

ISL70419SEH

Total Dose Testing

AN1949
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Introduction

This document reports the results of low and high dose rate total dose testing of the ISL70419SEH quad operational amplifier. The tests were conducted to provide an assessment of the total dose hardness of the part. Parts were irradiated under bias and with all pins grounded at low and high dose rate. A 168-hour biased anneal at +100°C was performed on the high dose rate samples after the completion of irradiations. A similar anneal (of half the samples) was performed on a sampling basis (half the samples, or 6 parts) on the low dose rate samples after 50 krad(Si), while the remaining post low dose rate anneal will be performed on the rest of the samples after the 100 krad(Si) downpoint. The ISL70419SEH is acceptance tested on a wafer-by-wafer basis to 300 krad(Si) at high dose rate (50 to 300 rad(Si)/s) and to 50 krad(Si) at low dose rate (0.01 rad(Si)/s).

Reference Documents

MIL-STD-883 test method 1019

[ISL70419SEH](#) data sheet.

Part Description

The ISL70419SEH is a precision quad operational amplifier featuring low noise vs power consumption characteristics, low offset voltage, low input bias current and low temperature drift, making this device the ideal choice for hardened applications requiring high DC accuracy and moderate AC performance. The ISL70419SEH is offered in a 14 Ld Hermetic package and are specified over the -55°C to +125°C temperature range. Constructed with Intersil's dielectrically isolated PR40 process, this device is immune to single-event latch-up and features improved single-event transient (SET) performance. The ISL70419SEH offers guaranteed performance over the full -55°C to +125°C military temperature range. Key pre- and post-radiation specifications follow.

- Input offset voltage . . . ±85µV pre, ±110µV post, maximum
- Input bias current . . . ±2.5 nA pre, ±15.0nA post, maximum
- Supply current, each amplifier . . . 625µA pre, 750µA post, maximum
- Voltage noise 8nV/Hz maximum
- Common mode rejection ratio 120dB minimum
- Power supply rejection ratio 120dB minimum
- Open-loop gain 129.5dB minimum (3000 V/mV)
- Supply voltage range 4.5V to 36V in beam (86.4MeV.cm²/mg Au)
- Operating temperature range -55°C to +125°C

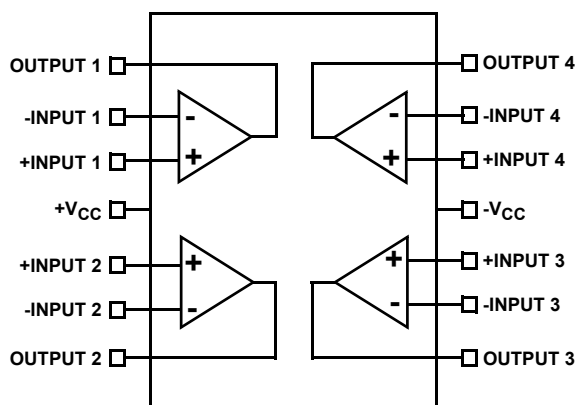


FIGURE 1. ISL70419SEH BLOCK DIAGRAM

Test Description

Irradiation Facilities

High dose rate testing was performed at 65 rad(Si)/s using a Gammacell 220 ⁶⁰Co irradiator located in the Palm Bay, Florida Intersil facility. Low dose rate testing was performed at 0.01rad(Si)/s using the Intersil Palm Bay N40 panoramic ⁶⁰Co low dose rate irradiator.

Test Fixturing

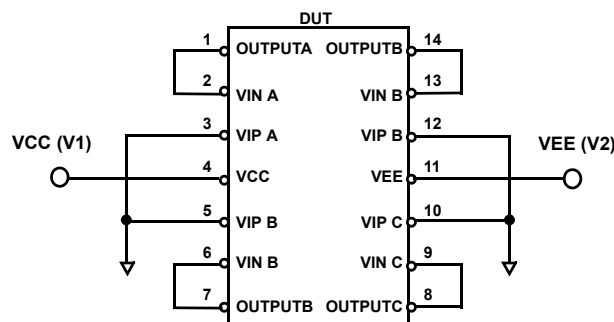


FIGURE 2. IRRADIATION BIAS CONFIGURATION FOR THE ISL70419SEH

[Figure 2](#) shows the configuration used for biased irradiation.

Characterization Equipment and Procedures

All electrical testing was performed outside the irradiator using the production automated test equipment (ATE) with data logging at each downpoint. Downpoint electrical testing was performed at room temperature. Postirradiation anneals were performed using a small temperature chamber.

Experimental Matrix

Total dose irradiation proceeded in accordance with the guidelines of MIL-STD-883 Test Method 1019.7. The experimental matrix consisted of 12 samples irradiated at low dose rate under bias, 12 samples irradiated at low dose rate with all pins grounded, 12 samples irradiated at high dose rate under bias and 12 samples irradiated at high dose rate with all pins grounded. Three control units were used to insure repeatable data. Irradiations were followed by a biased high temperature anneal at +100 °C for 168 hours; the anneal is complete for the high dose rate samples and half the low dose rate samples. The final anneal will be performed on the remaining (six) low dose rate samples following the completion of irradiation to 100 krad(Si). The test is structured in this manner to account for the fact that once annealed, the samples cannot be irradiated again as the previously incurred radiation damage is now annealed out, or at least partially annealed out. The resulting data would clearly be invalid.

Samples of the ISL70419SEH were drawn from PR40 fabrication lot X0H6D and were packaged in the hermetic 14-pin solder-sealed flatpack (CDFP4-F14, code KCK) package. Samples were processed through the standard burn-in cycle before irradiation, as required by MIL-STD-883, and were screened to the ATE limits at room temperature prior to the test.

Downpoints

Downpoints to date for the low dose rate tests were zero, 10, 30 and 50 krad(Si), with a further planned downpoint at 100 krad(Si). Downpoints for the high dose rate tests were 0, 30, 50, 100, 300 and 450 krad(Si). The 450 krad(Si) level represent the 50% overtest over the part's SMD rated total dose level of 300 krad(Si), as per Method 1019. The post high dose rate anneal and the sample post low dose rate anneal are complete, while the remaining post low dose rate anneal will be performed after the 100 krad(Si) downpoint.

