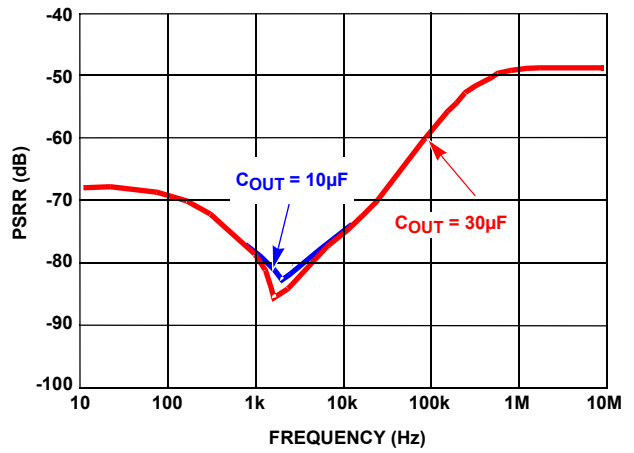


FIGURE 19. PSRR vs FREQUENCY (V<sub>IN</sub> = -7V, V<sub>OUT</sub> = -5V)

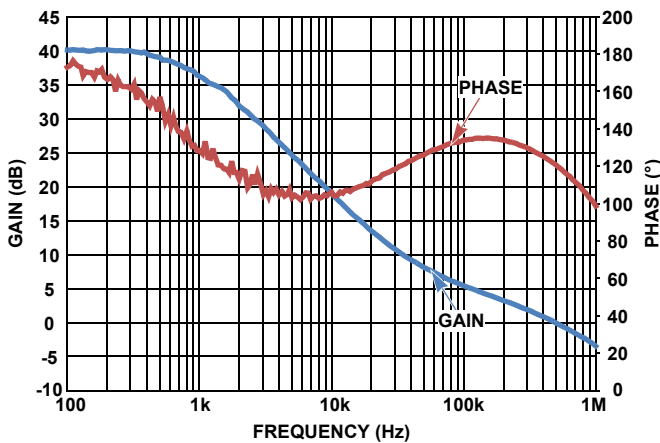


FIGURE 20. GAIN/PHASE -12V<sub>IN</sub>, -5V<sub>OUT</sub>, 0.5A I<sub>OUT</sub>

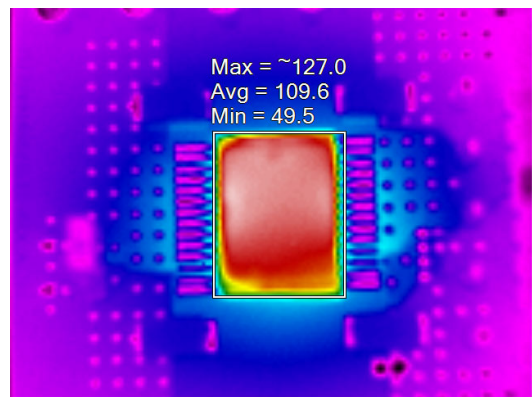


FIGURE 21. THERMAL (V<sub>IN</sub> = -12V, V<sub>OUT</sub> = -5V, I<sub>OUT</sub> = 0.74A, T<sub>A</sub> = +25°C)

## Functional Description

### Functional Overview

The radiation hardened ISL72991RH is a low dropout adjustable negative regulator with an output voltage range of -2.25V to -26V. The device features a 1A output current capability, an adjustable current limit pin (ILIM), and a shutdown pin (SD) for easy on/off control. The part is constructed using the dielectrically isolated, complimentary bipolar RSG process. It is immune to single-event latch-up and has been specifically designed to provide reliable performance in harsh radiation environments.

## Application Information

### Output Voltage Programming

The output voltage of the regulator can be programmed with two external resistors and is described by [Equation 1](#):

$$V_{OUT} = -1.25(1 + R_1/R_2) - (I_{ADJ} \times R_1) \quad (\text{EQ. 1})$$

### Output Current Limit Programming

The output current limit threshold of the regulator is set with a single external resistor ( $R_{CL}$ ) connected from  $I_{LIM}$  to ground.

