

## RX200 Series

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Rev.1.03

### VDE Certified IEC60730 Self Test Code for RX200 Series MCU

Mar 18, 2016

#### Introduction

Today, as automatic electronic controls systems continue to expand into many diverse applications, the requirement of reliability and safety are becoming an ever increasing factor in system design.

For example, the introduction of the IEC60730 safety standard for household appliances requires manufactures to design automatic electronic controls that ensure safe and reliable operation of their products.

The IEC60730 standard covers all aspects of product design but Annex H is of key importance for design of Microcontroller based control systems. This provides three software classifications for automatic electronic controls.

1. Class A: Control functions, which are not intended to be relied upon for the safety of the equipment.

Examples: Room thermostats, humidity controls, lighting controls, timers, and switches.

2. Class B: Control functions, which are intended to prevent unsafe operation of the controlled equipment.

Examples: Thermal cut-offs and door locks for laundry equipment.

3. Class C: Control functions, which are intended to prevent special hazards

Examples: Automatic burner controls and thermal cut-outs for closed.

Appliances such as washing machines, dishwashers, dryers, refrigerators, freezers, and Cookers / Stoves will tend to fall under the classification of Class B.

This Application Note provides guidelines of how to use flexible sample software routines to assist with compliance with IEC60730 class B safety standards. These routines have been certified by VDE Test and Certification Institute GmbH and a copy of the Test Certificate is available in the download package for this Application Note (See Note 1 below).

Although these routines were developed using IEC60730 compliance as a basis, they can be implemented in any system for self testing of Renesas MCUs.

The software routines provided are to be used after reset and also during the program execution. The end user has the flexibility of how to integrate these routines into their overall system design but this document and the accompanying sample code provide an example of how to do this.

Note 1. This document is based on the European Norm EN60335-1:2002/A1:2004 Annex R, in which the Norm IEC 60730-1 (EN60730-1:2000) is used in some points. The Annex R of the mentioned Norm contains just a single sheet that jumps to the IEC 60730-1 for definitions, information and applicable paragraphs.

#### Target Device

RX200 Series MCU

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## 1. Tests

### 1.1 CPU

This section describes CPU tests routines. Reference IEC 60730: 1999+A1:2003 Annex H - Table H.11.12.1 CPU.

The following CPU registers are tested: R0->R15, ISP, USP, INTB, PC, PSW, BPC, BPSW, FINTV and ACC.

The source file 'CPU\_Test.c' provides implementation of the CPU test using "C" language with inline assembly to actually access the registers. File CPU\_Test\_Coupling.c is also required if using the coupling test version of the General Purpose Registers. The source file 'CPU\_Test.h' provides the interface to the CPU tests. The file 'MisraTypes.h' includes definitions of MISRA compliant standard data types.

Note: The following statement in file CPU\_Test.c must be present to prevent testing of a register (FPSW) that the RX210 does not support but other RX CPU cores do.

```
#define RX210
```

These tests are testing such fundamental aspects of the CPU operation; the API functions do not have return values to indicate the result of a test. Instead the user of these tests must provide an error handling function with the following declaration:-

```
extern void CPU_Test_ErrorHandler(void);
```

This will be jumped to by the CPU test if an error is detected. This function must not return.

The CPU test is split into a number of functions or, if time is permitting, a single function call can be used to run all the tests one after another. See Section 1.1.1 Software API for details.

The test functions all follow the rules of register preservation following a C function call as specified in the Renesas tool chain manual. Therefore the user can call these functions like any normal C function without any additional responsibilities for saving register values beforehand.

**IMPORTANT NOTE:** Please keep the "Optimisation" option "OFF" for the 'CPU\_Test.c' file, to prevent modification of the test code.

**1.1.1 Software API**

**Table 1: Source files:**

File name
CPU_Test.h
CPU_Test.c, CPU_Test_Coupling.c

Syntax	
void CPU_TestAll(void)	
Description	
<p>Runs through all the tests detailed below in the following order:-</p> <ol style="list-style-type: none"> <li>1. If using Coupling GPR Tests (*1, see below):-                             <ul style="list-style-type: none"> <li>CPU_Test_GPRsCouplingPartA</li> <li>CPU_Test_GPRsCouplingPartB</li> </ul> <p style="margin-left: 40px;">If not using Coupling GPR test:-</p> <ul style="list-style-type: none"> <li>CPU_Test_GeneralA</li> <li>CPU_Test_GeneralB</li> </ul> </li> <li>2. CPU_Test_Control(*2, see below)</li> <li>3. CPU_Test_Accumulator</li> <li>4. CPU_Test_PC</li> </ol> <p>It is the calling functions responsibility to ensure that the processor is in Supervisor Mode. If this function is called in User Mode the test will fail as some of the register bits are not accessible in User Mode.</p> <p>It is also the calling function’s responsibility to ensure no interrupts occur during this test.</p> <p>If an error is detected then external function ‘CPU_Test_ErrorHandler’ will be called.</p> <p>See the individual tests for a full description.</p> <p>*1. A #define ‘USE_TestGPRsCoupling’ in the code is used to select which functions will be used to test the General Purpose Registers.</p> <p>*2 The RX210 has a slightly different PSW register from other Rx devices. For this reason, if using an RX210, then “RX210” must be defined in the project.</p>	
Input Parameters	
NONE	N/A

Output Parameters	
NONE	N/A
Return Values	
NONE	N/A

Syntax	
<code>void CPU_Test_GPRsCouplingPartA(void)</code>	
Description	
<p>Tests general purpose registers R0 to R15. Coupling faults between the registers are detected.</p> <p>This is PartA of a complete GPR test, use function CPU_Test_GPRsCouplingPartB to complete the test.</p> <p>It is the calling function's responsibility to ensure no interrupts occur during this test.</p> <p>If an error is detected then external function 'CPU_Test_ErrorHandler' will be called.</p>	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
NONE	N/A

Syntax	
<code>void CPU_Test_GPRsCouplingPartB(void)</code>	
Description	
<p>Tests general purpose registers R0 to R15. Coupling faults between the registers are detected.</p> <p>This is PartB of a complete GPR test, use function CPU_Test_GPRsCouplingPartA to complete the test.</p> <p>It is the calling function's responsibility to ensure no interrupts occur during this test.</p> <p>If an error is detected then external function 'CPU_Test_ErrorHandler' will be called.</p>	
Input Parameters	

NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
NONE	N/A

<b>Syntax</b>	
void CPU_Test_GeneralA(void)	
<b>Description</b>	
<p>Test registers R1,R2,R3,R4,R5,R14 and R15. These are the general purpose registers that don't need to be preserved by a function. Registers are tested in pairs.</p> <p>For each pair of registers:</p> <ol style="list-style-type: none"> <li>1. Write h'55555555 to both.</li> <li>2. Read both and check they are equal.</li> <li>3. Write h'AAAAAAAA to both.</li> <li>4. Read both and check they are equal.</li> </ol> <p>It is the calling function's responsibility to ensure no interrupts occur during this test.</p> <p>If an error is detected then external function 'CPU_Test_ErrorHandler' will be called</p>	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
NONE	N/A

<b>Syntax</b>	
void CPU_Test_GeneralB(void)	
<b>Description</b>	
<p>Test registers R0,R6,R7,R8,R9,R10,R11,R12 and R13. These are the general purpose registers that need to be preserved by a function. Registers are tested in pairs.</p> <p>For each pair of registers:</p> <ol style="list-style-type: none"> <li>1. Write h'55555555 to both.</li> <li>2. Read both and check they are equal.</li> <li>3. Write h'AAAAAAAA to both.</li> <li>4. Read both and check they are equal.</li> </ol> <p>It is the calling function's responsibility to ensure no interrupts occur during this test.</p> <p>If an error is detected then external function 'CPU_Test_ErrorHandler' will be called</p>	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
NONE	N/A

<b>Syntax</b>	
void CPU_Test_Control(void)	
<b>Description</b>	
<p>Tests control registers ISP,USP,INTB,PSW,BPC,BPSW,FINTV and FPSW.</p> <p>NOTE: FPSW is not tested if 'RX210' is #defined.</p> <p>This test assumes registers R1 to R5 are working.</p> <p style="padding-left: 40px;">Generally the test procedure for each register is as follows:</p> <p style="padding-left: 80px;">For each register:-</p> <ol style="list-style-type: none"> <li>1. Write h'55555555 to.</li> <li>2. Read back and check value equals h'55555555.</li> <li>3. Write h'AAAAAAAA to.</li> <li>4. Read back and check value equals h'AAAAAAAA.</li> </ol> <p style="padding-left: 80px;">Note however that there are some cases where restrictions on certain bits within a register mean this can not be followed exactly so other test values have been chosen.</p> <p>It is the calling functions responsibility to ensure that the processor is in Supervisor Mode. If this function is called in User Mode the test will fail as some of the register bits are not accessible in User Mode.</p> <p>It is also the calling function's responsibility to ensure no interrupts occur during this test.</p> <p>The RX610 has a slightly different PSW register from other Rx devices. For this reason, if using an RX610, then "RX610" must be defined in the project.</p> <p>If an error is detected then external function CPU_Test_ErrorHandler will be called.</p>	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
NONE	N/A



Syntax	
void CPU_Test_Accumulator(void)	
Description	
<p>Tests the ACC register.</p> <p>NOTE: Bits 0-15 can not be read and are therefore not tested. The register value is preserved by this test.</p> <p>The test procedure is as follows:</p> <ol style="list-style-type: none"> <li>1. Write h'55555555 to high order 32 bits.</li> <li>2. Write h'55555555 to low order 32 bits.</li> <li>3. Read back high order and check value equals h'55555555.</li> <li>4. Read back middle order(bits 47 to 16) and check value equals h'55555555.</li> <li>5. Write h'AAAAAAAA to high order 32 bits.</li> <li>6. Write h'AAAAAAAA to low order 32 bits.</li> <li>7. Read back high order and check value equals h'AAAAAAAA.</li> <li>8. Read back middle order(bits 47 to 16) and check value equals h'AAAAAAAA.</li> </ol> <p>This test assumes registers R1 to R5 are working.</p> <p>If an error is detected then external function 'CPU_Test_ErrorHandler' will be called</p>	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
NONE	N/A

Syntax	
void CPU_Test_PC(void)	
Description	
<p>This function provides the Program Counter (PC) register test.</p>	

<p>This provides a confidence check that the PC is working.</p> <p>It tests that the PC is working by calling a function that is located in its own section so that it can be located away from this function, so that when it is called more of the PC Register bits are required for it to work.</p> <p>So that this function can be sure that the function has actually been executed it returns the inverse of the supplied parameter. This return value is checked for correctness.</p> <p>If an error is detected then external function 'CPU_Test_ErrorHandler' will be called.</p>	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
NONE	N/A

## 1.2 ROM

This section describes the ROM / Flash memory test using CRC routines. Reference IEC 60730: 1999+A1:2003 Annex H – H2.19.4.1 CRC – Single Word.

