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# MOS INTEGRATED CIRCUIT $\mu$ PD16520,16520A

### **VERTICAL DRIVER FOR CCD SENSORS**

#### DESCRIPTION

The  $\mu$  PD16520 and  $\mu$  PD16520A are vertical drivers for CCD image sensors that have a level conversion circuit and a 3-level output function. Since it incorporates a CCD vertical register driver equivalent to the  $\mu$  PD16510 (10 channels, consisting of six 3-level channels and four 2-level channels) and a VOD shutter driver (1 channel), it is ideal as a vertical driver for multiple-electrode high-pixel CCD transfer type area image sensors employed in digital still cameras.

The  $\mu$  PD16520 and  $\mu$  PD16520A use a CMOS process to achieve optimum transmission delay characteristics for vertical driving of CCD image sensors, as well as output on-state resistance characteristics. The  $\mu$  PD16520 and  $\mu$  PD16520A also support low-voltage logic (logic power supply voltage: 2.0 to 5.5 V).

#### FEATURES

- CCD vertical register driver: 10 channels (3-level: 6 channels, 2-level: 4 channels)
- VOD shutter driver: 1 channel
- High withstanding voltage: 33 V MAX.
- Low-output on-state resistance: 30  $\Omega$  TYP.
- Low-voltage input supported (Logic power supply voltage: 2.0 to 5.5 V)
- Latch-up free
- Same drive capacity as  $\mu$  PD16510
- Small package: 38-pin plastic SSOP (7.62 mm (300))
- Super small package: 42-pin wafer level CSP

#### APPLICATIONS

Digital still cameras, digital video cameras, etc.

#### **ORDERING INFORMATION**

| Part Number         | Package                              |
|---------------------|--------------------------------------|
| $\mu$ PD16520GS-BGG | 38-pin plastic SSOP (7.62 mm (300) ) |
| μ PD16520AFH-2Q1    | 42-pin wafer level CSP               |

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The mark  $\star$  shows major revised points.

#### **1. PIN CONFIGURATION**

#### (1) 38-pin plastic SSOP (7.62 mm (300))

 $\mu$  PD16520GS-BGG (Top view)



#### (2) 42-pin wafer level CSP

 $\mu$  PD16520AFH-2Q1 (Bottom view)



| Pin No. | Pin Name | Pin No. | Pin Name | Pin No. | Pin Name |
|---------|----------|---------|----------|---------|----------|
| 1       | BO4      | 15      | Vss      | 29      | PG5      |
| 2       | Vsb      | 16      | VDD1     | 30      | PG2      |
| 3       | Vss      | 17      | VDD2a    | 31      | TI6      |
| 4       | BI4      | 18      | TO2      | 32      | TI4      |
| 5       | BI2      | 19      | TO3      | 33      | TI2      |
| 6       | BI1      | 20      | TO4      | 34      | GND      |
| 7       | PG6      | 21      | TO5      | 35      | TO1      |
| 8       | PG4      | 22      | TO6      | 36      | VDD2a    |
| 9       | PG3      | 23      | BO2      | 37      | VDD2a    |
| 10      | PG1      | 24      | BO3      | 38      | VDD2a    |
| 11      | T15      | 25      | BO4      | 39      | BO1      |
| 12      | TI3      | 26      | SUBO     | 40      | VDD2b    |
| 13      | TI2      | 27      | BI3      | 41      | SUBI     |
| 14      | TI1      | 28      | BI2      | 42      | Vcc      |

