RA2E1 Group
RA2E1 ZMOD4410 Sensor Device Sample

Introduction
This document describes a Renesas microcontroller RA2E1 application for a ZMOD4410 sensor device using the RA2E1 Fast Prototyping Board.

Target Device
RA2E1
When applying the sample program covered in this document to another microcomputer, modify the program according to the specifications for the target microcomputer and conduct an extensive evaluation of the modified program.
Contents

1. Description .................................................................................................................. 3
   1.1 Abstract .................................................................................................................. 3
   1.2 Specifications and Main Technical Parameters ..................................................... 3

2. RA2E1 Microcontroller ............................................................................................... 4
   2.1 RA2E1 Block Diagram .......................................................................................... 4
   2.2 Key Features .......................................................................................................... 5
   2.3 Pin Assignments .................................................................................................... 7

3. System Outline ........................................................................................................... 8
   3.1 Principle Introduction ............................................................................................. 8
   3.2 Peripheral Functions to be Used ........................................................................... 10
   3.3 Pins to be Used ..................................................................................................... 10
   3.4 Operating Instructions .......................................................................................... 11

4. Hardware .................................................................................................................... 12
   4.1 Schematics ............................................................................................................ 13

5. Software ...................................................................................................................... 14
   5.1 Integrated Development Environment ................................................................... 14
   5.2 Operation Outline .................................................................................................. 14
   5.3 Flow Chart ............................................................................................................ 15
   5.4 File Compositions ................................................................................................ 16

6. How to Add Sensor Middleware using FSP in e2studio ........................................... 17

7. How to Build the Project and How to Program the Output File ................................ 21
   7.1 Build in e2studio .................................................................................................. 21
   7.2 Writing srec file using Renesas Flash Programmer .............................................. 21

8. Sample Code .............................................................................................................. 22

9. Reference Documents ............................................................................................... 22
1. Description

1.1 Abstract

The ZMOD4410 sensors device sample is a precision digital sensor featuring indoor air quality using the RA2E1 Fast Prototyping Board. With an OLED screen, it makes all the information well displayed and shows different levels of indoor environment quality in different colors, with each color corresponding to a different level of health concern. The backlight makes it possible to view the screen and every detail from every angle, even in the dark night.

The RA2E1 Fast Prototyping Board comes equipped with a high-performance RA2E1 microcontroller and is an evaluation board specialized for prototype development for a variety of applications. It has a built-in emulator circuit that is equivalent to an E2 emulator Lite so you can write/debug programs without additional tools. In addition, with Arduino Uno and Pmod™ interfaces included standard and through-hole access to all pins of the microcontroller, and so on, it has high expandability.

The US082-ZMOD4410EVZ Gas Sensor Module is designed for detecting total volatile organic compounds (TVOC) and monitoring indoor air quality (IAQ). It is a 12-pin LGA assembly (3.0 x 3.0 x 0.7 mm) that consists of a gas sense element and a CMOS signal conditioning IC. The module’s sense element consists of a heater element on a Si-based MEMS structure and a metal oxide (MOx) chemiresistor. The signal conditioner controls the sensor temperature and measures the MOx conductivity, which is a function of the gas concentration. The measurement results can be read via an I2C interface with the user’s microprocessor, which processes the data to determine the TVOC concentration, IAQ rating and estimated carbon dioxide (eCO2) level. This flexibility makes the sensors in the US082-ZMOD4410EVZ platform capable of providing a variety of measurement options by varying the method of operation or changing the firmware used to interpret the resistance measurements. Downloadable firmware libraries and source code provided by IDT enables detection of TVOC and odors and supports smart devices measuring IAQ that require low-power operation. The US082-ZMOD4410EVZ is ideal for applications such as thermostats, air purifiers, building controls, smart fans, HVAC equipment, and smart devices.