CRC is a fault / error control technique which generates a single word or checksum to represent the contents of memory. A CRC checksum is the remainder of a binary division with no bit carry (XOR used instead of subtraction), of the message bit stream, by a predefined (short) bit stream of length  $n + 1$ , which represents the coefficients of a polynomial with degree  $n$ . Before the division,  $n$  zeros are appended to the message stream. CRCs are popular because they are simple to implement in binary hardware and are easy to analyse mathematically.

The ROM test can be achieved by generating a CRC value for the contents of the ROM and saving it.

During the memory self test the same CRC algorithm is used to generate another CRC value, which is compared with the saved CRC value. The technique recognises all one-bit errors and a high percentage of multi-bit errors.

The complicated part of using CRCs is if you need to generate a CRC value that will then be compared with other CRC values produced by other CRC generators. This proves difficult because there are a number of factors that can change the resulting CRC value even if the basic CRC algorithm is the same. This includes the combination of the order that the data is supplied to the algorithm, the assumed bit order in any look-up table used and the required order of the bits of the actual CRC value. This complication has arisen because big and little endian systems were developed to work together that employed serial data transfers where bit order became important. This implementation will produce the same result as the Renesas RX Standard toolchain does using the –CRC option. Therefore if you are using the Renesas Toolchain to automatically insert a reference CRC into the ROM the value can be compared directly with the one calculated.

### 1.2.1 CRC16-CCITT Algorithm

The RX200 family includes a CRC module that includes support for the CRC16-CCITT. Using this software to drive the CRC module produces this 16-bit CRC16-CCITT:

- Polynomial =  $0x1021 (x^{16} + x^{12} + x^5 + 1)$
- Width = 16 bits
- Initial value =  $0xFFFF$
- XOR with  $0xFFFF$  is performed on the output CRC

## 1.2.2 CRC Software API

All software is written in ANSI C.

'MisraTypes.h' includes definitions of MISRA-compliant standard data types.

The functions in the remainder of this section are used to calculate a CRC value and verify its correctness against a value stored in ROM.

**Table 2: Source files:**

File name
CRC_Verify.h, CRC_Verify.c
CRC.h, CRC.c

Syntax	
<code>bool_t CRC_Verify(const uint16_t ui16_NewCRCValue, const uint32_t ui32_AddrRefCRC)</code>	
Description	
This function compares a new CRC value with a reference CRC by supplying address where reference CRC is stored.	
Input Parameters	
<code>uint16_t ui16_NewCRCValue</code>	Value of calculated new CRC value.
<code>uint32_t ui32_AddrRefCRC</code>	Address where 16 bit reference CRC value is stored.
Output Parameters	
NONE	N/A
Return Values	
<code>bool_t</code>	Test result: TRUE = Passed, FALSE = Failed

This following functions are implemented in files CRC.h and CRC.c:

Syntax	
<code>uint16_t CRC_Init(void)</code>	
Description	
Initialises the CRC module. This function must be called before any of the other CRC functions can be.	
Input Parameters	
<code>uint8_t* pui8_DataBuf</code>	Pointer to start of memory to be tested.
<code>uint32_t ui32_DataBufSize</code>	Length of the data in bytes.

Output Parameters	
NONE	N/A
Return Values	
uint16_t	The 16-bit calculated CRC-CCITT value.

Syntax	
<code>uint16_t CRC_Calculate(uint8_t* pui8_Data, uint32_t ui32_Length)</code>	
Description	
This function calculates the CRC of a single specified memory area.	
Input Parameters	
uint8_t* pui8_DataBuf	Pointer to start of memory to be tested.
uint32_t ui32_DataBufSize	Length of the data in bytes.
Output Parameters	
NONE	N/A
Return Values	
uint16_t	The 16-bit calculated CRC-CCITT value.

The following functions are used when the memory area can not simply be specified by a start address and length. They provide a way of adding memory areas in ranges/sections. This can also be used if function `CRC_Calculate` takes too long in a single function call.

<code>void CRC_Start(void)</code>	
Description	
Prepares the module for starting to receive data. Call this once prior to using function <code>CRC_AddRange</code> .	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
None	N/A

Syntax	
<code>void CRC_AddRange(uint8_t* pui8_Data, uint32_t ui32_Length)</code>	

Description	
Use this function rather than CRC_Calculate if wanting to calculate the CRC on data made up of more than one address range. Call CRC_Start first then CRC_AddRange for each address range required and then call CRC_Result to get the CRC value.	
Input Parameters	
uint8_t* pui8_DataBuf	Pointer to start of memory range to be tested.
uint32_t ui32_DataBufSize	Length of the data in bytes.
Output Parameters	
NONE	N/A
Return Values	
None	N/A

int16_t CRC_Result(void)	
Description	
Calculates the CRC value for all the memory ranges added using function CRC_AddRange since CRC_Start was called.	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
uint16_t	The calculated CRC-CCITT value.

### 1.3 RAM

March Tests are a family of tests that are well recognized as an effective way of testing RAM.

A March test consists of a finite sequence of March elements, while a March element is a finite sequence of operations applied to every cell in the memory array before proceeding to the next cell.

In general the more March elements the algorithm consists of the better will be its fault coverage but at the expense of a slower execution time.

The algorithms themselves are destructive (they do not preserve the current RAM values) but the supplied test functions provide a non-destructive option so that memory contents can be preserved. This is achieved by copying the memory to a supplied buffer before running the actual algorithm and then restoring the memory from the buffer at the end of the test. The API includes an option for automatically testing the buffer as well as the RAM test area.

The area of RAM being tested can not be used for anything else while it is being tested. This makes the testing of RAM used for the stack particularly difficult. To help with this problem the API includes functions which can be used for testing the stack.

The following section introduces the specific March Tests. Following that is the specification of the software APIs.

### 1.3.1 Algorithms

#### (1) March C

The March C algorithm (van de Goor 1991) consists of 6 March elements with a total of 10 operations. It detects the following faults:

1. Stuck At Faults (SAF)
  - The logic value of a cell or a line is always 0 or 1.
2. Transition Faults (TF)
  - A cell or a line that fails to undergo a 0→1 or a 1→0 transition.
3. Coupling Faults (CF)
  - A write operation to one cell changes the content of a second cell.
4. Address Decoder Faults (AF)
  - Any fault that affects address decoder:
    - With a certain address, no cell will be accessed.
    - A certain cell is never accessed.
    - With a certain address, multiple cells are accessed simultaneously.
    - A certain cell can be accessed by multiple addresses.

These are the 6 March elements:-

- I. Write all zeros to array
- II. Starting at lowest address, read zeros, write ones, increment up array bit by bit.
- III. Starting at lowest address, read ones, write zeros, increment up array bit by bit.
- IV. Starting at highest address, read zeros, write ones, decrement down array bit by bit.
- V. Starting at highest address, read ones, write zeros, decrement down array bit by bit.
- VI. Read all zeros from array.

**(2) March X**

Note: This algorithm has not been implemented for the RX200 family and is only presented here for information as it relates to the March X WOM version below.

The March X algorithm consists of 4 March elements with a total of 6 operations. It detects the following faults:

1. Stuck At Faults (SAF)
2. Transition Faults (TF)
3. Inversion Coupling Faults (Cfin)
4. Address Decoder Faults (AF)

These are the 4 March elements:-

- I. Write all zeros to array
- II. Starting at lowest address, read zeros, write ones, increment up array bit by bit.
- III. Starting at highest address, read ones, write zeros, decrement down array bit by bit.
- IV. Read all zeros from array.

**(3) March X (Word-Oriented Memory version)**

The March X Word-Oriented Memory (WOM) algorithm has been created from a standard March X algorithm in two stages. First the standard March X is converted from using a single bit data pattern to using a data pattern equal to the memory access width. At this stage the test is primarily detecting inter word faults including Address Decoder faults. The second stage is to add an additional two March elements. The first using a data pattern of alternating high/low bits then the second using the inverse. The addition of these elements is to detect intra-word coupling faults.

These are the 6 March elements:-

- I. Write all zeros to array
- II. Starting at lowest address, read zeros, write ones, increment up array word by word.
- III. Starting at highest address, read ones, write zeros, decrement down word by word.
- IV. Starting at lowest address, read zeros, write h'AAs, increment up array word by word.
- V. Starting at highest address, read h'AAs, write h'55s, decrement down word by word.
- VI. Read all h'55s from array.

### 1.3.2 Software API

Two implementations of the RAM tests are available;

- 1) Standard implementation.
- 2) Hardware (HW) implementation. This version uses the Data Operation Circuit (DOC) and optionally a DMAC channel to help perform the tests.

Both implementations share the same core API but the 'HW' implementation has some additional functions. Please see details in Section (3) March C and March X WOM HW Implementation specific API.

NOTE: The API allows just a single word to be tested with a function call. However, for coupling faults to be tested between words it is important to use the functions to test a data range bigger than one word. It is recommended that more than h'0F bytes are tested each time.

(1) **March C API**

This test can be configured to use 8, 16 or 32 bit RAM accesses.

This is achieved by #defining RAMTEST\_MARCH\_C\_ACCESS\_SIZE in the header file to be one of the following:

- RAMTEST\_MARCH\_C\_ACCESS\_SIZE\_8BIT
- RAMTEST\_MARCH\_C\_ACCESS\_SIZE\_16BIT
- RAMTEST\_MARCH\_C\_ACCESS\_SIZE\_32BIT

Sometimes limiting the maximum size of RAM that can be tested with a single function call can speed the test up as well as reducing stack and code size. This is done by limiting the size of the variable used to hold the number of 'words' that the test area contains. The 'word' size is the selected access width.