#### 2. BLOCK DIAGRAM

### (1) *µ* PD16520GS-BGG



#### (2) µ PD16520AFH-2Q1

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#### 3. PIN FUNCTIONS

#### (1) μ PD16520GS-BGG

| Pin No. | Pin Name | I/O      | Function  |
|---------|----------|----------|---|
| 1       | GND      | _        | Ground  |
| 2       | Vcc      | _        | Logic power supply                                |
| 3       | TI1      | Input    | 3-level driver input (for charge transfer)        |
| 4       | TI2      | Input    | (Refer to 4. FUNCTION TABLES.)                    |
| 5       | ТІЗ      | Input    |   |
| 6       | TI4      | Input    |   |
| 7       | Т15      | Input    |   |
| 8       | ТI6      | Input    |   |
| 9       | PG1      | Input    | 3-level driver input (for charge read)            |
| 10      | PG2      | Input    | (Refer to 4. FUNCTION TABLES.)                    |
| 11      | PG3      | Input    |   |
| 12      | PG4      | Input    |   |
| 13      | PG5      | Input    |   |
| 14      | PG6      | Input    |   |
| 15      | BI1      | Input    | 2-level driver input (for charge transfer)        |
| 16      | BI2      | Input    | (Refer to 4. FUNCTION TABLES.)                    |
| 17      | BI3      | Input    |   |
| 18      | BI4      | Input    |   |
| 19      | SUBI     | Input    | VOD shutter drive pulse input                     |
| 20      | Vss      | _        | V∟ power supply                                   |
| 21      | Vsb      | <u> </u> | Vнн power supply (for SUB drive)                  |
| 22      | SUBO     | Output   | VOD shutter drive pulse output                    |
| 23      | BO4      | Output   | 2-level pulse output                              |
| 24      | воз      | Output   |   |
| 25      | VDD2b    |          | V <sub>Mb</sub> power supply (for 2-level driver) |
| 26      | BO2      | Output   | 2-level pulse output                              |
| 27      | BO1      | Output   |   |
| 28      | TO6      | Output   | 3-level pulse output                              |
| 29      | VDD2a    | _        | V <sub>Ma</sub> power supply (for 3-level driver) |
| 30      | TO5      | Output   | 3-level pulse output                              |
| 31      | TO4      | Output   |   |
| 32      | VDD2a    | _        | V <sub>Ma</sub> power supply (for 3-level driver) |
| 33      | тоз      | Output   | 3-level pulse output                              |
| 34      | TO2      | Output   |   |
| 35      | VDD2a    | -        | V <sub>Ma</sub> power supply (for 3-level driver) |
| 36      | TO1      | Output   | 3-level pulse output                              |
| 37      | VDD1     | _        | VH power supply                                   |
| 38      | Vss      | _        | V₋ power supply                                   |

#### (2) μ PD16520AFH-2Q1

| Pin No. | Pin Name | I/O    | Function  |
|---------|----------|--------|---|
| 1       | BO4      | Output | 2-level pulse output                              |
| 2       | Vsb      | _      | Vнн power supply (for SUB drive)                  |
| 3       | Vss      | _      | V <sub>L</sub> power supply                       |
| 4       | BI4      | Input  | 2-level driver input (for charge transfer)        |
| 5       | BI2      | Input  | (Refer to 4. FUNCTION TABLES.)                    |
| 6       | BI1      | Input  |   |
| 7       | PG6      | Input  | 3-level driver input (for charge read)            |
| 8       | PG4      | Input  | (Refer to 4. FUNCTION TABLES.)                    |
| 9       | PG3      | Input  |   |
| 10      | PG1      | Input  |   |
| 11      | TI5      | Input  | 3-level driver input (for charge transfer)        |
| 12      | ТІЗ      | Input  | (Refer to 4. FUNCTION TABLES.)                    |
| 13      | TI2      | Input  |   |
| 14      | TI1      | Input  |   |
| 15      | Vss      | _      | V <sub>L</sub> power supply                       |
| 16      | VDD1     | _      | VH power supply                                   |
| 17      | VDD2a    | _      | V <sub>Ma</sub> power supply (for 3-level driver) |
| 18      | TO2      | Output | 3-level pulse output                              |
| 19      | ТОЗ      | Output |   |
| 20      | TO4      | Output |   |
| 21      | TO5      | Output |   |
| 22      | TO6      | Output |   |
| 23      | BO2      | Output | 2-level pulse output                              |
| 24      | BO3      | Output |   |
| 25      | BO4      | Output | <u>_</u>  |
| 26      | SUBO     | Output | VOD shutter drive pulse output                    |
| 27      | BI3      | Input  | 2-level driver input (for charge transfer)        |
| 28      | BI2      | Input  | (Refer to 4. FUNCTION TABLES.)                    |
| 29      | PG5      | Input  | 3-level driver input (for charge read)            |
| 30      | PG2      | Input  | (Refer to 4. FUNCTION TABLES.)                    |
| 31      | ТІ6      | Input  | 3-level driver input (for charge transfer)        |
| 32      | TI4      | Input  | (Refer to 4. FUNCTION TABLES.)                    |
| 33      | TI2      | Input  |   |
| 34      | GND      | _      | Ground  |
| 35      | T01      | Output | 3-level pulse output                              |
| 36      | VDD2a    | _      | V <sub>Ma</sub> power supply (for 3-level driver) |
| 37      | VDD2a    | _      | 4   |
| 38      | VDD2a    | _      |   |
| 39      | BO1      | Output | 2-level pulse output                              |
| 40      | VDD2b    | _      | V <sub>Mb</sub> power supply (for 2-level driver) |
| 41      | SUBI     | Input  | VOD shutter drive pulse input                     |
| 42      | Vcc      | -      | Logic power supply                                |