Test Results

Testing at low and high dose rate of the ISL70419SEH is complete. All parts met the SMD post-radiation specifications at all downpoints. No differences in total dose response were noted between biased and grounded irradiation for any parameters. Additionally, no channel-to-channel differences were noted, either in the preirradiation data or in the total dose response of the parts. We did note dose rate sensitivity in the input bias current and input offset current results and the part is considered dose rate sensitive. The ISL70419SEH is acceptance tested on a wafer-by-wafer basis to 300 krad(Si) at high dose rate (50 to 300 rad(Si)/s) and to 50 krad(Si) at low dose rate (0.01 rad(Si)/s, providing hardness assurance at both dose rates. [Table 1](#) summarizes the results.

TABLE 1. ISL71091SEH TOTAL DOSE TEST ATTRIBUTES DATA

PART	DOSE RATE (Note 1)	BIAS	SAMPLE SIZE	DOWNPOINT	PASS (Note 2)	REJECTS
ISL70419SEH	LDR	Biased	12	Preirradiation	12	
				10 krad(Si)	12	0
				30 krad(Si)	12	0
				50 krad(Si)	12	0
				Anneal	6	0
				100 krad(Si)	TBD	TBD
				Anneal	TBD	TBD
ISL70419SEH	LDR	Grounded	12	Preirradiation	12	
				10 krad(Si)	12	0
				30 krad(Si)	12	0
				50 krad(Si)	12	0
				Anneal	6	0
				100 krad(Si)	TBD	TBD
				Anneal	TBD	TBD

TABLE 1. ISL71091SEH TOTAL DOSE TEST ATTRIBUTES DATA (Continued)

PART	DOSE RATE (Note 1)	BIAS	SAMPLE SIZE	DOWNPOINT	PASS (Note 2)	REJECTS
ISL70419SEH	HDR	Biased	12	Preirradiation	12	
				30 krad(Si)	12	0
				50 krad(Si)	12	0
				100 krad(Si)	12	0
				300 krad(Si)	12	0
				450 krad(Si)	12	0
				Anneal	12	0
ISL70419SEH	HDR	Grounded	12	Preirradiation	12	
				30 krad(Si)	12	0
				50 krad(Si)	12	0
				100 krad(Si)	12	0
				300 krad(Si)	12	0
				450 krad(Si)	12	0
				Anneal	12	0

NOTES:

1. HDR indicates high dose rate (50 to 300 rad(Si)/s) as specified in [MIL-STD-883 TM1019](#); the actual dose rate for these tests was 65 rad(Si)/s. LDR indicates low dose rate (0.01 rad(Si)/s), also as specified in TM1019.
2. "Pass" indicates a sample that passes all postirradiation SMD limits.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints.

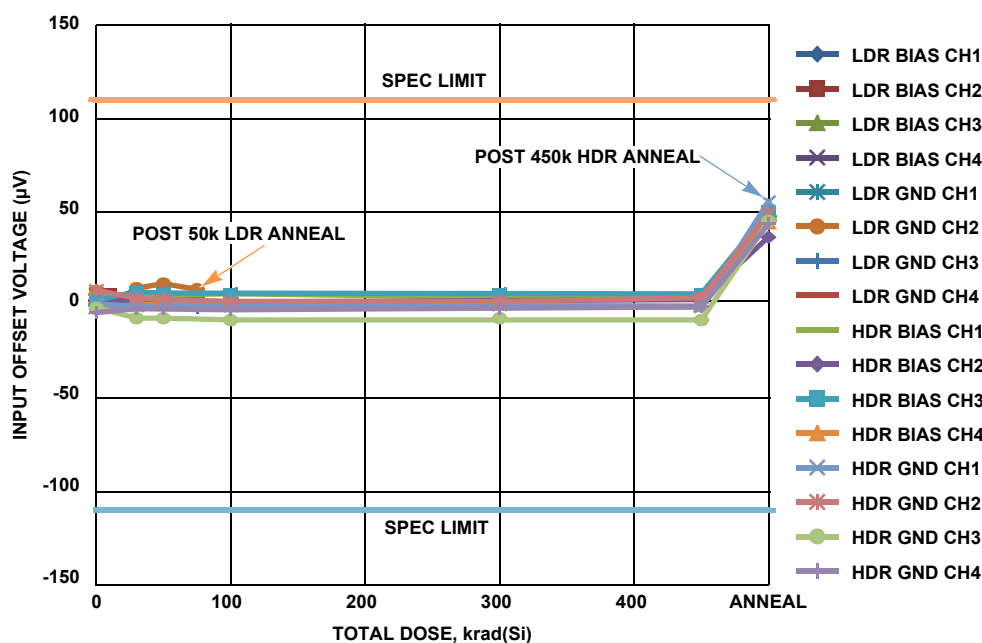


FIGURE 3. ISL70419SEH input offset voltage, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The preirradiation SMD limits are -85µV to +85µV, while the postirradiation SMD limits are -110µV to +110µV.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

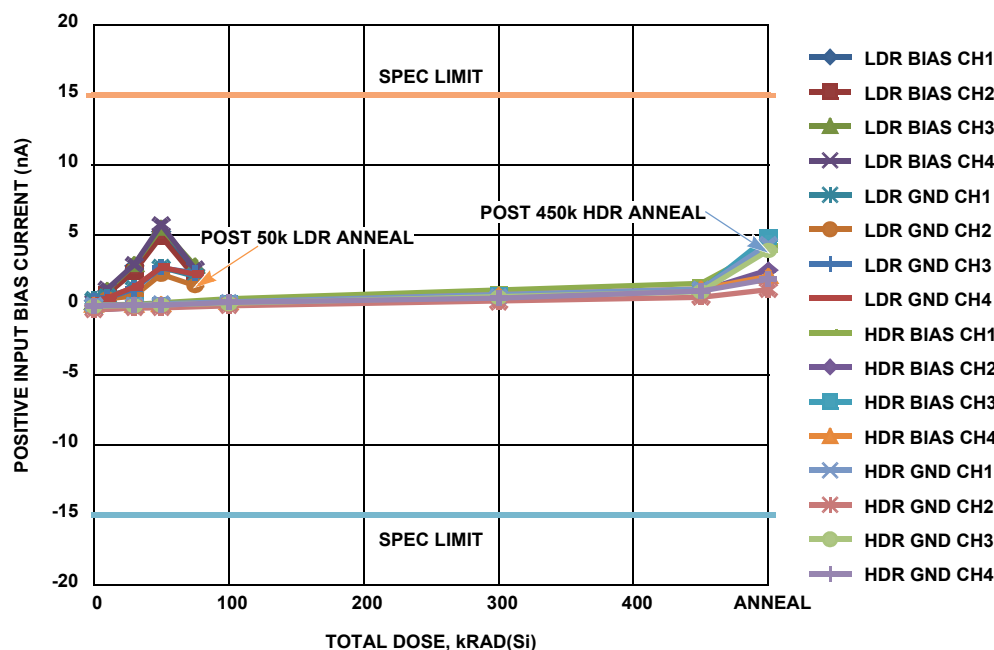


FIGURE 4. ISL70419SEH positive input bias current, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The preirradiation SMD limits are -2.5nA to +2.5nA, while the postirradiation SMD limits are -15.0nA to +15.0nA.