This is achieved by #defining RAMTEST\_MARCH\_C\_MAX\_WORDS in the header file to be one of the following:

- RAMTEST\_MARCH\_C\_MAX\_WORDS\_8BIT (Max words in test area is 0xFF)
- RAMTEST\_MARCH\_C\_MAX\_WORDS\_16BIT (Max words in test area is 0xFFFF)
- RAMTEST\_MARCH\_C\_MAX\_WORDS\_32BIT (Max words in test area is 0xFFFFFFFF)

**Table 3: Source files:**

Standard	HW
ramtest_march_c.h	ramtest_march_c.h
ramtest_march_c.c	ramtest_march_c_HW.c
	ramtest_march_HW.h
	ramtest_march_HW.c

The source is written in ANSI C and uses MISRA-compliant data types as declared in file MisraTypes.h.

Declaration
<pre>bool_t RamTest_March_C(uint32_t ui32_StartAddr, uint32_t ui32_EndAddr,                       void* p_RAMSafe);</pre>
Description
RAM memory test using March C (Goor 1991) algorithm.



Input Parameters	
ui32_StartAddr	The address of the first word of RAM to be tested. This must be aligned with the selected memory access width.
Ui32_EndAddr	The address of the last word of RAM to be tested. This must be aligned with the selected memory access width and be a value greater or equal to ui32_StartAddr.
P_RAMSafe	For a destructive memory test set to NULL. For a non-destructive memory test, set to the start of a buffer that is large enough to copy the contents of the test area into it and that is aligned with the selected memory access width.
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test or parameter check failed.

Declaration	
<pre>bool_t RamTest_March_C_Extra(uint32_t ui32_StartAddr, uint32_t ui32_EndAddr,                              void* p_RAMSafe);</pre>	
Description	
<p>Non Destructive RAM memory test using March C (Goor 1991) algorithm.</p> <p>This function differs from the RamTest_March_C function by testing the 'RAMSafe' buffer before using it. If the test of the 'RAMSafe' buffer fails then the test will be aborted and the function will return FALSE.</p>	
Input Parameters	
ui32_StartAddr	The address of the first word of RAM to be tested. This must be aligned with the selected memory access width.
Ui32_EndAddr	The address of the last word of RAM to be tested. This must be aligned with the selected memory access width and be a value greater or equal to ui32_StartAddr.
P_RAMSafe	Set to the start of a buffer that is large enough to copy the contents of the test area into it and that is aligned with the selected memory access width.
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test or parameter check failed.

(2) **March X WOM API**

This test can be configured to use 8, 16 or 32 bit RAM accesses.

This is achieved by #defining RAMTEST\_MARCH\_X\_WOM\_ACCESS\_SIZE in the header file to be one of the following:

- RAMTEST\_MARCH\_X\_WOM\_ACCESS\_SIZE\_8BIT
- RAMTEST\_MARCH\_X\_WOM\_ACCESS\_SIZE\_16BIT
- RAMTEST\_MARCH\_X\_WOM\_ACCESS\_SIZE\_32BIT

In order to speed up the run time of the test you can choose to limit the maximum size of RAM that can be tested with a single function call. This is done by limiting the size of the variable used to hold the number of ‘words’ that the test area contains. The ‘word’ size is the same as the selected access width.

This is achieved by #defining RAMTEST\_MARCH\_X\_WOM\_MAX\_WORDS in the header file to be one of the following:

- RAMTEST\_MARCH\_X\_WOM\_MAX\_WORDS\_8BIT (Max words in test area is 0xFF)
- RAMTEST\_MARCH\_X\_WOM\_MAX\_WORDS\_16BIT (Max words in test area is 0xFFFF)
- RAMTEST\_MARCH\_X\_WOM\_MAX\_WORDS\_32BIT (Max words in test area is 0xFFFFFFFF)

**Table 4: Source files:**

Standard	HW
ramtest_march_x_wom.h	ramtest_march_x_wom.h
ramtest_march_x_wom.c	ramtest_march_x_wom_HW.c
	ramtest_march_HW.h
	ramtest_march_HW.c

The source is written in ANSI C and uses MISRA-compliant data types as declared in file MisraTypes.h.

NOTE: The API allows just a single word to be tested with a function call. However, for coupling faults to be tested between words it is important to use the functions to test a data range bigger than one word.

Declaration	
<pre>bool_t RamTest_March_X_WOM(uint32_t ui32_StartAddr, uint32_t ui32_EndAddr,                            void* p_RAMSafe);</pre>	
Description	
RAM memory test based on March X algorithm converted for WOM.	
Input Parameters	
ui32_StartAddr	Address of the first word of RAM to be tested. This must be aligned with the selected memory access width.
Ui32_EndAddr	Address of the last word of RAM to be tested. This must be aligned with the selected memory access width and be a value greater or equal to ui32_StartAddr.
P_RAMSafe	For a destructive memory test set to NULL. For a non-destructive memory test, set to the start of a buffer that is large enough to copy the contents of the test area into it and that is aligned with the selected memory access width.

Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test or parameter check failed.

Declaration	
<pre>bool_t RamTest_March_X_WOM_Extra(uint32_t ui32_StartAddr, uint32_t ui32_EndAddr,                                 void* p_RAMSafe);</pre>	
Description	
<p>Non Destructive RAM memory test based on March X algorithm converted for WOM. This function differs from the RamTest_March_X_WOM_XXBit function by testing the 'RAMSafe' buffer before using it. If the test of the 'RAMSafe' buffer fails then the test will be aborted and the function will return FALSE.</p>	
Input Parameters	
ui32_StartAddr	The address of the first word of RAM to be tested. This must be aligned with the selected memory access width.
Ui32_EndAddr	The address of the last word of RAM to be tested. This must be aligned with the selected memory access width and be a value greater or equal to ui32_StartAddr.
P_RAMSafe	Set to the start of a buffer that is large enough to copy the contents of the test area into it and that is aligned with the selected memory access width.
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test or parameter check failed.

### (3) March C and March X WOM HW Implementation specific API.

The 'HW' implementations of the March C and the March X WOM tests use the Data Operation Circuit (DOC) and optionally a DMAC channel to help perform the tests. The DMAC is used to initialize the RAM under test and the DOC is used to compare values read back from RAM with expected values.

It is the user's responsibility to ensure that nothing else accesses the DOC or chosen DMAC channel during the RAM tests.

The optional use of the DMAC is controlled using the following #defines in file ramtest\_march\_HW.h:

#define	Meaning if #defined
'RAMTEST_USE_DMACE'	The DMAC will be initialized.
'DMACE_CHANNEL'	Select the DMAC channel to use. See file for details.

If 'RAMTEST\_USE\_DMACE' has been defined than a specific HW test may enable use of the DMAC. This is done using the following:

#define	File where defined
'RAMTEST_MARCH_C_USE_DMAC'	ramtest-march_c_HW.c
'RAMTEST_MARCH_X_WOM_USE_DMAC'	ramtest-march_x_wom_HW.c

Declaration	
void RamTest_March_HW_Init(void);	
Description	
<p>Initialise the hardware (DOC and optionally DMAC) used by the 'HW' implementations of the RAM tests.</p> <p>The DMAC is only used if 'RAMTEST_USE_DMAC' is defined.</p> <p>Call this function before using any other RAM Test function that uses a HW implementation.</p>	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
void	N/A

Declaration	
bool_t RamTest_March_HW_PreTest(void);	
Description	
<p>This may be used to check if the hardware (DOC and DMAC) are functioning correctly before using.</p> <p>A quick functional test of the DOC and (if RAMTEST_USE_DMAC is #defined) the DMAC is performed.</p>	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test failed.

Declaration	
<code>bool_t RamTest_March_HW_Is_Init(void);</code>	
Description	
<p>Checks if RamTest_March_HW_Init has been called.</p> <p>This is used by specific RAM tests to check that the HW has been initialized before trying to use it.</p> <p>A user does not have to use this function.</p>	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
<code>bool_t</code>	TRUE = Test passed. FALSE = Test or parameter check failed.

Declaration	
<code>void RamTest_March_HW_Wait_DMACH(void);</code>	
Description	
<p>Wait for the DMACH channel to complete a transfer.</p> <p>This is used by specific RAM tests and does not need to be called by a user.</p> <p>NOTE: In theory a user could add some code into this blocking loop. However, as this is called during RAM testing, they would need to be very careful not to use any RAM that is involved in the current RAM test.</p> <p>Note: Only available if RAMTEST_USE_DMACH is #defined.</p>	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
<code>void</code>	N/A

(4) **RAM Test Stack API**

This API enables a RAM test to be performed on an area of RAM that includes the stack. As the function that performs the RAM test requires a stack these functions will, re-locate the stack to a supplied new RAM area allowing the original stack area to be tested. Three functions are provided that can be called depending upon which stack (User or Interrupt) is in the test area or if both are.

NOTE: The stack testing functions make use of one of the March Ram tests presented previously by passing it in as a function pointer. If using a test that requires initialisation before use it is the user’s responsibility to ensure this has been done before trying to use the test by calling one of these functions.

**Table 5: Source files:**

File name
ramtest_stack.h
ramtest_stack.c

Declaration	
<pre>bool_t RamTest_Stack_User(uint32_t ui32_StartAddr,                           uint32_t ui32_EndAddr,                           void* p_RAMSafe,                           uint32_t ui32_NewUSP,                           TEST_FUNC fpTest_Func);</pre>	
Description	
RAM test of an area that includes the User Stack. (but not the Interrupt stack)	
Input Parameters	
ui32_StartAddr	The address of the first word of RAM to be tested. This must be compatible with the requirements of the fpTest_Func.
Ui32_EndAddr	The address of the last word of RAM to be tested. This must be compatible with the requirements of the fpTest_Func.
P_RAMSafe	Set to the start of a buffer that is the same size as the test RAM area. This must be compatible with the requirements of the fpTest_Func.
Ui32_NewUSP	New Stack pointer value for the User stack to be re-located to.
fpTest_Func	Function pointer of type TEST_FUNC to the actual memory test to be used. Typedef bool_t(*TEST_FUNC)( uint32_t, uint32_t, void*); For example ‘RamTest_March_X_WOM’.
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test or parameter check failed.

