

# **Analytical Testing Report**

Indalloy 171 with NC-SMQ75

Report Number: R-20230217-066

Prepared for:

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February 28, 2023

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# Tests Requested:

- European Directive 2015/863/EU Amending 2011 / 65 / EU Annex II (RoHS; Recasting 2001 / 95 / EC: Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB), and Polybromodiphenylether (PBDE), (DIBP, DBP, BBP, DEHP) content.
- Antimony, Beryllium and Arsenic Content
- Total Halogen and Sulfur Content
- HBCDD, DnOP, DINP, DIDP, DnHP
- PFOA, PFOS







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# **Project Definition and Scope**

### European Directive 2015/863/EU Amending 2011 / 65 / EU Annex II (RoHS; Recasting 2001 / 95 / EC:

Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB), and Polybromodiphenylether (PBDE) content.

Antimony, Beryllium, Arsenic Content, Total Halogen and Sulfur content.

HBCDD, DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP, DnHP content.

PFOA, PFOS content.

## Sample Identification

The sample was received on February 17, 2023 and is labeled as indicated below.

Sample Number	Client Label
S-230220-140	Indalloy 171 with NC-SMQ75

#### Method

With reference to IEC 62321-7-2: 2017: Chromium (VI) analysis was conducted by UV-Visible Spectroscopy.

With reference to IEC 62321-6: 2015: PBB, PBDE analysis was conducted by Gas Chromatography – Mass Spectrometry (GC-MS).

With reference to IEC 62321-4: 2013: Mercury analysis was conducted by Inductively Coupled Plasma-Optical Emission Spectroscopy (ICP-OES).

With reference to IEC 62321-5: 2013: Lead, Cadmium and Chromium analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS).

Antimony, Beryllium and Arsenic analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS). Following Microwave Assisted Acid Digestion with reference to EPA 3051A/3052

With reference to IEC62321-3-2: 2013, BS EN 14582, ASTM D 7359: Halogen and Sulfur analysis was conducted by Ion Chromatography and SIE.

With reference to IEC62321-8 and CPSC-CH-C1001-09.3: DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP, DnHP were analyzed by Gas Chromatography – Mass Spectrometry (GC-MS).

HBCDD analysis was conducted by Gas Chromatography-Mass Spectrometry (GC-MS).

PFOA and PFOS attained by calculation from Fluoride and Sulfur analysis.



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**Table 1: RoHS Results** 

Test Item	Results (mg/kg)	<b>Detection Limit</b>	Reference Limit	
	Sample # S-230220- 140 (mg/kg)		(mg/kg)	
Lead (Pb)	830000	5	1000	
Cadmium	ND	5	100	
Chromium	ND	5		
Hexavalent Chromium (Cr(VI))	ND <sup>2</sup>	1	1000	
Mercury (Hg)	ND	5	1000	
Sum of PBBs	ND <sup>3</sup>	300	1000	
Monobromobiphenyl	ND <sup>3</sup>	100	-	
Dibromobiphenyl	ND <sup>3</sup>	100	-	
Tribromobiphenyl	ND <sup>3</sup>	10	-	
Tetrabromobiphenyl	ND <sup>3</sup>	10	-	
Pentabromobiphenyl	ND <sup>3</sup>	10	-	
Hexabromobiphenyl	ND <sup>3</sup>	10	-	
Heptabromobiphenyl	ND <sup>3</sup>	10	-	
Octabromobiphenyl	ND <sup>3</sup>	10	-	
Nonabromobiphenyl	ND <sup>3</sup>	10	-	
Decabromobiphenyl	ND <sup>3</sup>	10	-	
Sum of PBDEs	ND <sup>3</sup>	300	1000	
Monobromodiphenyl ether	ND <sup>3</sup>	100	-	
Dibromodiphenyl ether	ND <sup>3</sup>	10	-	
Tribromodiphenyl ether	ND <sup>3</sup>	10	-	
Tetrabromodiphenyl ether	ND <sup>3</sup>	10	-	
Pentabromodiphenyl ether	ND <sup>3</sup>	10	-	
Hexabromodiphenyl ether	ND <sup>3</sup>	10	-	
Heptabromodiphenyl ether	ND <sup>3</sup>	10	-	
Octabromodiphenyl ether	ND <sup>3</sup>	10	-	
Nonabromodiphenyl ether	ND <sup>3</sup>	50	-	
Decabromodiphenyl ether	ND <sup>3</sup>	100	-	

**Note:** ND = Not Detected **Note:** mg/kg = ppm

**Note:**  $ND^2$  = Total Chromium analysis by ICP-MS was not detected in the submitted samples. Therefore, Hexavalent Chromium determination by UV-Visible spectroscopy was not performed.

**Note:**  $ND^3$  = Total Bromine by Ion Chromatography was determined to be < 250 ppm, therefore PBB and PBDE analysis by Gas Chromatography – Mass Spectrometry was not performed.