1.2 Specifications and Main Technical Parameters

**Technical Parameters**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Supply</td>
<td>USB power supply (5 V)</td>
</tr>
<tr>
<td>Operating Voltage (MCU)</td>
<td>3.3 V</td>
</tr>
<tr>
<td>Operating Temperature:</td>
<td>Ambient temperature</td>
</tr>
<tr>
<td>OLED Display Pattern</td>
<td>12 char * 4 row</td>
</tr>
</tbody>
</table>

**Specifications**

- **Function:** Detect indoor air quality with US082-ZMOD4410EVZ. Display the air quality information on an OLED screen. Information in different colors on the OLED screen correspond to different levels of air quality.
2. RA2E1 Microcontroller

2.1 RA2E1 Block Diagram

Figure 2.1 shows the block diagram of RA2E1 (64-pin products).

![RA2E1 Block Diagram](image-url)
2.2 Key Features

■ Arm Cortex-M23 Core
  • Armv8-M architecture
  • Maximum operating frequency: 48 MHz
  • Arm Memory Protection Unit (Arm MPU) with 8 regions
  • Debug and Trace: DWT, FPB, CoreSight™ MTB-M23
  • CoreSight Debug Port: SW-DP

■ Memory
  • Up to 128-KB code flash memory
  • 4-KB data flash memory (100,000 program/erase (P/E) cycles)
  • 16-KB SRAM
  • Memory protection units
  • 128-bit unique ID

■ Connectivity
  • Serial Communications Interface (SCI) × 4
    - Asynchronous interfaces
    - 8-bit clock synchronous interface
    - Simple IIC
    - Simple SPI
    - Smart card interface
  • Serial Peripheral Interface (SPI) × 1
  • I2C bus interface (IIC) × 1

■ Analog
  • 12-bit A/D Converter (ADC12)
  • Low-Power Analog Comparator (ACMPLP) × 2
  • Temperature Sensor (TSN)

■ Timers
  • General PWM Timer 32-bit (GPT32) × 1
  • General PWM Timer 16-bit (GPT16) × 6
  • Low Power Asynchronous General Purpose Timer (AGT) × 2
  • Watchdog Timer (WDT)

■ Safety
  • SRAM parity error check
  • Flash area protection
  • ADC self-diagnosis function
  • Clock Frequency Accuracy Measurement Circuit (CAC)
  • Cyclic Redundancy Check (CRC) calculator
  • Data Operation Circuit (DOC)
  • Port Output Enable for GPT (POEG)
  • Independent Watchdog Timer (IWDT)
  • GPIO readback level detection
  • Register write protection
  • Main oscillator stop detection
  • Illegal memory access detection

■ Security and Encryption
  • AES128/256
  • True Random Number Generator (TRNG)
■ System and Power Management
  - Low power modes
  - Switching regulator
  - Realtime Clock (RTC)
  - Event Link Controller (ELC)
  - Data Transfer Controller (DTC)
  - Key Interrupt Function (KINT)
  - Power-on reset
  - Low Voltage Detection (LVD) with voltage settings

■ Human Machine Interface (HMI)
  - AES128/256
  - True Random Number Generator (TRNG)

■ Multiple Clock Sources
  - Low power modes
  - Main clock oscillator (MOSC) (1 to 20 MHz)
  - Sub-clock oscillator (SOSC) (32.768 kHz)
  - High-speed on-chip oscillator (HOCO) (24/32/48/64 MHz)
  - Middle-speed on-chip oscillator (MOCO) (8 MHz)
  - Low-speed on-chip oscillator (LOCO) (32.768 kHz)
  - Clock trim function for HOCO/MOCO/LOCO
  - IWDT-dedicated on-chip oscillator (15 kHz)
  - Clock out support

■ Up to 56 pins for general I/O ports
  - 5-V tolerance, open drain, input pull-up, switchable driving ability