Declaration	
<pre>bool_t RamTest_Stack_Int(uint32_t ui32_StartAddr,                         uint32_t ui32_EndAddr,                         void* p_RAMSafe,                         uint32_t ui32_NewISP,                         TEST_FUNC fpTest_Func);</pre>	
Description	
RAM test of an area that includes the Interrupt Stack. (but not the User stack)	
Input Parameters	
ui32_StartAddr	The address of the first word of RAM to be tested. This must be compatible with the requirements of the fpTest_Func.
Ui32_EndAddr	The address of the last word of RAM to be tested. This must be compatible with the requirements of the fpTest_Func.
P_RAMSafe	Set to the start of a buffer that is the same size as the test RAM area. This must be compatible with the requirements of the fpTest_Func.
Ui32_NewISP	New Stack pointer value for the Interrupt stack to be re-located to.
fpTest_Func	Function pointer of type TEST_FUNC to the actual memory test to be used. Typedef bool_t(*TEST_FUNC)( uint32_t, uint32_t, void*); For example 'RamTest_March_X_WOM'.
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test or parameter check failed.

Declaration	
<pre>bool_t RamTest_Stacks(uint32_t ui32_StartAddr,                       uint32_t ui32_EndAddr,                       void* p_RAMSafe,                       uint32_t ui32_NewISP,                       uint32_t ui32_NewUSP,                       TEST_FUNC fpTest_Func);</pre>	
Description	
RAM test of an area that includes the Interrupt Stack. (but not the User stack)	
Input Parameters	
ui32_StartAddr	The address of the first word of RAM to be tested. This must be compatible with the requirements of the fpTest_Func.
Ui32_EndAddr	The address of the last word of RAM to be tested. This must be compatible with the requirements of the fpTest_Func.
P_RAMSafe	Set to the start of a buffer that is the same size as the test RAM area. This must be compatible with the requirements of the fpTest_Func.
Ui32_NewISP	New Stack pointer value for the Interrupt stack to be re-located to.
Ui32_NewUSP	New Stack pointer value for the User stack to be re-located to.
fpTest_Func	Function pointer of type TEST_FUNC to the actual memory test to be used. Typedef bool_t(*TEST_FUNC)(const uint32_t, const uint32_t, void* const); For example 'RamTest_March_X_WOM'.
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = Test passed. FALSE = Test or parameter check failed.

## 1.4 Clock

The RX200 family has a Clock Frequency Accuracy Measurement Circuit (CAC) which can be used to detect monitor the Main clock frequency during run time.

Either the IWDTCCLK or an External clock on the CACREF pin can be used as a reference voltage.

If using an external reference clock:

1. #define CLOCK\_MONITOR\_USE\_EXTERNAL\_REFERENCE\_CLOCK in file clock\_monitor.c.

If using the IWDCLK:

1. Ensure CLOCK\_MONITOR\_USE\_EXTERNAL\_REFERENCE\_CLOCK is not defined.
2. Ensure the definition of CLOCK\_COUNT\_EXPECTED is correct for the expected Main clock value.



If the frequency of the main clock deviates during runtime from a configured range an error call-back function shall be called. The allowable frequency range can be adjusted using:

```
/*Percentage tolerance of main clock allowed before an error is reported.*/
#define CLOCK_TOLERANCE_PERCENT 10
```

In addition to the CAC function the RX200 family has an Oscillation Stop Detection Circuit. If the main clock stops, the Low Speed On-Chip oscillator will automatically be used instead and an NMI interrupt will be generated. The User of this module must handle the NMI interrupt and check the NMISR.OSTST bit.

**Table 6: Source files:**

File name
clock_monitor.h
clock_monitor.c

There are two versions of the ClockMonitor\_Init function:

1. ClockMonitor\_Init function if CLOCK\_MONITOR\_USE\_EXTERNAL\_REFERENCE\_CLOCK is not defined.

Syntax	
void ClockMonitor_Init (CLOCK_MONITOR_ERROR_CALL_BACK CallBack)	
Description	
1. Start monitoring the Main clock using the CAC module and the IWDCLK as a reference clock. 2. Enables Oscillation Stop Detection and configures an NMI to be generated if detected..	
Input Parameters	
CallBack	Function to be called if the main clock deviates from the allowable range.
Output Parameters	
NONE	N/A
Return Values	
None	N/A

2. ClockMonitor\_Init function if CLOCK\_MONITOR\_USE\_EXTERNAL\_REFERENCE\_CLOCK is not defined.

Syntax	
void ClockMonitor_Init (uint32_t MainClockFrequency, uint32_t ExternalRefClockFrequency, CLOCK_MONITOR_CACREF_PIN ePin, CLOCK_MONITOR_ERROR_CALL_BACK CallBack)	
Description	
1. Start monitoring the Main clock using the CAC module and the CACREF pin as a reference clock. 2. Enables Oscillation Stop Detection and configures an NMI to be generated if detected.	
Input Parameters	
MainClockFrequency	Main clock expected frequency in Hz.
ExternalRefClockFrequency	External reference clock frequency in Hz.
ePin	The pin to use for CACREF. See CLOCK_MONITOR_CACREF_PIN for details.
CallBack	Function to be called if the main clock deviates from the allowable range or

	if this function fails.
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
None	N/A

## 1.5 Independent Watchdog

A watchdog is used to detect abnormal program execution. If a program is not running as expected the watchdog will not be refreshed by software as it is required to be and will therefore detect an error.

The Independent Watchdog Timer (IWDT) module of the RX200 family is used for this. It includes a windowing feature so that the refresh must happen within a specified 'window' rather than just before a specified time. It can be configured to generate an internal reset or a NMI interrupt if an error is detected. A function is provided to be used after a reset to decide if the IWDT has caused the reset.

**Table 7: Source files:**

File name
IWDT.h
IWDT.c

<b>Syntax</b>	
<pre>void IWDT_Init (IWDT_TOP Timeoutperiod,                IWDT_CKS_DIV ClockSelection,                IWDT_WINDOW_START WindowStart,                IWDT_WINDOW_END WindowEnd,                IWDT_ACTION Action)</pre>	
<b>Description</b>	
<p>Initialise and start the independent watchdog timer. After calling this the IWDT_kick function must then be called at the correct time to prevent a watchdog error.</p> <p>NOTE: If configured to produce an interrupt then this will be the Non Maskable Interrupt (NMI). This must be handled by user code which must check the NMISR.IWDTST flag.</p>	
<b>Input Parameters</b>	
Timeoutperiod	Time out count. See declaration of enumerated type IWDT_TOP in IWDT.h for details.
ClockSelection	IWDT clock selection. See declaration of enumerated type IWDT_CKS_DIV in IWDT.h for details.
WindowStart	Window start position. See declaration of enumerated type IWDT_WINDOW_START in IWDT.h for details.
WindowEnd	Window start position. See declaration of enumerated type IWDT_WINDOW_END in IWDT.h for details.
Action	Select between generating a reset or NMI when detecting an error.
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	

None	N/A
------	-----

<b>Syntax</b>	
void IWDT_Kick(void)	
<b>Description</b>	
Refresh the watchdog count.	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
None	N/A

<b>Syntax</b>	
bool_t IWDT_DidReset(void)	
<b>Description</b>	
Returns TRUE if the IWDT has timed out or not been refreshed correctly . This can be called after a reset to decide if the watchdog caused the reset.	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
bool_t	TRUE if watchdog has timed out, otherwise FALSE.

<b>Syntax</b>	
void IWDT_SleepMode_CountStop_Disable (void)	
<b>Description</b>	
By default the IWDT counter is stopped in sleep mode. Call this to change the default so the counter continues counting in sleep mode.	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A

Return Values	
None	N/A

## 1.6 Voltage

The RX200 family has a Voltage Detection Circuit. This can be used to detect the power supply voltage (Vcc) falling below a specified voltage. The supplied sample code demonstrates using Voltage Detection Circuit 1 to generate a NMI interrupt when Vcc drops below a specified level. The hardware is also capable of generating a reset and monitoring an external pin voltage but this behavior is not supported in the sample code.

**Table 8: Source files:**

File name
Voltage.h
Voltage.c

Syntax	
void VoltageMonitor_Init(VOLTAGE_MONITOR_LEVEL eVoltage)	
Description	
Initialise and start voltage monitoring. An NMI will be generated if Vcc falls below the specified voltage. NOTE: The Non Maskable Interrupt (NMI) must be handled by user code which must check the NMISR.LVDST flag.	
Input Parameters	
VOLTAGE_MONITOR_LEVEL eVoltage	The specified low voltage level. . See declaration of enumerated type VOLTAGE_MONITOR_LEVEL in voltage.h for details.
Output Parameters	
NONE	N/A
Return Values	
None	N/A

## 1.7 ADC12

The ADC12 has a diagnostic mode that can be used to test the ADC. The diagnostic mode can be configured so that a test is performed every time the ADC is used normally for a conversion. The diagnostic reference voltage and hence the expected result is automatically rotated between zero, half scale and full scale. For a power up test the diagnostic mode is used where two conversions (zero and full scale) are automatically started.

**Table 9: Source files:**

File name
ADC12.h

ADC 12.c

Syntax	
void Test_ADC12_Init(void)	
Description	
Initialise the ADC12 module. This must be called before using any other ADC functions.	
Input Parameters	
None	N/A
Output Parameters	
NONE	N/A
Return Values	
NONE	N/A

Syntax	
bool_t Test_ADC12_Wait(void)	
Description	
This function waits while two ADC conversions are made. This test does not preserve ADC configuration and is therefore suitable as a power on test rather than as a run-time periodic test.	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE = test passed. FALSE = test failed.

Syntax	
void Test_ADC12_Start(ADC12_ERROR_CALL_BACK Callback)	
Description	
Setup the ADC module so diagnostic tests will be performed each time ADC is used. The diagnostic reference voltage is automatically rotated. (Zero, half VREF and VREH)  User code must now call the Test_ADC12_CheckResult function either periodically or following every ADC completion to check the diagnostic result.	
Input Parameters	
ADC12_ERROR_CALL_BACK Callback	Function to call if an error is detected.  NOTE: This function will only get called if Test_ADC12_CheckResult is called with parameter bCallErrorHandler set TRUE.

Output Parameters	
NONE	N/A
Return Values	
NONE	N/A

Syntax	
<code>bool_t Test_ADC12_CheckResult(bool_t bCallErrorHandler)</code>	
Description	
<p>Check the ADC diagnostic result is as expected.</p> <p>This must be called after <code>Test_ADC12_Start</code> and then be called periodically or whenever an ADC conversion completes.</p> <p>NOTE: The actual result is allowed to be with a certain tolerance of the expected result. See <code>ADC12_TOLERANCE</code> in <code>test_ad12.c</code> for details.</p>	
Input Parameters	
<code>bool_t</code> <code>bCallErrorHandler</code>	Set TRUE if want the error call-back function supplied to function <code>Test_ADC12_Start</code> to be called, otherwise FALSE.
Output Parameters	
NONE	N/A
Return Values	
<code>bool_t</code>	TRUE = test passed. FALSE = test failed.