The effective current limit at any single  $R_{CL}$  value is influenced by the  $V_{IN}$  to  $V_{OUT}$  difference, temperature, and  $V_{IN}$  amplitude. [Figures 22](#) through [24](#) illustrate these effects.

[Figure 22](#) shows that for a given  $V_{OUT}$  (-5V) and temperature (+25°C) the effect of  $V_{IN}$  to  $V_{OUT}$  differential on the current limit level is significant.

[Figure 23](#) shows the effect of temperature at a single  $V_{IN}$  to  $V_{OUT}$  voltage condition across the  $R_{CL}$  range of 2.1kΩ to 10kΩ.

[Figure 24](#) shows that for a given differential voltage ( $V_{IN}$  to  $V_{OUT}$ ) and temperature, the effect of  $V_{IN}$  amplitude is less significant than seen in [Figure 22](#).

Because of these numerous variables, there is no one formula relating  $R_{CL}$  to  $I_{CL}$  that will suffice for the range of likely possible conditions. [Figures 10](#) through [13](#) on [page 8](#) provide guidance in setting the  $R_{CL}$  value for a limited number of possible conditions. Users are advised to evaluate their specific condition for satisfactory performance.

### Capacitor Selection

An input capacitor is required if the regulator is located more than 6 inches from the power supply filter capacitors. A 10μF solid tantalum capacitor is recommended.

An output capacitor of at least 10μF must be used to ensure stability of the regulator. Additional capacitance may be added as required to improve the dynamic response of the regulator. Solid tantalum or ceramic capacitors are recommended.

### Loop Compensation

The output capacitor and ESR comprise a zero in the loop transfer function that must be compensated with a pole to ensure loop stability in accordance with [Equation 2](#):

$$C_C \times R_1 = C_{OUT} \times \text{ESR} \quad (\text{EQ. 2})$$

The compensating capacitor should be a low ESR ceramic type.

## Layout Guidelines

The stability of the regulator is sensitive to layout. It is strongly recommended that a continuous copper ground plane (1oz. or greater) be used. In addition, component lead lengths and interconnects should be minimized, but should not exceed 1/2 inch. Finally, the return lead of the compensation capacitor ( $C_C$ ) should be connected as close as possible to the GND pin of the IC.

