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H8/300L SLP Series

Stepper Motor Using Two-Phase Excitation

Introduction

The H8/38024 offers various built-in functions. Of these, P63 to P60, the timer A interval function, and the timer F output compare function control a two-phase stepper motor using two phase excitation.

Target Device

H8/38024

Contents

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1. Specifications

- The H8/38024 offers various built-in functions. Of these, P63 to P60, timer A interval function and the timer F output compare match function are used to control a two-phase stepper motor.
- The stepper motor is controlled using two-phase excitation, and subjected to the repeated operations for rotating the stepper motor forward, stopping it, rotating the stepper motor in the reverse direction, and then again stopping it.
- The task realizes slew-up and slew-down processing by using software.
- Figure 1 shows the connection diagram for controlling a two-phase stepper motor.



Figure 1 Connections for Controlling a Two-Phase Stepper Motor



2. Description of Functions

2.1 Motor Specifications

This sample task uses a permanent magnet stepper motor (KP6P8-701 manufactured by Japan Servo, Co. Ltd.). Table 1 is a list of the standard specifications of the KP6P8-701.

Table 1	Standard 3	Specifications	of the Model	KP6P8-701

Item	Value
Phases	2
Stepping angle [deg./step]	7.5
Voltage [V]	12
Current [A/PHASE]	0.33
Resistance of windings [Ω /PHASE]	36
Inductance [mH/PHASE]	28
Maximum static torque [mN·m]	78.4
Detent torque [mN·m]	1.3
Rotor inertia [g·cm ²]	23.7



2.2 Functions

The following describes the H8/38024 functions used for stepper motor control. Figure 2 is a block diagram of the functions used for this sample task.



Figure 2 H8/38024 Functions Used



2.3 Timer A Interval Functions

This sample task uses the interval function of timer A. Figure 3 is a block diagram of timer A. This block diagram of timer A is explained below.

- Timer mode register A (TMA)
 - This register is an 8-bit read/write register, and is used to select a prescalar and an input clock. This sample task selects PSS as a prescalar and a prescalar division ratio of 32.
- Timer counter A (TCA)

— This counter is an 8-bit read up-counter, and is incremented according to an input internal clock. The timer A overflow interrupt request (IRRTA) of interrupt request register 1 (IRR1) is set to 1 when an overflows occurs in TCA.

- Timer A overflow interrupt request flag (IRRTA)
 - This flag is set to 1 when an overflow occurs in TCA. A timer A interrupt is accepted and timer A interrupt processing is started when IRRTA is set to 1, the timer A interrupt enable (IENTA) of interrupt enable register 1 (IENR1) is set to 1, and the I bit of the condition code register (CCR) is cleared to 0.



Figure 3 Timer A Interval Function

2.4 Timer F Output Compare Function

Timer F is a 16-bit timer that incorporates an output compare function. This sample task uses the output compare function of timer F. Figure 4 is a block diagram of timer F. This block diagram of timer F is explained below.

- Timer control register F (TCRF)
 - This register is an 8-bit read/write register, and is used to switch between the 16-bit mode and 8-bit mode and select any of four types of internal clocks and an external event.
- Timer control status register F (TCSRF)
 - This register is an 8-bit register, and is used to select counter clearing, set an overflow flag, set a compare match flag, and control whether to enable an interrupt request due to an overflow.
- Timer counter F (TCF) (TCFH, TCFL)
 - This counter is a 16-bit read/write up-counter. This counter is incremented according to an input internal/external clock. As an input clock, one of the following five types can be selected: 4-divided system clock, 16-divided system clock, 32-divided system clock, 4-divided subclock, and external clock. This sample task selects a 4-divided system clock (φ/4) as a TCF input clock.
- Output compare register F (OCRF) (OCRFH, OCRFL)
 - This register is a 16-bit read/write register. The contents of OCRF are compared with TCF at all times. When a match is found, a compare match FH occurs, generating an interrupt.



Figure 4 Block Diagram of Timer F



2.5 Port 6 Setting

Port 6 is an 8-bit I/O port. This sample task uses P63 to P60 of port 6. Figure 5 is a block diagram of port 6. The functions of port 6 are explained below.

- Port data register 6 (PDR6)
 - P63 to P60 are used for excitation phase driving of the stepper motor.
- Port control register 6 (PCR6)
 P63 to P60 are set as output pins.



Figure 5 Block Diagram of Port 6 Functions

2.6 Function Assignments

Table 2 is a list of the function assignments for this sample task.