## 1.8 Temperature

The RX210 has a Temperature Sensor module that can monitor the MCU temperature. The ADC12 module is also required in conjunction with the Temperature Sensor.

**Table 10: Source files:**

File name
Temperature.h
Temperature.c

Syntax	
<pre>void Temperature_Init(TEMPERATURE_GAIN_SELECT eGain,                      uint16_t Temperature_ADC_Value_Min,                      uint16_t Temperature_ADC_Value_Max,                      TEMPERATURE_ERROR_CALL_BACK Error_callback)</pre>	
Description	
<p>Initialise the Temperature Sensor and enable the ADC12 module. Specify an allowed temperature range in terms of ADC12 output values. After calling this function the <code>Temperature_Start</code> function must be called periodically to perform an ADC conversion on the Temperature Sensor output and then the remaining functions must be used to check the result.</p>	
Input Parameters	

eGain	Specify the gain of the temperature sensor so that an ADC value of required resolution is produced.. See declaration of enumerated type TEMPERATURE_GAIN_SELECT in Temperature.h for details.
Temperature_ADC_Value_Min	Specify the minimum value that the ADC12 should output when reading the temperature sensor.
Temperature_ADC_Value_Max	Specify the maximum value that the ADC12 should output when reading the temperature sensor. NOTE: The ADC output is 12 bit so do not specify a value greater than h'FFF.
Error_callback	This function will be called by function Temperature_CheckResult if the temperature (ADC12 Value) is outside the specified allowable range.
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
None	N/A

<b>Syntax</b>	
<code>void Temperature_Start(void);</code>	
<b>Description</b>	
Start an ADC conversion to read the temperature. This will use the ADC12 module destroying its current settings. It is the user's responsibility to ensure this behaviour is OK. Following this function use function Temperature_Read_Wait or Temperature_CheckResult.	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	
None	N/A

<b>Syntax</b>	
<code>void Temperature_Wait_Finish (void);</code>	
<b>Description</b>	
This function blocks until a temperature conversion, started by Temperature_Start, has completed.	
<b>Input Parameters</b>	
NONE	N/A
<b>Output Parameters</b>	
NONE	N/A
<b>Return Values</b>	

None	N/A
------	-----

Syntax	
<code>uint16_t Temperature_Read_Wait (void);</code>	
Description	
This function blocks until a temperature conversion, started by Temperature_Start, has completed and then returns the ADC12 value.	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A
Return Values	
uint16_t	ADC12 output value

<code>bool_t Temperature_CheckResult(bool_t bCallErrorHandler)</code>	
Description	
This function blocks until a temperature conversion, started by Temperature_Start, has completed and then checks if the ADC12 value is within the range specified in Temperature_Init.	
Input Parameters	
<code>bCallErrorHandler</code>	Set TRUE to get the callback registered in Temperature_Init called if the temperature falls outside the specified limits, otherwise set FALSE.
Output Parameters	
NONE	N/A
Return Values	
bool_t	TRUE: Result falls within specified limits. FALSE: Result falls outside specified limits.

## 1.9 Port Output Enable (POE)

The port output enable 2 (POE2) module can be used to place the states of the pins for complementary PWM output by the MTU2A (MTIOC3B, MTIOC3D, MTIOC4A, MTIOC4B, MTIOC4C, and MTIOC4D), and the states of pins for MTU0 (MTIOC0A, MTIOC0B, MTIOC0C, and MTIOC0D) in the high-impedance in response to changes in the input levels on the POE0# to POE3# and POE8# pins, in the output levels on pins for complementary PWM output by the MTU2A, oscillation stop detection by the clock generation circuit, and changes to register settings (SPOER), and changes to event signal from the event link controller (ELC).

This software demonstrates the setting of certain pins into the high impedance state when falling edge on POE0 input pin is detected or when oscillation stop is detected.

**Table 11: Source files:**

File name
-----------



POE.h
POE.c

Syntax	
<code>void POE_Init(POE_CALL_BACK Callback);</code>	
Description	
<p>This software configures the POE:</p> <ol style="list-style-type: none"> <li>1. To put the following pins in the high impedance state if a falling edge on the POE0 (PD_7 pin) input pin is detected. An interrupt is also generated. Pins: MTIOC3B, MTIOC3D, MTIOC4A, MTIOC4B, MTIOC4C, and MTIOC4D.</li> <li>2. To put the the following pins in the high impedance state if Oscillation Stop is detected. Pins: MTIOC0A, MTIOC0B, MTIOC0C, MTIOC0D, MTIOC3B, MTIOC3D, MTIOC4A, MTIOC4B, MTIOC4C, and MTIOC4D.</li> </ol>	
Input Parameters	
POE_CALL_BACK Callback	Function to call if a falling edge on the POE0 (PD_7 pin) input pin is detected.
Output Parameters	
NONE	N/A

Syntax	
<code>void POE_ClearFlags(void);</code>	
Description	
<p>Clears the Oscillation Stop High-Impedance status flag. Clears the POE0 to POE3 detection status flags. This will release the pins from the high impedance state.</p>	
Input Parameters	
NONE	N/A
Output Parameters	
NONE	N/A

## 2. Example Usage

In addition to the actual test software source files, a HEW workspace is provided which includes an example application demonstrating how the tests can be run. This code should be examined in conjunction with this document to see how the various test functions are used.

This example configures the tests so that they can be run on an RSK RX210 that is set for 3.3V operation (Board\_VCC = 3.3V); If powering the RSK via the E1 then select the 3.3V option when connecting. If using an external power supply (5V) ensure the RSK jumpers are in the default positions: J15 = open and J17 = connect pins 2 and 3.

When building the workspace the following compiler warning may be displayed:

“C5170 (W) Pointer points outside of underlying object”

This warning is issued by the compiler sometimes when using the section address operators (`_sectop` and `_secend`). Despite the warnings the code operation has been verified and so it is safe to ignore the warnings.

The testing can be split into three parts:

1. Power-Up Tests. These are tests run once following a reset. They should be run as soon as possible, but especially if start-up time is important, it may be permissible to run some initialisation code before running all the tests, so that for example a faster main clock can be selected. Note: If building an application where it is not expected that a power down will be performed very often, it may be necessary to schedule these tests more than just at power up.
2. Periodic Tests. These are tests that are run regularly through out normal program operation. This document does not provide a judgment of how often a particular test should be ran. How the scheduling of the periodic tests is performed is up to the user depending upon how their application is structured. The sample application sets up a Timer module of the RX210 to periodically call a function (`PeriodicTestCallBack`). Each time this function is called a particular test, or part of a test, is performed. The requirements of the user's application will determine how much time can be spent each time the function is called.
3. Monitoring tests. This is where the RX210 is used in a diagnostic mode to continuously monitor something. Hence the test can not be classed as either Power-Up or Periodic.

The following sections provide an example of how each test type should be used.

### 2.1 CPU

If a fault is detected by any of the CPU tests then a user supplied function called `CPU_Test_ErrorHandler` will be called. As any error in the CPU is very serious the aim of this function should be to get to a safe position, where software execution is not relied upon, as soon as possible.

#### 2.1.1 Power-Up

All the CPU tests should be run as soon as possible following a reset.

NOTE: The function must be called before the device is put in User mode by function `Change_PSW_PM_to_UserMode` in `resetprg.c`.

The function `CPU_Test_All` can be used to automatically run all the CPU tests.

#### 2.1.2 Periodic

If testing the CPU periodically the function `CPU_Test_All` can be used, as it is for the power-up tests, to automatically run all CPU tests. Alternatively, to reduce the amount of testing done in a single function call, the user can choose to call each of the individual CPU test functions in turn each time the CPU periodic test is scheduled.

## 2.2 ROM

The ROM is tested by calculating a CRC value (CRC-CCITT) of its contents and comparing with a reference CRC value that must be added to a specific location in the ROM not included in the CRC calculation.

The Renesas RX Standard Toolchain can be used to calculate and add a CRC value to the built mot file at a location specified by the user. This can be done via a dialog in HEW – see Figure 1: Adding Reference CRC.

Note: The HEW abs file will not contain the CRC reference, the mot file must be downloaded in addition to the abs file if required.

The CRC module must be initialized before use with a call to the CRC\_Init function.

Ensure that all ROM sections used are included in the CRC calculation that both HEW and the CRC Test code use so that the results will match.

