

ISL8278MEVAL1Z

User's Manual: Evaluation Board

Industrial Analog and Power



ISL8278MEVAL1Z

Evalulation Board

UG114 Rev.0.00 July 31, 2017

1. Overview

The <u>ISL8278M</u> is a 33A step-down, DC/DC power supply module with an integrated digital PWM controller, synchronous power switches, an inductor, and passives. Only bulk input and output capacitors are needed to finish the design. The 33A of continuous output current can be delivered without the need for airflow or a heatsink. The ISL8278M uses ChargeModeTM control architecture, which responds to a transient load within a single switching cycle.

The ISL8278MEVAL1Z evaluation board is a 3inx4.5in 4-layer FR4 board with 2 oz. in all layers. This evaluation board comes with a placeholder for pin-strap resistors to adjust output voltage, switching frequency, input undervoltage (UVLO) protection threshold, and the device PMBus address. More configurations, such as soft-start and fault limits, can be easily programmed or changed using a PMBus compliant serial bus interface.

ZLUSBEVAL3Z (USB to PMBus adapter) is provided with this evaluation board, which connects the evaluation board to a PC to activate the PMBus communication interface. The PMBus command set is accessed by using the PowerNavigatorTM evaluation software from a PC running Microsoft Windows.

1.1 Key Features

- V_{IN} range of 4.5V to 14V, V_{OUT} adjustable from 0.6V to 5V
- Programmable V_{OUT}, margining, UV/OV, I_{OUT} limit, soft-start/stop, sequencing, and external synchronization
- ullet Monitor: V_{IN} , V_{OUT} , I_{OUT} , temperature, duty cycle, switching frequency, and faults
- ChargeMode control tunable with PMBus
- Mechanical switch for enable and power-good LED indicator

1.2 Specifications

This board has been configured for the following operating conditions by default:

- $V_{IN} = 5V \text{ to } 12V$
- $V_{OUT} = 1.2V$
- $\bullet I_{MAX} = 33A$
- $f_{SW} = 533 \text{kHz}$
- Peak efficiency: >91% at 50% load
- ASCR gain = 250, ASCR residual = 90
- On/off delay = 5ms, On/off ramp time = 5ms

1.3 Ordering Information

Part Number	Description
ISL8278MEVAL1Z	ISL8278M board (EVB, ZLUSBEVAL3Z Adapter, USB Cable)

1.4 Related Literature

- For a full list of related documents, visit our website
 - ISL8278M product page

ISL8278MEVAL1Z 1. Overview

1.5 Recommended Equipment

- DC power supply with minimum 15V/25A sourcing capacity
- Electronic load capable of sinking current up to 33A
- Digital multimeters (DMMs)
- Oscilloscope with higher than 100MHz bandwidth

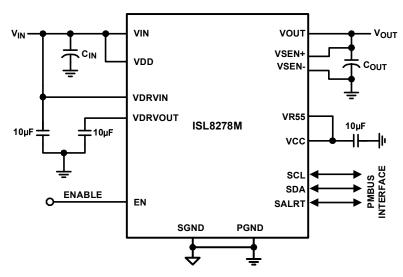


Figure 1. ISL8278MEVAL1Z Block Diagram

2. Functional Description

The ISL8278MEVAL1Z provides all circuitry required to evaluate the features of the ISL8278M. A majority of the features of the ISL8278M, such as compensation-free ChargeMode control, soft-start delay and ramp times, supply sequencing, and voltage margining are available on this evaluation board. For sequencing evaluation, the board can be connected to any Renesas digital module evaluation board that supports the Digital-DCTM (DDC) bus.

Figure 2 shows an image of the ISL8278MEVAL1Z evaluation board.

2.1 Operating Range

By default, the ISL8278MEVAL1Z is configured to operate at $V_{OUT} = 1.2V$, $f_{SW} = 533 kHz$. V_{IN} ranges from 4.5V to 12V. The board can also support a wider operating range to meet the requirements of specific applications. The V_{OUT} can be adjusted from 0.6V to 5V. Load current range is from 0A to 33A. Note that, for continuous operation at 33A, airflow across the board may be needed. The f_{SW} and output voltage can also be tuned. However, to ensure sufficient stability margins, switching frequency and output capacitors should be selected using "ISL8278M Design Guide Matrix and Output Voltage Response" table in the ISL8278M datasheet.