Table 2: Antimony, Beryllium and Arsenic Content

Test Item Results (mg/kg) Detection Limit



	Sample # S- 230220-140	(mg/kg)
Antimony (Sb)	7	5
Beryllium (Be)	ND	5
Arsenic (As)	ND	5

# **Table 3: Halogen and Sulfur Content**

Test Item	Results (mg/kg)	Detection Limit (mg/kg)	
	Sample # S- 230220-140		
Chlorine (Cl)	ND	10	
Bromine (Br)	ND	10	
Fluorine (F)	ND	10	
Iodine (I)	ND	10	
Sulfur (S)	ND	10	

# **Table 4: Phthalates Results**

Test Item	Results (mg/kg)		Reference Limit	
	Sample # S- 230220-140 (mg/kg)		(mg/kg)	
DIBP	ND	100		
DBP	ND	100	1000	
BBP	ND	100	1000	
DEHP	ND	200	1000	
DnOP	ND	100	1000	
DINP	ND	500	1000	
DIDP	ND	500	1000	
DnHP	ND	100		

# **Table 5: HBCDD Results**

Test Item	Results (mg/kg)		Reference Limit (mg/kg)
	Sample # S- 230220-140	(mg/kg)	
HBCDD	ND	100	



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# **Table 6: PFOA and PFOS Content**

<b>Test Item</b>	Results (mg/kg)	<b>Detection Limit</b>
	Sample # S- 230220-140	(mg/kg)
PFOA	ND <sup>4</sup>	ND = <20
PFOS	ND <sup>5</sup>	ND = <150

Note: ND = Not Detected Note: mg/kg = ppm

Note:  $ND^4$  = Total F by Ion Chromatography was determined to be < 10 ppm, therefore PFOA was determined by

calculation to be <20 ppm

Note:  $ND^5$  = Total F by Ion Chromatography was determined to be < 10 ppm and total S by Ion Chromatography was

determined to be <10ppm, therefore PFOS was determined by calculation to be <150 ppm

If you have any questions regarding these results, please contact us.

Report Prepared By: Rebecca Bailey

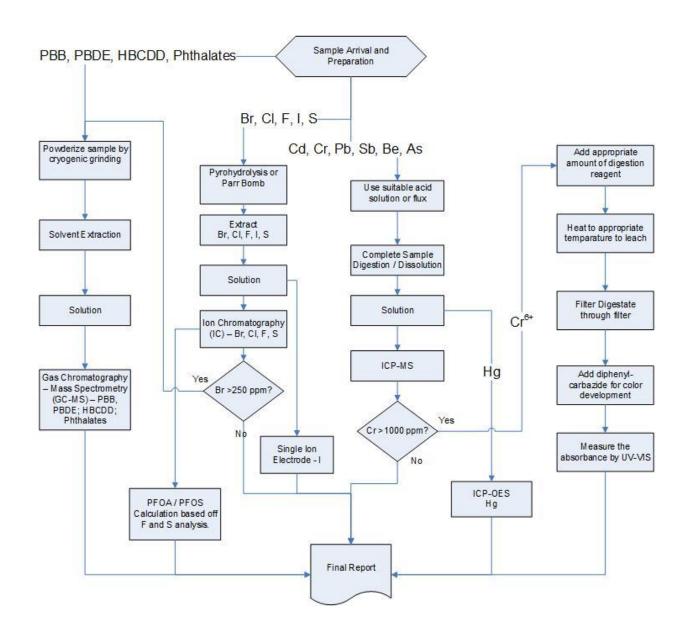
Lisa Simko

**Technical Specialist** 

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# **Process Flow - Analytical Methods for Chemical Analysis**



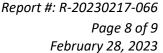
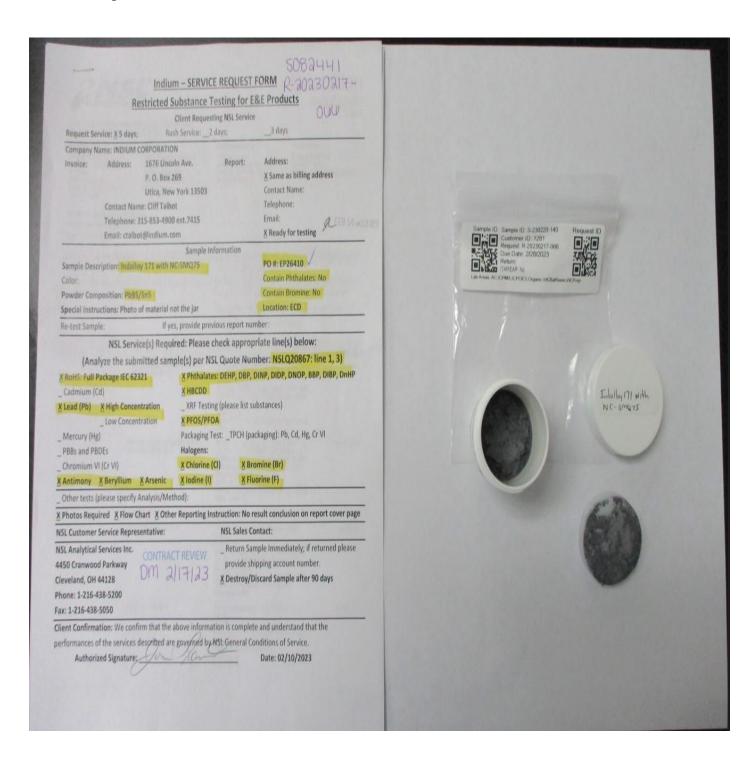




Photo: Sample # S-230220-140







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