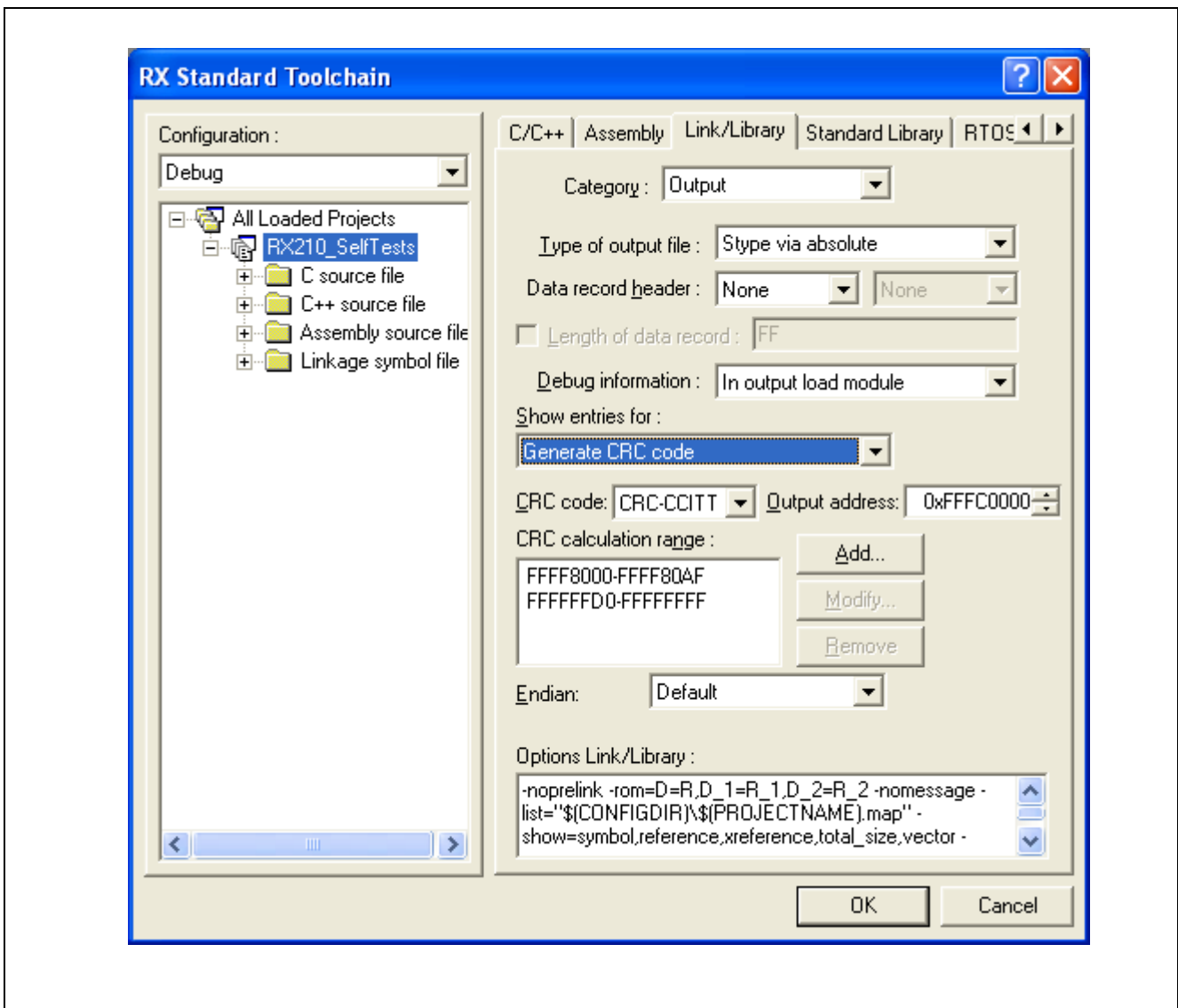


Figure 1: Adding Reference CRC

### 2.2.1 Power-Up

All the ROM memory used must be tested at power up.

If this area is one contiguous block then function CRC\_Calculate can be used to calculate and return a calculated CRC value.

If the Rom used is not in one contiguous block then the following procedure must be used.

1. Call CRC\_Start.
2. Call CRC\_AddRange for each area of memory to be included in the CRC calculation.
3. Call CRC\_Result to get the calculated CRC value.

The calculated CRC value can then be compared with the reference CRC value stored in the ROM using function CRC\_Verify.

The Renesas Rx Compiler provides section address operators, \_\_sectop, \_\_secend and \_\_seclen, that can be used to obtain the addresses of ROM used. The sample application uses these to initialize a structure used during CRC testing:

```
const CRC_RANGE CRC_Ranges[CRC_RANGE_NUM] =
{
  __sectop("PRresetPRG"), __secend("PRresetPRG"),
  __sectop("C1"), __secend("PPCTEST_TESTFUNCTION"),
  __sectop("FIXEDVECT"), __secend("FIXEDVECT")
};
```

It is a user's responsibility to ensure that all ROM areas used by their project are included in the CRC calculations.

### 2.2.2 Periodic

It is suggested that the periodic testing of ROM is done using the CRC\_AddRange method, even if the ROM is contiguous, as this allows the CRC value to be calculated in sections so that no single function call takes too long. Follow the procedure as specified for the power up tests and ensure that each address range is small enough that a call to CRC\_AddRange does not take too long.

## 2.3 RAM

The sample application includes the files Test\_Usage\_RAM.h and .c as an example of testing the RAM.

It is very important to realize, if using this example for your own project, that the area of RAM that needs to be tested may change dramatically depending upon your projects memory map.

The example code makes several assumptions when setting up the #defines which define the RAM areas. See Test\_Usage\_RAM.c and read the comments carefully when setting them up for your build.

If using the 'HW' versions of the RAM Tests (where the DOC and possibly DMAC are used) then function RamTest\_March\_HW\_Init must be called prior to running the test. The following #define in file Test\_Usage\_RAM.c makes this selection:

```
#define USE_HW_VERSION_OF_RAM_TESTS
```

When testing RAM it is important to remember the following points:

1. RAM being tested can not be used for anything else including the current stack.
2. Any non-destructive test requires a RAM buffer where memory contents can be safely copied to and restored from.
3. Any test of the stack requires a RAM buffer where the stack can be re-located to.

4. There are two stacks, Interrupt and User. It is the current stack that must be re-located before being used.
5. If re-locating the stack the device must be in supervisor mode. The device automatically enters default mode when handling an interrupt.

### 2.3.1 Power-Up

Providing the RAM power on test is done before global variable initialisation is performed (as done by `_INITSCT`) a full destructive test can be performed on all the RAM other than the Stack. The Stack must be tested with a non-destructive test. However, if startup time is very important it might be possible to fine tune this so that only the area of Stack used before the power up RAM test is performed is tested using the slower non-destructive test and the rest of the Stack tested with a destructive test.

The sample application provides function `Tests_PowerOn_RAM` as an example of testing the RAM at power up. The function should be called before the device is put in user mode by function `Change_PSW_PM_to_UserMode` in `resetprg.c`.

It uses the March C test algorithm to perform the following steps.

1. A destructive test is performed on the RAM area defined between `RAM_START_ADDRESS` and `RAM_END_ADDRESS`. (This area defines all used RAM except for stacks and the `RAM_Test_Buffer`.)
2. A destructive test is performed on the `RAM_Test_Buffer` used in the periodic RAM tests.
3. A non-destructive test is performed on the stack area defined between `STACK_START_ADDRESS` and `STACK_END_ADDRESS`. The stacks are re-located during this process.

### 2.3.2 Periodic

The sample code uses the March X WOM test algorithm for all periodic tests. All periodic tests must be non-destructive.

It is assumed that the periodic tests are called from an interrupt handler and therefore the device is in supervisor mode.

The periodic tests are split into three; testing of the stack, testing of the RAM Buffer and testing of the remaining RAM area. The functions `PeriodicTest_RAM_Buffer`, `PeriodicTest_Stack` and `PeriodicTest_RAM` are used for this. The `PeriodicTest_Stack` and `PeriodicTest_RAM` functions are both designed to be called repeatedly, by the Periodic test scheduler, until they return that they have finished. This enables these functions to split the testing up into small enough chunks that a single function call never takes too long.

## 2.4 Clock

The monitoring of the main clock is set-up with a single function call to `ClockMonitor_Init`. There are two versions of this file depending on the choice between using an external or internal reference clock as decided by the following `#define`:

```
#define CLOCK_MONITOR_USE_EXTERNAL_REFERENCE_CLOCK
```

For example:

```
#ifndef CLOCK_MONITOR_USE_EXTERNAL_REFERENCE_CLOCK
    ClockMonitor_Init(CLOCK_FREQ_MAIN, 125000,
                    eCLOCK_MONITOR_CACREF_PIN_PA0,
                    Clock_Test_Failure);
#else
    /*NOTE: The IWDTCLK clock must be enabled before starting the clock
    monitoring. IWDT_Init does this and it is called at the end of the
    Tests_PowerOn*/
    ClockMonitor_Init(Clock_Test_Failure);
#endif
```

This can be called as soon as the main clock has been configured and the IWDT has been enabled. See section '1.5 Independent Watchdog' for enabling the IWDT.

The clock monitoring is then performed by hardware and so there is nothing that needs to be done by software during the periodic tests.

If oscillation stop is detected an NMI interrupt is generated. User code must handle this NMI interrupt and check the NMISR.OSTST flag as shown in this example:

```
if(1 == ICU.NMISR.BIT.OSTST)
{
    Clock_Stop_Detection();

    /*Clear OSTST bit by writing 1 to NMICLR.OSTCLR bit*/
    ICU.NMICLR.BIT.OSTCLR = 1;
}
```

The OSTDCR.OSTDF status bit can then be read to determine the status of the main clock.

## 2.5 Independent Watchdog

The Independent Watchdog should be initialized as soon as possible following a reset with a call to IWDT\_Init:

```
/*Setup the Independent WDT.
IWDT_Init(IWDT_TOP_16384, IWDT_CKS_DIV_16,
          IWDT_WINDOW_START_NO_START, IWDT_WINDOW_END_NO_END,
          IWDT_ACTION_NMI);
```

After this the watchdog must be refreshed regularly enough so as to stop the watchdog timing out and performing a reset. Note, if using windowing the refresh must not just be regular enough but also times to match the specified window. A watchdog refresh is called by calling this:

```
/*Regularly kick the watchdog to prevent it performing a reset. */
IWDT_Kick();
```

If the watchdog has been configured to generate an NMI on error detection then the user must handle the resulting interrupt.

If the watchdog has been configured to perform a reset on error detection then following a reset the code should check if the IWDT caused the watchdog by calling IWDT\_DidReset:

```
if(TRUE == IWDT_DidReset())
{
    //todo: Handle a watchdog reset.
    while(1){;}
}
```

## 2.6 Voltage

The Voltage Detection Circuit is configured to monitor the main supply voltage with a call to the VoltageMonitor\_Init function. This should be setup as soon as possible following a power on reset. The following example sets up the voltage monitor to generate an NMI if the voltage drops below 4.15V.

```
VoltageMonitor_Init(VOLTAGE_MONITOR_LEVEL_4_15);
```

If a low voltage condition is detected an NMI interrupt will be generated that the user must handle:

```
/*Low Voltage LVD1*/
if(1 == ICU.NMISR.BIT.LVD1ST)
{
    Voltage_Test_Failure();

    /*Clear LVD1ST bit by writing 1 to NMICLR.LVD1CLR bit*/
    ICU.NMICLR.BIT.LVD1CLR = 1;
}
```

## 2.7 ADC12

The ADC12 module has a built in diagnostic mode which allows various reference voltages to be tested against.

To cater for allowed inaccuracies the expected result is allowed to fall within a tolerance defined using

```
#define ADC12_TOLERANCE 8
```

This value is set as the maximum absolute accuracy that the ADC is rated to. In a calibrated system this tolerance could be tightened.

The ADC12 Test module must be initialized with a call to Test\_ADC12\_Init.

### 2.7.1 Power-Up

At power up the ADC12 module can be tested using the Test\_ADC12\_Wait function. This blocks while two AD conversions are performed, one using reference voltage of VREF and the other 0V. The return value of this function must be checked for the result.

