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H8/300L SLP Series

Stepper Motor Using 1-2 Phase Excitation

Introduction

The H8/38024 offers various built-in functions. Of these, P63 to P60 and the timer F output compare function can be used to control a two-phase stepper motor using 1-2 phase excitation.

Target Device

H8/38024

Contents

1. Specifications

- The H8/38024 offers various built-in functions. Of these, P63 to P60 and the timer F output compare function are used to control a two-phase stepper motor.
- The stepper motor is controlled using 1-2 phase excitation, and subjected to the repeated operations for rotating the stepper motor forward, stopping it, rotating the stepper motor in the reverse direction, and then again stopping it.
- The task realizes slew-up and slew-down processing by using software.
- Figure 1 shows the connection diagram for controlling a two-phase stepper motor.

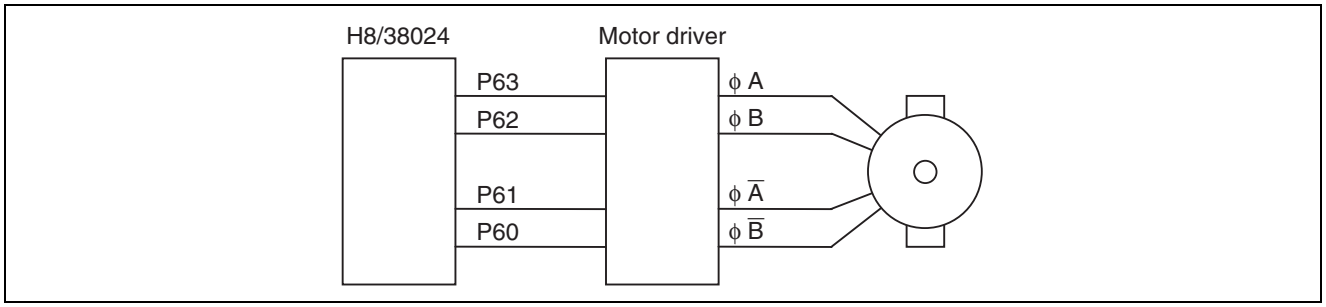


Figure 1 Connections for Controlling a Two-Phase Stepper Motor

2. Description of Functions

2.1 Motor Specifications

This sample task uses a permanent magnet stepper motor (KP6P8-701 manufactured by Japan Servo, Co. Ltd.). Table 1 is a list of the standard specifications of the KP6P8-701.

Table 1 Standard Specifications of the Model KP6P8-701

Item	Value
Phases	2
Stepping angle [deg./step]	7.5
Voltage [V]	12
Current [A/PHASE]	0.33
Resistance of windings [Ω/PHASE]	36
Inductance [mH/PHASE]	28
Maximum static torque [mN·m]	78.4
Detent torque [mN·m]	1.3
Rotor inertia [g·cm^2]	23.7

2.2 Functions

The following describes the H8/38024 functions used for stepper motor control. Figure 2 is a block diagram of the functions used for this sample task.

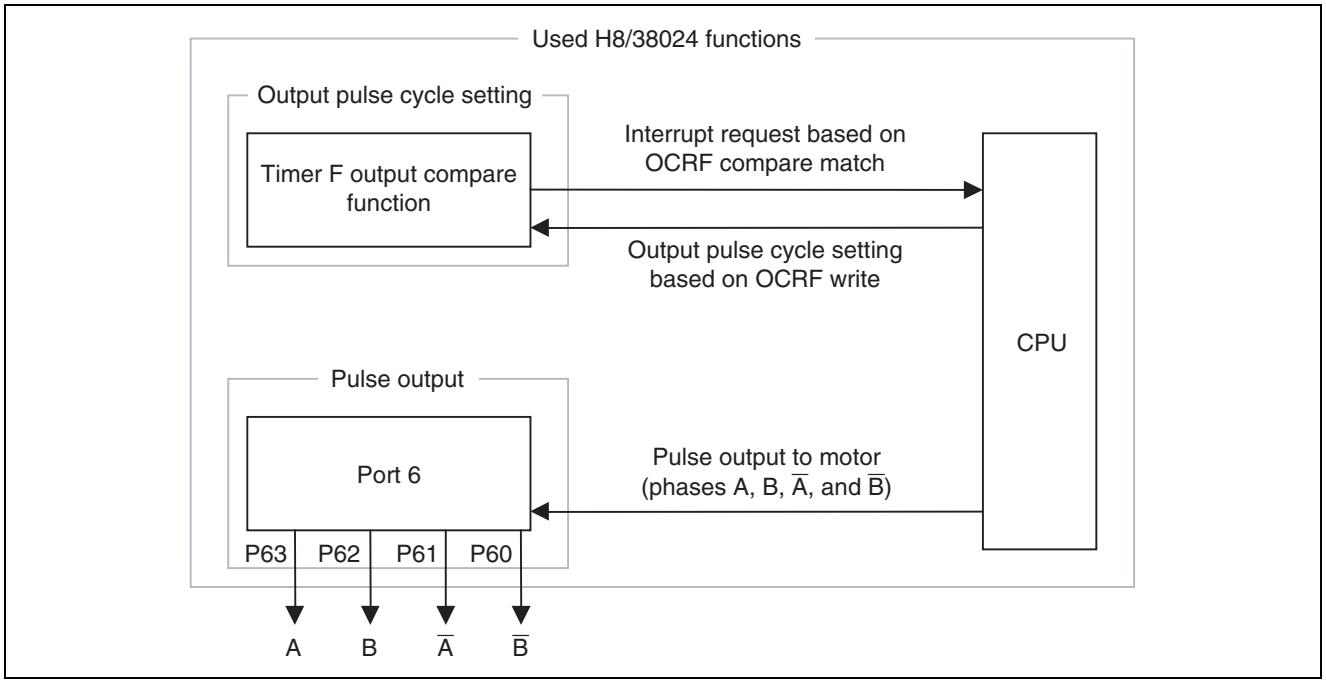


Figure 2 H8/38024 Functions Used

2.3 Timer F Functions

Timer F is a 16-bit timer that incorporates an output compare function. This sample task uses the output compare function of timer F. Figure 3 is a block diagram of timer F. This block diagram of timer F is explained below.

- Timer control register F (TCRF)
  - This register is an 8-bit read/write register, and is used to switch between the 16-bit mode and 8-bit mode and select any of four types of internal clocks and an external event.
- Timer control status register F (TCSRF)
  - This register is an 8-bit register, and is used to select counter clearing, set an overflow flag, set a compare match flag, and control whether to enable an interrupt request due to an overflow.
- Timer counter F (TCF) (TCFH, TCFL)
  - This counter is a 16-bit read/write up-counter. This counter is incremented according to an input internal/external clock. As an input clock, one of the following five types can be selected: 4-divided system clock, 16-divided system clock, 32-divided system clock, 4-divided subclock, and external clock. This sample task selects a 4-divided system clock (ϕ/4) as a TCF input clock.
- Output compare register F (OCRF) (OCRFH, OCRFL)
  - This register is a 16-bit read/write register. The contents of OCRF are compared with TCF at all times. When a match is found, a compare match FH occurs, generating an interrupt.

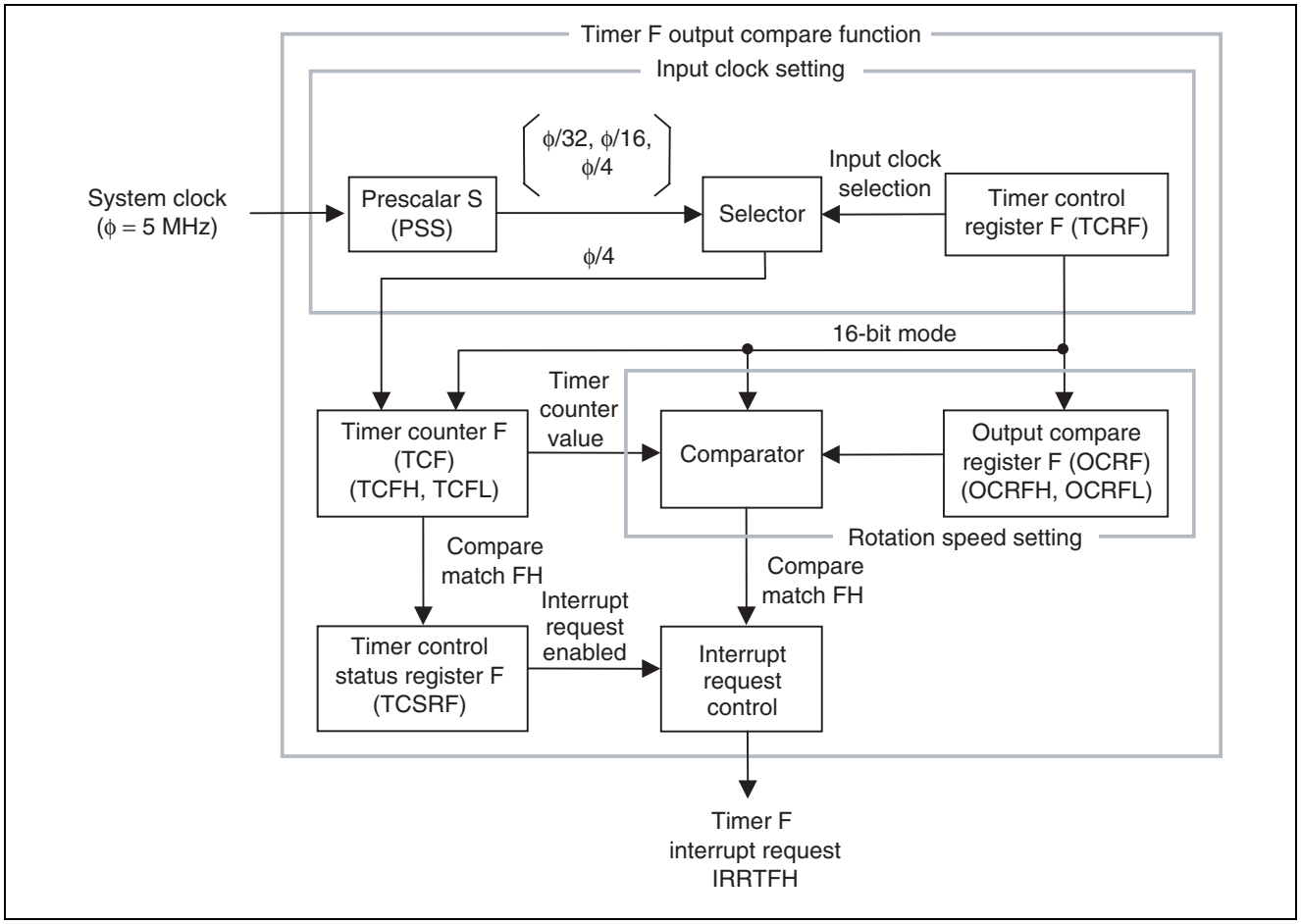


Figure 3 Block Diagram of Timer F

2.4 Port Setting

Port 6 is an 8-bit I/O port. This sample task uses P63 to P60 of port 6. Figure 4 is a block diagram of port 6. The functions of port 6 are explained below.

- Port data register 6 (PDR6)
  — P63 to P60 are used for excitation phase driving of the stepper motor.
- Port control register 6 (PCR6)
  — P63 to P60 are set as output pins.

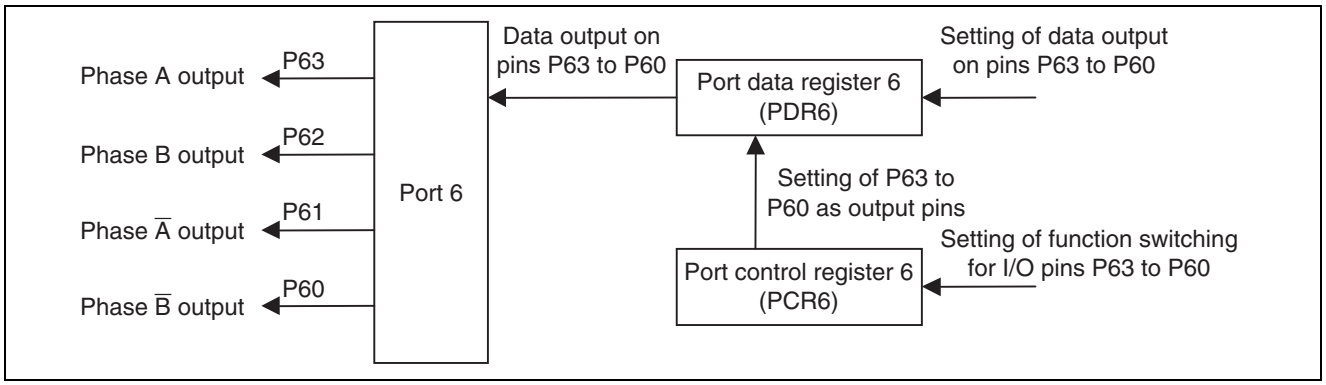


Figure 4 Block Diagram of Port 6 Functions

2.5 Function Assignments

Table 2 is a list of the function assignments for this sample task.