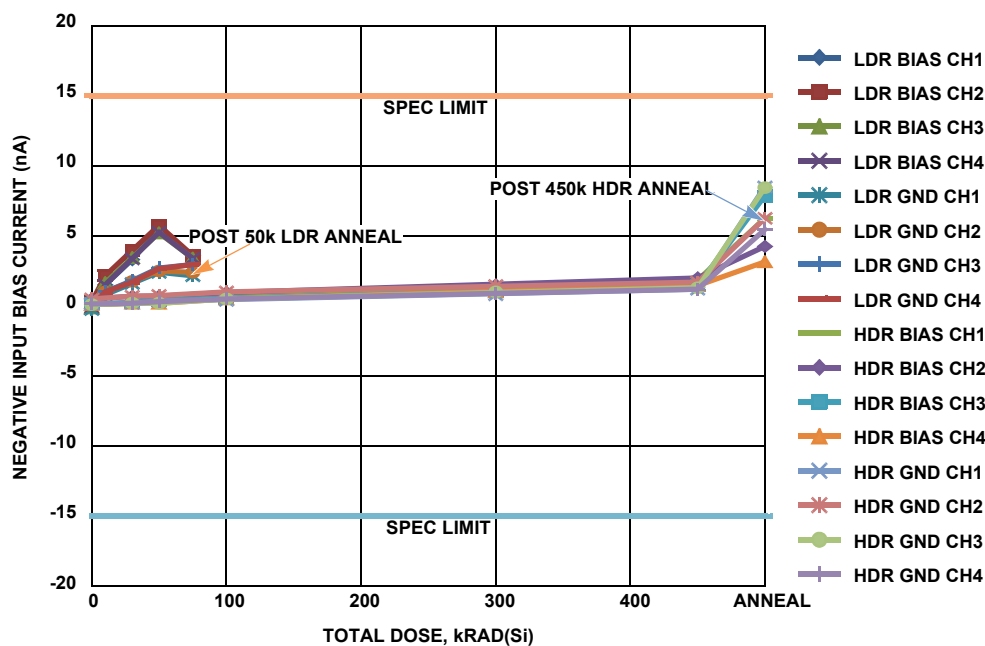


FIGURE 5. ISL70419SEH negative input bias current, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The preirradiation SMD limits are -2.5nA to +2.5nA, while the postirradiation SMD limits are -15.0nA to +15.0nA.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

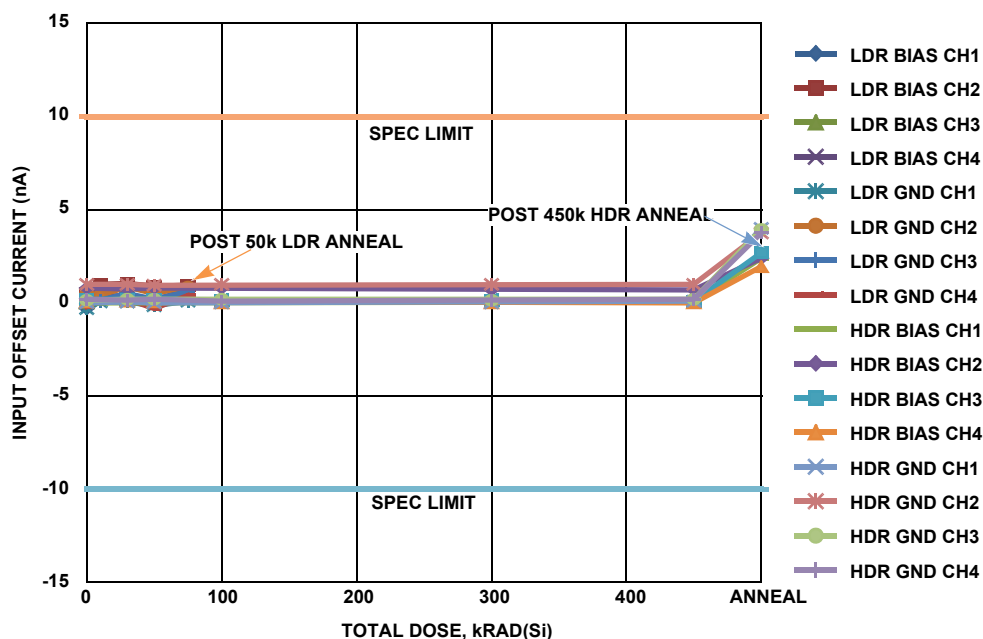


FIGURE 6. ISL70419SEH input offset current, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The preirradiation SMD limits are -2.5nA to +2.5nA, while the postirradiation SMD limits are -10.0nA to +10.0nA.