Table 2	Assignment of Functions
---------	-------------------------

Elements	Description
PSS	13-bit up-counter to which system clock (ϕ) is input
TCRF	Sets a TCF input clock, and sets timer F to the 16-bit mode.
TCSRF	Sets a compare match flag, TCF clearing, and a conditions for clearing TCF.
TCF (TCFH, TCFL)	16-bit counter to which a clock of $\phi/16$ is input
OCRF (OCRFH, OCRFL)	Sets the duration of one step of the stepper motor.
PDR6	Outputs, from P63 to P60, signals for driving the excitation phase of the
	stepper motor.
PCR6	Sets P63 to P60 as output pins.
IENTFH	Enables timer FH interrupt requests.
IRRTFH	Timer FH interrupt request flag

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3. Principles of Operation

3.1 Example of Stepper Motor Operation

Figure 6 shows an example of operating the two-phase stepper motor with a stepping angle of 7.5 [deg./step] by using two-phase excitation. The operation is outlined below.

- As shown in figure 6, a high pulse causes the corresponding phase to be excited.
- First, phases \overline{B} and A are excited. At this time, the rotor is positioned halfway between phases \overline{B} and A.
- Next, phases A and B are excited simultaneously. At this time, the rotor is positioned halfway between phases A and B. Then, the two-phase excitation method rotates the rotor by exciting two adjacent phases (phases B and A → phases A and B).
- For reverse rotation, the stepper motor is rotated by excitation in the following order: phases \overline{A} and $\overline{B} \rightarrow$ phases B and $\overline{A} \rightarrow$ phases A and $B \rightarrow$ phases \overline{B} and A.
- For stop operation, the stepper motor is stopped by keeping the last phase of a forward rotation or reverse rotation excited for a certain period of time.







3.2 Non-Overlap Time

As part of output pattern switching, a through-current protection period n (non-overlap time) is inserted. The turn-off delay that occurs upon excitation phase switching can destroy a driver. To prevent this, a non-overlap time is inserted to allow for the time delay.



Figure 7 Example of Non-Overlap Time Output

3.3 Slew-up and Slew-down Operation

Slew-up/slew-down operation maintains the synchronization of the motor. Out-of-synchronization means that if a series of short-cycle pulses are suddenly output to operate the motor, the motor may not be able to handle the load and will not rotate. Slew-up and slew-down operation is used to avoid this problem. The following explains the principle of the operation.

- The pulse cycles are gradually shortened to output the specified number of pulses (slew-up operation).
- The specified number of pulses are output at a regular pulse cycle (constant-speed operation).
- The pulse cycle is gradually extended to output the specified number of pulses (slew-down operation).



Figure 8 Example of Slew-up and Slew-down Operation



3.4 Flowchart

Figure 9 is a flowchart illustrating stepper motor control.



Figure 9 Flowchart of Stepper Motor Control



3.5 Expression for Calculating Timer A Overflow Time (Non-Overlap Time)

• The expression for calculating a TCA overflow cycle is as follows:

TCA overflow cycle = $\frac{1}{\text{System clock /32}} \times 256$ = 1.64ms

3.6 Expression for Calculating Timer F Interrupt Time

• Setting the output compare register (OCRF) enables the timer F interrupt time to be calculated as shown below.

Timer F interrupt time = $\frac{\text{OCRF + 1}}{(\text{System clock } \phi/16)}$ $= \frac{\text{OCRF + 1}}{(5\text{MHz}/16)}$ $= 3.2 \times (\text{OCRF + 1}) \quad [\mu\text{s}]$



3.7 Slew-up Control during Forward Rotation

Figure 10 illustrates the principle of slew-up control during forward rotation.



Figure 10 Principle of Slew-up Control during Forward Rotation



3.8 Constant Control during Forward Rotation

Figure 11 illustrates the principle of constant control during forward rotation.



Figure 11 Principle of Constant Control during Forward Rotation



3.9 Slew-down Control during Forward Rotation

Figure 12 illustrates the principle of slew-down control during forward rotation.



Figure 12 Principle of Slew-down Control during Forward Rotation



3.10 Stop Control

Figure 13 illustrates the principle of stop control.



Figure 13 Principle of Stop Control



3.11 Slew-up Control during Reverse Rotation

Figure 14 illustrates the principle of slew-up control during reverse rotation.







3.12 Constant Control during Reverse Rotation

Figure 15 illustrates the principle of constant control during reverse rotation.



Figure 15 Principle of Constant Control during Reverse Rotation



3.13 Slew-down Control during Reverse Rotation

Figure 16 illustrates the principle of slew-down control during reverse rotation.