Table 2 Assignment of Functions

Elements	Description
PSS	13-bit up-counter to which system clock (ϕ) is input
TCRF	Sets a TCF input clock, and sets timer F to the 16-bit mode.
TCSRF	Sets a compare match flag, TCF clearing, and a conditions for clearing TCF.
TCF (TCFG, TCFL)	16-bit counter to which a clock of ϕ/16 is input
OCRF (OCRFG, OCRFL)	Sets the duration of one step of the stepper motor.
PDR6	Outputs, from P63 to P60, signals for driving the excitation phase of the stepper motor.
PCR6	Sets P63 to P60 as output pins.
IENTFH	Enables timer FH interrupt requests.
IRRTFH	Timer FH interrupt request flag

3. Principles of Operation

3.1 Example of Stepper Motor Operation

Figure 5 shows an example of operating the two-phase stepper motor with a stepping angle of 7.5 [deg./step] by using 1-2 phase excitation. The operation is outlined below.

- As shown in figure 5, a high pulse causes the corresponding phase to be excited.
- First, phase A is excited. At this time, the rotor is positioned to phase A.
- Next, phases A and B are excited simultaneously. At this time, the rotor is positioned halfway between phases A and B. Then, the rotor is rotated by excitation in the following order: phase B → phases B and $\overline{A}$ → phase $\overline{A}$ → phases $\overline{A}$ and $\overline{B}$ → phase $\overline{B}$ → phases $\overline{B}$ and A.
- For reverse rotation, the stepper motor is rotated by excitation in the following order: phases $\overline{B}$ and A → phase $\overline{B}$ → phases $\overline{A}$ and $\overline{B}$ → phase $\overline{A}$ → phase B and $\overline{A}$ → phase B → phase A and B → phase A.
- For stop operation, the stepper motor is stopped by keeping the last phase of a forward rotation or reverse rotation excited for a certain period of time.

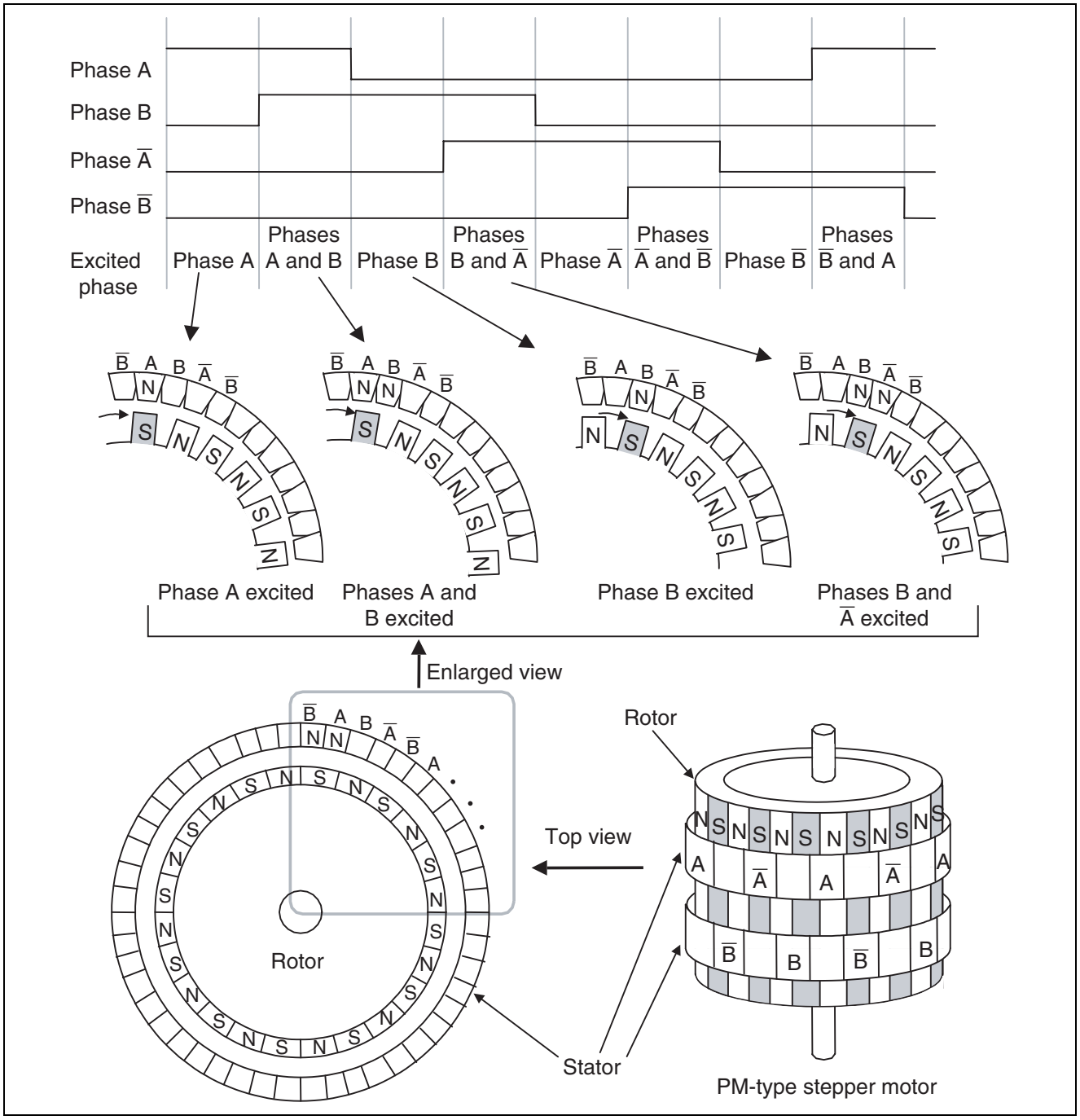


Figure 5 Example of Stepper Motor Operation

3.2 Slew-up and Slew-down Operation

Slew-up/slew-down operation maintains the synchronization of the motor. Out-of-synchronization means that if a series of short-cycle pulses are suddenly output to operate the motor, the motor may not be able to handle the load and will not rotate. Slew-up and slew-down operation is used to avoid this problem. The following explains the principle of the operation.

- The pulse cycles are gradually shortened to output the specified number of pulses (slew-up operation).
- The specified number of pulses are output at a regular pulse cycle (constant-speed operation).
- The pulse cycle is gradually extended to output the specified number of pulses (slew-down operation).

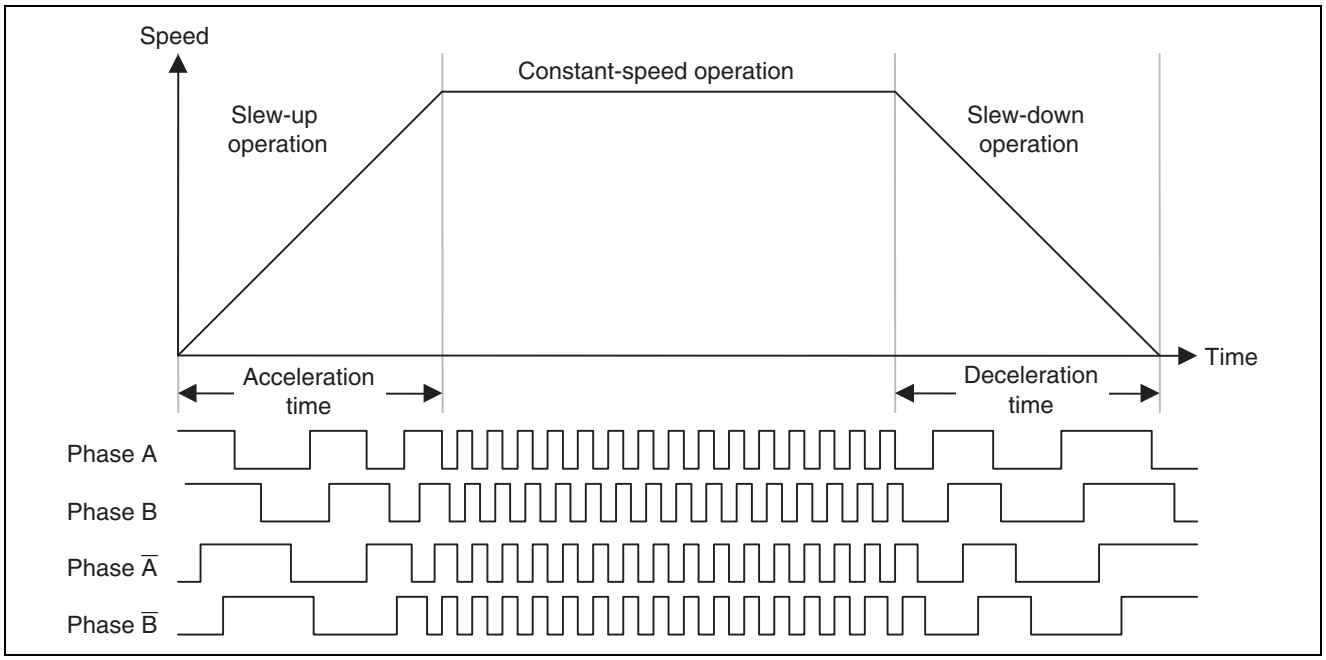


Figure 6 Example of Slew-up and Slew-down Operation

3.3 Flowchart

Figure 7 is a flowchart illustrating stepper motor control.

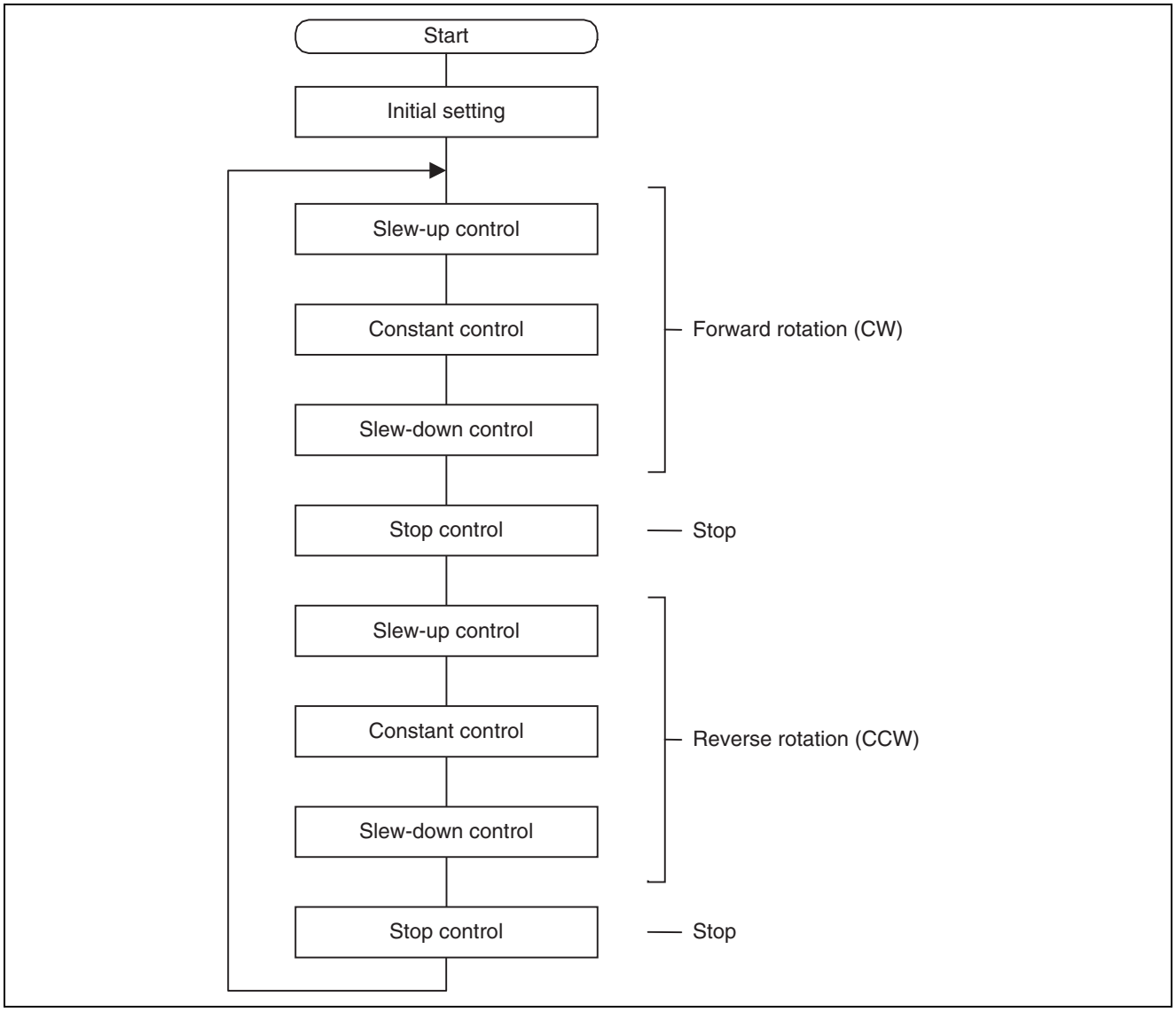


Figure 7 Flowchart of Stepper Motor Control

3.4 Expression for Calculating Timer F Interrupt Time

- Setting the output compare register (OCRF) enables the timer F interrupt time to be calculated as shown below.

$$\text{Timer F interrupt time} = \frac{\text{OCRF} + 1}{(\text{System clock } \phi/4)}$$
$$= \frac{\text{OCRF} + 1}{(5\text{MHz}/4)}$$
$$= 0.8 \times (\text{OCRF} + 1) \quad [\mu\text{s}]$$

3.5 Slew-up Control during Forward Rotation

Figure 8 illustrates the principle of slew-up control during forward rotation.