#### 4. FUNCTION TABLE (VL = VSS, VMa = VDD2a, VMb = VDD2b, VH = VDD1, VHH = VSb)

#### Pins TO1 to TO6

|      |     | Input |     |     |     |     |     |     |     |     | Out             | tput |     |     |            |     |     |     |
|------|-----|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----------------|------|-----|-----|------------|-----|-----|-----|
| Pin  | TI1 | TI2   | TI3 | TI4 | TI5 | TI6 | PG1 | PG2 | PG3 | PG4 | PG5             | PG6  | TO1 | TO2 | TO3        | TO4 | TO5 | TO6 |
| Name |     |       |     |     |     |     |     |     |     |     |                 |      |     |     |            |     |     |     |
| Pin  | 3   | 4     | 5   | 6   | 7   | 8   | 9   | 10  | 11  | 12  | 13              | 14   | 36  | 34  | 33         | 31  | 30  | 28  |
| No.  | 14  | 13,   | 12  | 32  | 11  | 31  | 10  | 30  | 9   | 8   | 29              | 7    | 35  | 18  | 19         | 20  | 21  | 22  |
|      |     | 33    |     |     |     |     |     |     |     |     |                 |      |     |     |            |     |     |     |
|      |     |       | l   | _   |     |     |     | L   |     |     |                 |      |     | V   | <b>/</b> н |     |     |     |
|      | L   |       |     |     |     |     | н   |     |     |     | V <sub>Ma</sub> |      |     |     |            |     |     |     |
|      | н   |       |     |     |     |     | L   |     |     |     |                 |      | V   | /L  |            |     |     |     |
|      |     |       | ŀ   | 4   |     |     | н   |     |     |     |                 |      |     |     |            |     |     |     |

Remark Pin No. upper row: µ PD16520GS-BGG, lower row: µ PD16520AFH-2Q1

#### Pins BO1 to BO4

|      |     | Inp | out |     | Output          |     |     |     |
|------|-----|-----|-----|-----|-----------------|-----|-----|-----|
| Pin  | BI1 | BI2 | BI3 | BI4 | BO1             | BO2 | BO3 | BO4 |
| Name |     |     |     |     |                 |     |     |     |
| Pin  | 15  | 16  | 17  | 28  | 27              | 26  | 24  | 23  |
| No.  | 6   | 5,  | 27  | 4   | 39              | 23  | 24  | 1,  |
|      |     | 28  |     |     |                 |     |     | 25  |
|      |     | l   | _   |     | V <sub>Ma</sub> |     |     |     |
|      |     | ŀ   | 1   |     | VL              |     |     |     |