If the input voltage is less than 5.3V, tie the VCC test point directly to VIN or to a separate 5V power supply for normal operation and best efficiency.

The ISL8278MEVAL1Z is capable of handling a 0A to 33A output current transient, in which the slew rate is less than 2A/µs, such as an electronic load. If the slew rate exceeds the 2A/us, then it may be necessary to increase the output capacitance or change VOUT_OV_FAULT_LIMIT and VOUT_UV_FAULT_LIMIT values for proper operation (refer to "PMBus Option" on page 5).

If external synchronization is used, connect the SYNC test point to the external clock. Note that the external clock signal should be active before the module is enabled.

2.2 PMBus Operation

The ISL8278M utilizes the PMBus protocol. The PMBus functionality can be controlled via ZLUSBEVAL3Z dongle from a PC running the PowerNavigator evaluation software in a Windows XP or Windows 7 operating systems.

Install the evaluation software from the following Renesas website: powernavigator.

For board operation, connect the included ZLUSBEVAL3Z dongle to the 6 pin male connector labeled as "PMBus DONGLE IN". Connect the desired load and an appropriate power supply to the input and connect the included USB cable to the PC running the PowerNavigator evaluation software. Set the ENABLE switch to "DISABLE" before turning on the power.

The evaluation software allows modification of all ISL8278M PMBus parameters. The ISL8278M device on the board has been preconfigured as described in this document, but the user can modify the operating parameters through the evaluation software or by loading a predefined set-up from a configuration file. A sample "Configuration File" on page 13 is provided and can be copied to a text editor to make desired changes.

The ENABLE switch can then be moved to "ENABLE" and the ISL8278MEVAL1Z board can be tested. Alternately, the PMBus ON_OFF_CONFIG and OPERATION commands can be used from the PowerNavigator GUI.



2.3 Quick Start Guide

2.3.1 Pin-Strap Option

ISL8278MEVAL1Z can be configured in Pin-Strap mode with standard 1% 0603 resistors. The PMBus interface is not required to evaluate ISL8278M in Pin-Strap mode. Output voltage (V_{OUT}), switching frequency (f_{SW}), input undervoltage protection (UVLO) threshold, and the device PMBus address can be changed by populating the recommended resistors at placeholders provided in the evaluation board. By default, the evaluation board is programmed to regulate at $V_{OUT} = 1.2V$, $f_{SW} = 533$ kHz, UVLO = 4.5V, and PMBus address = 28h. Follow these steps to evaluate ISL8278M in Pin-Strap mode:

- (1) Set the ENABLE switch to "DISABLE".
- (2) Connect a load to the VOUT lug connectors (J8 and J9).
- (3) Connect a power supply to the VIN connectors (J1 and J2). Make sure the power supply is not enabled when the making connection.
- (4) Turn the power supply on.
- (5) Set the ENABLE switch to "ENABLE".
- (6) Measure 1.2V VOUT at probe points TP9 and TP13.
- (7) Observe switching frequency of 533kHz at the probe point labeled VSWH (TP8).
- (8) To change V_{OUT}, disconnect the board from the setup and populate with a 1% standard 0603 resistor at the R₆ placeholder location on the bottom layer. Refer to the "Output Voltage Resistor Settings" table in the <u>ISL8278M</u> datasheet for recommended values. By default, VOUT_MAX is set to 110% of V_{OUT} set by the pin-strap resistor.
- (9) To change the switching frequency, disconnect the board from the setup and populate with a 1% standard 0603 resistor at the R₂ placeholder location on the bottom layer. Refer to the "Switching Frequency Resistor Settings" table in the <u>ISL8278M</u> datasheet for recommended values.
- (10) To change UVLO, disconnect the board from the setup and populate with a 1% standard 0603 resistor at the R₇ placeholder location on the bottom layer. Refer to the "UVLO Resistor Settings" table in the <u>ISL8278M</u> datasheet for the recommended values.

2.3.2 PMBus Option

ISL8278MEVAL1Z can be evaluated for all features using the provided ZLUSBEVAL3Z dongle and PowerNavigator evaluation software. Follow these steps to evaluate ISL8278M with the PMBus option.