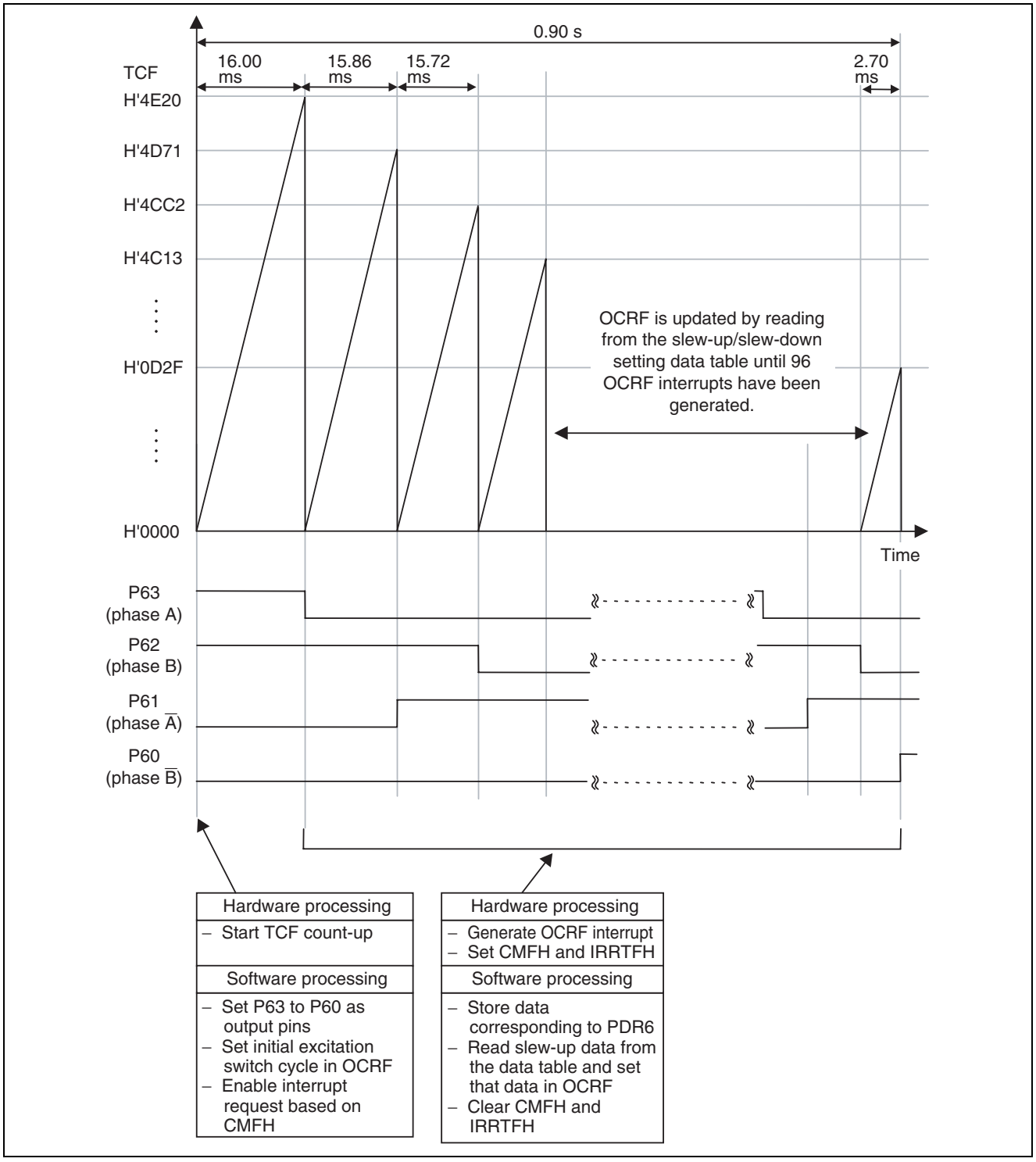


Figure 8 Principle of Slew-up Control during Forward Rotation

3.6 Constant Control during Forward Rotation

Figure 9 illustrates the principle of constant control during forward rotation.

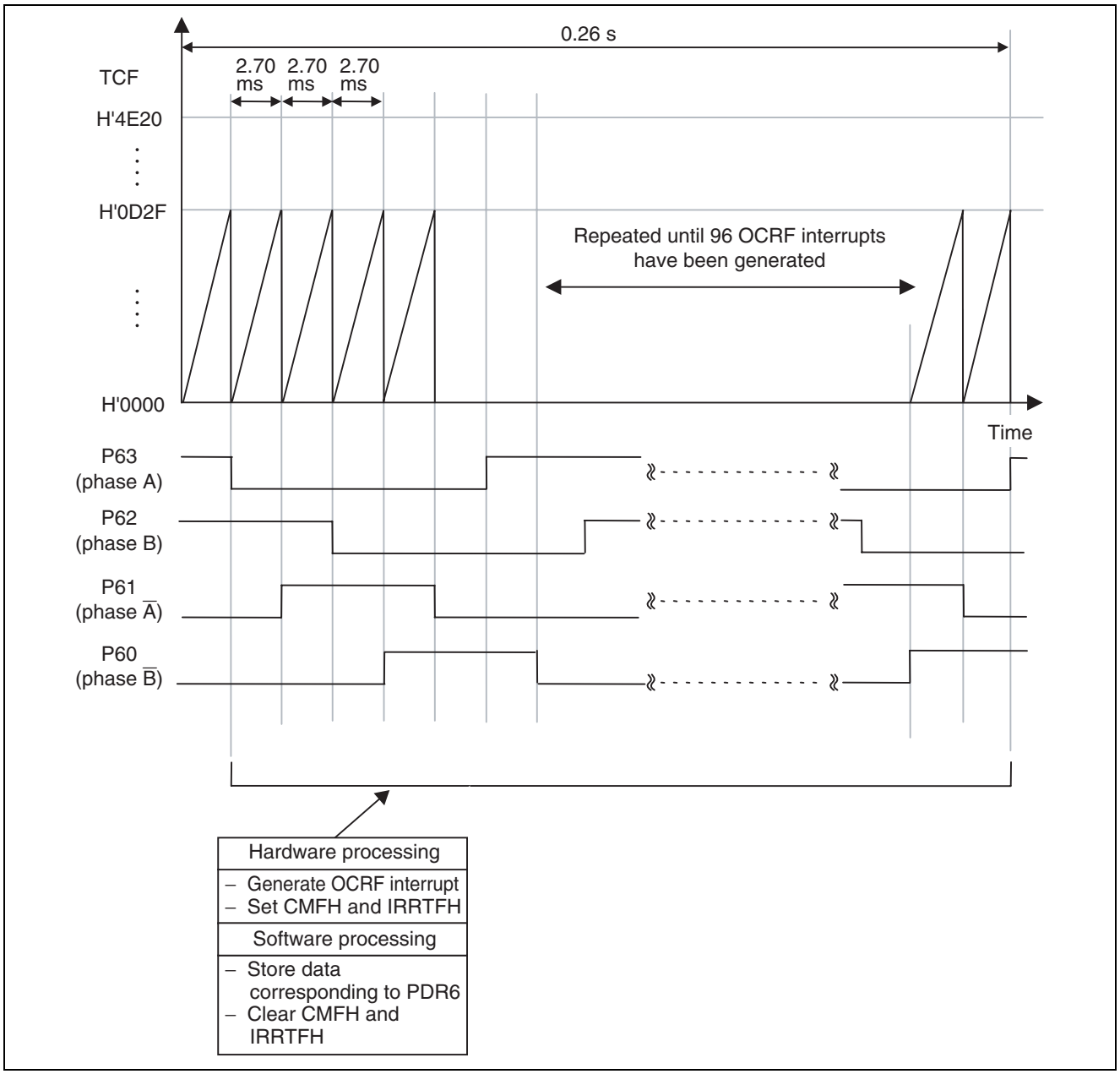


Figure 9 Principle of Constant Control during Forward Rotation

3.7 Slew-down Control during Forward Rotation

Figure 10 illustrates the principle of slew-down control during forward rotation.

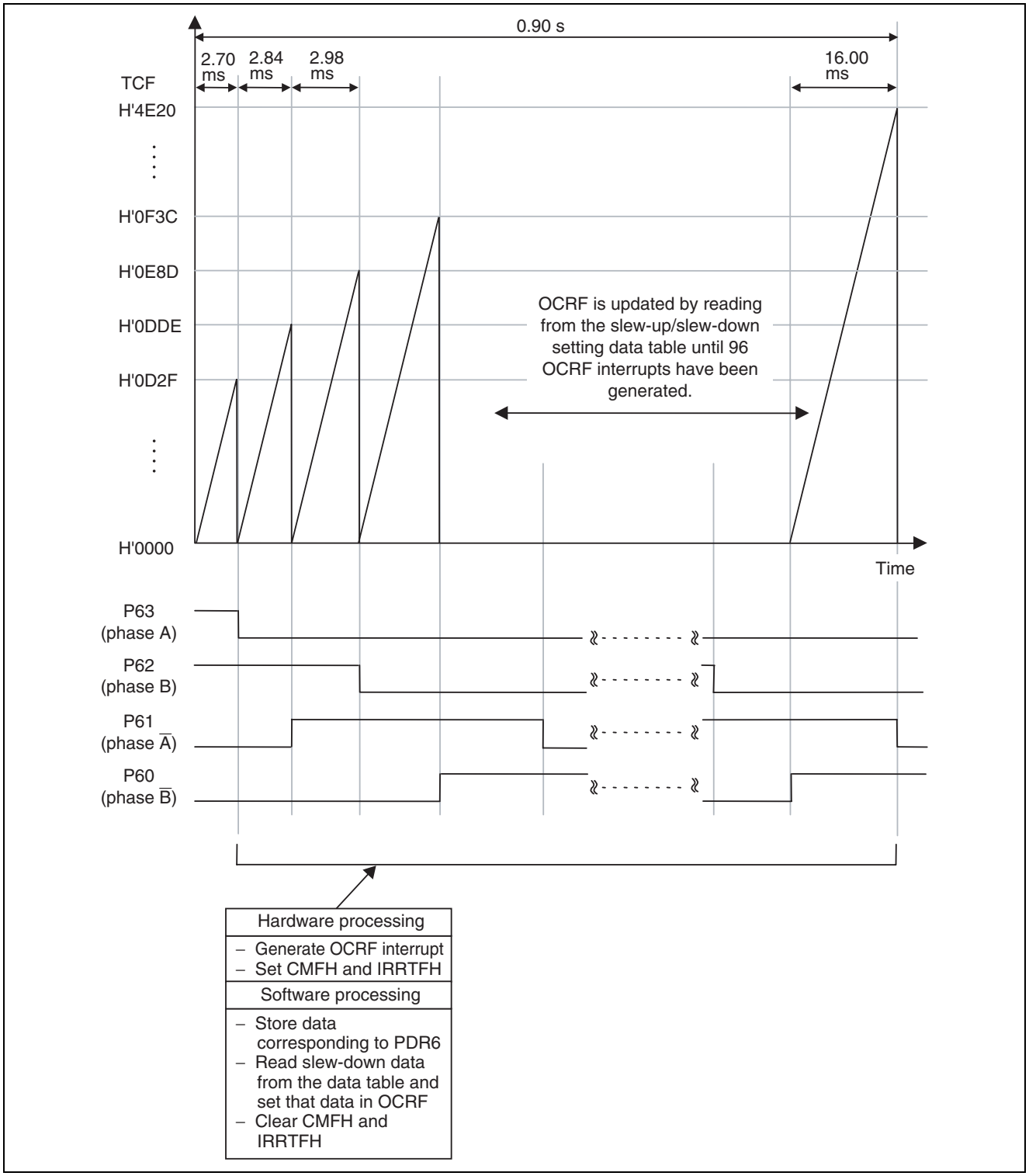


Figure 10 Principle of Slew-down Control during Forward Rotation

3.8 Stop Control

Figure 11 illustrates the principle of stop control.