**Remark** Pin No. upper row:  $\mu$  PD16520GS-BGG, lower row:  $\mu$  PD16520AFH-2Q1

#### Pin SUBO

|      | Input | Output |
|------|-------|--------|
| Pin  | SUBI  | SUBO   |
| Name |       |        |
| Pin  | 19    | 22     |
| No.  | 41    | 26     |
|      | L     | Vнн    |
|      | Н     | VL     |

Remark Pin No. upper row: µ PD16520GS-BGG, lower row: µ PD16520AFH-2Q1

#### 5. ELECTRICAL SPECIFICATIONS

| Parameter                     | Symbol | Condition        | Rating                  | Unit |
|-------------------------------|--------|------------------|-------------------------|------|
| Power supply voltage          | Vss    |                  | 0 to -10                | V    |
|                               | Vcc    |                  | Vss – 0.3 to Vss + 20.0 | V    |
|                               | VDD1   |                  | Vss – 0.3 to Vss + 33.0 | V    |
|                               | VDD2   |                  | Vss – 0.3 to Vss + 33.0 | V    |
|                               | Vsb    |                  | Vss – 0.3 to Vss + 33.0 | V    |
| Input pin voltage             | VI     |                  | Vss – 0.3 to Vcc + 0.3  | V    |
| Operating ambient temperature | TA     |                  | -25 to +85              | °C   |
| Storage temperature           | Tstg   |                  | -40 to +125             | °C   |
| Allowable dissipation         | Pd     | μ PD16520GS-BGG  | 500                     | mW   |
|                               |        | μ PD16520AFH-2Q1 | 600 Note                | mW   |

#### Absolute Maximum Ratings (T<sub>A</sub> = 25°C, GND = 0 V)

Note Mounted on 8-layer glass epoxy board of 30 mm x 30 mm x 1.6 mm

# Caution Product quality may suffer if the absolute maximum rating is exceeded even momentarily for any parameter. That is, the absolute maximum ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions that ensure that the absolute maximum ratings are not exceeded.

#### Recommended Operating Conditions (T<sub>A</sub> = 25°C, GND = 0 V)

| Parameter                     | Symbol   | Condition | MIN.    | TYP. | MAX.    | Unit |
|-------------------------------|----------|-----------|---------|------|---------|------|
| Power supply voltage          | Vcc      | -         | 2.0     |      | 5.5     | V    |
|                               | VDD1     | Note      | 10.5    | 15.0 | 21.0    | V    |
|                               | VDD1-Vss | Note      | 16.5    |      | 31.0    | V    |
|                               | VDD2a    |           | -1.0    |      | +4.0    | V    |
|                               | VDD2b    |           | -1.0    |      | +4.0    | V    |
|                               | Vss      |           | -10.0   |      | -6.0    | V    |
|                               | Vsb-Vss  | Note      |         |      | 31.0    | V    |
| High level input voltage      | VIH      |           | 0.8 Vcc |      | Vcc     | V    |
| Low level input voltage       | VIL      |           | 0       |      | 0.3 Vcc | V    |
| Operating ambient temperature | TA       |           | -20     |      | +70     | °C   |

Note Set VDD1 and Vss to values that satisfy VDD1-Vss rating.