■ Operating Voltage
  - VCC: 1.6 to 5.5 V

■ Operating Temperature and Packages
  - \( \text{Ta} = -40^\circ \text{C} \) to \(+85^\circ \text{C}\)
    - 64-pin LQFP (14 mm \times 14 mm, 0.8 mm pitch)
    - 64-pin LQFP (10 mm \times 10 mm, 0.5 mm pitch)
    - 64-pin BGA (4 mm \times 4 mm, 0.4 mm pitch)
    - 48-pin LQFP (7 mm \times 7 mm, 0.5 mm pitch)
    - 48-pin HQQFN (7 mm \times 7 mm, 0.5 mm pitch)
    - 36-pin LGA (4 mm \times 4 mm, 0.5 mm pitch)
    - 32-pin LQFP (7 mm \times 7 mm, 0.8 mm pitch)
    - 32-pin HQQFN (5 mm \times 5 mm, 0.5 mm pitch)
    - 25-pin WLCSP (2.14 mm \times 2.27 mm, 0.4 mm pitch)
  - \( \text{Ta} = -40^\circ \text{C} \) to \(+105^\circ \text{C}\)
    - 64-pin LQFP (14 mm \times 14 mm, 0.8 mm pitch)
    - 64-pin LQFP (10 mm \times 10 mm, 0.5 mm pitch)
    - 64-pin BGA (4 mm \times 4 mm, 0.4 mm pitch)
    - 48-pin LQFP (7 mm \times 7 mm, 0.5 mm pitch)
    - 48-pin HQQFN (7 mm \times 7 mm, 0.5 mm pitch)
    - 36-pin LGA (4 mm \times 4 mm, 0.5 mm pitch)
    - 32-pin LQFP (7 mm \times 7 mm, 0.8 mm pitch)
    - 32-pin HQQFN (5 mm \times 5 mm, 0.5 mm pitch)
    - 25-pin WLCSP (2.14 mm \times 2.27 mm, 0.4 mm pitch)
2.3 Pin Assignments

Figure 2.2 shows the pin assignments of RA2E1 (64-pin products).
3. System Outline

3.1 Principle Introduction

The ZMOD4410 Sensor Device uses an RA2E1 microcontroller and a digital gas sensor. After detecting the indoor air quality, the MCU (RA2E1) sends the sensing data to the Pmod OLEDrgb module and visualizes the corresponding information on the OLED screen. Figure 3.1 shows the system composition. Figure 3.2 shows the RA2E1 FPB PMOD Interface. Figure 3.3 shows the connection of RA2E1 FPB, PMOD OLED RGB and TVOC and Indoor Air Quality Sensor Pmod™ Board (US082-ZMOD4410EVZ).
Figure 3.3 Connection of RA2E1 FPB, PMOD OLED RGB and US082-ZMOD4410EVZ

Note: As P400 and P401 are used as I2C interface which communicates with US082-ZMOD4410EVZ, it is needed to enable Type 6A IIC functions on the FPB-RA2E1 board. Please ensure that the on board links of E4 and E5 are closed and links of E3 and E6 are open.
3.2 Peripheral Functions to be Used

Table 3.1 lists the peripheral functions to be used and their usage.

<table>
<thead>
<tr>
<th>Peripheral Function</th>
<th>Usage</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-wire Serial I/O (SCI9)</td>
<td>Control OLED to display IAQ, ECO2 and TVOC.</td>
</tr>
<tr>
<td>I2C (IIC0)</td>
<td>Get data (IAQ, ECO2 and TVOC) from the sensors.</td>
</tr>
<tr>
<td>Timer (GPT0)</td>
<td>Insert delay in the initialization, writing and reading operation of US082-ZMOD4410EVZ.</td>
</tr>
</tbody>
</table>

3.3 Pins to be Used

Table 3.2 lists the pins to be used and their function.

<table>
<thead>
<tr>
<th>Pin Name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>P301</td>
<td>Control CS (Chip Select) pin of PMOD OLED RGB</td>
</tr>
<tr>
<td>P109/TXD9</td>
<td>Communicate with PMOD OLED RGB through TXD (Master-Out-Slave-In) pin</td>
</tr>
<tr>
<td>P204/SCK9</td>
<td>Communicate with PMOD OLED RGB through SCK (Serial Clock) pin</td>
</tr>
<tr>
<td>P111</td>
<td>Control D/C (Data/Command) pin of PMOD OLED RGB</td>
</tr>
<tr>
<td>P112</td>
<td>Control RES pin of PMOD OLED RGB</td>
</tr>
<tr>
<td>P410</td>
<td>Control VCCEN pin of PMOD OLED RGB</td>
</tr>
<tr>
<td>P304</td>
<td>Control PMODEN pin of PMOD OLED RGB</td>
</tr>
<tr>
<td>P400/SCL0</td>
<td>Clock signal: Communicate with sensors (ZMOD4410) through IIC-bus</td>
</tr>
<tr>
<td>P401/SDA0</td>
<td>Data signal: Communicate with sensors (ZMOD4410) through IIC-bus</td>
</tr>
<tr>
<td>P015/IRQ7</td>
<td>Judge the status of ZMOD4410 through BUSY pin of ZMOD4410</td>
</tr>
<tr>
<td>VDD</td>
<td>Power supply voltage</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
</tr>
</tbody>
</table>
3.4 Operating Instructions