- (1) Install the PowerNavigator software.
- (2) Set the ENABLE switch to "DISABLE".
- (3) Connect the load to a VOUT lug connectors (J8 and J9).
- (4) Connect the power supply to the VIN connectors (J1 and J2). Make sure the power supply is not enabled when making the connection.
- (5) Turn the power supply on.
- (6) Connect the ZLUSBEVAL3Z dongle (USB to PMBus adapter) to ISL8278MEVAL1Z board to the 6 pin male connector labeled as "PMBus DONGLE IN".
- (7) Connect the supplied USB cable from the computer through the USB to ZLUSBEVAL3Z dongle.
- (8) Launch the PowerNavigator software.
- (9) Set the ENABLE switch to "ENABLE".
- (10) Monitor and configure the ISL8278MEVAL1Z board using PMBus commands in the evaluation software.

PowerNavigator tutorial videos are available at the Renesas powernavigator website.

For sequencing using the Digital-DC Bus (DDC), or to evaluate multiple Renesas digital power products using a single ZLUSBEVAL3Z dongle, the ISL8278M can be daisy chained with other digital power evaluation boards. PMBus address can be changed by placing a 1% standard 0603 resistor at the R5 placeholder location on the bottom layer. Refer to the "SMBus Address Resistor Selection" table in the ISL8278M datasheet for recommended values.



3. PCB Layout Guidelines

To achieve stable operation, low losses, and good thermal performance, some layout considerations are necessary.

The key features of the ISL8278MEVAL1Z layout are:

- Establish separate SGND and PGND planes, then connect the SGND plane to the PGND plane in the middle layer. For making connections between SGND/PGND on the top layer and other layers, use multiple vias for each pin to connect to the inner SGND/PGND layers. Do not connect SGND directly to PGND on a top layer. Connecting SGND directly to PGND without establishing the SGND plane will bypass the decoupling capacitor at the internal reference supplies, making the controller susceptible to noise.
- Place enough ceramic capacitors between VIN and PGND, VOUT and PGND, and bypass capacitors between VDD and the ground plane, as close to the module as possible to minimize high frequency noise.
- Use large copper areas for a power path (VIN, PGND, and VOUT) to minimize conduction loss and thermal stress. Also, use multiple vias to connect the power planes in different layers. Extra ceramic capacitors at VIN and VOUT can be placed on the bottom layer under the VIN and VOUT pads when multiple vias are used for connecting copper pads on the top and bottom layers.
- Connect differential remote sensing traces to the regulation point to achieve a tight output voltage regulation. Route a trace from VSEN+ and VSEN- to the point-of-load where the tight output voltage is desired. Avoid routing any sensitive signal traces, such as the VSENSE signal near VSWH pads.
- For noise sensitive applications, it is recommended to connect VSWH pads only on the top layer; however, thermal performance will be sacrificed. External airflow might be required to keep module heat at desired levels. For applications where switching noise is less critical, excellent thermal performance can be achieved in this power module by increasing the copper mass attached to the VSWH pad. To increase copper mass on the VSWH node, create copper islands in the middle and bottom layers under the VSWH pad and connect them to the top layer with multiple vias. Make sure to shield those copper islands with a PGND layer to avoid any interference to noise sensitive signals.

3.1 Thermal Considerations and Current Derating

Board layout is very critical to make the module operate safely and deliver maximum allowable power. To work in high temperature environments and carry large currents, the board layout needs to be carefully designed to maximize thermal performance. To achieve this, select enough trace width, copper weight, and the proper connectors.

The ISL8278MEVAL1Z evaluation board is designed for running 33A at room temperature without additional cooling systems. However, if the output voltage is increased or the board is operated at elevated temperatures, then the available current is derated. Refer to the derated current curves in the ISL8278M datasheet to determine the maximum output current the evaluation board can supply. θ_{JA} is measured by inserting a thermocouple inside the module to measure peak junction temperature.





Figure 2. ISL8278MEVAL1Z Evaluation Board (Top Side)



Figure 3. ISL8278MEVAL1Z Evaluation Board (Bottom Side)