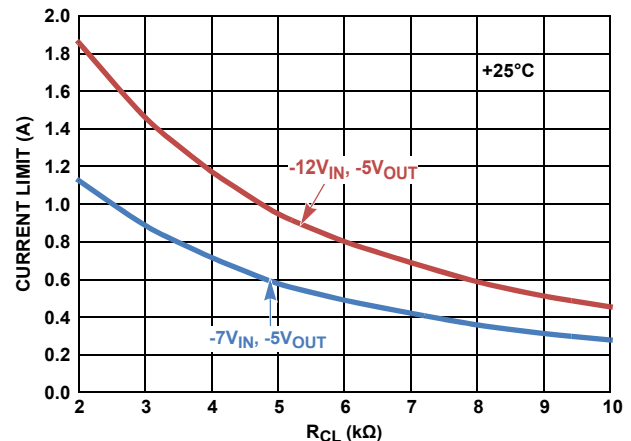


FIGURE 22.  $I_{CL}$  vs  $R_{CL}$  AND  $V_{IN}$  AMPLITUDE

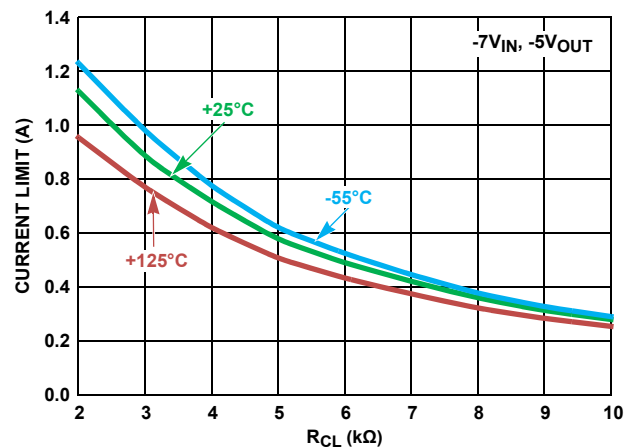


FIGURE 23.  $I_{CL}$  vs  $R_{CL}$  AND TEMPERATURE

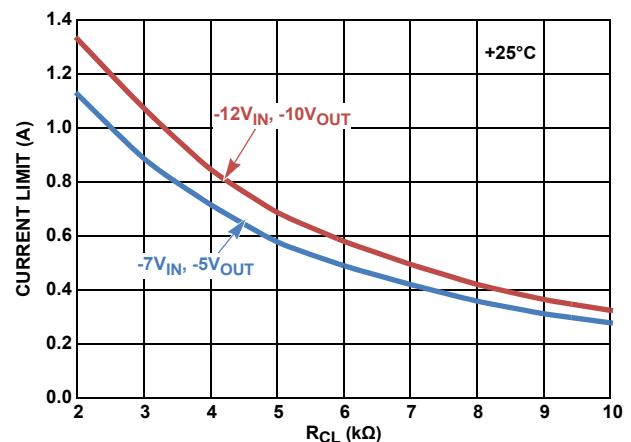


FIGURE 24.  $I_{CL}$  vs  $R_{CL}$  AND  $V_{IN}$  TO  $V_{OUT}$  DIFFERENTIAL

## Package Characteristics

### Weight of Packaged Device

2.2 Grams (Typical)

### Lid Characteristics

Finish: Gold  
 Potential: Unbiased  
 Case Isolation to Any Lead:  $20 \times 10^9 \Omega$  (min)

## Die Characteristics

### Die Dimensions

5870 $\mu\text{m}$  x 5210 $\mu\text{m}$  (231.1 mils x 205.1 mils)  
 Thickness: 483 $\mu\text{m}$   $\pm$ 25.4 $\mu\text{m}$  (19 mils  $\pm$ 1 mil)

### Interface Materials

#### GLASSIVATION

Type: PSG (Phosphorous Silicon Glass)  
 Thickness: 8.0k $\text{\AA}$   $\pm$ 1.0k $\text{\AA}$

### TOP METALLIZATION

Type: AlSiCu (Si 0.75-1%/Cu 0.5%)  
 Thickness: 16.0k $\text{\AA}$   $\pm$ 2k $\text{\AA}$