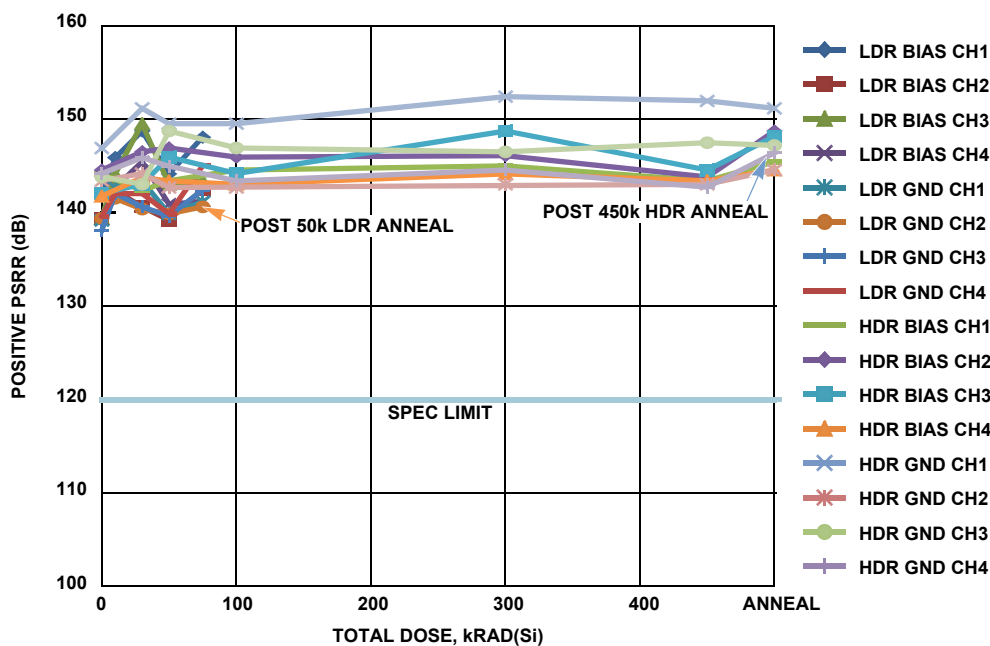


FIGURE 7. ISL70419SEH positive power supply rejection ratio, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre- and post-irradiation SMD limit is 120.0dB minimum.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

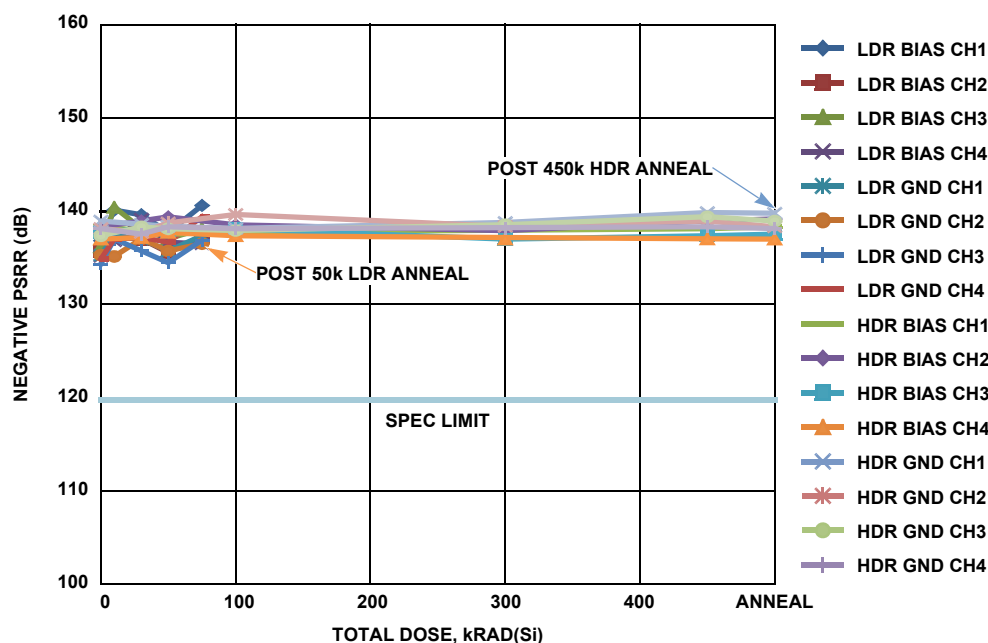


FIGURE 8. ISL70419SEH negative power supply rejection ratio, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre- and post-irradiation SMD limit is 120.0dB minimum.

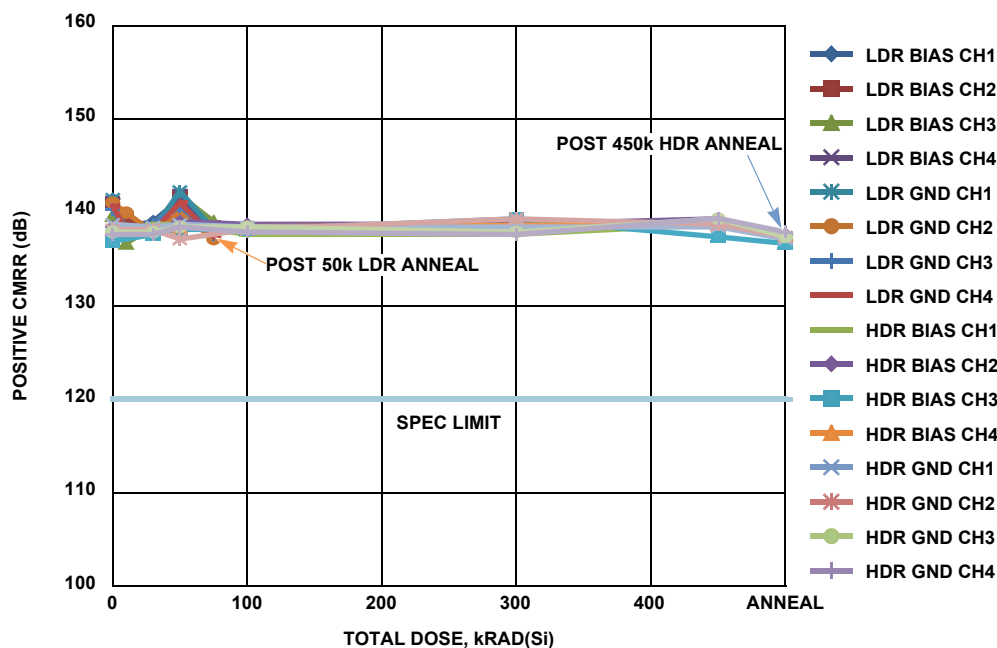


FIGURE 9. ISL70419SEH positive common mode rejection ratio, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre and postirradiation SMD limit is 120.0dB minimum.

Variables Data

The plots in Figures 3 through 18 show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