3.2 ISL8278MEVAL1Z Board Schematic

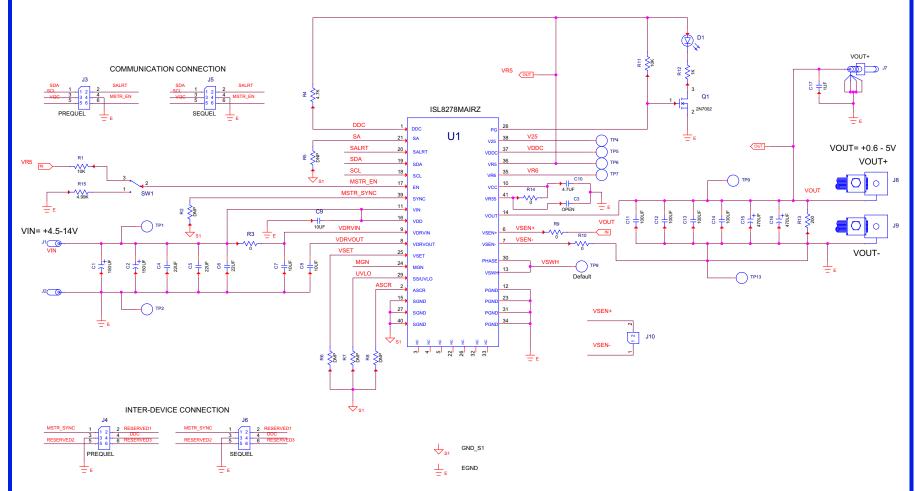


Figure 4. Schematic

3.3 Bill of Materials

Qty	Referencae Designator	Description	Manufacturer	Manufacturer Part
1		PWB-PCB, ISL8278MEVAL1Z, REVC, ROHS	SHENZHEN MULTILAYER PCB TECHNOLOGY CO., LTD	ISL8278MEVAL1ZREVCPCB
3	C4, C5, C6	CAP, SMD, 1210, 22µF, 25V, 10%, X7R, ROHS	MURATA	GRM32ER71E226KE15L
1	C17	CAP, SMD, 0402, 1µF, 6.3V, 10%, X5R, ROHS	PANASONIC	ECJ-0EB0J105K
2	C7, C8	CAP, SMD, 0603, 10µF, 16V, 10%, X5R, ROHS	MURATA	GRM188R61C106KAALD
1	C10	CAP, SMD, 0603, 4.7µF, 16V, 10%, X5R, ROHS	VENKEL	C0603X5R160-475KNE
0	C3	CAP, SMD, 0603, DNP-PLACE HOLDER, ROHS		
1	C9	CAP, SMD, 0805, 10µF, 25V, 10%, X5R, ROHS	TDK	C2012X5R1E106K
4	C11, C12, C13, C14			12106D107KAT2A
2	C1, C2	C1, C2 CAP-POSCAP, SMD, 7.3x4.3, 150μF, 16V, 20%, 50mΩ, ROHS SANYO/ PANASONIC		16TQC150MYF
2	C15, C16	CAP-POSCAP, SMD, 7.3x4.3, 470μF, 4V, 20%, 12mΩ, ROHS	PANASONIC/ SANYO	4TPE470MCL
7	TP1, TP4-TP9	CONN-MINI TEST PT, VERTICAL, RED, ROHS	KEYSTONE	5000
2	TP2, TP13	CONN-MINI TEST PT, VERTICAL, BLK, ROHS	KEYSTONE	5001
2	J1, J2	CONN-JACK, MINI BANANA, 0.175 PLUG, NICKEL/BRASS, ROHS	KEYSTONE	575-4
1	J10	CONN-HEADER, 1x2, BRKAWY 1x36, 2.54mm, ROHS	BERG/FCI	68000-236HLF
2	J5, J6	CONN-SOCKET STRIP, TH, 2x3, 2.54mm, TIN, R/A, ROHS	SAMTEC	SSQ-103-02-T-D-RA
2	J3, J4	CONN-HEADER, 2x3, BRKAWY, 2.54mm, TIN, R/A, ROHS	SAMTEC	TSW-103-08-T-D-RA
1	D1	LED, SMD, 0805, GREEN, CLEAR, 10mcd, 2.1V, 20mA, 570nm, ROHS	CHICAGO MINIATURE	CMD17-21VGC/TR8
1	U1	IC-33A DC/DC, PWR MODULE, 40P, HDA, 17X19, ROHS	MODULE, 40P, HDA, 17X19, ROHS Renesas	
1	Q1	TRANSISTOR, N-CHANNEL, 3LD, SOT-23, 60V, 115mA, ROHS DIODES, INC.		2N7002-7-F
0	R2, R5, R6, R7, R8	RESISTOR, SMD, 0603, 0.1%, MF, DNP-PLACE HOLDER		
4	R3, R9, R10, R14	RES, SMD, 0603, 0Ω, 1/10W, TF, ROHS	VENKEL	CR0603-10W-000T
1	R12	RES, SMD, 0603, 1k, 1/10W, 1%, TF, ROHS	PANASONIC	ERJ-3EKF1001V
2	R1, R11	RES, SMD, 0603, 10k, 1/10W, 1%, TF, ROHS	VENKEL	CR0603-10W-1002FT
1	R4	RES, SMD, 0603, 4.7k, 1/10W, 1%, TF, ROHS	YAGEO	9C06031A4701FKHFT
1	R15	RES, SMD, 0603, 4.99k, 1/10W, 1%, TF, ROHS	PANASONIC	ERJ-3EKF4991V
1	R13	RES, SMD, 1206, 200Ω, 1/4W, 1%, TF, ROHS	PANASONIC	ERJ-8ENF2000V
1	SW1	SWITCH-TOGGLE, THRU-HOLE, SPDT, 5P, ROHS	ITT CANNON	GT11MCBE
2	J8, J9	HDWARE, MTG, CABLE TERMINAL, 6-14AWG, LUG&SCREW, ROHS	BERG/FCI	KPA8CTP
4	Bottom four corners	BUMPONS, 0.44inW x 0.20inH, DOMETOP, , BLACK	3M	SJ-5003SPBL
1	Place assy in bag	BAG, STATIC, 5X8, ZIPLOC, ROHS	Renesas	212403-013
0	J7	DO NOT POPULATE OR PURCHASE		