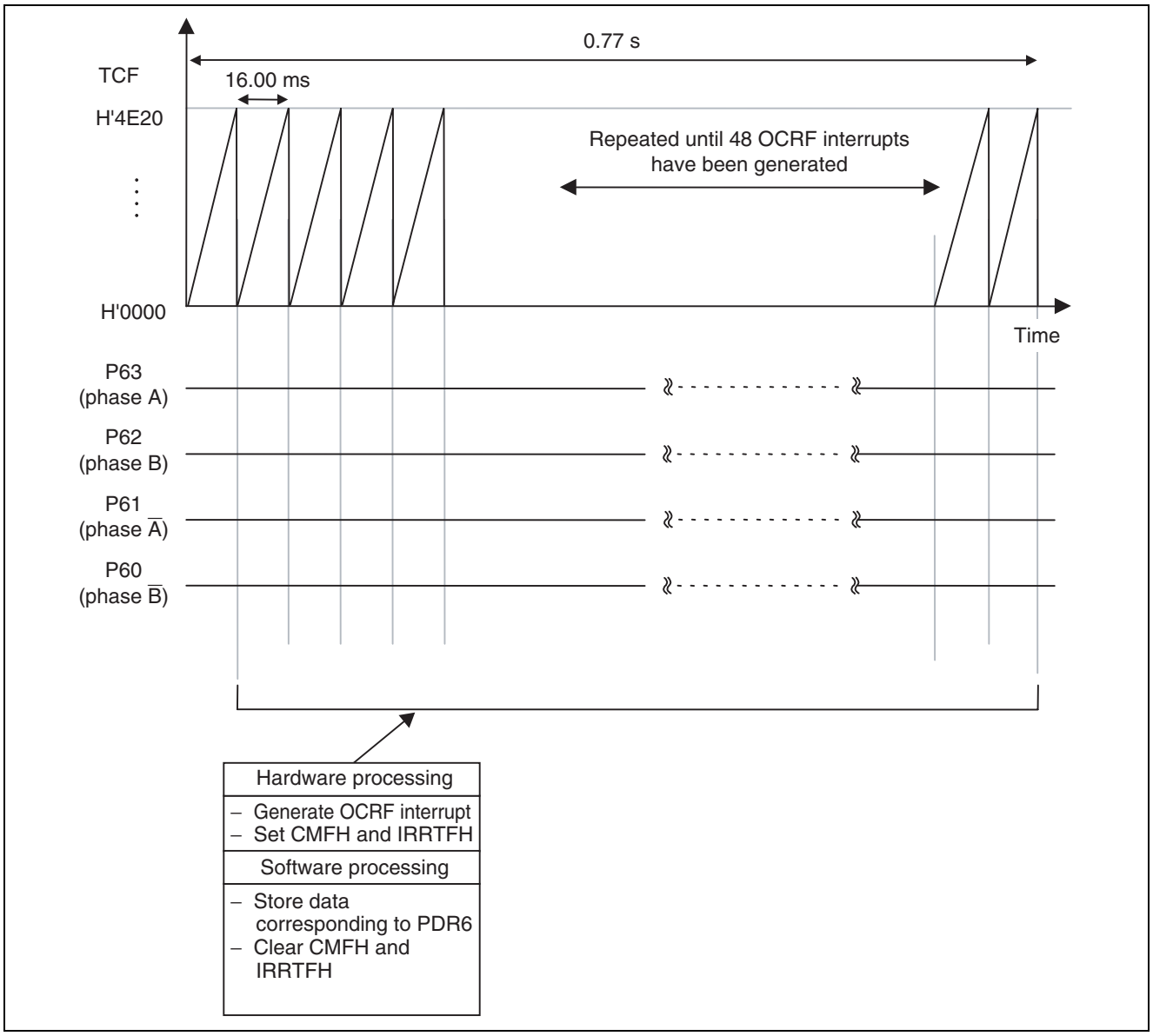


Figure 11 Principle of Stop Control

3.9 Slew-up Control during Reverse Rotation

Figure 12 illustrates the principle of slew-up control during reverse rotation.

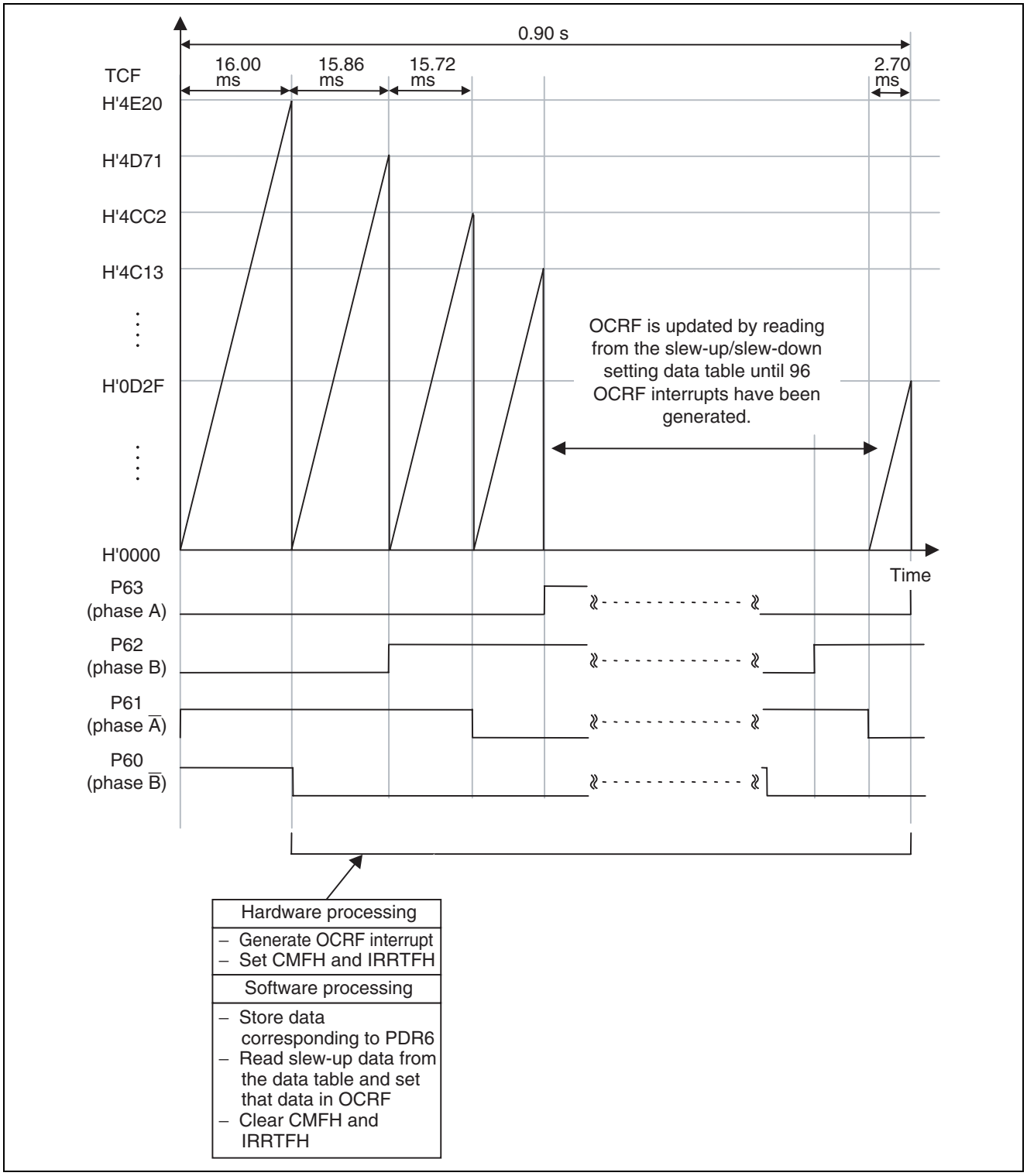


Figure 12 Principle of Slew-up Control during Reverse Rotation

3.10 Constant Control during Reverse Rotation

Figure 13 illustrates the principle of constant control during reverse rotation.

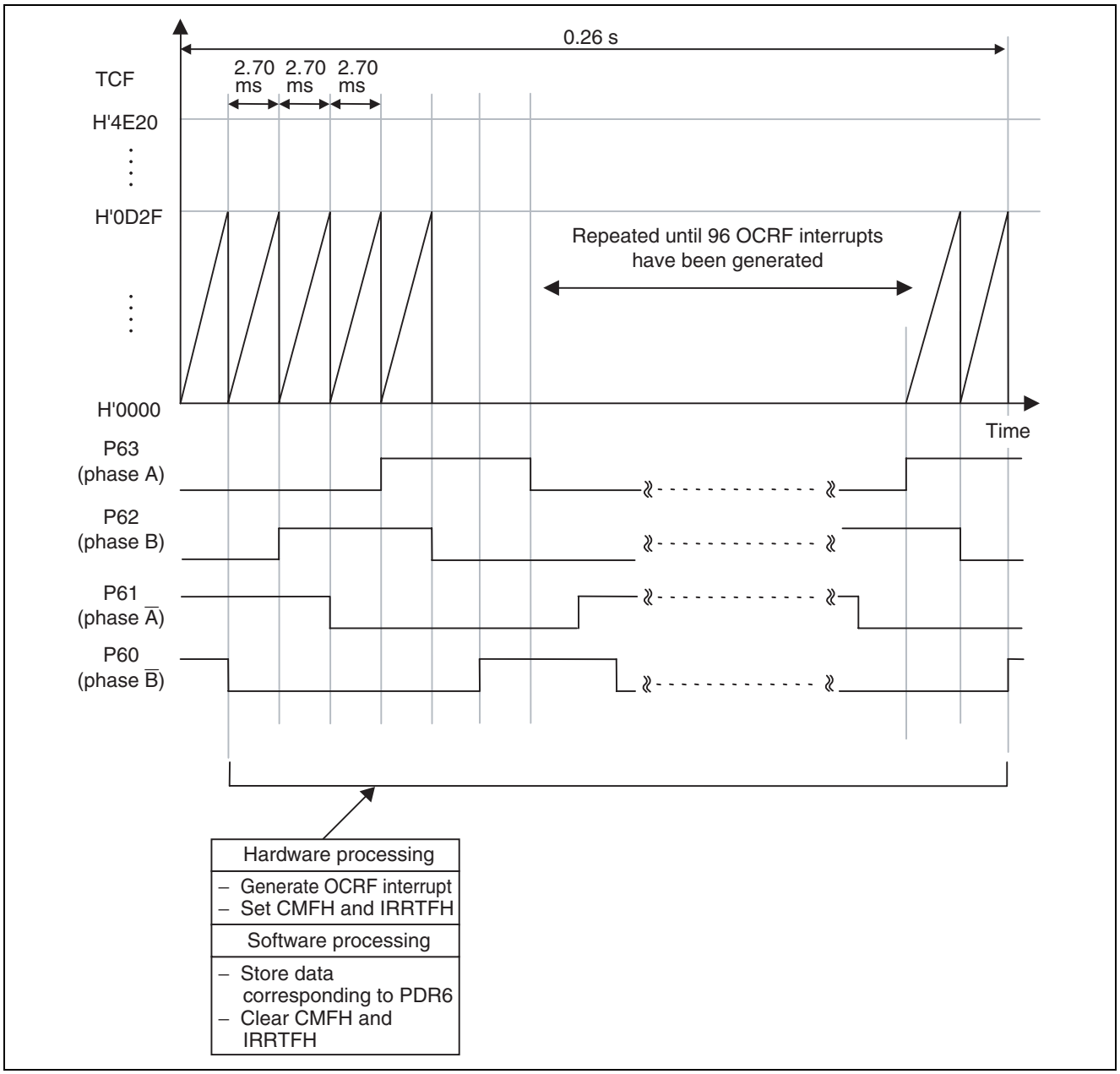


Figure 13 Principle of Constant Control during Reverse Rotation

3.11 Slew-down Control during Reverse Rotation

Figure 14 illustrates the principle of slew-down control during reverse rotation.

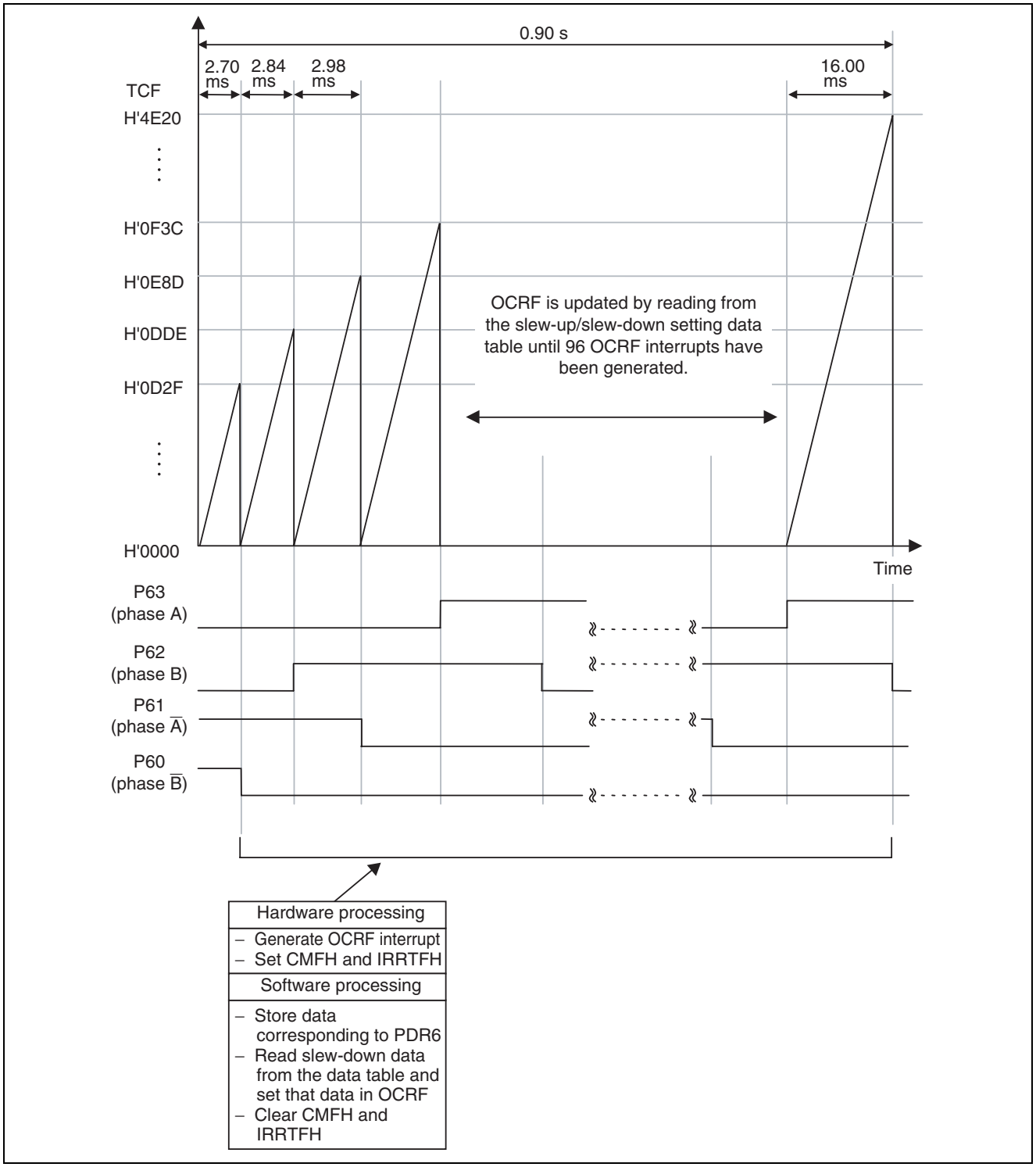


Figure 14 Principle of Slew-down Control during Reverse Rotation

4. Description of Software

4.1 Modules

Table 3 is a list of the modules used for this sample task. Figure 15 shows the hierarchical structure of this sample task.