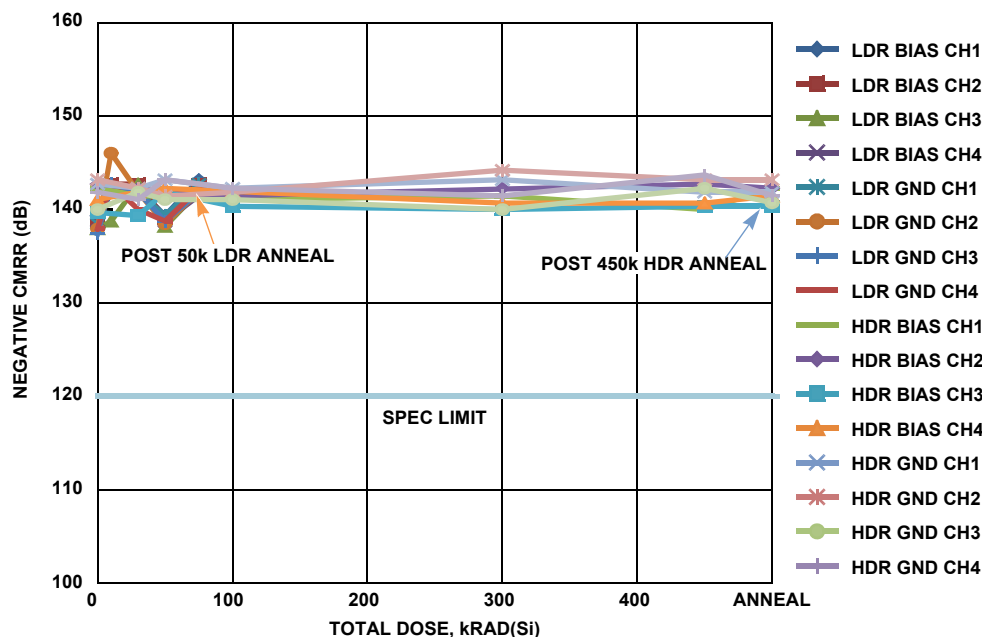


FIGURE 10. ISL70419SEH negative common mode rejection ratio, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see Figure 2) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre and post irradiation SMD limit is 120.0dB minimum.

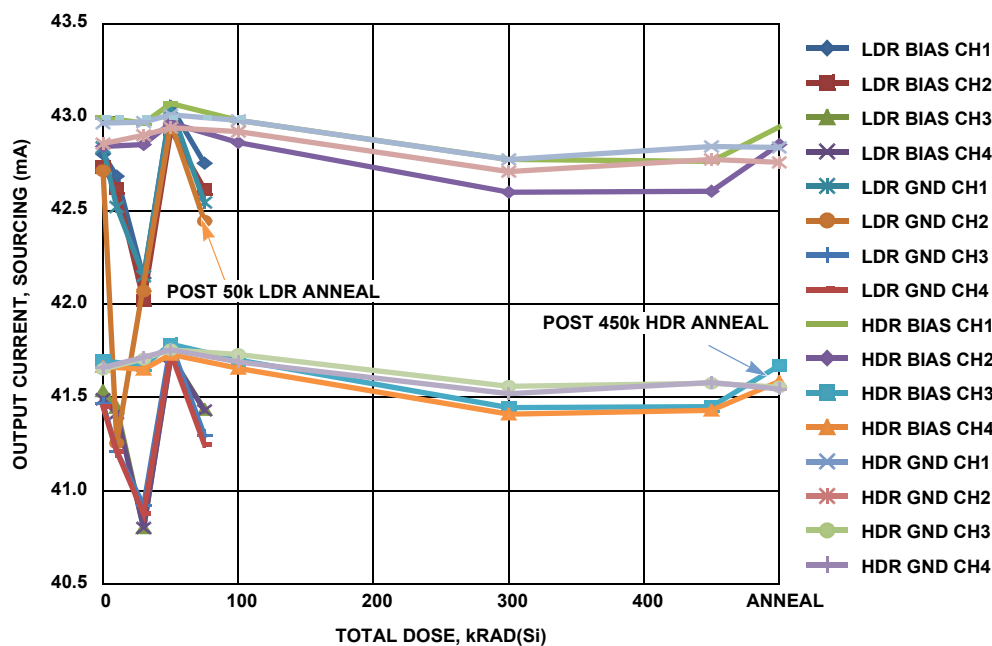


FIGURE 11. ISL70419SEH sourcing output short current, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see Figure 2) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre- and postirradiation datasheet limit is 43.0mA typical.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

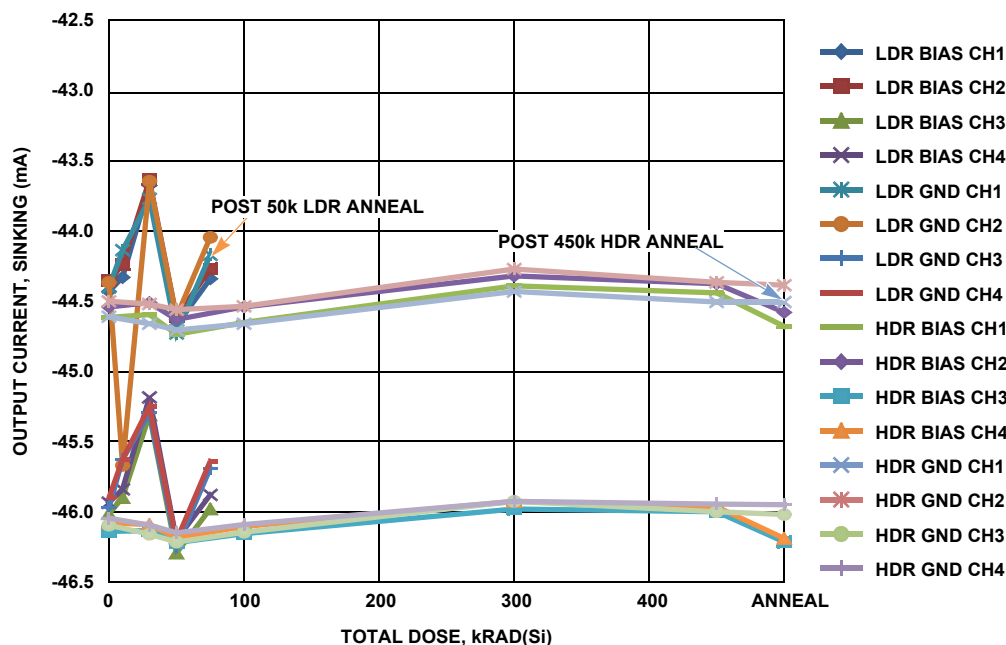


FIGURE 12. ISL70419SEH sinking output short current, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre- and postirradiation data sheet limit is -43.0mA typical.