Figure 16 Principle of Slew-down Control during Reverse Rotation



4. Description of Software

4.1 Modules

Table 3 is a list of the modules used for this sample task. Figure 17 shows the hierarchical structure of this sample task.

Table 3 Modules

Label Name	Function
main	Main routine
	Initializes the global variables, I/O ports, and timer F, and enables interrupts.
tfhint	Timer FH interrupt processing
	Main routine for the stepper motor
fslueup	Slew-up control during forward rotation
fsluedwn	Slew-down control during forward rotation
fconst	Constant control during forward rotation
frstop	Forward/reverse rotation stop
rslueup	Slew-up control during reverse rotation
rsluedwn	Slew-down control during reverse rotation
rconst	Constant control during reverse rotation
n_overlap	Non-overlap time setting



Figure 17 Hierarchical Structure



4.2 Data Table Variables

```
• Data table for switching the excitation pattern of the stepper motor

pattbl[8] = {

        0x08, ....Excites phase A (P63).

        0x0C, ....Excites phases A (P63) and B (P62).

        0x04, ....Excites phase B (P62).

        0x06, ....Excites phases B (P62) and \overline{A} (P61).

        0x02, ....Excites phase \overline{A} (P61).

        0x03, ....Excites phases \overline{A} (P61) and \overline{B} (P60).

        0x01, ....Excites phase \overline{B} (P60).

        0x09, ....Excites phases \overline{B} (P60) and A (P63).

    };
```

• Data table for slew-up and slew-down setting

```
uptbl[48] = {
    0x2710,0x2661,0x25B2,0x2503,0x2454,0x23A5,0x22F6,0x2247,0x2198,0x20E9,
    0x203A,0x1F8B,0x1EDC,0x1E2D,0x1D7E,0x1CCF,0x1C20,0x1B71,0x1AC2,0x1A13,
    0x1964,0x18B5,0x1806,0x1757,0x16A8,0x15F9,0x154A,0x149B,0x13EC,0x133D,
    0x128E,0x11DF,0x1130,0x1081,0x0FD2,0x0F23,0x0E74,0x0DC5,0x0D16,0x0C67,
    0x0BB8,0x0B09,0x0A5A,0x09AB,0x08FC,0x084D,0x079E,0x06EF
};
```

Data in uptbl[] is sequentially written to OCRF by an OCRF interrupt generated during slew-up and slew-down until the stepper motor makes one complete revolution (48 steps).



4.3 Description of Module

4.3.1 main

1. Module specifications

Function overview: Initializes the global variables, I/O ports, and timer F, and enables interrupts.

Table 4 Module Specifications

	Туре	Variable Name	Description	
Argument	None	None	None	
RAM	unsigned char	tcnt	Elements of array pattbl[] repres data	enting stepper motor excitation
	unsigned char	sluecnt	Elements of array uptbl[] used for operation	or slew-up and slew-down
	unsigned char	nextmode	Sets the operating mode of the s	stepper motor.
			0: Slew-up control during forward rotation	 Slew-up control during reverse rotation
			1: Constant control during forward rotation	5: Constant control during reverse rotation
			2: Slew-down control during forward rotation	 6: Slew-down control during reverse rotation
			3: Stop control	7: Stop control
	unsigned short	modecnt	Sets the number of interrupts in	the operating mode of the
			stepper motor.	
ROM	unsigned char	pattbl[8]	Excitation pattern data table for	the stepper motor
	unsigned short	uptbl[48]	Interrupt time data table for slew	-up and slew-down operation

2. Internal registers

The internal registers used for this sample task are described below.

• TC	• TCRF Timer control register F Address: H'FFB6					
Bit	Bit Name	Setting	Function			
6	CKSH2	0	Clock select H			
5	CKSH1	0	CKSH2 to CKSH0 = B'000, B'001, B'010: Causes TCF to operate as a 16-			
4	CKSH0	0	bit counter.			
2	CKSL2	1	Clock select L			
1	CKSL1	0	CKSL2 to CKSL0 = B'101: Increments TCF with an internal clock of $\phi/16$.			
0	CKSL0	1				

• TCSRF Timer control status register F Address: H'FFB7

Bit	Bit Name	Setting	Function
6	CMFH	0	Compare match flag H
			CMFH = 0: No compare match F has occurred.
			CMFH = 1: A compare match F has occurred.
4	CCLRH	1	CCLRH = 0: Disables TCF clearing based on a compare match in the 16- bit mode. CCLRH = 1: Enables TCF clearing based on a compare match in the 16- bit mode.