### BACKSIDE FINISH

Silicon

## Assembly Related Information

### SUBSTRATE AND LID POTENTIAL

Floating

## Additional Information

### WORST CASE CURRENT DENSITY

$<2 \times 10^5 \text{ A/cm}^2$

### PROCESS

Dielectrically Isolated Radiation Hardened Silicon Gate

## Metallization Mask Layout

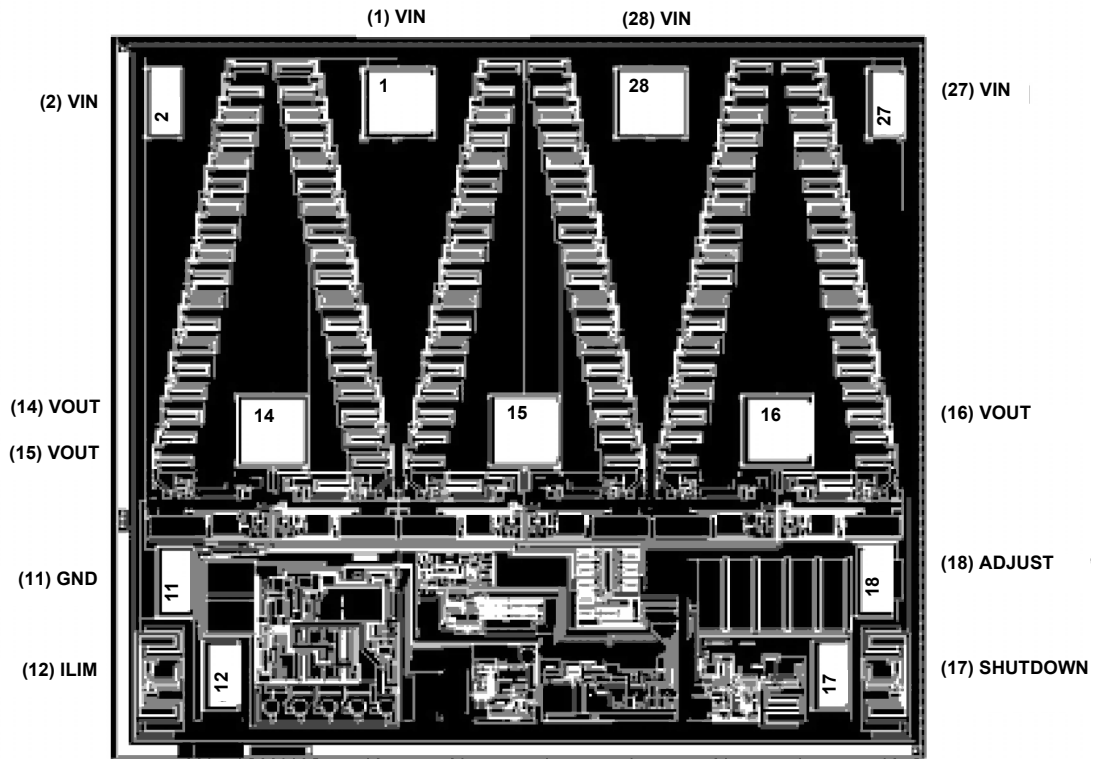


TABLE 1. DIE PAD COORDINATES

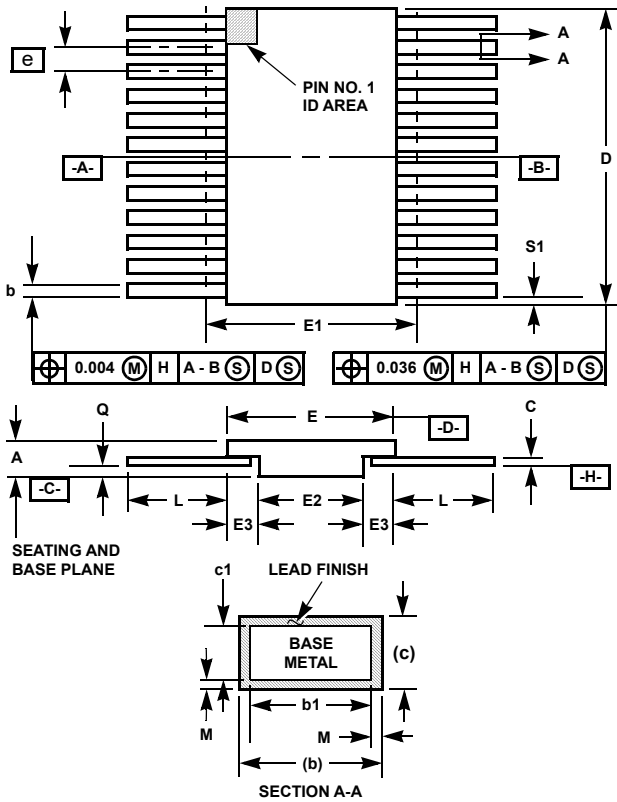
PAD NAME	X-COR CENTER	Y-COR CENTER	DX PAD SIZE	DY PAD SIZE
ILIM	-1300.5	-4348	258	516
(15)VOUT	920	-2554	516	516
SHUTDOWN	3140.5	-4348	258	516
ADJUST	3473.5	-3658	258	516
(16)VOUT	2917	-2554	516	516
(27)VIN	3580	0	258	516
(28)VIN	1840	0	516	516
(1)VIN	0	0	516	516
(2)VIN	-1740	0	258	516
(14)VOUT	-1077	-2554	516	516
GND	-1662	-3657	258	516

**Revision History** The revision history provided is for informational purposes only and is believed to be accurate, but not warranted. Please go to web to make sure you have the latest Revision.