### 2.7.2 Periodic

The periodic testing should start with a single call to Test\_ADC12\_Start. Following that the ADC12 module will perform a reference conversion each time it is used. The reference voltage is rotated between 0V, VREF/2 and VREF. The result of these reference conversions must be checked periodically using a call to Test\_ADC12\_CheckResult.

## 2.8 Temperature

When testing the MCU temperature it is important to remember that the ADC12 module will be used. Therefore if the user's code also uses the ADC12 to monitor analog pins it is important that the resource sharing of the ADC12 module is carefully considered.

The temperature sensor must be initialized before use with a call to Temperature\_Init. This function must be passed the allowable range of temperatures expressed in terms of the ADC12 output. See the RX210 Hardware Manual for details on how to calculate / find by experiment these values.

```
/*Temperature Sensor*/
Temperature_Init(TEMPERATURE_GAIN_SELECT_AVCC0_2_7_VOLTS,
                TEMPERATURE_ADC_MIN,
                TEMPERATURE_ADC_MAX,
                Temperature_Test_Failure);
```

In the example code the allowable temperature range is set wide to accommodate variations in sensor output so that the code should run without detecting an error at room temperature. However, if an error is detected adjust the allowable range by adjusting the #defines of TEMPERATURE\_ADC\_MIN and TEMPERATURE\_ADC\_MAX to suit your environment / system.

### 2.8.1 Power-Up

In the example software the temperature is not tested at power up. However, if it is required then the procedure will be the same as explained for the periodic tests.

### 2.8.2 Periodic

Periodically the use of the ADC12 module must be taken over by the temperature sensor. To make a temperature reading call this function:

```
/*Start ADC reading temperature sensor output.*/  
Temperature_Start();
```

The result can then be checked against the allowable range supplied in the `Temperature_Init` function with a call to:

```
/*The registered Error callback will be called if there is an error. */  
Temperature_CheckResult(TRUE);
```

To avoid the periodic test blocking for too long it can be arranged that each time the periodic test is scheduled it actually checks the result of the temperature test started on the previous scheduled test and then start a new conversion. See the example usage in function `PeriodicTest_Temperature` for details.

User's code can use functions `Temperature_Is_Finished` or `Temperature_Wait_Finish` to determine when they can resume using the ADC12 to read analog pins.

## 2.9 POE

The POE initialisation and start up is made using the following call:

```
POE_Init(POE_Event_Detected);
```

The user must carefully study the description of `POE_Init` and consult the RX210 Hardware manual to determine if the sample configuration of the POE meets the requirements of the user's system. Depending upon the pins used in the user's system the `POE.C` file may well need to be adapted for the desired behaviour.

The sample configuration of the POE means the POE will be triggered by a falling edge on the POE0 (PD\_7) pin. To allow the example test usage to run on a default RSK RX210, without triggering due to a floating pin, this pin is internally pulled high by setting `PORTD.PCR.BIT.B7 = 1` before the call to `POE_Init`.



### 3. Benchmarking

#### 3.1 Environment

Development board: RSKRX210,

Clock: EXTAL = 20MHZ, ICLK = 50MHZ, PCLKB = 25MHZ, PCLKD = 50MHZ

MCU: R5F52108

Tool chain: RX Standard Toolchain 1.1.0.0

In-circuit debugger: Renesas E1

##### Compiler Settings

Optimize for Size. Level = Max	-cpu=rx200 - include="\$ (PROJDIR)", "\$ (PROJDIR)\Tests\Comman", "\$ (PROJDIR)\Tests\IWDT", "\$ (PROJDIR)\Tests\RAM", "\$ (PROJDIR)\Tests\ROM", "\$ (PROJDIR)\Tests\CPU", "\$ (PROJDIR)\Tests\ADC12", "\$ (PROJDIR)\Tests\Clock", "\$ (PROJDIR)\Tests\Voltage", "\$ (PROJDIR)\Tests\Temperature", "\$ (PROJDIR)\Tests\POE" -change_message=warning - output=obj="\$ (CONFIGDIR)\\$ (FILELEAF).obj" -debug -optimize=max -map="\$ (CONFIGDIR)\\$ (PROJECTNAME).bls" -nologo
Optimize for Speed. Level = Max	-cpu=rx200 - include="\$ (PROJDIR)", "\$ (PROJDIR)\Tests\Comman", "\$ (PROJDIR)\Tests\IWDT", "\$ (PROJDIR)\Tests\RAM", "\$ (PROJDIR)\Tests\ROM", "\$ (PROJDIR)\Tests\CPU", "\$ (PROJDIR)\Tests\ADC12", "\$ (PROJDIR)\Tests\Clock", "\$ (PROJDIR)\Tests\Voltage", "\$ (PROJDIR)\Tests\Temperature", "\$ (PROJDIR)\Tests\POE" -change_message=warning - output=obj="\$ (CONFIGDIR)\\$ (FILELEAF).obj" -debug -optimize=max -speed - map="\$ (CONFIGDIR)\\$ (PROJECTNAME).bls" -nologo

NOTE: CPU Test files are built with no optimization.

##### Linker Settings

Optimize = Speed	-map="\$ (CONFIGDIR)\\$ (PROJECTNAME).bls" -noprelink -sdebug -rom=D=R,D_1=R_1,D_2=R_2 -nomessage - list="\$ (CONFIGDIR)\\$ (PROJECTNAME).map" -optimize=speed - start=B_1,R_1,B_2,R_2,B,R,SU,SI,BRAM_TEST_STACK,BTEMPERATURE_TEST_2/01000.PResetPRG/0FFFF800, C_1,C_2,C,C\$,D_1,D_2,D,P,PIntPRG,W*,L,PPCTEST_TESTFUNCTION,PADC12_TEST,PCLOCK_MONITOR_TES T,DADC12_TEST,DCLOCK_MONITOR_TEST,PCPU_TEST,PIWDT_TEST,PRAM_TEST_MarchC,PRAM_TEST_Ma rchXWOM,PRAM_TEST_MarchC_HW,PRAM_TEST_MarchXWOM_HW,PRAM_TEST_STACK,PVOLTAGE_TEST, PCRC,PTEMPERATURE_TEST,DTEMPERATURE_TEST,PRAM_TEST_HW,PPOE_TEST,DPOE_TEST/0FFFF8100, FIXEDVECT/0FFFFFFD0 -nologo -output="\$ (CONFIGDIR)\\$ (PROJECTNAME).abs" -end - input="\$ (CONFIGDIR)\\$ (PROJECTNAME).abs" -form=stype -output="\$ (CONFIGDIR)\\$ (PROJECTNAME).mot" -exit
------------------	--

### 3.2 Results

#### 3.2.1 CPU

Note: Optimization cannot be used for these tests.

**Table 12: CPU test results**

Measurement	Result	
	Non-CouplingTest	Coupling Test
Code size.	710 bytes	3706 bytes
Stack usage for CPU_TestAll	24 bytes	24 bytes
Execution time to of function CPU_TestAll	205	1405
	4.10 uS	28.10 uS

#### 3.2.2 ROM

**Table 13: Test results for CRC16-CCITT**

Measurement	Optimisation		
	Size	Speed	
Code size / bytes	102	518	
Stack usage / bytes	16	4	
Clock cycle count	1k bytes	9000	4500
	4k bytes	37000	18000
	16k bytes	147500	69500
Time Measured (ms)	1k bytes	0.18	0.09
	4k bytes	0.74	0.36
	16k bytes	2.95	1.39

**3.2.3 RAM**

The tests were executed in 8 and 32 bit access width configurations. The 32 bit word limit was always used as it was found that using a smaller limit did not improve performance.

The name 'Extra' refers to the function that includes the automatic safe buffer test.

**3.2.4 March C**

**Table 14: March C test results (8-bit access, 32-bit word limit)**

		Normal		HW (DOC+DMAC)		
Optimization						
Measurement		Size	Speed	Size	Speed	
Code size (bytes)		359	2588	655	3586	
Stack usage (bytes)		48	112	68	44	
Stack usage Extra (bytes)		64	264	52	92	
Clock cycle count	Destructive	1024 bytes	706500	296500	662500	304500
		500 bytes	345000	145000	323500	149000
		100 bytes	69000	29000	65000	29500
	Non-destructive	1024 bytes	723000	304000	675000	317000
		500 bytes	353000	148500	329500	155000
		100 bytes	70500	30000	66000	31000
	Extra	1024 bytes	1430000	606000	1337500	617500
		500 bytes	698000	296000	653500	301500
		100 bytes	140000	59500	131000	60500
Time Measured (ms)	Destructive	1024 bytes	14.13	5.93	13.25	6.09
		500 bytes	6.90	2.90	6.47	2.98
		100 bytes	1.38	0.58	1.30	0.59
	Non-destructive	1024 bytes	14.46	6.08	13.5	6.34
		500 bytes	7.06	2.97	6.59	3.10
		100 bytes	1.41	0.60	1.32	0.62
	Extra	1024 bytes	28.6	12.12	26.75	12.35
		500 bytes	13.96	5.92	13.07	6.03
		100 bytes	2.8	1.19	2.62	1.21

**Table 15: March C test results (32-bit access, 32-bit word limit)**

		Normal		HW (DOC+DMAC)		
Optimization						
Measurement		Size	Speed	Size	Speed	
Code size (bytes)		409	2884	713	4975	
Stack usage (bytes)		48	64	52	64	
Stack usage Extra (bytes)		64	124	68	136	
Clock cycle count	Destructive	1024 bytes	669000	335500	587000	375500
		500 bytes	326500	164000	286500	183500
		100 bytes	65500	32500	57500	36500
	Non-destructive	1024 bytes	680000	339500	590000	379000
		500 bytes	332000	166000	288000	185000
		100 bytes	66500	33000	58000	37000
	Extra	1024 bytes	1349000	677000	1177500	766500
		500 bytes	659000	330500	575000	374000
		100 bytes	669000	66500	115500	75000
Time Measured (ms)	Destructive	1024 bytes	13.38	6.71	11.74	7.51
		500 bytes	6.53	3.28	5.73	3.67
		100 bytes	1.31	0.65	1.15	0.73
	Non-destructive	1024 bytes	13.60	6.79	11.80	7.58
		500 bytes	6.64	3.32	5.76	3.70
		100 bytes	1.33	0.66	1.16	0.74
	Extra	1024 bytes	26.98	13.54	23.55	15.33
		500 bytes	13.18	6.61	11.50	7.48
		100 bytes	2.64	1.33	2.31	1.50