|   | Parameter                     | Symbol          | Condition                          | MIN.        | TYP.   | MAX.        | Unit |
|---|-------------------------------|-----------------|------------------------------------|-------------|--------|-------------|------|
|   | High level output voltage     | Vн              | lo = -20 μA                        | VDD1 – 0.1  |        | VDD1        | V    |
|   | Middle level output voltage   | Vма             | $lo = -20 \mu A$                   | VDD2a - 0.1 |        | VDD2a       | V    |
|   |                               | V <sub>Mb</sub> | lo = 20 μA                         | VDD2b       |        | VDD2b + 0.1 | V    |
|   | Low level output voltage      | VL              | lo = 20 μA                         | Vss         |        | Vss + 0.1   | V    |
|   | SUB high level output voltage | VsubH           | lo = -20 μA                        | Vsb – 0.1   |        | Vsb         | V    |
|   | SUB low level output voltage  | VsubL           | lo = 20 μA                         | Vss         |        | Vss + 0.1   | V    |
| ★ | Output on-state resistance    | R∟              | lo = 10 mA                         |             | 20     | 30          | Ω    |
|   |                               | Rм              | lo = ±10 mA                        |             | 30     | 45          | Ω    |
|   |                               | Rн              | lo = -10 mA                        |             | 30     | 40          | Ω    |
|   |                               | Rsub            |                                    |             | 30     | 40          | Ω    |
|   | Transmission delay time 1     | TD1             | No load,                           |             | $\sim$ | 200         | ns   |
|   | Transmission delay time 2     | TD2             | Refer to Figure 5–2. Timing Chart. |             |        | 200         | ns   |
|   | Transmission delay time 3     | TD3             | -                                  |             |        | 200         | ns   |
|   | Rise/fall time 1              | TP1             | Refer to Figure 5–1. Output Load   |             |        | 500         | ns   |
|   | Rise/fall time 2              | TP2             | Equivalence Circuit and            |             |        | 500         | ns   |
|   | Rise/fall time 3              | TP3             | Figure 5–2. Timing Chart.          |             |        | 200         | ns   |

Electrical Characteristics (Unless otherwise specified,  $T_A = 25^{\circ}C$ , VDD1 = +15 V, VDD2a = 0 V, VDD2b = +1.0 V, Vsb = 21.5 V, Vcc = +2.5 V, Vss = -7.0 V, GND = 0 V)



Figure 5–1. Output Load Equivalence Circuit

#### TO1' TO2' TO3' TO4' TO5' TO6' BO1' BO2' BO4' BO3' GND C\_33 C\_23 C\_32 C\_23 TO1' \_ C\_33 C\_33 C\_33 C\_33 C\_32 C1 TO2' C\_33 \_ C\_33 C\_33 C\_33 C\_33 C\_23 C\_32 C\_23 C\_32 C2 TO3' C\_33 C\_33 -C\_33 C\_33 C\_33 C\_32 C\_23 C\_32 C\_23 СЗ TO4' C\_33 C\_33 C\_33 \_ C\_33 C\_33 C\_23 C\_32 C\_23 C\_32 C4 TO5' C\_33 C\_33 C\_33 C\_33 C\_33 C\_32 C\_23 C\_32 C\_23 \_ C5 C\_33 C\_33 C\_33 C\_32 C\_23 C\_32 TO6' C\_33 C\_33 \_ C\_23 C6 BO1' C\_32 C\_23 C\_32 C\_23 C\_32 C\_23 C\_22 C\_22 C\_22 C7 \_ BO2' C\_23 C\_32 C\_23 C\_32 C\_23 C\_32 C\_22 C\_22 C\_22 \_ C8 BO3' C\_32 C\_23 C\_32 C\_23 C\_32 C\_23 C\_22 C\_22 C\_22 C9 \_ BO4' C\_23 C\_32 C\_23 C\_32 C\_23 C\_32 C\_22 C\_22 C\_22 \_ C10 SUBO \_ \_ \_ \_ \_ \_ \_ \_ \_ C11 \_

#### Output Load Capacitance Symbol

(a) Between output pins

#### Output Load Equivalence Circuit Constants

| Parameter  | Symbol    | Constant |
|--|-----------|----------|
| Vertical register serial resistor                                  | R1 to R10 | 0 Ω      |
| Vertical register ground resistor                                  | PGND      | 0 Ω      |
| Capacitance 1 between vertical register clocks (3-level - 3-level) | C_33      | 0 pF     |
| Capacitance 2 between vertical register clocks (2-level - 2-level) | C_22      | 0 pF     |
| Capacitance 3 between vertical register clocks (3-level - 2-level) | C_32      | 1000 pF  |
| Capacitance 4 between vertical register clocks (2-level - 3-level) | C_23      | 500 pF   |
| Vertical register ground capacitance 1 (3-level)                   | C1 to C6  | 3000 pF  |
| Vertical register ground capacitance 2 (2-level)                   | C7 to C10 | 1500 pF  |
| Substrate ground capacitance                                       | C11       | 1600 pF  |



