

RECOMMENDED SOLDERING CONDITIONS
OF
WAVE SOLDERING

(WS60-00-1)

The following is recommended soldering conditions of wave soldering

Maximum temperature (Solder temperature)	: 260 or below
Time at maximum temperature	: 10s or less
Preheating temperature (Package's surface temperature)	: 120 or below
Maximum number of flow processes	: 1 time
Maximum chlorine content of rosin flux	: 0.2 % (wt.) or less