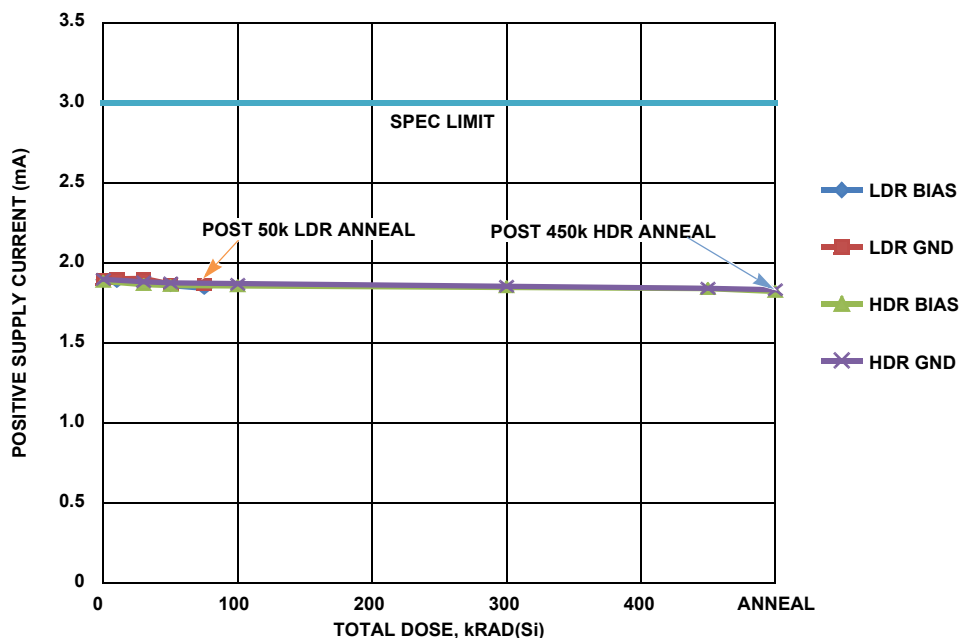


FIGURE 13. ISL70419SEH positive power supply current, sum of all four channels (1 through 4), as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre-irradiation SMD limit is 2.5mA maximum and the postirradiation limit is 3.0mA maximum.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

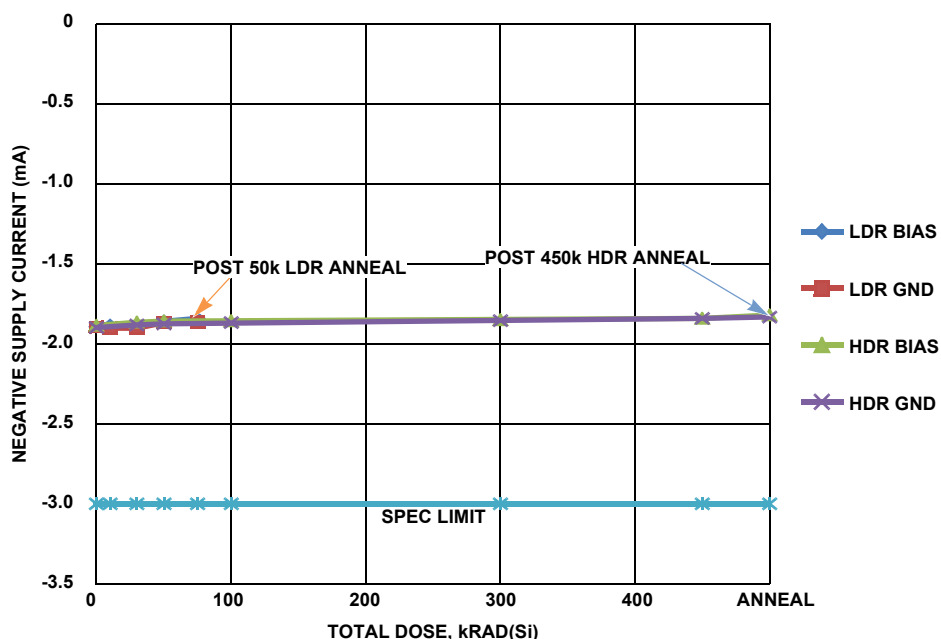


FIGURE 14. ISL70419SEH negative power supply current, sum of all four channels (1 through 4), as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The pre-irradiation limit is -2.4mA maximum and the postirradiation limit is -3.0mA maximum.

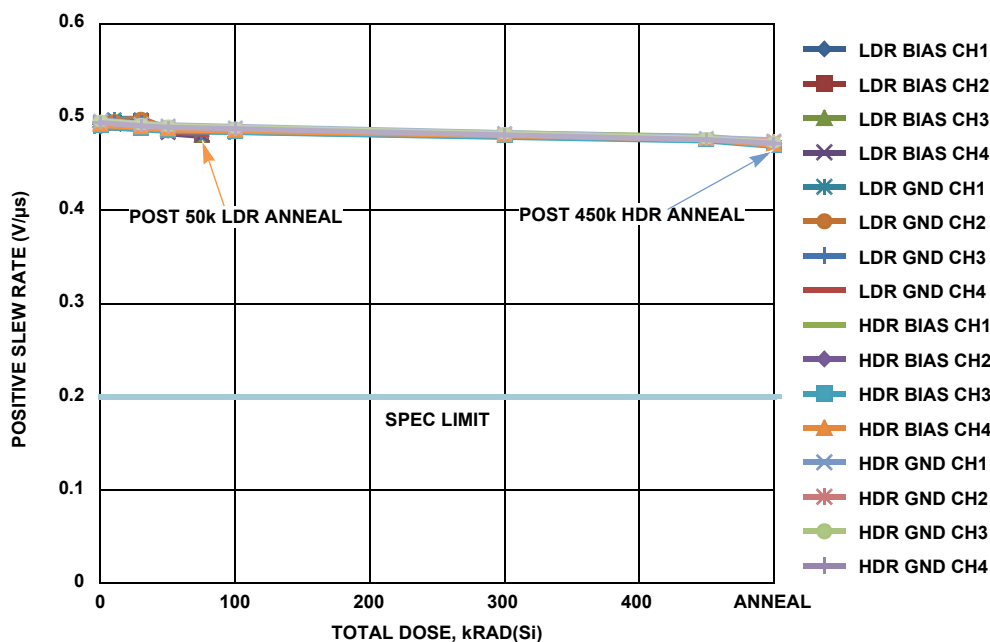


FIGURE 15. ISL70419SEH positive slew rate, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The preirradiation limit is 0.30V/μs minimum and the postirradiation limit is 0.20V/μs minimum.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