#### 6. NOTE ON USE

#### 6.1 Power ON/OFF Sequence

In the  $\mu$  PD16520 and  $\mu$  PD16520A, a PN junction (diode) exists between VDD2  $\rightarrow$  VDD1, input pin (TI1 to TI6, PG1 to PG6, BI1 to BI4, and SUBI)  $\rightarrow$  Vcc, so that in the case of voltage conditions: VDD2 > VDD1, input pin voltage (TI1 to TI6, PG1 to PG6, BI1 to BI4, and SUBI) > Vcc, an abnormal current flows. Therefore, when turning the power ON/OFF, make sure that the following voltage conditions are satisfied: VDD2  $\leq$  VDD1, input pin voltage (TI1 to TI6, PG1 to PG6, BI1 to BI4, and SUBI)  $\leq$  Vcc. Also, to minimize the negative potential applied to the SUB pin of the CCD image sensor, following the power ON/OFF sequence described below.

#### (1) Power ON

<1> Powering ON Vcc

Make sure that input pin voltage (TI1 to TI6, PG1 to PG6, BI1 to BI4, and SUBI)  $\leq$  Vcc. Also, when Vsb = 2 V, make sure that Vcc reaches the rated voltage.

<2> Powering ON Vsb, VDD1, VDD2a, VDD2b and Vss

At this time, make SUBI high level (0.8Vcc or higher) .



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#### (2) Power OFF

<1> Powering OFF Vsb, VDD1, VDD2a, VDD2b and Vss

Until Vcc power OFF, keep SUBI high level (0.8Vcc or higher) .

#### <2> Powering OFF Vcc

Power OFF Vcc when Vsb becomes 2 V or lower. At this time, make sure that the input pin voltage (TI1 to TI6, PG1 to PG6, BI1 to BI4, and SUBI)  $\leq$  Vcc.



#### 6.2 Recommended Connection of Unused Pins

Handle input pins and output pins that are not used as follows.

Input pin: High level (connect to Vcc)

Output pin: Leave open









#### 8. PACKAGE DRAWINGS

## 38-PIN PLASTIC SSOP (7.62 mm (300))



#### NOTE

Each lead centerline is located within 0.10 mm of its true position (T.P.) at maximum material condition.

| ITEM | MILLIMETERS           |
|------|-----------------------|
| A    | 12.7±0.3              |
| В    | 0.65 MAX.             |
| С    | 0.65 (T.P.)           |
| D    | $0.37^{+0.05}_{-0.1}$ |
| E    | 0.125±0.075           |
| F    | 1.675±0.125           |
| G    | 1.55                  |
| Н    | 7.7±0.2               |
| I    | 5.6±0.2               |
| J    | 1.05±0.2              |
| К    | $0.2^{+0.1}_{-0.05}$  |
| L    | 0.6±0.2               |
| М    | 0.10                  |
| Ν    | 0.10                  |
| Р    | 3° <sup>+7°</sup> 3°  |
|      | P38GS-65-BGG-1        |

### 42-PIN WAFER LEVEL CSP (Unit: mm)



#### 9. RECOMMENDED SOLDERING CONDITIONS

The  $\mu$  PD16520 and  $\mu$  PD16520A should be soldered and mounted under the following recommended conditions.

For soldering methods and conditions other than those recommended below, contact an NEC Electronics sales representative.

For technical information, see the following website.