Table 3 Modules

Label Name	Function
main	Main routine Initializes the global variables, I/O ports, and timer F, and enables interrupts.
tfhint	Timer FH interrupt processing Main routine for the stepper motor
fslueup	Slew-up control during forward rotation
fsluedwn	Slew-down control during forward rotation
fconst	Constant control during forward rotation
frstop	Forward/reverse rotation stop
rslueup	Slew-up control during reverse rotation
rsluedwn	Slew-down control during reverse rotation
rconst	Constant control during reverse rotation

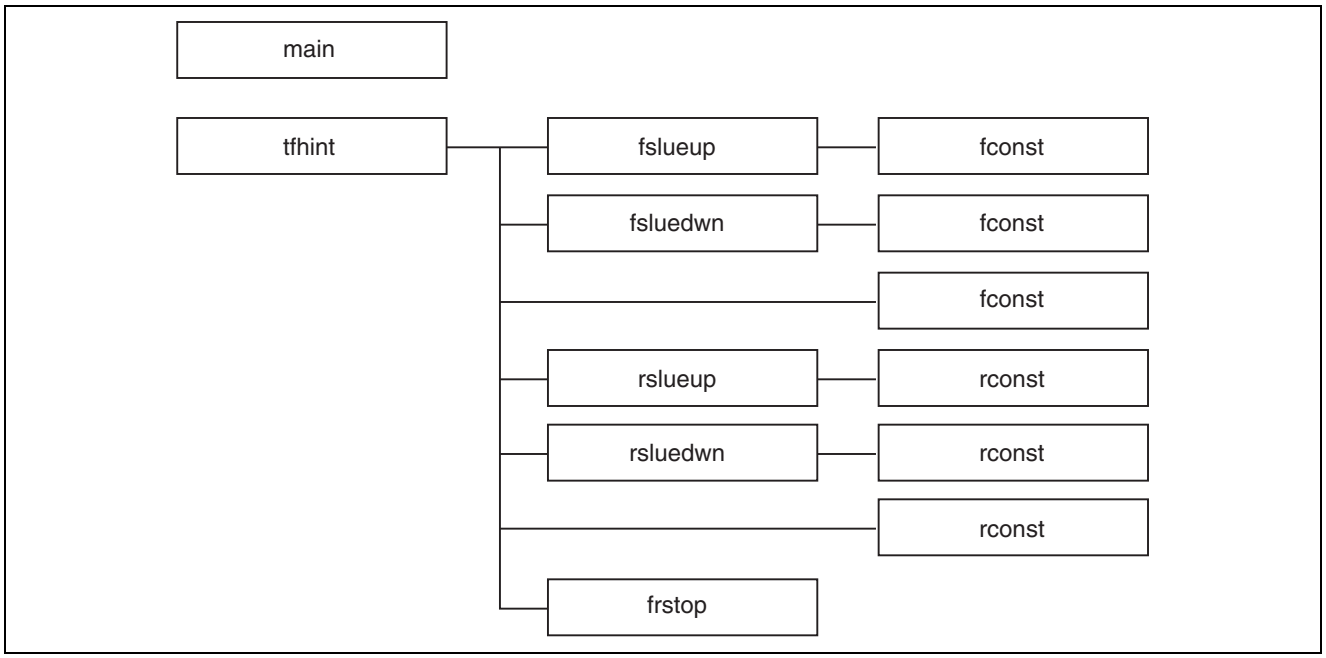


Figure 15 Hierarchical Structure

4.2 Data Table Variables

- Data table for switching the excitation pattern of the stepper motor

```
pattbl[8] = {
   0x08,  ....Excites phase A (P63).
   0x0C,  ....Excites phases A (P63) and B (P62).
   0x04,  ....Excites phase B (P62).
   0x06,  ....Excites phases B (P62) and Ā (P61).
   0x02,  ....Excites phase Ā (P61).
   0x03,  ....Excites phases Ā (P61) and B̄ (P60).
   0x01,  ....Excites phase B̄ (P60).
   0x09,  ....Excites phases B̄ (P60) and A (P63).
};
```

- Data table for slew-up and slew-down setting

```
uptbl[96] = {
   0x4E20,0x4D71,0x4CC2,0x4C13,0x4B64,0x4AB5,0x4A06,0x4957,0x48A8,0x47F9,
   0x474A,0x469B,0x45EC,0x453D,0x448E,0x43DF,0x4330,0x4281,0x41D2,0x4123,
   0x4074,0x3FC5,0x3F16,0x3E67,0x3DB8,0x3D09,0x3C5A,0x3BAB,0x3AFC,0x3A4D,
   0x399E,0x38EF,0x3840,0x3791,0x36E2,0x3633,0x3584,0x34D5,0x3426,0x3377,
   0x32C8,0x3219,0x316A,0x30BB,0x300C,0x2F5D,0x2EAE,0x2DFF,0x2D50,0x2CA1,
   0x2BF2,0x2B43,0x2A94,0x29E5,0x2936,0x2887,0x27D8,0x2729,0x267A,0x25CB,
   0x251C,0x246D,0x23BE,0x230F,0x2260,0x21B1,0x2102,0x2053,0x1FA4,0x1EF5,
   0x1E46,0x1D97,0x1CE8,0x1C39,0x1B8A,0x1ADB,0x1A2C,0x197D,0x18CE,0x181F,
   0x1770,0x16C1,0x1612,0x1563,0x14B4,0x1405,0x1356,0x12A7,0x11F8,0x1149,
   0x109A,0x0FEB,0x0F3C,0x0E8D,0x0DDE,0x0D2F
};
```

Data in uptbl[] is sequentially written to OCRF by an OCRF interrupt generated during slew-up and slew-down until the stepper motor makes one complete revolution (96 steps).

4.3 Description of Module

4.3.1 main

1. Module specifications
   Function overview: Initializes the global variables, I/O ports, and timer F, and enables interrupts.

Table 4 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
	unsigned char	sluecnt	Elements of array uptbl[] used for slew-up and slew-down operation
	unsigned char	nextmode	Sets the operating mode of the stepper motor. 0: Slew-up control during forward rotation 1: Constant control during forward rotation 2: Slew-down control during forward rotation 3: Stop control 4: Slew-up control during reverse rotation 5: Constant control during reverse rotation 6: Slew-down control during reverse rotation 7: Stop control
	unsigned short	modecnt	Sets the number of interrupts in the operating mode of the stepper motor.
ROM	unsigned char	pattbl[8]	Excitation pattern data table for the stepper motor
	unsigned short	uptbl[96]	Interrupt time data table for slew-up and slew-down operation

2. Internal registers
   The internal registers used for this sample task are described below.

- TCRF Timer control register F Address: H′FFB6

Bit	Bit Name	Setting	Function
6	CKSH2	0	Clock select H
5	CKSH1	0	CKSH2 to CKSH0 = B′000, B′001, B′010: Causes TCF to operate as a 16-bit counter.
4	CKSH0	0	
2	CKSL2	1	Clock select L
1	CKSL1	1	CKSL2 to CKSL0 = B′110: Increments TCF with an internal clock of ϕ/4.
0	CKSL0	0	

- TCSRF Timer control status register F Address: H′FFB7

Bit	Bit Name	Setting	Function
6	CMFH	0	Compare match flag H CMFH = 0: No compare match F has occurred. CMFH = 1: A compare match F has occurred.
4	CCLRH	1	CCLRH = 0: Disables TCF clearing based on a compare match in the 16-bit mode. CCLRH = 1: Enables TCF clearing based on a compare match in the 16-bit mode.

- TCF 16-bit timer counter F Address: H′FFB8
  Function: 16-bit counter to which ϕ/4 is input
  Setting: H′0000

- OCRF 16-bit output compare register F Address: H′FFBA
  Function: A compare match occurs when a match is found between the setting of OCRF and the count value of TCF.
  Setting: H′FFFF

- PDR6 Port data register 6 Address: H′FFD9
  Function: Uses P63 to P60 for excitation phase driving of the stepper motor.
  Setting: H′08

- PCR6 Port control register 6 Address: H′FFE9
  Function: Sets P63 to P60 as output pins when PCR6 = H′0F.
  Setting: H′0F

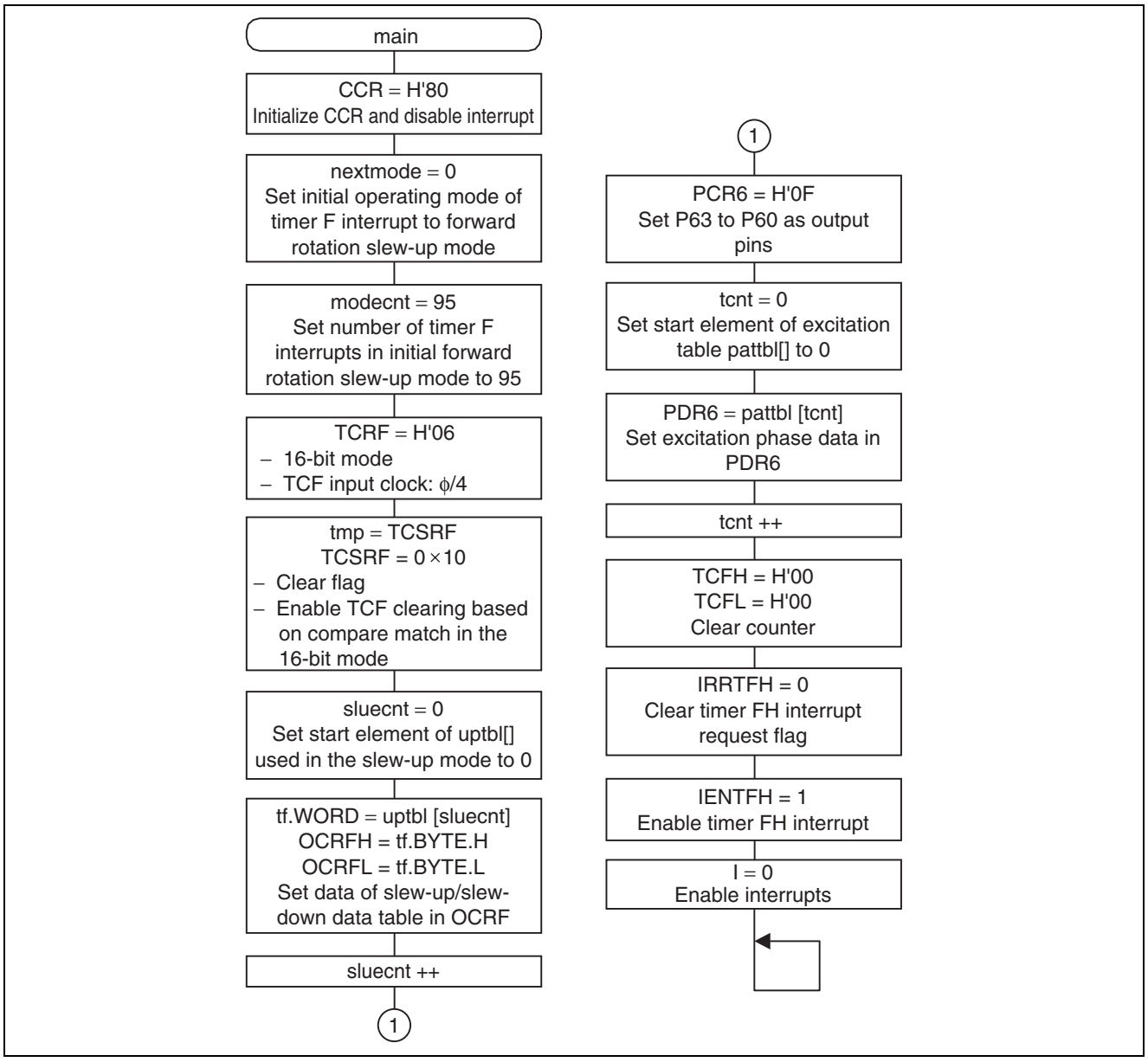
- IENR2 Interrupt enable register 2 Address: H′FFF4

Bit	Bit Name	Setting	Function
3	IENTFH	1	Timer FH interrupt enable IENTFH = 0: Disables timer FH interrupt requests. IENTFH = 1: Enables timer FH interrupt requests.