(1) Once powered on, the system begins to initialize.

(2) After initialization, the MCU (RA2E1) starts to get the sensor measurement result, and send it to the OLED to visualize.

(3) Finishing to visualize, and the MCU (RA2E1) starts the next measurement.

Display pattern: (12 char * 4 row)
Use different colors to display the sensor data

<table>
<thead>
<tr>
<th>Item</th>
<th>Range</th>
<th>OLED Display Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>IAQ Note</td>
<td>0.00 – 1.99</td>
<td>Green char</td>
</tr>
<tr>
<td></td>
<td>2.00 – 2.99</td>
<td>Grass char</td>
</tr>
<tr>
<td></td>
<td>3.00 – 3.99</td>
<td>Yellow char</td>
</tr>
<tr>
<td></td>
<td>4.00 – 4.99</td>
<td>Orange char</td>
</tr>
<tr>
<td></td>
<td>5.00 or more</td>
<td>Red char</td>
</tr>
<tr>
<td>ECO2</td>
<td>0.0 – 799.0</td>
<td>Green char</td>
</tr>
<tr>
<td></td>
<td>800.0 – 999.9</td>
<td>Yellow char</td>
</tr>
<tr>
<td></td>
<td>1000.0 – 4999.0</td>
<td>Orange char</td>
</tr>
<tr>
<td></td>
<td>5000.0 or more</td>
<td>Red char</td>
</tr>
<tr>
<td>TVOC Note</td>
<td>0.0000 – 0.3000</td>
<td>Green char</td>
</tr>
<tr>
<td></td>
<td>0.3000 – 1.0000</td>
<td>Grass char</td>
</tr>
<tr>
<td></td>
<td>1.0000 – 3.0000</td>
<td>Yellow char</td>
</tr>
<tr>
<td></td>
<td>3.0000 – 10.0000</td>
<td>Orange char</td>
</tr>
<tr>
<td></td>
<td>10.0000 or more</td>
<td>Red char</td>
</tr>
</tbody>
</table>

Note: The US082-ZM044410EVZ Gas Sensor Module is designed for detecting total volatile organic compounds (TVOC) and monitoring indoor air quality (IAQ) in different use cases. IDT has adopted the definition of TVOCs and their impact on user health and comfort proposed by the UBA; see Table 3.4.

Table 3.4 Level of Air Quality Based on TVOC Levels Described by the UBA

<table>
<thead>
<tr>
<th>IDT IAQ Rating</th>
<th>Reference Level</th>
<th>Air Information</th>
<th>TVOC (mg/m3)</th>
<th>Air Quality</th>
</tr>
</thead>
<tbody>
<tr>
<td>≤ 1.99</td>
<td>Level 1</td>
<td>Clean Hygienic Air (target value)</td>
<td>&lt; 0.3</td>
<td>Very Good</td>
</tr>
<tr>
<td>2.00 to 2.99</td>
<td>Level 2</td>
<td>Good Air Quality (if no threshold value is exceeded)</td>
<td>0.3 to 1.0</td>
<td>Good</td>
</tr>
<tr>
<td>3.00 to 3.99</td>
<td>Level 3</td>
<td>Noticeable Comfort Concerns (not recommended for exposure &gt; 12 months)</td>
<td>1.0 to 3.0</td>
<td>Medium</td>
</tr>
<tr>
<td>4.00 to 4.99</td>
<td>Level 4</td>
<td>Significant Comfort Issues (not recommended for exposure &gt; 1 month)</td>
<td>3.0 to 10.0</td>
<td>Poor</td>
</tr>
<tr>
<td>≥ 5.00</td>
<td>Level 5</td>
<td>Unacceptable Conditions (not recommended)</td>
<td>&gt; 10.0</td>
<td>Bad</td>
</tr>
</tbody>
</table>
4. Hardware

This section describes how the RA2E1 Fast Prototyping Board measures the indoor air quality via US082-ZMOD4410EVZ. And the sensing data (indoor air quality) are displayed on pmod OLED rgb.