- TCF 16-bit timer counter F Address: H'FFB8 Function: 16-bit counter to which φ/16 is input Setting: H'0000
- OCRF 16-bit output compare register F Address: H'FFBA
 Function: A compare match occurs when a match is found between the setting of OCRF and the count value of TCF.
 Setting: H'2710
- PDR6 Port data register 6 Address: H'FFD9 Function: Uses P63 to P60 for excitation phase driving of the stepper motor. Setting: H'08
- PCR6 Port control register 6 Address: H'FFE9 Function: Sets P63 to P60 as output pins when PCR6 = H'0F. Setting: H'0F

• IE	NR2 Interrup	ot enable regis	ter 2 Address: H'FFF4
Bit	Bit Name	Setting	Function
3	IENTFH	1	Timer FH interrupt enable
			IENTFH = 0: Disables timer FH interrupt requests.
			IENTFH = 1: Enables timer FH interrupt requests.
• IR	R2 Interrup	ot request regi	ster 2 Address: H'FFF7
Bit	Bit Name	Setting	Function
3	IRRTFH	0	Timer FH interrupt request flag
			IRRTFH = 0: No timer FH interrupt request has been made.

IRRTFH = 1: A timer FH interrupt request has been made.







4.3.2 tfhint

1. Module specifications

Function overview: Timer FH interrupt processing/main processing for the stepper motor

Table 5 Module Specifications

	Туре	Variable Name	Description	
Argument	None	None	None	
RAM	unsigned char	tcnt	Elements of array pattbl[] repres	senting stepper motor excitation
	unsigned char	sluecnt	Elements of array uptbl[] used for operation	or slew-up and slew-down
	unsigned char	nextmode	Sets the operating mode of the	stepper motor.
			0: Slew-up control during forward rotation	 Slew-up control during reverse rotation
			1: Constant control during forward rotation	5: Constant control during reverse rotation
			2: Slew-down control during forward rotation	6: Slew-down control during reverse rotation
			3: Stop control	7: Stop control
	unsigned short	modecnt	Sets the number of interrupts in stepper motor.	the operating mode of the

2. Internal registers

The internal registers used for this sample task are described below.

• T	CSRF Timer	control status r	egister F Address: H'FFB7
Bit	Bit Name	Setting	Function
6	CMFH	0	Compare match flag H
			CMFH = 0: No compare match F has occurred.
			CMFH = 1: A compare match F has occurred.
4	CCLRH	1	CCLRH = 0: Disables TCF clearing based on a compare match in the 16-
			bit mode.
			CCLRH = 1: Enables TCF clearing based on a compare match in the 16-
			bit mode.
• IF	RR2 Interruj	pt request regi	ster 2 Address: H'FFF7
Bit	Bit Name	Setting	Function
3	IRRTFH	0	Timer FH interrupt request flag
			IRRTFH = 0: No timer FH interrupt request has been made.
			IRRTFH = 1: A timer FH interrupt request has been made.







H8/300L SLP Series Stepper Motor Using Two-Phase Excitation





H8/300L SLP Series Stepper Motor Using Two-Phase Excitation





H8/300L SLP Series Stepper Motor Using Two-Phase Excitation





4.3.3 fslueup

1. Module specifications

Function overview: Applies slew-up control during forward rotation.

Table 6 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[48]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers

The internal registers used for this sample task are described below.

• OCRF 16-bit output compare register F Address: H'FFBA

Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.

Setting: uptbl[sluecnt]

(fslue	eup)	
	tf.WORD = u OCRFH = OCRFL = Set data of the down data ta	iptbl[sluecnt] tf.BYTE.H tf.BYTE.L slew-up/slew- ble in OCRF		
	sluec	nt ++]	
	fco Forward rota	nst tion constant]	



4.3.4 fsluedwn

1. Module specifications

Function overview: Applies slew-down control during forward rotation.

Table 7 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[48]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers

The internal registers used for this sample task are described below.

• OCRF 16-bit output compare register F Address: H'FFBA

Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.

Setting: uptbl[sluecnt]

tf.W C Set da dow	fslued /ORD = up DCRFH = t DCRFL = t ata of the <i>i</i> n data tab	down ptbl[sluecnt] tf.BYTE.H tf.BYTE.L slow-up/slow- ble in OCRF	
	sluec	nt	
For	fcor ward rotat	nst ion constant	



4.3.5 fconst

1. Module specifications

Function overview: Applies constant control during forward rotation.

Table 8 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
ROM	unsigned char	pattbl[8]	Excitation pattern data table for the stepper motor

2. Internal registers

The internal registers used for this sample task are described below.