DATE	REVISION	CHANGE
Oct 2, 2020	7.00	Updated links throughout. Applied new formatting standard to Radiation Acceptance Testing and SEE Hardness Features bullets. Updated Ordering information table by adding Rad Hard data, adding Note 3, and updating Note 4. In Table 1 on page 12 Updated pad name (27) to VIN and corrected Y-COR CENTER coordinates for the following pad names: - (15)VOUT, (27) VIN, and (2)VIN Removed About Intersil section
Apr 14, 2017	6.00	Added Notes 4 and 5 on page 2. Added Table 1 on page 12.
Aug 17, 2016	5.00	Updated Equation 2 Loop Compensation equation to change R2 to R <sub>1</sub> .
May 7, 2015	4.00	Replaced Figures 10, 11, 12 and 13 on page 8. Replaced Figures 22, 23 and 24 on page 10. Updated Equation 1 on page 10: from $V_{OUT} = -1.25(1+R2/R1) - (IADJ \times R2)$ to $V_{OUT} = -1.25(1+R1/R2) - (IADJ \times R1)$ .
Jan 29, 2015	3.00	"Typical Performance Curves" on page 8: Added Figures 18 and 19.
Mar 26, 2014	2.00	Added Related Literature on page 1. Added significant relevant content throughout the document, expanding from 3 to 12 pages.
Jun, 28, 2004	1.00	Updated file.
Jul 9, 2001	4.00	Initial Release.

# Package Outline Drawing

For the most recent package outline drawing, see [K28.A](#).



**K28.A MIL-STD-1835 CDFP3-F28 (F-11A, CONFIGURATION B)**  
28 lead ceramic metal seal flatpack package

SYMBOL	INCHES		MILLIMETERS		NOTES
	MIN	MAX	MIN	MAX	
A	0.045	0.115	1.14	2.92	-
b	0.015	0.022	0.38	0.56	-
b1	0.015	0.019	0.38	0.48	-
c	0.004	0.009	0.10	0.23	-
c1	0.004	0.006	0.10	0.15	-
D	-	0.740	-	18.80	3
E	0.460	0.520	11.68	13.21	-
E1	-	0.550	-	13.97	3
E2	0.180	-	4.57	-	-
E3	0.030	-	0.76	-	7
e	0.050 BSC		1.27 BSC		-
k	0.008	0.015	0.20	0.38	2
L	0.250	0.370	6.35	9.40	-
Q	0.026	0.045	0.66	1.14	8
S1	0.00	-	0.00	-	6
M	-	0.0015	-	0.04	-
N	28		28		-

Rev. 0 5/18/94

**NOTES:**

1. Index area: A notch or a pin one identification mark shall be located adjacent to pin one and shall be located within the shaded area shown. The manufacturer's identification shall not be used as a pin one identification mark. Alternately, a tab (dimension k) may be used to identify pin one.
2. If a pin one identification mark is used in addition to a tab, the limits of dimension k do not apply.
3. This dimension allows for off-center lid, meniscus, and glass overrun.
4. Dimensions b1 and c1 apply to lead base metal only. Dimension M applies to lead plating and finish thickness. The maximum limits of lead dimensions b and c or M shall be measured at the centroid of the finished lead surfaces, when solder dip or tin plate lead finish is applied.
5. N is the maximum number of terminal positions.
6. Measure dimension S1 at all four corners.
7. For bottom-brazed lead packages, no organic or polymeric materials shall be molded to the bottom of the package to cover the leads.
8. Dimension Q shall be measured at the point of exit (beyond the meniscus) of the lead from the body. Dimension Q minimum shall be reduced by 0.0015 inch (0.038mm) maximum when solder dip lead finish is applied.
9. Dimensioning and tolerancing per ANSI Y14.5M - 1982.
10. Controlling dimension: INCH.

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(Rev.1.0 Mar 2020)

### Corporate Headquarters

TOYOSU FORESIA, 3-2-24 Toyosu,  
Koto-ku, Tokyo 135-0061, Japan  
[www.renesas.com](http://www.renesas.com)

### Contact Information

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