3.4 ISL8278MEVAL1Z Board Layout

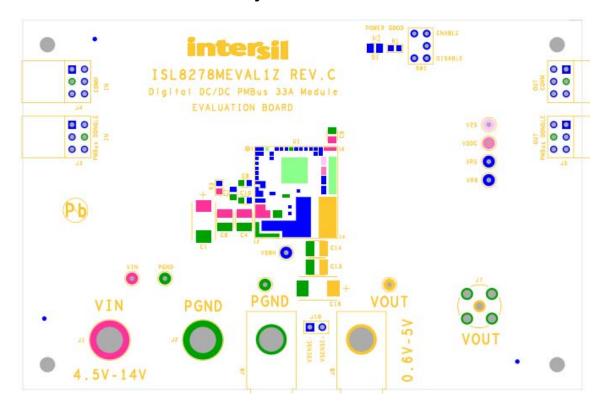


Figure 5. PCB - Top Silk Screen

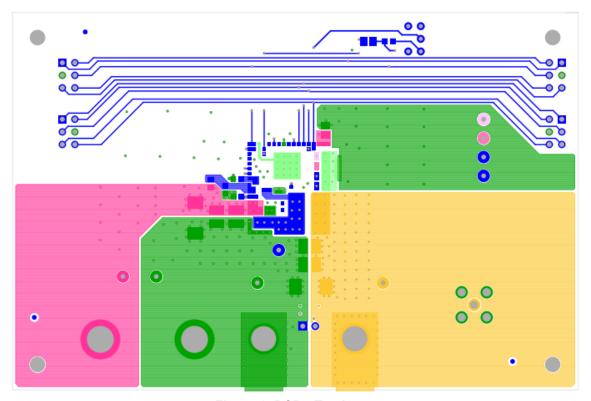


Figure 6. PCB - Top Layer

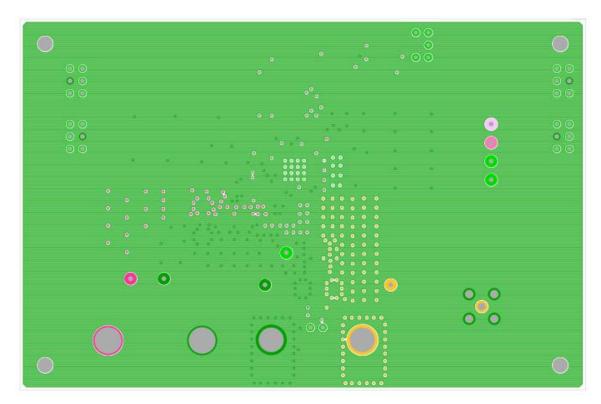


Figure 7. PCB - Inner Layer - Layer 2 (Top View)