3.2.5 March X WOM

Table 16: March X WOM test results (8-bit access, 32-bit word limit)

			Normal		HW (DOC+DMAC)	
Optimization						
Measurement			Size	Speed	Size	Speed
Code size (bytes)			288	2754	579	2163
Stack usage (bytes)			28	20	56	40
Stack usage Extra (bytes)			44	44	40	84
Clock cycle count	Destructive	1024 bytes	79000	47000	55500	34000
		500 bytes	38500	23000	27000	16500
		100 bytes	7500	48000	5500	36000
	Non-destructive	1024 bytes	95500	54500	67500	46000
		500 bytes	46500	27000	33000	22500
		100 bytes	9500	5500	6500	48000
	Extra	1024 bytes	174000	102000	123000	81000
		500 bytes	85000	50000	60500	39500
		100 bytes	17000	10500	12000	8000
Time Measured (ms)	Destructive	1024 bytes	1.58	0.94	1.11	0.68
		500 bytes	0.77	0.46	0.54	0.33
		100 bytes	0.15	0.96	0.11	0.72
	Non-destructive	1024 bytes	1.91	1.09	1.35	0.92
		500 bytes	0.93	0.54	0.66	0.45
		100 bytes	0.19	0.11	0.13	0.96
	Extra	1024 bytes	3.48	2.04	2.46	1.62
		500 bytes	1.70	1.00	1.21	0.79
		100 bytes	0.34	0.21	0.24	0.16

**Table 17: March X WOM test results (32-bit access, 32-bit word limit)**

			Normal		HW (DOC+DMAC)	
Optimization						
Measurement			Size	Speed	Size	Speed
Code size (bytes)			346	2754	639	3045
Stack usage (bytes)			28	28	36	40
Stack usage Extra (bytes)			44	64	52	80
Clock cycle count	Destructive	1024 bytes	42000	25000	17000	13500
		500 bytes	20500	12000	8000	6500
		100 bytes	4000	2500	2000	1500
	Non- destructive	1024 bytes	52000	29000	20000	16500
		500 bytes	25500	14500	10000	8000
		100 bytes	5000	3000	2000	1500
	Extra	1024 bytes	94500	54500	37000	30000
		500 bytes	46000	27000	18000	15000
		100 bytes	9000	5500	4000	3000
Time Measured (ms)	Destructive	1024 bytes	0.84	0.50	0.34	0.27
		500 bytes	0.41	0.24	0.16	0.13
		100 bytes	0.08	0.05	0.04	0.03
	Non- destructive	1024 bytes	1.04	0.58	0.40	0.33
		500 bytes	0.51	0.29	0.20	0.16
		100 bytes	0.10	0.06	0.04	0.03
	Extra	1024 bytes	1.89	1.09	0.74	0.60
		500 bytes	0.92	0.54	0.36	0.30
		100 bytes	0.18	0.11	0.08	0.06

### 3.2.6 Stack Test

Note: This does not contain timing information as that depends upon the specific algorithm used. The time to move the stack is negligible compared with the actual memory test, so see the normal RAM test results.

Note: The results are the same regardless of the optimisation because inline assembly is used.

Measurement	Optimisation	
	Size	Speed
Code size (bytes) Program	389	389
Code size (bytes) RAM	36	36
Stack usage (bytes)	12	12

## 4. Additional Information

### 4.1 Reading an IO Pin State

The actual value of an IO pin can always be read by reading the corresponding pin’s Port Input Register as this extract from the Hardware manual specifies:

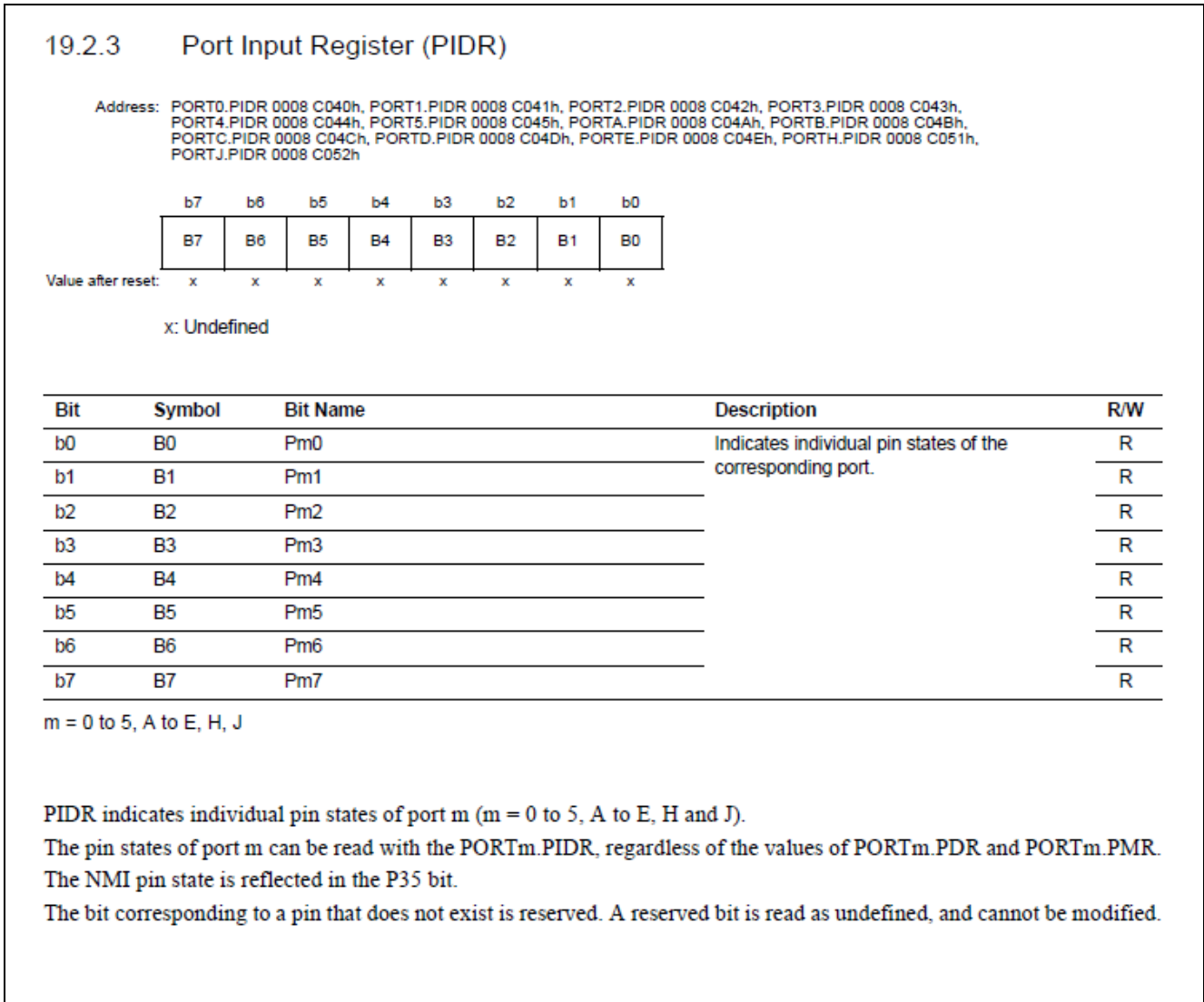


Figure 2: PIDR Register



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## Revision History

Rev.	Date	Description	
		Page	Summary
1.00	26 Jan 2012	All	Preliminary revision
1.01	14 Mar 2012	1.1.1	Software API – Change of function name “TestPCReg” to “CPU_Test_PC”
1.02	29 Mar 2102	2	Configures example to run on RSK RX210 running at default 3.3V
1.02	29 Mar 2012	2.8	How to adjust allowable temperature range for tests
1.02	29 Mar 2012	2.9	Explanation of POE related to test usage on RSK RX210
1.03	18 Mar 2016	--	Software update only – see Version.txt.

## General Precautions in the Handling of Microprocessing Unit and Microcontroller Unit Products

The following usage notes are applicable to all Microprocessing unit and Microcontroller unit products from Renesas. For detailed usage notes on the products covered by this document, refer to the relevant sections of the document as well as any technical updates that have been issued for the products.

### 1. Handling of Unused Pins

Handle unused pins in accordance with the directions given under Handling of Unused Pins in the manual.

- The input pins of CMOS products are generally in the high-impedance state. In operation with an unused pin in the open-circuit state, extra electromagnetic noise is induced in the vicinity of LSI, an associated shoot-through current flows internally, and malfunctions occur due to the false recognition of the pin state as an input signal become possible. Unused pins should be handled as described under Handling of Unused Pins in the manual.

### 2. Processing at Power-on

The state of the product is undefined at the moment when power is supplied.

- The states of internal circuits in the LSI are indeterminate and the states of register settings and pins are undefined at the moment when power is supplied.  
In a finished product where the reset signal is applied to the external reset pin, the states of pins are not guaranteed from the moment when power is supplied until the reset process is completed. In a similar way, the states of pins in a product that is reset by an on-chip power-on reset function are not guaranteed from the moment when power is supplied until the power reaches the level at which resetting has been specified.

### 3. Prohibition of Access to Reserved Addresses

Access to reserved addresses is prohibited.

- The reserved addresses are provided for the possible future expansion of functions. Do not access these addresses; the correct operation of LSI is not guaranteed if they are accessed.

### 4. Clock Signals

After applying a reset, only release the reset line after the operating clock signal has become stable. When switching the clock signal during program execution, wait until the target clock signal has stabilized.

- When the clock signal is generated with an external resonator (or from an external oscillator) during a reset, ensure that the reset line is only released after full stabilization of the clock signal. Moreover, when switching to a clock signal produced with an external resonator (or by an external oscillator) while program execution is in progress, wait until the target clock signal is stable.

### 5. Differences between Products

Before changing from one product to another, i.e. to a product with a different part number, confirm that the change will not lead to problems.

- The characteristics of Microprocessing unit or Microcontroller unit products in the same group but having a different part number may differ in terms of the internal memory capacity, layout pattern, and other factors, which can affect the ranges of electrical characteristics, such as characteristic values, operating margins, immunity to noise, and amount of radiated noise. When changing to a product with a different part number, implement a system-evaluation test for the given product.

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