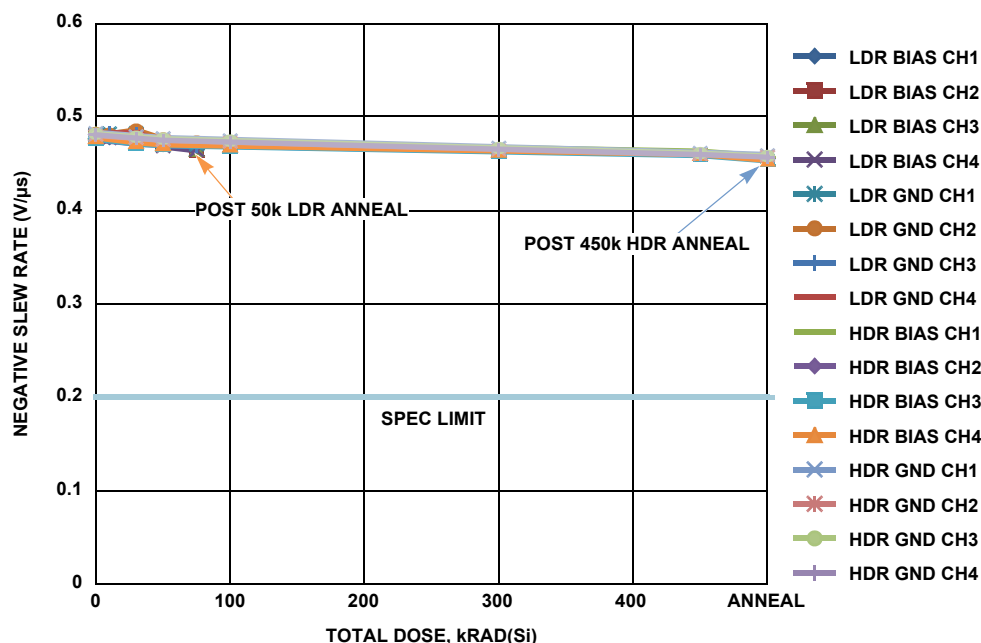


FIGURE 16. ISL70419SEH negative slew rate, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 65 rad(Si)/s for high dose rate irradiation. Sample size for all four cells was 12 each. The preirradiation limit is 0.30V/μs minimum and the postirradiation limit is 0.20V/μs minimum.

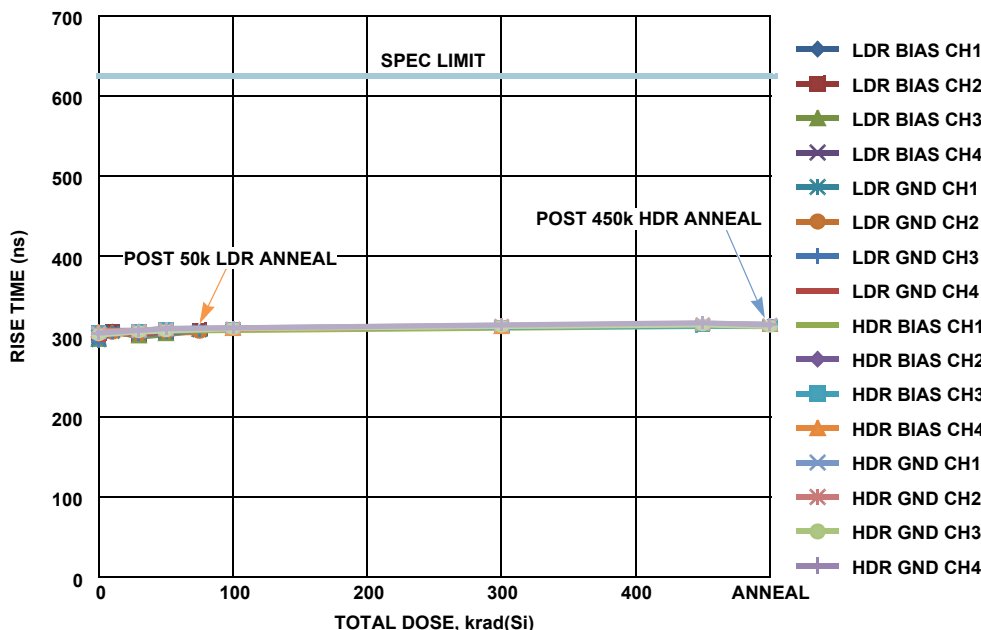


FIGURE 17. ISL70419SEH rise time, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 50rad(Si)/s for high dose rate irradiation. Sample size for the low dose rate cells was 6, while the sample size for the high dose rate cells was 5. The preirradiation limit is 450.0ns maximum and the postirradiation limit is 625.0ns maximum.

Variables Data

The plots in [Figures 3](#) through [18](#) show data at all downpoints and anneals to date. The plots show the median of key parameters as a function of low and high dose rate total dose for the biased and unbiased (grounded) irradiation conditions. Note that the positive and negative open-loop gain were not plotted; this parameter showed poor repeatability, although all samples passed the 129.5 dB SMD limit at all downpoints. (Continued)

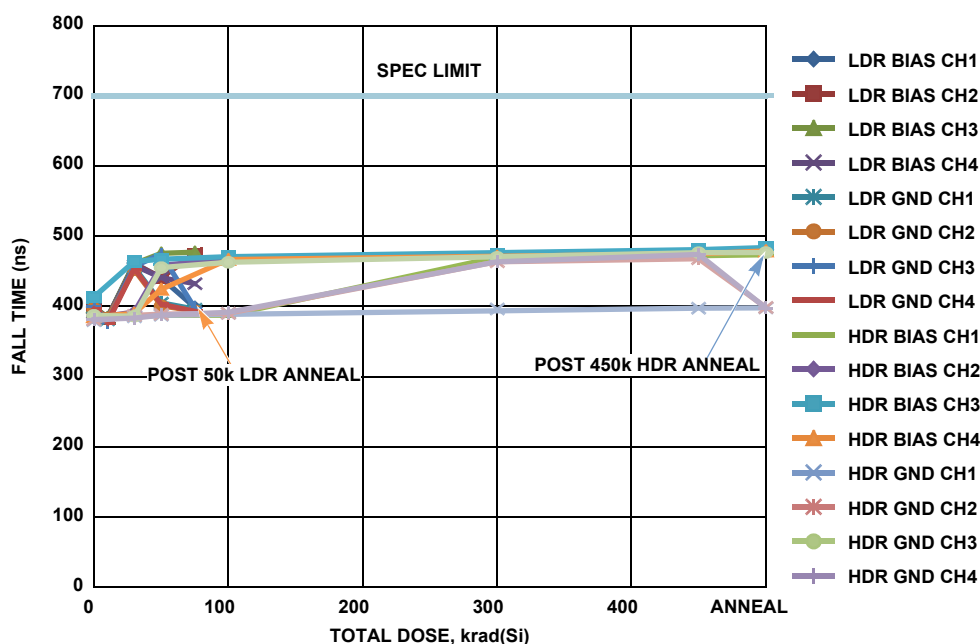


FIGURE 18. ISL70419SEH fall time, channels 1 through 4, as a function of total dose irradiation at low and high dose rate for the biased (see [Figure 2](#)) and unbiased (all pins grounded) cases and for anneals. The dose rate was 0.01 rad(Si)/s for low dose rate irradiation and 50rad(Si)/s for high dose rate irradiation. Sample size for the low dose rate cells was 6, while the sample size for the high dose rate cells was 5. The preirradiation limit is 600.0ns maximum and the postirradiation limit is 700.0ns maximum.