About the details of pmod OLED rgb and US082-ZMOD4410EVZ, please refer to the following linkages.


Figure 4.1 shows the hardware composition. Figure 4.2 shows the RA2E1 FPB Board Layout (Top Side).
4.1 Schematics

Figure 4.3 shows the schematic of US082-ZMOD4410EVZ via RA2E1 FPB Pmod2 connector.

![Figure 4.3 US082-ZMOD4410EVZ Circuit](image)
5. Software

5.1 Integrated Development Environment

The sample code described in this chapter has been checked under the conditions listed in the table below.

<table>
<thead>
<tr>
<th>Table 5.1 Operation Check Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Item</td>
</tr>
<tr>
<td>Board</td>
</tr>
<tr>
<td>Device</td>
</tr>
<tr>
<td>Operating frequency</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>Operating voltage</td>
</tr>
<tr>
<td>Integrated development environment</td>
</tr>
<tr>
<td>(e² studio)</td>
</tr>
<tr>
<td>FSP</td>
</tr>
<tr>
<td>Toolchain (GCC ARM Embedded)</td>
</tr>
<tr>
<td>Project type</td>
</tr>
<tr>
<td>ZMOD4410 Lib</td>
</tr>
</tbody>
</table>

5.2 Operation Outline

The tasks of the entire system are listed as below: Reset/Initialization, Measurement and Display mode.

Figure 5.1 shows the block diagram for the tasks transition.

(1) Reset / Initialization

When the system is powered on, it will enter the initialization operation. The OLED is powered on and cleared. Then it displays Renesas logo and other default characters. ZMOD4410 is reset and initialized. SCI9, IIC0, GPT0 and I/O pins will be initialized.

(2) Measurement mode

After initialization, the MCU starts to get the sensor measurement results. Sensor ZMOD4410 needs to wait 1.99 seconds before starting the next measurement.

(3) Display mode

After measurement, the MCU sends the information to the OLED to display.
5.3 Flow Chart

5.3.1 Main Processing

Figure 5.2 shows the flowchart for main processing routine.

![Flowchart](image-url)

**Figure 5.2 Main Processing**
5.4 File Compositions

The file composition is shown below.
6. How to Add Sensor Middleware using FSP in e2studio

I. Launch e2 studio.

II. Create a new project.

III. Add ZMOD4410 sensor middleware in the "Stacks" tabbed page.

IV. Add requires ZMOD library. In this application, add “ZMOD4410 IAQ 2nd Generation on rm_zmod4xxx”.
V. Add the r_iic_master or r_sci_i2c according to the specifications of the target board.

VI. Add Timer Driver and IRQ driver for measurement. Timer can select GPT or AGT.

VII. Set the used pins.
VIII. Set the properties of I2C Master Driver, Timer Driver and IRQ Driver according to the specifications of the target board.
### g_timer0 Timer Driver on r_gpt