- IRR2 Interrupt request register 2 Address: H′FFF7

Bit	Bit Name	Setting	Function
3	IRRTFH	0	Timer FH interrupt request flag IRRTFH = 0: No timer FH interrupt request has been made. IRRTFH = 1: A timer FH interrupt request has been made.

3. Flowchart


main
CCR = H'80
Initialize CCR and disable interrupt
nextmode = 0
Set initial operating mode of timer F interrupt to forward rotation slew-up mode
modecnt = 95
Set number of timer F interrupts in initial forward rotation slew-up mode to 95
TCRF = H'06
– 16-bit mode
– TCF input clock: ϕ/4
tmp = TCSRF
TCSRF = 0 ×10
– Clear flag
– Enable TCF clearing based on compare match in the 16-bit mode
sluecnt = 0
Set start element of uptbl[] used in the slew-up mode to 0
tf.WORD = uptbl [sluecnt]
OCRFH = tf.BYTE.H
OCRFL = tf.BYTE.L
Set data of slew-up/slew-down data table in OCRF
sluecnt ++
1
1
PCR6 = H'0F
Set P63 to P60 as output pins
tcnt = 0
Set start element of excitation table pattbl[] to 0
PDR6 = pattbl [tcnt]
Set excitation phase data in PDR6
tcnt ++
TCFH = H'00
TCFL = H'00
Clear counter
IRRTFH = 0
Clear timer FH interrupt request flag
IENTFH = 1
Enable timer FH interrupt
I = 0
Enable interrupts

4.3.2 tfhint

1. Module specifications
   Function overview: Timer FH interrupt processing/main processing for the stepper motor

Table 5 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
	unsigned char	sluecnt	Elements of array uptbl[] used for slew-up and slew-down operation
	unsigned char	nextmode	Sets the operating mode of the stepper motor. 0: Slew-up control during forward rotation 1: Constant control during forward rotation 2: Slew-down control during forward rotation 3: Stop control 4: Slew-up control during reverse rotation 5: Constant control during reverse rotation 6: Slew-down control during reverse rotation 7: Stop control
	unsigned short	modecnt	Sets the number of interrupts in the operating mode of the stepper motor.

2. Internal registers
   The internal registers used for this sample task are described below.

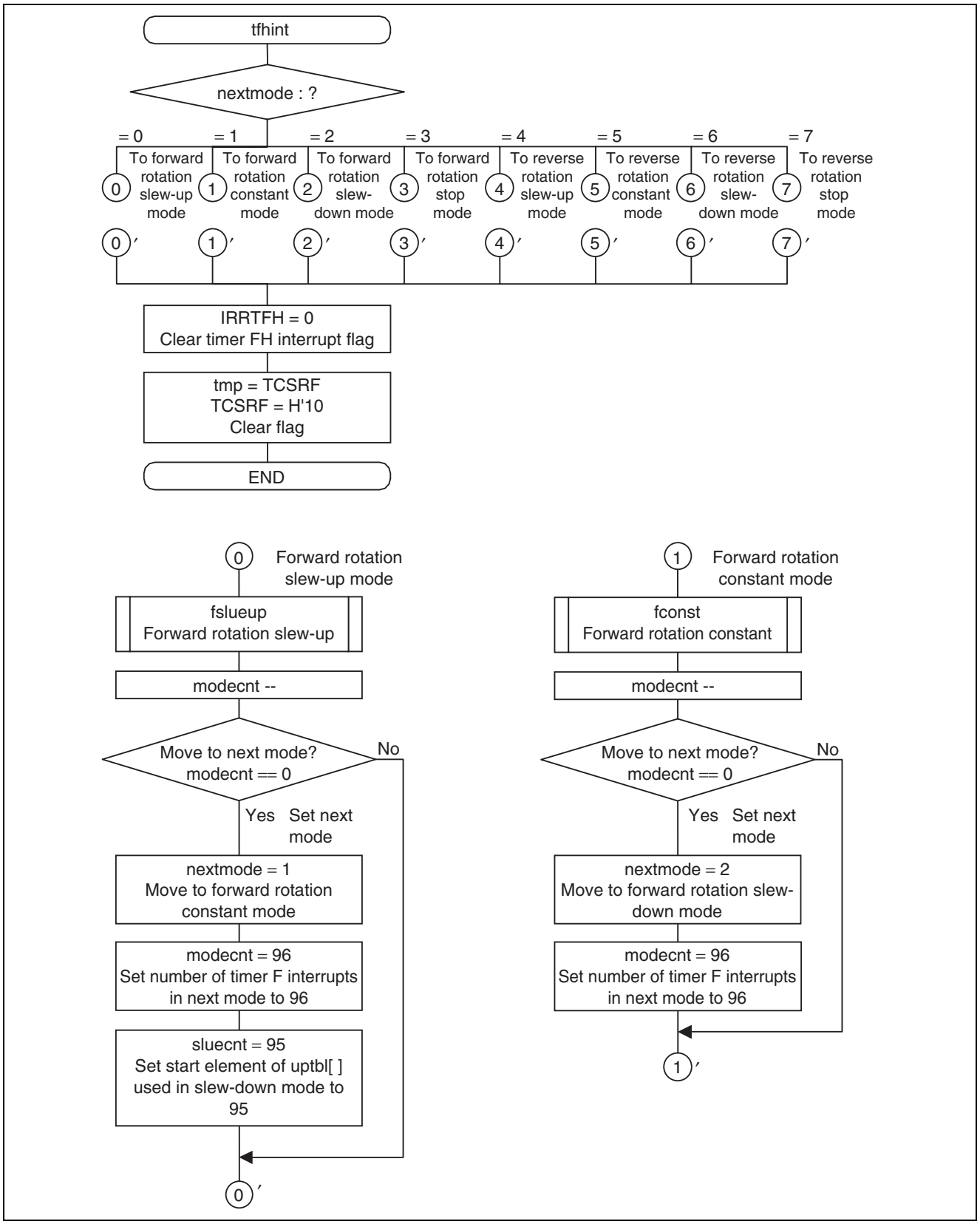
- TCSRF Timer control status register F Address: H′FFB7

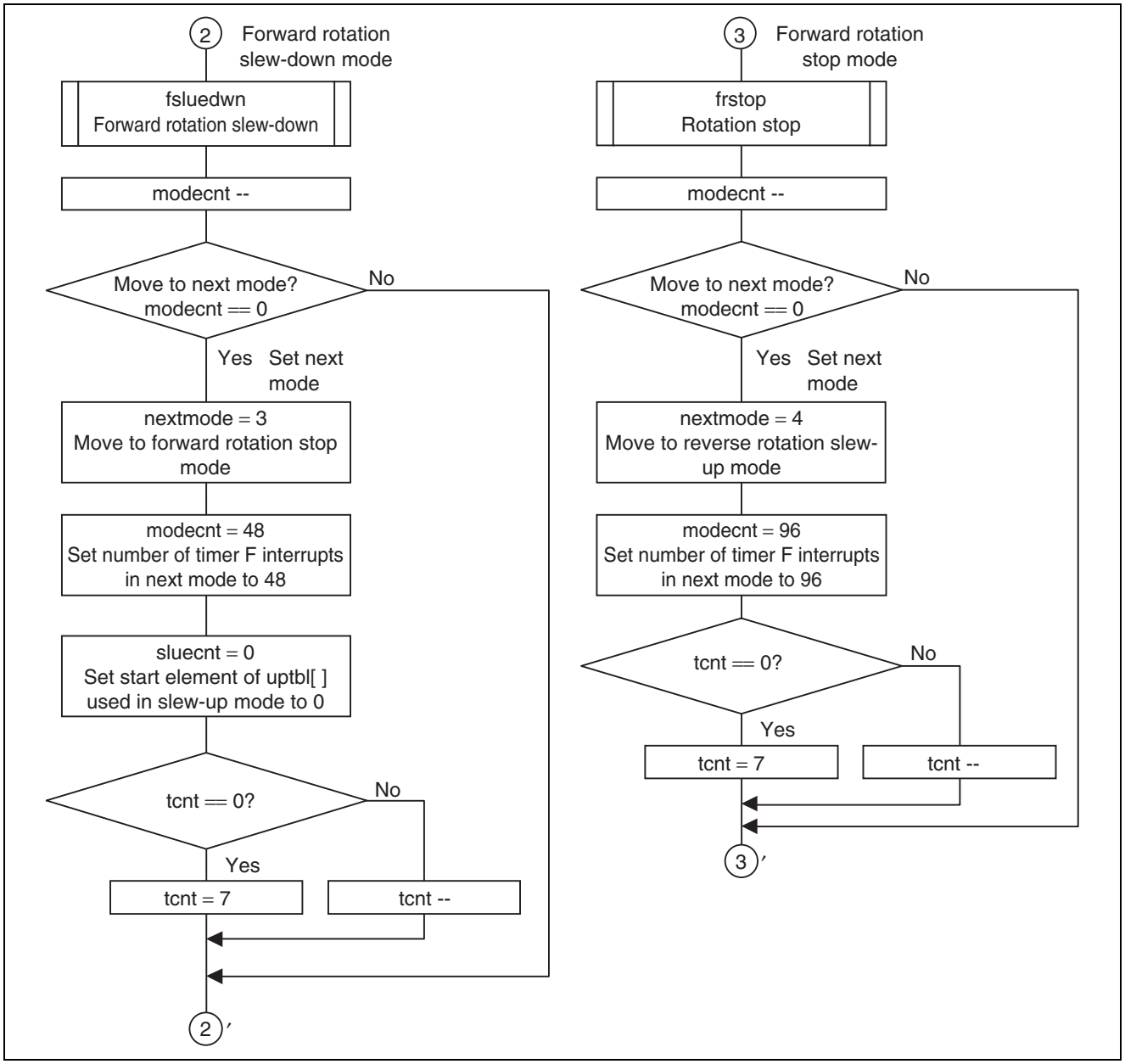
Bit	Bit Name	Setting	Function
6	CMFH	0	Compare match flag H CMFH = 0: No compare match F has occurred. CMFH = 1: A compare match F has occurred.
4	CCLRH	1	CCLRH = 0: Disables TCF clearing based on a compare match in the 16-bit mode. CCLRH = 1: Enables TCF clearing based on a compare match in the 16-bit mode.

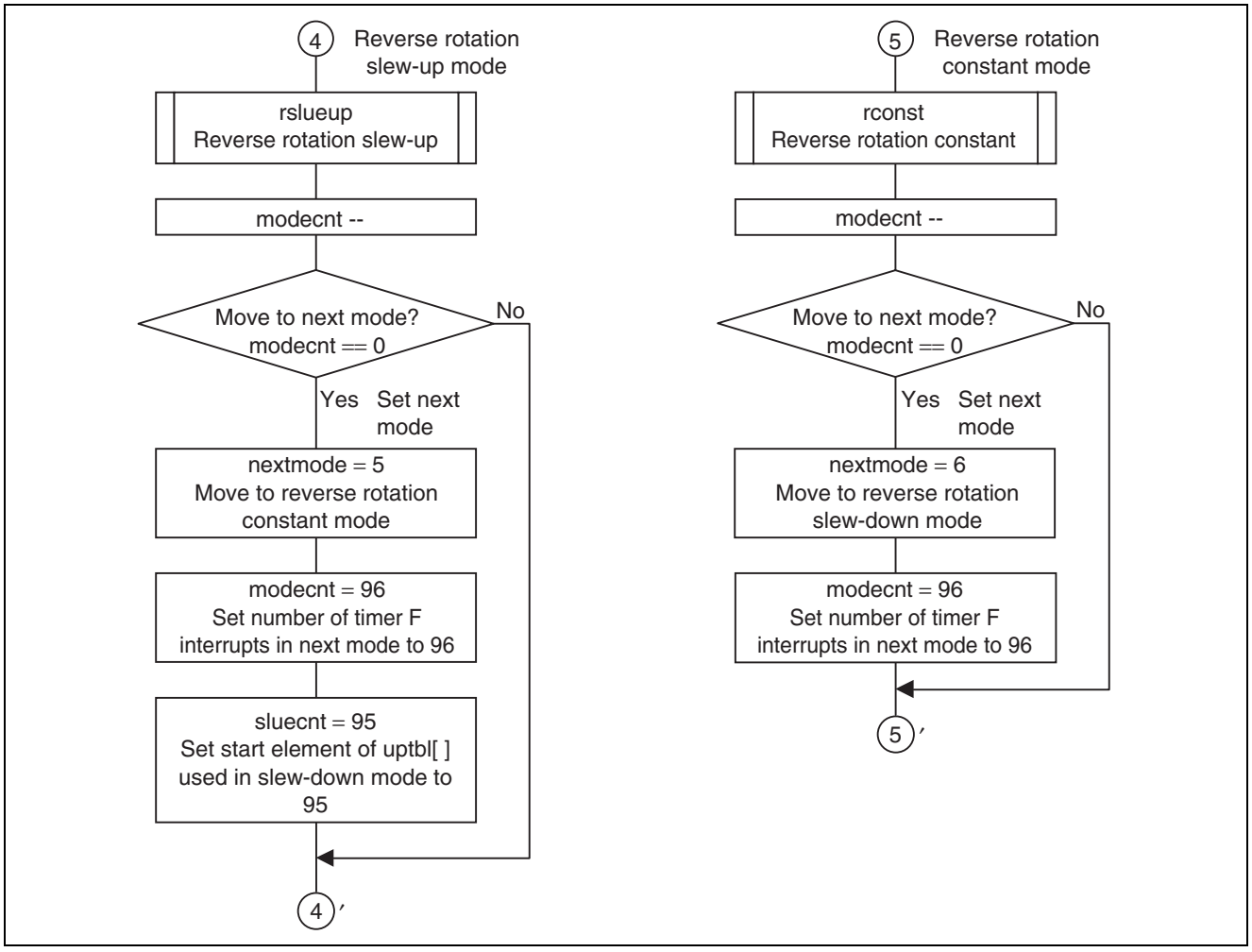
- IRR2 Interrupt request register 2 Address: H′FFF7

