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# RENESAS SEMICONDUCTOR RELIABILITY REPORT

GROUP: RA6E2

DEVICE : R7FA6E2XXX

APPLICATION: Consumer / Industry

Quality Assurance Div. Renesas Electronics Corporation



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# Table. Reliability test results (QFP)

Table Remarkly test results (Q.1.)							
Test Items	Test Items Reference Test Conditions		Results Failure/Size	Comment			
High Temperature Operating Life (HTOL)	JESD22-A108	Ta=125 ℃, Vccmax, 1000 hrs	0/22				
High Temperature Storage Life (HTSL)	JESD22-A103	Ta=150 ℃, 1000 hrs	0/22				
Temperature Humidity bias (THB) (*1)	JESD22-A101	Ta=85 ℃, RH=85 %, Vccmax, 1000 hrs	0/22				
Temperature Cycling (TC) (*1)	JESD22-A104	Ta=-65 $℃$ to 150 $ℂ$ , 300 cycles	0/22				
Latch-Up (LU)	JESD78	Pulse Current Injection, I=+/-150 mA	0/3				
Electrostatic discharge (ESD-HBM)	JS-001	1.5 kΩ, 100 pF, +/-2000 V, 1 time	0/3	Class: 2			
Electrostatic discharge (ESD-CDM)	JESD22-C101	+/-500V,1time	0/3	Class: C2			
Solderability (SD)	J-STD-002	245 ℃, 5 s, Solder coverage ≥95 %	0/5				
Resistance to Soldering Heat (PC)	JESD22-A113, J-STD-020	MSL3(Moisture Sensitivity Level 3)	0/22				

Basically qualification tests were performed using a representative product with the same wafer process and the same package structure .

<sup>\*1)</sup> With preconditioning per JESD22-A113, MSL 3
•It is tested to confirm that all the samples are satisfied with an individual product specification.



## Table. Reliability test results (QFN)

Test Items	Reference	Test Conditions	Results Failure/Size	Comment
High Temperature Operating Life (HTOL)	JESD22-A108	Ta=125 ℃, Vccmax, 1000 hrs	0/22	
High Temperature Storage Life (HTSL)	JESD22-A103	Ta=150 ℃, 1000 hrs	0/22	
Temperature Humidity bias (THB) (*1)	JESD22-A101	Ta=85 ℃, RH=85 %, Vccmax, 1000 hrs	0/22	
Temperature Cycling (TC) (*1)	JESD22-A104	Ta=-65 $℃$ to 150 $ℂ$ , 300 cycles	0/22	
Latch-Up (LU)	JESD78	Pulse Current Injection, I=+/-150 mA	0/3	
Electrostatic discharge (ESD-HBM)	JS-001	1.5 kΩ, 100 pF, +/-2000 V, 1 time	0/3	Class: 2
Electrostatic discharge (ESD-CDM)	JESD22-C101	+/-500V,1time	0/3	Class: C2
Solderability (SD)	J-STD-002	245 ℃, 5 s, Solder coverage ≥95 %	0/5	
Resistance to Soldering Heat (PC)	JESD22-A113, J-STD-020	MSL3(Moisture Sensitivity Level 3) 0/22		

Basically qualification tests were performed using a representative product with the same wafer process and the same package structure .

<sup>\*1)</sup> With preconditioning per JESD22-A113, MSL 3
•It is tested to confirm that all the samples are satisfied with an individual product specification.



# Table. Reliability test results (BGA)

Test Items	Reference	Test Conditions	Results Failure/Size	Comment
High Temperature Operating Life (HTOL)	JESD22-A108	Ta=125 ℃, Vccmax, 1000 hrs	0/22	
High Temperature Storage Life (HTSL)	JESD22-A103	Ta=150 ℃, 1000 hrs	0/22	
Temperature Humidity bias (THB) (*1)	JESD22-A101	Ta=85 ℃, RH=85 %, Vccmax, 1000 hrs	0/22	
Temperature Cycling (TC) (*1)	JESD22-A104	Ta=-55 $^{\circ}$ to 125 $^{\circ}$ , 500 cycles	0/22	
Latch-Up (LU)	JESD78	Pulse Current Injection, I=+/-150 mA	0/3	
Electrostatic discharge (ESD-HBM)	JS-001	1.5 kΩ, 100 pF, +/-2000 V, 1 time	0/3	Class: 2
Electrostatic discharge (ESD-CDM)	JESD22-C101	+/-500V,1time	0/3	Class: C2
Resistance to Soldering Heat (PC)	JESD22-A113, J-STD-020	MSL3(Moisture Sensitivity Level 3)	0/22	