#### Semiconductor Device Mount Manual (http://www.necel.com/pkg/en/mount/index.html)

#### Type of Surface Mount Device

| Process                | Conditions  | Symbol    |
|------------------------|---|-----------|
| Infrared reflow        | Peak temperature: 235°C or below (package surface temperature),       | IR35-00-3 |
|                        | Reflow time: 30 seconds or less (at 210°C or higher) ,                |           |
|                        | Maximum number of reflow processes: 3 times or less.                  |           |
| Vapor phase soldering  | Peak temperature: 215°C or below (package surface temperature) ,      | VP15-00-3 |
|                        | Reflow time: 40 seconds or less (at 200°C or higher) ,                |           |
|                        | Maximum number of reflow processes: 3 times or less.                  |           |
| Wave soldering         | Solder temperature: 260°C or below, Flow time: 10 seconds or less,    | WS60-00-1 |
|                        | Maximum number of flow processes: 1 time,                             |           |
|                        | Pre-heating temperature: 120° or below (package surface temperature). |           |
| Partial heating method | Pin temperature: 300°C or below,                                      | -         |
|                        | Heat time: 3 seconds or less (per each side of the device) .          |           |

#### $\mu$ PD16520GS-BGG: 38-pin plastic SSOP (7.62 mm (300))

#### μPD16520AFH-2Q1: 42-pin wafer level CSP

| Process         | Conditions  | Symbol    |
|-----------------|---|-----------|
| Infrared reflow | Peak temperature: 260°C or below (package surface temperature), | IR60-00-3 |
|                 | Reflow time: 60 seconds or less (at 220°C or higher) ,          |           |
|                 | Maximum number of reflow processes: 3 times or less.            |           |

Caution Do not use different soldering methods together (except for partial heating) .

#### **REFERENCE DOCUMENTS**

NEC Semiconductor Device Reliability/Quality Control System (C10983E) Quality Grades on NEC Semiconductor Devices (C11531E)

#### NOTES FOR CMOS DEVICES -

#### **1** VOLTAGE APPLICATION WAVEFORM AT INPUT PIN

Waveform distortion due to input noise or a reflected wave may cause malfunction. If the input of the CMOS device stays in the area between  $V_{IL}$  (MAX) and  $V_{IH}$  (MIN) due to noise, etc., the device may malfunction. Take care to prevent chattering noise from entering the device when the input level is fixed, and also in the transition period when the input level passes through the area between  $V_{IL}$  (MAX) and  $V_{IH}$  (MIN).

#### **(2)** HANDLING OF UNUSED INPUT PINS

Unconnected CMOS device inputs can be cause of malfunction. If an input pin is unconnected, it is possible that an internal input level may be generated due to noise, etc., causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND via a resistor if there is a possibility that it will be an output pin. All handling related to unused pins must be judged separately for each device and according to related specifications governing the device.

#### **③** PRECAUTION AGAINST ESD

A strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it when it has occurred. Environmental control must be adequate. When it is dry, a humidifier should be used. It is recommended to avoid using insulators that easily build up static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work benches and floors should be grounded. The operator should be grounded using a wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with mounted semiconductor devices.

#### **④** STATUS BEFORE INITIALIZATION

Power-on does not necessarily define the initial status of a MOS device. Immediately after the power source is turned ON, devices with reset functions have not yet been initialized. Hence, power-on does not guarantee output pin levels, I/O settings or contents of registers. A device is not initialized until the reset signal is received. A reset operation must be executed immediately after power-on for devices with reset functions.

#### 5 POWER ON/OFF SEQUENCE

In the case of a device that uses different power supplies for the internal operation and external interface, as a rule, switch on the external power supply after switching on the internal power supply. When switching the power supply off, as a rule, switch off the external power supply and then the internal power supply. Use of the reverse power on/off sequences may result in the application of an overvoltage to the internal elements of the device, causing malfunction and degradation of internal elements due to the passage of an abnormal current.

The correct power on/off sequence must be judged separately for each device and according to related specifications governing the device.

#### **(6)** INPUT OF SIGNAL DURING POWER OFF STATE

Do not input signals or an I/O pull-up power supply while the device is not powered. The current injection that results from input of such a signal or I/O pull-up power supply may cause malfunction and the abnormal current that passes in the device at this time may cause degradation of internal elements. Input of signals during the power off state must be judged separately for each device and according to related specifications governing the device.

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