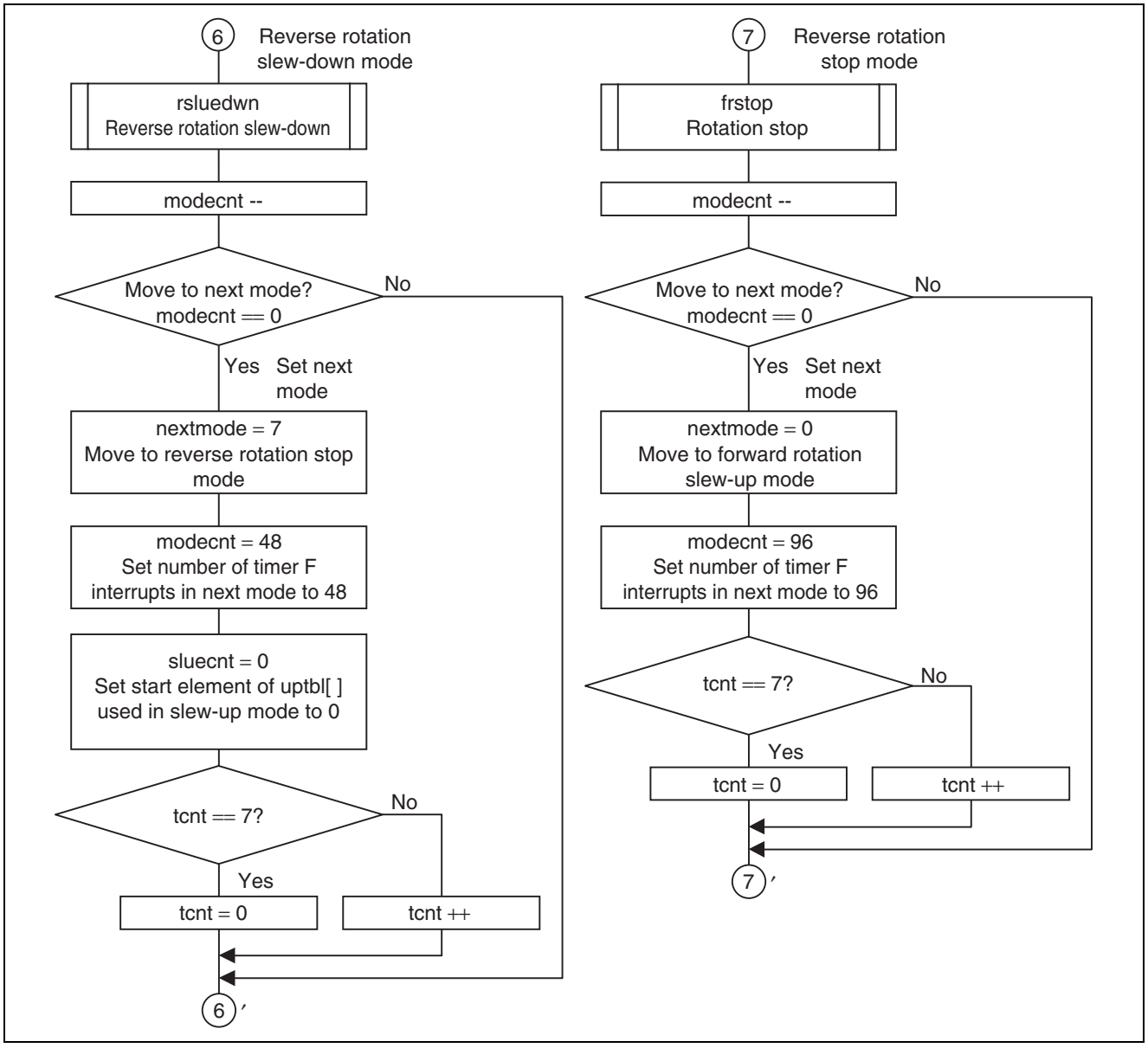
Bit	Bit Name	Setting	Function
3	IRRTFH	0	Timer FH interrupt request flag IRRTFH = 0: No timer FH interrupt request has been made. IRRTFH = 1: A timer FH interrupt request has been made.

3. Flowchart


tfhint
nextmode : ?
= 0
= 1
= 2
= 3
= 4
= 5
= 6
= 7
To forward rotation slew-up mode
To forward rotation constant mode
To forward rotation slew-down mode
To forward rotation stop mode
To reverse rotation slew-up mode
To reverse rotation constant mode
To reverse rotation slew-down mode
To reverse rotation stop mode
IRRTFH = 0
Clear timer FH interrupt flag
tmp = TCSRF
TCSRF = H'10
Clear flag
END
Forward rotation slew-up mode
fslueup
Forward rotation slew-up
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 1
Move to forward rotation constant mode
modecnt = 96
Set number of timer F interrupts in next mode to 96
sluecnt = 95
Set start element of uptbl[ ] used in slew-down mode to 95
Forward rotation constant mode
fconst
Forward rotation constant
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 2
Move to forward rotation slew-down mode
modecnt = 96
Set number of timer F interrupts in next mode to 96


2
Forward rotation slew-down mode
fsluedwn
Forward rotation slew-down
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 3
Move to forward rotation stop mode
modecnt = 48
Set number of timer F interrupts in next mode to 48
sluecnt = 0
Set start element of uptbl[ ] used in slew-up mode to 0
tcnt == 0?
No
Yes
tcnt = 7
tcnt --
2'
3
Forward rotation stop mode
frstop
Rotation stop
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 4
Move to reverse rotation slew-up mode
modecnt = 96
Set number of timer F interrupts in next mode to 96
tcnt == 0?
No
Yes
tcnt = 7
tcnt --
3'


4
Reverse rotation slew-up mode
rslueup
Reverse rotation slew-up
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 5
Move to reverse rotation constant mode
modecnt = 96
Set number of timer F interrupts in next mode to 96
sluecnt = 95
Set start element of uptbl[ ] used in slew-down mode to 95
4'
5
Reverse rotation constant mode
rconst
Reverse rotation constant
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 6
Move to reverse rotation slew-down mode
modecnt = 96
Set number of timer F interrupts in next mode to 96
5'


6
Reverse rotation slew-down mode
rsluedwn
Reverse rotation slew-down
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 7
Move to reverse rotation stop mode
modecnt = 48
Set number of timer F interrupts in next mode to 48
sluecnt = 0
Set start element of uptbl[ ] used in slew-up mode to 0
tcnt == 7?
No
Yes
tcnt = 0
tcnt ++
6'
7
Reverse rotation stop mode
frstop
Rotation stop
modecnt --
Move to next mode?
modecnt == 0
No
Yes
Set next mode
nextmode = 0
Move to forward rotation slew-up mode
modecnt = 96
Set number of timer F interrupts in next mode to 96
tcnt == 7?
No
Yes
tcnt = 0
tcnt ++
7'

4.3.3 fslueup

1. Module specifications
   Function overview: Applies slew-up control during forward rotation.

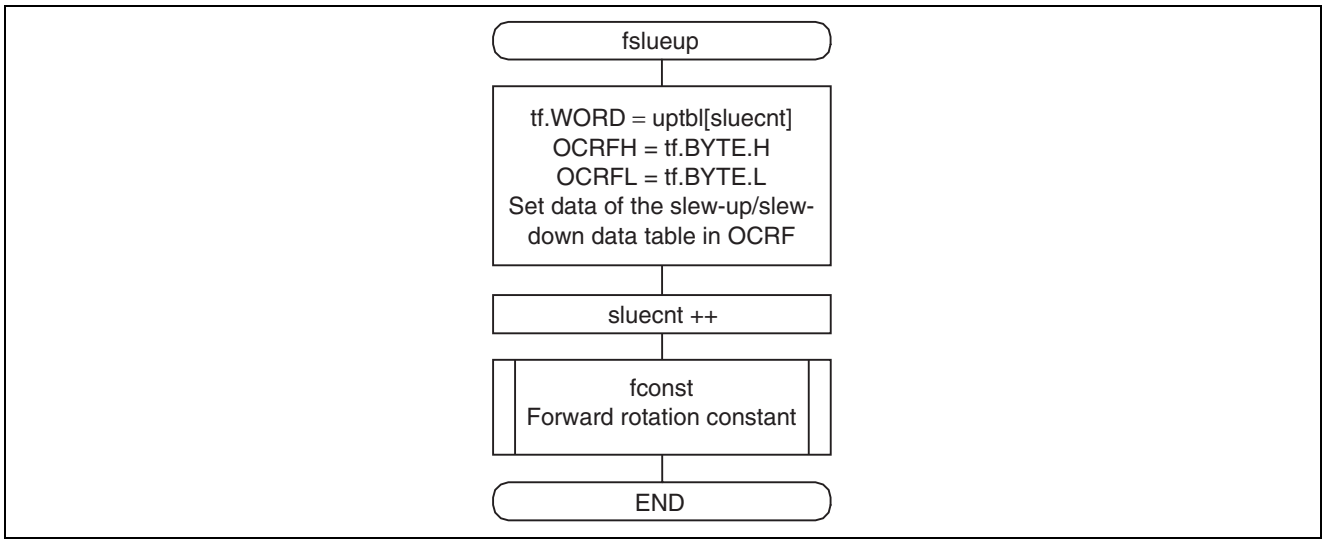
Table 6 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[96]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers
   The internal registers used for this sample task are described below.

- OCRF 16-bit output compare register F Address: H′FFBA
  Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.
  Setting: uptbl[sluecnt]

3. Flowchart



4.3.4 fsluedwn

1. Module specifications
   Function overview: Applies slew-down control during forward rotation.

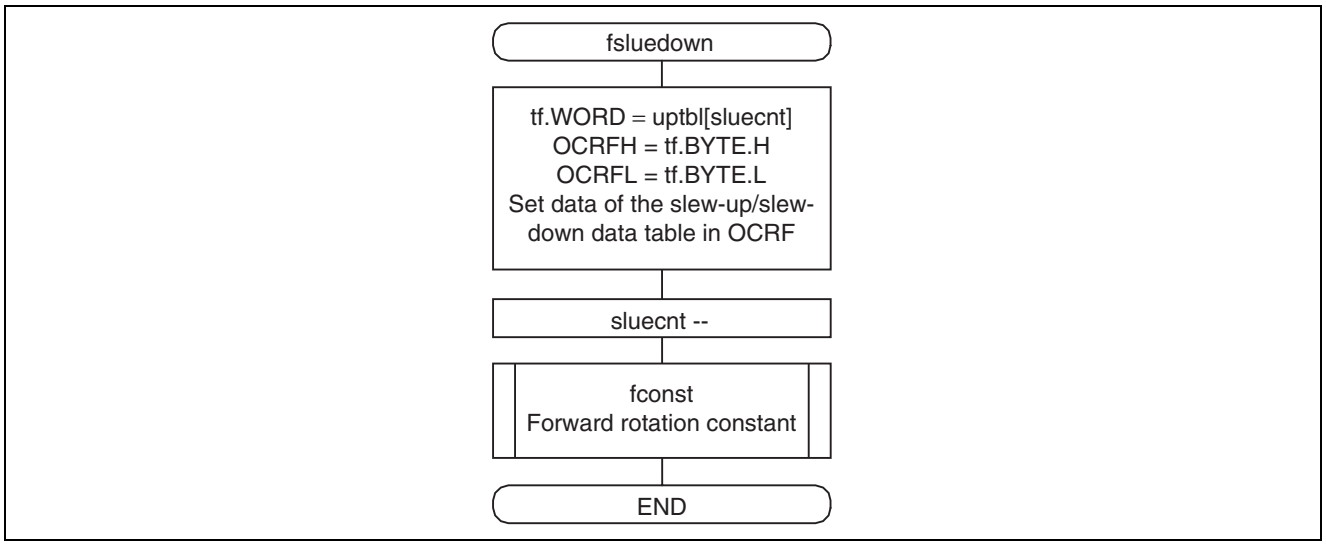
Table 7 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[96]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers
   The internal registers used for this sample task are described below.