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Common</strong></td>
<td></td>
</tr>
<tr>
<td>Parameter Checking</td>
<td>Default (BSP)</td>
</tr>
<tr>
<td>Pin Output Support</td>
<td>Disabled</td>
</tr>
<tr>
<td>Write Protect Enable</td>
<td>Disabled</td>
</tr>
<tr>
<td><strong>Module g_timer0 Timer Driver on r_gpt</strong></td>
<td></td>
</tr>
<tr>
<td><strong>General</strong></td>
<td></td>
</tr>
<tr>
<td>Name</td>
<td>g_timer0</td>
</tr>
<tr>
<td>Channel</td>
<td>0</td>
</tr>
<tr>
<td>Mode</td>
<td>Periodic</td>
</tr>
<tr>
<td>Period</td>
<td>1</td>
</tr>
<tr>
<td>Period Unit</td>
<td>Milliseconds</td>
</tr>
<tr>
<td><strong>Output</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Input</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Interrupts</strong></td>
<td></td>
</tr>
<tr>
<td>Callback</td>
<td>rm_zmod4xx_timer_callback</td>
</tr>
<tr>
<td>Overflow/Crest Interrupt Priority</td>
<td>Priority 3</td>
</tr>
<tr>
<td>Capture A Interrupt Priority</td>
<td>Disabled</td>
</tr>
<tr>
<td>Capture B Interrupt Priority</td>
<td>Disabled</td>
</tr>
<tr>
<td>Underflow/Trough Interrupt Priority</td>
<td>Disabled</td>
</tr>
<tr>
<td><strong>Extra Features</strong></td>
<td></td>
</tr>
<tr>
<td>Pins</td>
<td></td>
</tr>
<tr>
<td>GTIOCA</td>
<td>&lt;unavailable&gt;</td>
</tr>
<tr>
<td>GTIOCB</td>
<td>&lt;unavailable&gt;</td>
</tr>
</tbody>
</table>

### g_external_irq0 External IRQ Driver on r_iuc

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Common</strong></td>
<td></td>
</tr>
<tr>
<td>Parameter Checking</td>
<td>Default (BSP)</td>
</tr>
<tr>
<td><strong>Module g_external_irq0 External IRQ Driver on r_iuc</strong></td>
<td></td>
</tr>
<tr>
<td>Name</td>
<td>g_external_irq0</td>
</tr>
<tr>
<td>Channel</td>
<td>7</td>
</tr>
<tr>
<td>Trigger</td>
<td>Rising</td>
</tr>
<tr>
<td>Digital Filtering</td>
<td>Enabled</td>
</tr>
<tr>
<td>Digital Filtering Sample Clock (Only valid when Digital Filter)</td>
<td>PCLK / 64</td>
</tr>
<tr>
<td>Callback</td>
<td>rm_zmod4xx_irq_callback</td>
</tr>
<tr>
<td>Pin Interrupt Priority</td>
<td>Priority 2</td>
</tr>
<tr>
<td><strong>Pins</strong></td>
<td></td>
</tr>
<tr>
<td>IRQ07</td>
<td>P015</td>
</tr>
</tbody>
</table>
7. How to Build the Project and How to Program the Output File

7.1 Build in e2studio

I. Launch e2 studio.

II. Right click on the "Project Explorer" and select "Import" from the displayed menu.

III. The "Import" window will be displayed. Select "Existing project to workspace" and click "Next".

IV. In the "Select root directory" form, select the project folder shown in the Project Folder "RA2E1_FPB_ZMOD4410_App" of e2 studio. After selection, confirm that the specified project is displayed in "Project" and click "Finish". Then the "Import" window is closed.

V. Right click on the project displayed on the "Project Explorer" and select "Build Project" to start building.

VI. A Motorola S-record file "RA2E1_FPB_ZMOD4410_App.srec" is generated in the path shown in the Debug folder of e2 studio.

7.2 Writing srec file using Renesas Flash Programmer

This section describes how to write the pre-built mot file attached to this application note.

To write the pre-built mot file, it is necessary to mount a header component so that the Fast Prototyping Board can operate stand-alone. For details, refer to "5.12 Emulator Reset Header" in "RA2E1 Fast Prototyping Board User's Manual" (R20UT4956).

I. Launch Renesas Flash Programmer.

II. Select "File"-"New Project..." from the menu to create a new project of RA2E1 using E2 lite. About connection setting, "Interface" select "2 wire UART", "Power" select "None".

III. Press the "Browse ..." button in "Program File" on the "Operation" tab to open the srec File "RA2E1_FPB_ZMOD4410_App.srec".

IV. Press the "Start" button to start writing.

Note: For Flash Programming or Debugging with IDE (e2studio), EJ1 pin header should be OPEN.

After Flash Programming, standalone operation w/o IDE can be enabled by setting EJ1 to SHORT.
8. Sample Code

The sample code is available on the Renesas Electronics Website.