<sup>\*1)</sup> With preconditioning per JESD22-A113, MSL 3

#### Note:

 $Basically\ qualification\ tests\ were\ performed\ using\ a\ representative\ product\ with\ the\ same\ wafer\ process\ and\ the\ same\ package\ structure\ .$ 

<sup>•</sup>It is tested to confirm that all the samples are satisfied with an individual product specification.

The failure rate of the device in an actual use condition can be estimated by the below procedure.

### •Equation for the failure rate estimation ( $\lambda$ )

$$\lambda = \lambda b \times \pi T$$
 (FIT)

①Unique failure rate (λb)

$$\lambda b = 0.08 \text{ FIT}$$

Unique failure rate at Ta=55 ℃ using 60 % confidence level.

②Temperature term ( $\pi$ T)

$$\pi T = \exp\{11600 \times Ea \times (1/(273+55)-1/(273+Ta))\}$$

Ea: Activation energy (eV)
Ta: Ambient temperature (℃)

πΤsim	$\pi$ T simplified chart as Ea=0.7 eV											
Ta (℃)	40	50	55	60	65	70	75	80	85	90	100	110
πТ	0.31	0.68	1	1.45	2.08	2.95	4.15	5.77	7.96	10.88	19.82	34.99

## ·MTTF ( Mean Time To Failure )

$$MTTF = 1/\lambda$$



### Reference about Renesas package code

Package type	Package code *1	
Lead type plastic package	QFP	PxQP
Non-lead type plastic package	QFN	PxQN
Grid array type plastic package	BGA	PxBG
	LGA	PxLG

<sup>\*1.</sup> First four digit

#### Table. Product list

	e. Product		т.		T -	<u> </u>	1 .
Vo	Group	Product part number	Package code	No	Group	Product part number	Package code
L	RA6E2	R7FA6E2B92CBB	PLBG0064K*	51			
2	RA6E2	R7FA6E2B93CBB	PLBG0064K*	52			
3	RA6E2	R7FA6E2BB2CBB	PLBG0064K*	53			
1	RA6E2	R7FA6E2BB3CBB	PLBG0064K*	54			
5	RA6E2	R7FA6E2B92CBC	PLBG0036K*	55			
5	RA6E2	R7FA6E2B93CBC	PLBG0036K*	56			
7	RA6E2	R7FA6E2BB2CBC	PLBG0036K*	57			
3	RA6E2	R7FA6E2BB3CBC	PLBG0036K*	58			
)	RA6E2	R7FA6E2B93CFM	PLQP0064K*	59			
.0	RA6E2	R7FA6E2BB3CFM	PLQP0064K*	60			
.1	RA6E2	R7FA6E2B93CNE	PWQN0048K*	61	1		
.2	RA6E2	R7FA6E2BB3CNE	PWQN0048K*	62			
.3	RA6E2	R7FA6E2B93CNH	PWQN0032K*	63			
L4	RA6E2	R7FA6E2BB3CNH	PWQN0032K*	64			
L5	10.022	TO THE LEGISLATION	i ii qitooszik	65	+		
.6	1		1	66	1		
.7	1			67	†		
.8	1		1	68	+		
.9				69			
20				70	+		
21	1		+	71	+		
22				72	+		
23				73	+		
23 24							
				74	+		
25				75	+		
26				76	+		
27				77	1		
28				78	+		
29				79			
30				80			
31				81			
32				82			
33				83			
34				84			
35			1	85			
36				86	1		
37	1			87	1		
88				88			
39				89			
10				90			
1				91			
-2				92			
3				93			
4				94	Ī		
15				95			
6				96	1		
ŀ7	1			97	1		
18	+		1	98	+		
19			1	99	+		
50	+		-	100	+		