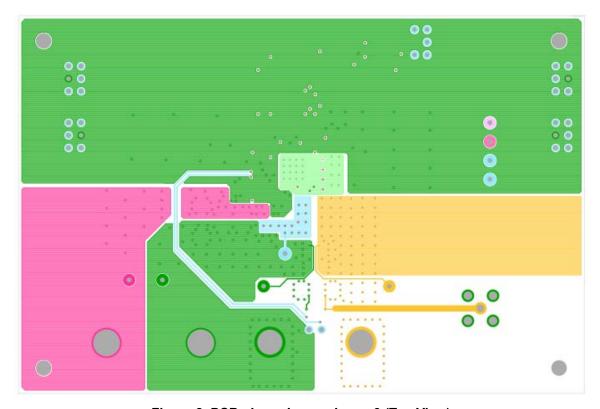


Figure 8. PCB - Inner Layer - Layer 3 (Top View)

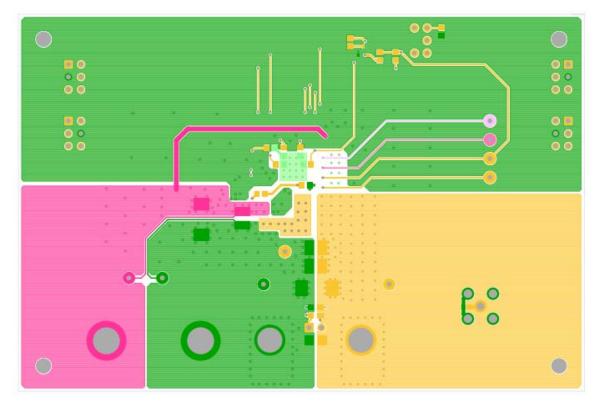


Figure 9. PCB - Bottom Layer (Bottom View)

ISL8278MEVAL1Z 4. Configuration File

4. Configuration File

Sample Configuration File for the ISL8278M module. Copy and paste (from RESTORE_FACTORY TO ### End User Store) to a text editor and save it as Confile_file_name.txt. The # symbol is used for a comment line. The following settings are already loaded to ISL8278M module as factory defaults.

ž ,	,	
RESTORE FACTORY		
STORE_USER_ALL		
### Begin User Store		
RESTORE_USER_ALL		
ON OFF CONFIG	0x1A	
		" 4 0) /
VOUT_COMMAND	0x2666	# 1.2 V
VOUT CAL OFFSET	0x0000	# 0 V
VOUT MAX	0x3V3C	# 1 32 \/
-	0x2A3C	# 1.32 V
VOUT_MARGIN_HIGH	0x2851	# 1.32 V # 1.26 V # 1.14 V # 1 mV/us
VOUT MARGIN LOW	0x247A	# 1.14 V
VOUT TRANSITION RATE	0xBA00	# 1 m\//us
<u> </u>	UXBAUU	# 1 111V/US
VOUT_DROOP	0x0000	# 0 mV/A
INTERLEAVE	0x0000	
	0xB2AE	# 0.67 mV/A
IOUT_CAL_GAIN	UXDZAE	
IOUT_CAL_OFFSET	0x0000	# 0 A
VOUT OV FAULT LIMIT	0x2C28	# 1.38 V
VOUT OV FAULT RESPONSE		
	0x80	
VOUT_OV_WARN_LIMIT	0x2A3C	# 1.32 V
VOUT UV FAULT LIMIT	0x20A3	# 1.02 V
		# 1.02 V
VOUT_UV_FAULT_RESPONSE	0x80	
VOUT_UV_WARN_LIMIT	0x228F	# 1.08 V
IOUT OC FAULT LIMIT	0vE380	# 40 A
	0xE57F	# 40.000 A
IOUT_UC_FAULT_LIMIT	UXE5/F	# -40.062 A
OT FAULT LIMIT	0xEBE8	# 125 °C
OT FAULT RESPONSE	0x80	
– –		# 440 00
OT_WARN_LIMIT	0xEB70 0xDC40	# 110 °C # -30 °C
UT WARN LIMIT	0xDC40	# -30 °C
UT FAULT LIMIT	0xE530	# -45 °C
		π -43 O
UT_FAULT_RESPONSE	0x80	
POWER GOOD ON	0x228F 0xCA80	# 1.08 V # 5 ms # 5 ms
TON DELAY	$0 \times CA80$	# 5 me
-	0.0000	# 5 III3
TON_RISE	0xCA80	# 5 ms
TOFF DELAY	0xCA80	# 5 ms # 5 ms
TOFF FALL	0xCA80	# 5 ms
		# 5 III5
ISENSE_CONFIG	0x05	
USER CONFIG	0x00	
DDC_CONFIG	80x0	#8 null
POWER_GOOD_DELAY	0xCA00 0x015A00FA	# 4 ms
ASCR CONFIG	0x015A00FA	# ASCR Gain=250, Residual=90
SEQUENCE	0x0000	,
TRACK_CONFIG	0x00	
DDC GROUP	0x00000000	
LEGĀCY_FAULT_GROUP	0x0000000	# 0 null
		# O Hull
MFR_IOUT_OC_FAULT_RESPONSE	0x80	
MFR IOUT UC FAULT RESPONSE	0x80	
MFR VMON OV FAULT LIMIT	0xCB00	#6V #4V
MFR VMON UV FAULT LIMIT	0xCB00 0xCA00	# 4 \/
	UXCAUU	# 4 V
FREQUENCY_SWITCH	0x0215	# 533 kHz # 14.5 V
VIN OV FAULT LIMIT	0xD3A0	# 14.5 V
VIN_OV_FAULT_RESPONSE		# 11.5 V
	0x80	
VIN_OV_WARN_LIMIT	0xD343	# 13.047 V
VIN UV WARN LIMIT	0xCA79	# 4.945 V
– – –		
VIN_UV_FAULT_LIMIT	0xCA40	# 4.5 V
VIN_UV_FAULT_RESPONSE	0x80	
MFR ID		
MFR MODEL		
MFR_REVISION		
MFR_LOCATION		
—		
MFR_DATE		
MFR_SERIAL		
USER DATA 00		
DDC ENG	0x0A5A	
SYNC_CONFIG	0x00	
STORE USER ALL		
### End User Store		
THE LIN USE OLUIC		