9. Reference Documents

RA2E1 Fast Prototyping Board (R20UT4956)
RA2E1 User's Manual: Hardware (R01UH0852)
RA Family ZMOD4xxx Sample Application (R01AN5899)
(The latest versions of the documents are available on the Renesas Electronics Website.)

Technical Updates/Technical News
(The latest information can be downloaded from the Renesas Electronics Website.)

Website and Support

Renesas Electronics Website
http://www.renesas.com/

Forum
https://japan.renesasrulz.com/

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## Revision History

<table>
<thead>
<tr>
<th>Rev.</th>
<th>Date</th>
<th>Description</th>
<th>Page</th>
<th>Summary</th>
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</thead>
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General Precautions in the Handling of Microprocessing Unit and Microcontroller Unit Products

The following usage notes are applicable to all Microprocessing unit and Microcontroller unit products from Renesas. For detailed usage notes on the products covered by this document, refer to the relevant sections of the document as well as any technical updates that have been issued for the products.

1. **Precaution against Electrostatic Discharge (ESD)**
   A strong electrical field, when exposed to a CMOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop the generation of static electricity as much as possible, and quickly dissipate it when it occurs. Environmental control must be adequate. When it is dry, a humidifier should be used. This is recommended to avoid using insulators that can easily build up static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work benches and floors must be grounded. The operator must also be grounded using a wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions must be taken for printed circuit boards with mounted semiconductor devices.

2. **Processing at power-on**
   The state of the product is undefined at the time when power is supplied. The states of internal circuits in the LSI are indeterminate and the states of register settings and pins are undefined at the time when power is supplied. In a finished product where the reset signal is applied to the external reset pin, the states of pins are not guaranteed from the time when power is supplied until the reset process is completed. In a similar way, the states of pins in a product that is reset by an on-chip power-on reset function are not guaranteed from the time when power is supplied until the power reaches the level at which resetting is specified.

3. **Input of signal during power-off state**
   Do not input signals or an I/O pull-up power supply while the device is powered off. The current injection that results from input of such a signal or I/O pull-up power supply may cause malfunction and the abnormal current that passes in the device at this time may cause degradation of internal elements. Follow the guideline for input signal during power-off state as described in your product documentation.

4. **Handling of unused pins**
   Handle unused pins in accordance with the directions given under handling of unused pins in the manual. The input pins of CMOS products are generally in the high-impedance state. In operation with an unused pin in the open-circuit state, extra electromagnetic noise is induced in the vicinity of the LSI, an associated shoot-through current flows internally, and malfunctions occur due to the false recognition of the pin state as an input signal become possible.

5. **Clock signals**
   After applying a reset, only release the reset line after the operating clock signal becomes stable. When switching the clock signal during program execution, wait until the target clock signal is stabilized. When the clock signal is stabilized, abrupt changes in the clock signal may lead to instability. The clock signal is normally generated by an external oscillator and may be reset by an internal oscillator. When switching the clock signal produced with an external oscillator or by an internal oscillator, wait until the clock signal is stable.

6. **Voltage application waveform at input pin**
   Waveform distortion due to input noise or a reflected wave may cause malfunction. If the input of the CMOS device stays in the area between $V_{IS}$ (Max.) and $V_{IS}$ (Min.) due to noise, for example, the device may malfunction. Take care to prevent chattering noise from entering the device when the input level is fixed, and also in the transition period when the input level passes through the area between $V_{IS}$ (Max.) and $V_{IS}$ (Min.).

7. **Prohibition of access to reserved addresses**
   Access to reserved addresses is prohibited. The reserved addresses are provided for possible future expansion of functions. Do not access these addresses as the correct operation of the LSI is not guaranteed.

8. **Differences between products**
   Before changing from one product to another, for example to a product with a different part number, confirm that the change will not lead to problems. The characteristics of a microprocessing unit or microcontroller unit products in the same group but having a different part number might differ in terms of internal memory capacity, layout pattern, and other factors, which can affect the ranges of electrical characteristics, such as characteristic values, operating margins, immunity to noise, and amount of radiated noise. When changing to a product with a different part number, implement a system-evaluation test for the given product.
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