- OCRF 16-bit output compare register F Address: H′FFBA
  Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.
  Setting: uptbl[sluecnt]

3. Flowchart



4.3.5 fconst

1. Module specifications
   Function overview: Applies constant control during forward rotation.

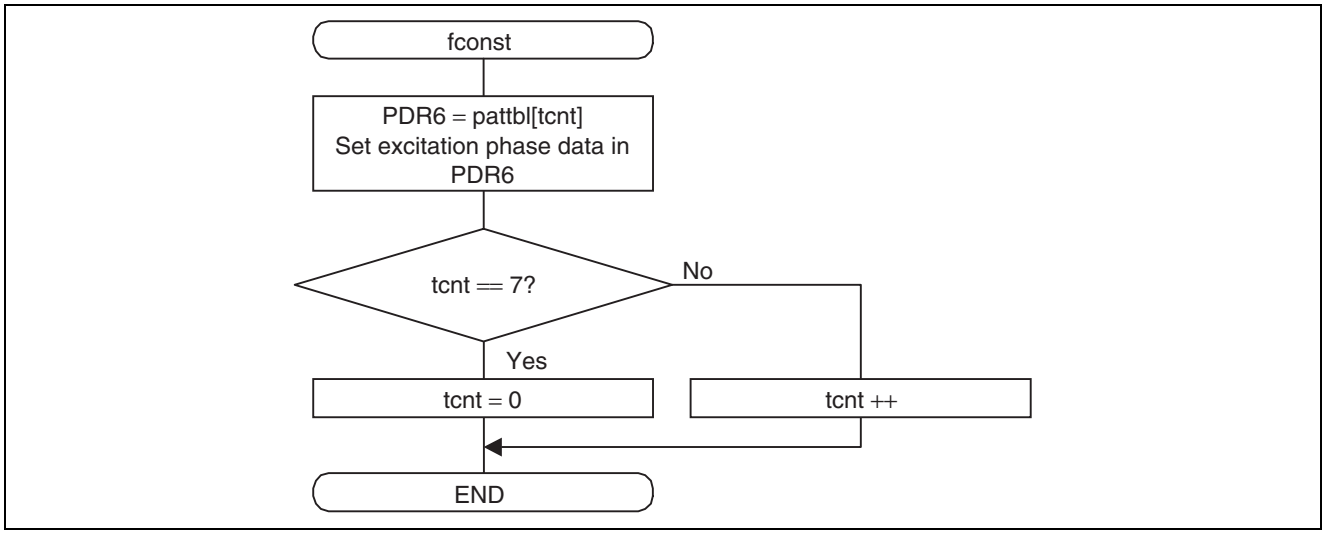
Table 8 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
ROM	unsigned char	pattbl[8]	Excitation pattern data table for the stepper motor

2. Internal registers
   The internal registers used for this sample task are described below.

- PDR6 Port data register 6 Address: H′FFD9
  Function: Uses P63 to P60 for excitation phase driving of the stepper motor.
  Setting: pattbl[tcnt]

3. Flowchart



4.3.6 frstop

1. Module specifications
   Function overview: Stops forward/reverse rotation.

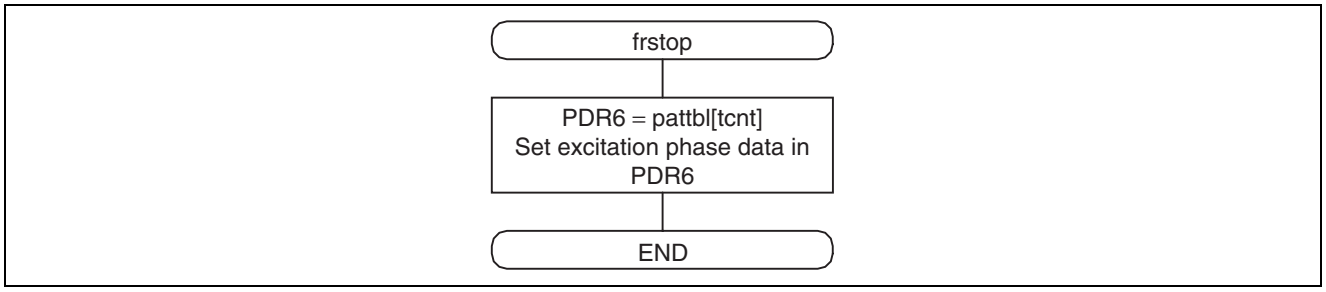
Table 9 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
ROM	unsigned char	pattbl[8]	Excitation pattern data table for the stepper motor

2. Internal registers
   The internal registers used for this sample task are described below.

- PDR6 Port data register 6 Address: H′FFD9
  Function: Uses P63 to P60 for excitation phase driving of the stepper motor.
  Setting: pattbl[tcnt]

3. Flowchart



4.3.7 rslueup

1. Module specifications
   Function overview: Applies slew-up control during reverse rotation.

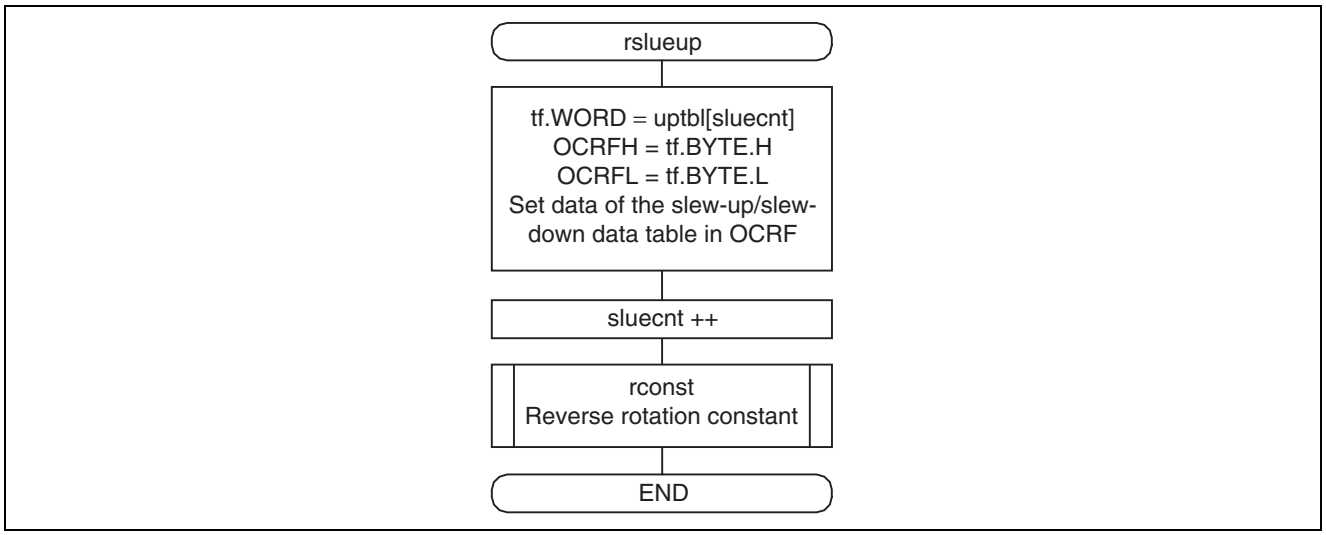
Table 10 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[96]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers
   The internal registers used for this sample task are described below.

- OCRF 16-bit output compare register F Address: H′FFBA
  Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.
  Setting: uptbl[sluecnt]

3. Flowchart



4.3.8 rsluedwn

1. Module specifications
   Function overview: Applies slew-down control during reverse rotation.

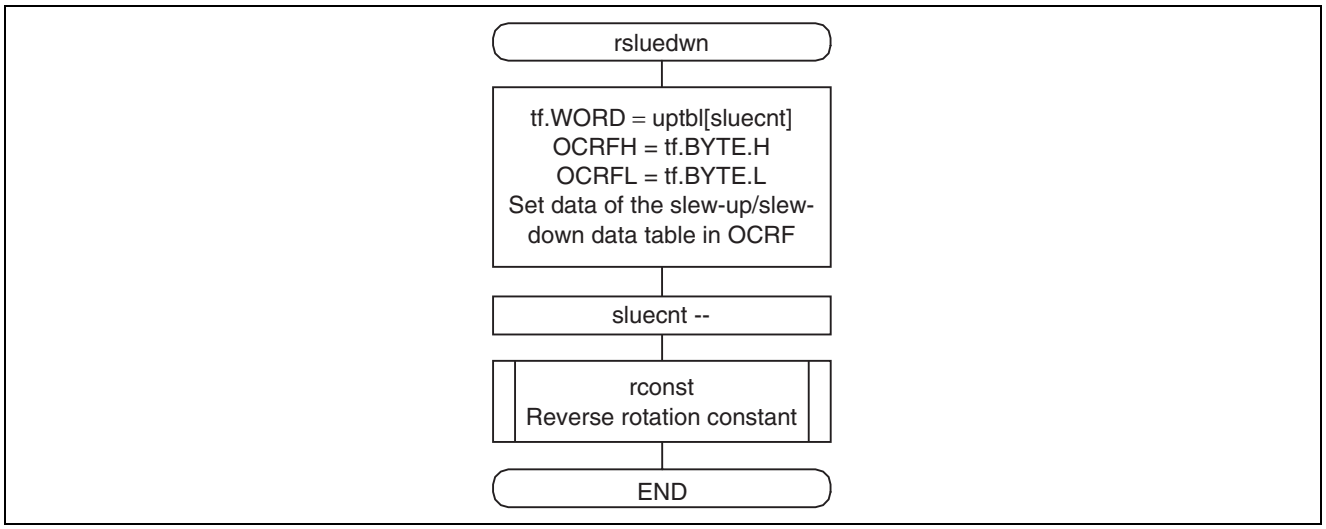
Table 11 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[96]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers
   The internal registers used for this sample task are described below.

- OCRF 16-bit output compare register F Address: H′FFBA
  Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.
  Setting: uptbl[sluecnt]

3. Flowchart



4.3.9 rconst

1. Module specifications
   Function overview: Applies constant control during reverse rotation.

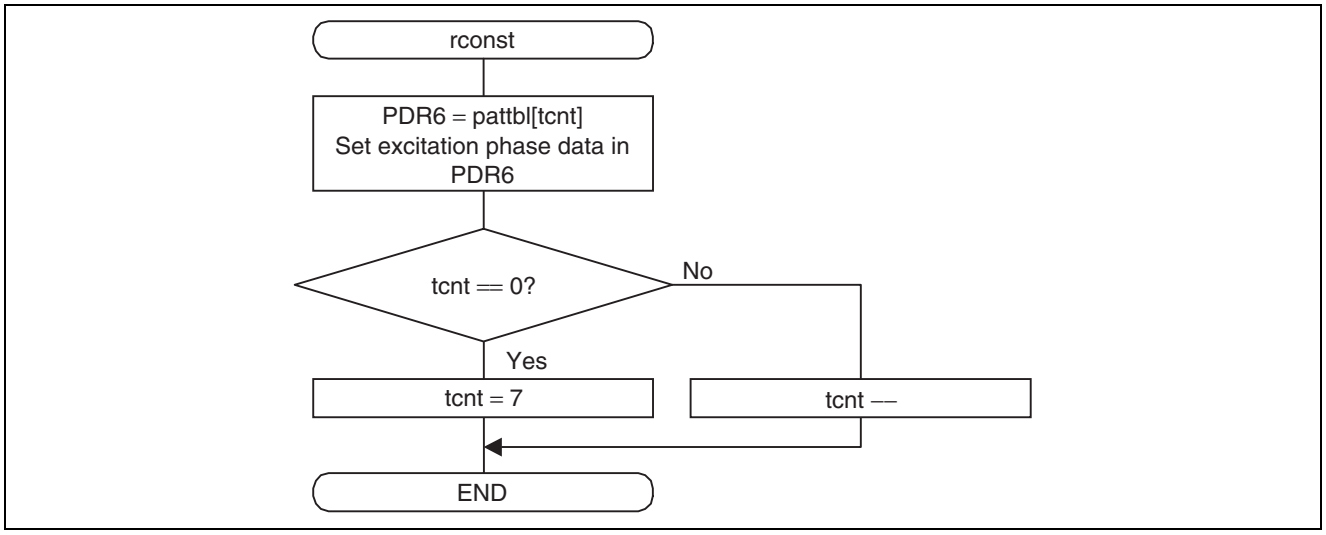
Table 12 Module Specifications

	Type	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
ROM	unsigned char	pattbl[8]	Excitation pattern data table for the stepper motor

2. Internal registers
   The internal registers used for this sample task are described below.

- PDR6 Port data register 6 Address: H′FFD9
  Function: Uses P63 to P60 for excitation phase driving of the stepper motor.
  Setting: pattbl[tcnt]

3. Flowchart



4.4 Link Address Specifications

Section Name	Address
CV1	H′0000
CV2	H′001E
P	H′0100
C	H′0800
DOUTDT	H′0810
B	H′FB80

Revision Record

		Description	
Rev.	Date	Page	Summary
1.00	Jul.16.04	—	First edition issued

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