Page 13 of 17

ISL8278MEVAL1Z 5. Measured Data

5. Measured Data

The following data was acquired using an ISL8278MEVAL1Z evaluation board.

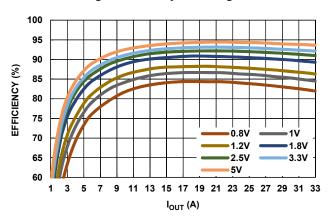


Figure 10. Efficiency vs output Current at V_{IN} = 12V and f_{SW} = 533kHz for Various Output Voltages

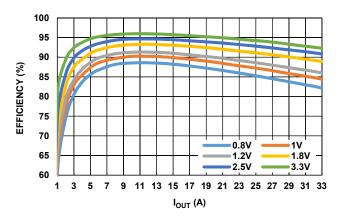


Figure 12. Efficiency vs Output Current at V_{IN} = 5V and f_{SW} = 533kHz for Various Output Voltages

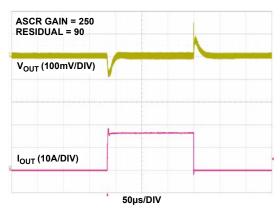


Figure 14. $12V_{IN}$ to $1.2V_{OUT}$ Transient Response, f_{SW} = 533kHz, C_{OUT} = $4x100\mu$ F Ceramic + $2x470\mu$ F POSCAP

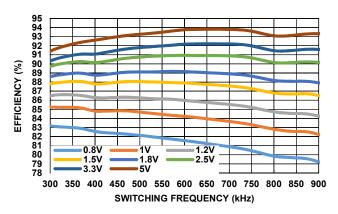


Figure 11. Efficiency vs Switching Frequency at V_{IN} = 12V and I_{OUT} = 33A for Various Output Voltages

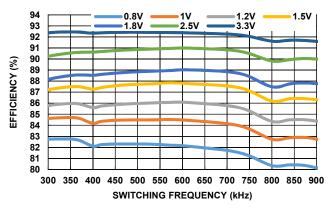


Figure 13. Efficiency vs Switching Frequency at V_{IN} = 5V and I_{OUT} = 33A for Various Output Voltages



Figure 15. Thermal Image, 12V $_{\rm IN}$ to 1V $_{\rm OUT}$, I $_{\rm OUT}$ = 33A, T $_{\rm A}$ = +25°C, f $_{\rm SW}$ = 550kHz, No Air Flow

6. ISL8278MEVAL1Z Revision History

ĺ	Rev.	Date	Description
ĺ	0.00	Jul 31, 2017	Initial release

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