

**A Note on Using  
the Emulation Probe R0E521000EPB00  
or  
the Compact Emulator R0E521000CPE00  
for the R8C MCU Family  
--With Using Bit CM13--**

Please take note of the following problem in using the emulation probe R0E521000EPB00 or the compact emulator R0E521000CPE00 to debug systems designed with MCUs of the R8C/2x series:

- With using bit CM13 (See NOTE 1.)

NOTE 1.

Bit CM13 is for switching the XIN and XOUT pins to the P4\_6 and P4\_7 pins.

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## 1. Products Concerned

- (1) Emulation probe R0E521000EPB00
- (2) Compact emulator R0E521000CPE00
- (3) Package products

In the list below, "EPB packages" represents the package products containing the emulation probe concerned and "CPE packages" the package products containing the compact emulator concerned.

- (a) For the R8C/20, R8C/21, R8C/22, and R8C/23 groups

EPB package: R0E521237EPB00

CPE package: R0E521237CPE00

- (b) For the R8C/24 and R8C/25 groups

EPB package: R0E521258EPB00

CPE package: R0E521258CPE00

- (c) For the R8C/26 and R8C/27 groups

EPB package: R0E521276EPB00

CPE package: R0E521276CPE00

- (d) For the R8C/28 and R8C/29 groups  
EPB package: R0E521174EPB00  
CPE package: R0E521174CPE00
- (e) For the R8C/2A and R8C/2B groups  
EPB packages: R0E5212BAEPB00 and R0E5212BAEPB10  
CPE packages: R0E5212BACPE00 and R0E5212BACPE10
- (f) For the R8C/2C and R8C/2D groups  
EPB package: R0E5212DAEPB00  
CPE package: R0E5212DACPE00
- (g) For the R8C/2K and R8C/2L groups  
EPB package: R0E5212L4EPB00  
CPE package: R0E5212L4CPE00

## 2. Problem

In the emulation circuits of the products concerned, a write of 0 to bit CM13 that has once been set to 1 switches the P4\_6/XIN pin function from XIN to P4\_6, stopping supplying main clocks to the evaluation chip, so the products concerned cannot function properly. (See NOTE 2.)

Bit CM13 in any actual MCU of the R8C/2x series cannot be changed to 0 if it has once been set to 1 by the program, so this problem doesn't occur when the actual MCU is used.

### NOTE 2.

A write of 1 to bit CM13 switches to XIN-XOUT pins, and a write of 0 to this bit switches to the input port (P4\_6, P4\_7 pins.)

## 3. Workaround

When evaluating and debugging systems designed with MCUs of the R8C/2x series, do not write 0 to bit CM13 that has once been set to 1.

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