• PDR6 Port data register 6 Address: H'FFD9 Function: Uses P63 to P60 for excitation phase driving of the stepper motor. Setting: pattbl[tcnt]







4.3.6 frstop

1. Module specifications

Function overview: Stops forward/reverse rotation.

Table 9 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
ROM	unsigned char	pattbl[8]	Excitation pattern data table for the stepper motor

2. Internal registers

The internal registers used for this sample task are described below.

• PDR6 Port data register 6 Address: H'FFD9 Function: Uses P63 to P60 for excitation phase driving of the stepper motor. Setting: pattbl[tcnt]





4.3.7 rslueup

1. Module specifications

Function overview: Applies slew-up control during reverse rotation.

Table 10 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[48]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers

The internal registers used for this sample task are described below.

• OCRF 16-bit output compare register F Address: H'FFBA

Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.

Setting: uptbl[sluecnt]

(rslue	eup	I	
	tf.WORD = u OCRFH = OCRFL = Set data of the down data ta	iptbl[sluecnt] tf.BYTE.H tf.BYTE.L slew-up/slew- ble in OCRF		
	sluec	:nt ++		
	rco Reverse rota	nst tion constant ND		



4.3.8 rsluedwn

1. Module specifications

Function overview: Applies slew-down control during reverse rotation.

Table 11 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	sluecnt	Elements of array uptbl[] used for the slew-up and slew-down operation
ROM	unsigned short	uptbl[48]	Interrupt time data table for the slew-up and slew-down operation

2. Internal registers

The internal registers used for this sample task are described below.

• OCRF 16-bit output compare register F Address: H'FFBA

Function: A compare match occurs when a match is found between the setting of OCRF and the counter value of TCF.

Setting: uptbl[sluecnt]

\subset	rslue	edwn
s	tf.WORD = u OCRFH = OCRFL = Set data of the down data ta	uptbl[sluecnt] tf.BYTE.H tf.BYTE.L e slew-up/slew- able in OCRF
Γ	slued	cnt
	rco Reverse rota EN	nst tion constant



4.3.9 rconst

1. Module specifications

Function overview: Applies constant control during reverse rotation.

Table 12 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None
RAM	unsigned char	tcnt	Elements of array pattbl[] representing stepper motor excitation data
ROM	unsigned char	pattbl[8]	Excitation pattern data table for the stepper motor

2. Internal registers

The internal registers used for this sample task are described below.

• PDR6 Port data register 6 Address: H'FFD9 Function: Uses P63 to P60 for excitation phase driving of the stepper motor. Setting: pattbl[tcnt]







4.3.10 n_overlap

1. Module specifications

Function overview: Sets the non-overlap time.

Table 13 Module Specifications

	Туре	Variable Name	Description
Argument	None	None	None

2. Internal registers

The internal registers used for this sample task are described below.

• IRR1 Interrupt request register 1			ster 1 Address: H'FFF6					
Bit	Bit Name	Setting	Function					
3	3 IRRTA 0		Timer A interrupt request flag					
			IRRTA = 0: No timer A interrupt request has been made.					
			IRRTA = 1: A timer A interrupt request has been made.					
• TMA Timer mode register A Address: H'FFB0								
• TN	MA Timer	mode register	A Address: H'FFB0					
• TN Bit	MA Timer Bit Name	mode register Setting	A Address: H'FFB0 Function					
• TN Bit 3 to	MA Timer Bit Name TMA3 to	mode register Setting H'F	A Address: H'FFB0 Function Internal clock select					
• TN Bit 3 to 0	MA Timer Bit Name TMA3 to TMA0	mode register Setting H'F	A Address: H'FFB0 Function Internal clock select TMA3 to TMA0 = H'C, H'D, H'E, H'F: Resets TCA.					
• TN Bit 3 to 0	MA Timer Bit Name TMA3 to TMA0	mode register Setting H'F	A Address: H'FFB0 Function Internal clock select TMA3 to TMA0 = H'C, H'D, H'E, H'F: Resets TCA. TMA3 to TMA0 = H'6: Sets timer A as an interval function. Sets PSS as a					

TCA Timer counter A Address: H'FFB1 Function: 8-bit up-counter to which φ/32 is input Setting: -





4.4 Link Address Specifications

Section Name	Address
CV1	H′0000
CV2	H′001E
Р	H′0100
С	H′0800
DOUTDT	H′0810
В	H'FB80



Revision Record

		Descript		
Rev.	Date	Page	Summary	
1.00	Jul.16.04	—	First edition issued	



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