Discussion and Conclusion

This document reports results of low and high dose rate testing of the ISL70419SEH quad operational amplifier. Parts were tested at low and high dose rate under biased and unbiased conditions per MIL-STD-883 Test Method 1019.7, at 0.01 rad(Si)/s and 65 rad(Si)/s respectively. The low dose rate test was run to 50 krad(Si) and will be extended to 100 krad(Si); the high dose rate test was run to 450 krad(Si). Anneals were performed after 50 krad(Si) of low dose rate irradiation on half the low dose rate samples (six) and after 450 krad(Si) of high dose rate irradiation on all the high dose rate samples. The remaining six low dose rate samples will be annealed upon completion of 100 krad(Si).

All samples met the SMD post-radiation specifications at all downpoints. No significant differences in total dose response were noted between biased and grounded irradiation for any parameters. Additionally, no channel-to-channel differences were noted, either in the preirradiation data or in the total dose response of the parts. We did note dose rate sensitivity in the input bias current and input offset current results and the part must hence be considered dose rate sensitive. The ISL70419SEH is acceptance tested on a wafer-by-wafer basis to 300 krad(Si) at high dose rate (50 to 300 rad(Si)/s) and to 50 krad(Si) at low dose rate (0.01 rad(Si)/s, providing hardness assurance at both dose rates. [Table 1](#) summarizes the results, and we will discuss these for each parameter.

The input offset voltage ([Figure 3](#)) was extremely stable over both tests but showed a pronounced anneal response after the post high dose rate anneal, while still remaining well within the post-radiation SMD limits of -110μV to 110μV.

The positive and negative input bias currents ([Figures 4](#) and [5](#)) were stable over high dose rate irradiation but showed a substantial increase over low dose rate. The parameters remained within the postirradiation specification limits but the part is considered low dose rate sensitive based on the 'delta parameter' diagnostic algorithm outlined in [MIL-STD-883 test method 1019](#). The post low dose rate anneal response was negative, i.e. back to the near-zero preirradiation values, while the post high dose rate anneal response was positive, indicating further degradation. The post-anneal values remained within the SMD post-radiation limits.

The input offset current ([Figure 6](#)) was stable over high dose rate irradiation but showed some increase over low dose rate. The parameters remained within the postirradiation specification limits but the part is considered low dose rate sensitive. The post low dose rate anneal response was very limited but the post high dose rate anneal response was positive, indicating further degradation. The post-anneal value remained within the SMD post-radiation limits.

The positive and negative open-loop gain were within the SMD postirradiation limits at all downpoints but showed considerable

variation, which is considered indicative of testing issues for this parameter and not of any effects of ^{60}Co irradiation.

The positive and negative power supply rejection ratio (Figures 7 and 8) and common mode rejection ratio (Figures 9 and 10) were stable at both dose rates and remained well within the SMD limits.

The sourcing and sinking output short circuit currents (Figures 11 and 12) were stable at both dose rates. This parameter is not specified in the SMD, and we used the data sheet limits of 43.0mA and -43.0mA, respectively. There is some bimodality in this data, but the cause is not known.

The positive and negative supply currents (Figures 13 and 14) were very stable at both dose rates and remained well within the SMD limits.

The positive and negative slew rates (Figures 15 and 16) were very stable at both dose rates and remained well within the SMD limits.

The rise time and fall time (Figures 17 and 18) were very stable at both dose rates and remained well within the SMD limits.

We conclude that the ISL70419SEH showed good performance over low and high dose rate biased and unbiased ^{60}Co irradiation and subsequent high-temperature biased anneals. We did note dose rate sensitivity in the input bias current and input offset current results, and the part is considered dose rate sensitive. No differences in total dose response were noted between biased and grounded irradiation at either dose rate for any parameters. Additionally, no channel-to-channel differences were noted, either in the preirradiation data or in the total dose response of the parts. The ISL70419SEH is acceptance tested at high and low dose rate on a wafer-by-wafer basis to 300 krad(Si) and to 50krad(Si), respectively, providing hardness assurance at both dose rates.

Appendix

TABLE 2. MONITORED PARAMETERS AND THEIR POSTIRRADIATION LIMITS

FIGURE	PARAMETER	LIMIT, LOW	LIMIT, HIGH	UNITS	NOTES
3	Input Offset Voltage	-110	+110	μV	Channels 1 Through 4
4	Positive Input Bias Current	-15.0	+15.0	nA	Channels 1 Through 4
5	Negative Input Bias Current	-15.0	+15.0	nA	Channels 1 Through 4
6	Input Offset Current	-10.0	+10.0	nA	Channels 1 Through 4
	Positive Open Loop Gain	129.5	-	dB	Channels 1 Through 4
	Negative Open Loop Gain	129.5	-	dB	Channels 1 Through 4
7	Positive Power Supply Rejection Ratio	120.0	-	dB	Channels 1 Through 4
8	Negative Power Supply Rejection Ratio	120.0	-	dB	Channels 1 Through 4
9	Positive Common Mode Rejection Ratio	120.0	-	dB	Channels 1 Through 4
10	Positive Common Mode Rejection Ratio	120.0	-	dB	Channels 1 Through 4
11	Output Short Current, Sourcing	43.0 typical		mA	Channels 1 Through 4
12	Output Short Circuit Current, Sinking	-43.0 typical		mA	Channels 1 Through 4
13	Positive Supply Current	-	3.0	mA	Sum Of All 4 Channels
14	Negative Supply Current	-	-3.0	mA	Sum Of All 4 Channels
15	Positive Slew Rate	0.2		V/ μs	Channels 1 Through 4
16	Negative Slew Rate	0.2		V/ μs	Channels 1 Through 4
17	Positive Rise Time	-	625	ns	Channels 1 Through 4
18	Negative Rise Time	-	700	ns	Channels 1 Through 4

Notice

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