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## APPLICATION NOTE

# 1-2 Phase Excitation Control for a Stepping Motor

## Introduction

Applies pins P83 to P80 and the timer W compare-match function of the H8/3664 to control a two-phase stepping motor. Control of the stepping motor is through 1-2 phase excitation.

## Target Device

H8/300H Tiny Series H8/3664

## Contents

1. Specifications .....	3
2. Principles of Motor Control .....	3
3. Functions Used .....	6
4. Operation .....	10
5. Description of the Software .....	18
5.1 Modules .....	18
5.2 Arguments .....	18
5.3 Internal Registers Used .....	19
5.4 Global Variables .....	20
5.5 Data Table Variables .....	20
6. Flowchart .....	21
7. Program Listing .....	28

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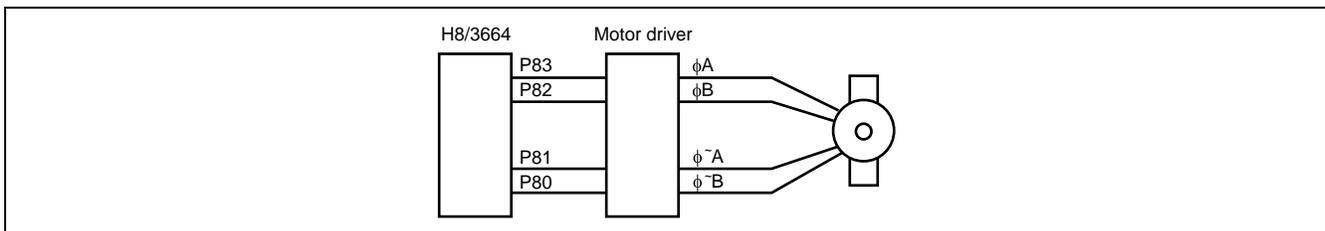
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## 1. Specifications

1. Applies pins P83 to P80 and the timer W compare-match function of the H8/3664 to control a two-phase stepping motor. Control of the stepping motor is through 1-2 phase excitation.
2. This task repeatedly drives a stepping motor in the following sequence: forward rotation → stop → reverse rotation → stop.
3. Control of the stepping motor is through 1-2 phase excitation.
4. Processing for slue-up and slue-down control is carried out by software.

Figure 1.1 shows the connections for two-phase stepping-motor control.



**Figure 1.1 Connections for Two-Phase Stepping-Motor Control**

## 2. Principles of Motor Control

1. Example of stepping-motor operation

Figure 2.1 shows an example of two-phase stepping motor operation through 1-2 phase excitation where one step for the motor is 7.5 degrees of rotation. The operation is summarized below:

- 1) When the pulse for excitation of a given phase is high, that phase of the stator is excited, as is shown in figure 2.1.
- 2) Phase A of the stator is excited, and the permanent magnets on the rotor are positioned at phase A.
- 3) Next, phase A and phase B are excited simultaneously. The permanent magnets on the rotor are then in the intermediate position of phase A and phase B. Subsequently, the phases are excited in the following sequence to cause the rotor to rotate: phase B → phases B and  $\sim$ A → phase  $\sim$ A → phases  $\sim$ A and  $\sim$ B → phase  $\sim$ B → phases  $\sim$ B and A.
- 4) Reverse rotation of the stepping motor is achieved by exciting the phases in the following sequence: phases  $\sim$ B and A → phase  $\sim$ B → phases  $\sim$ A and  $\sim$ B → phase  $\sim$ A → phases B and  $\sim$ A → phase B → phases A and B → phase A.
- 5) The stepping motor is stopped by holding the phase excitation for a specified period at the last phase of forward or reverse rotation.

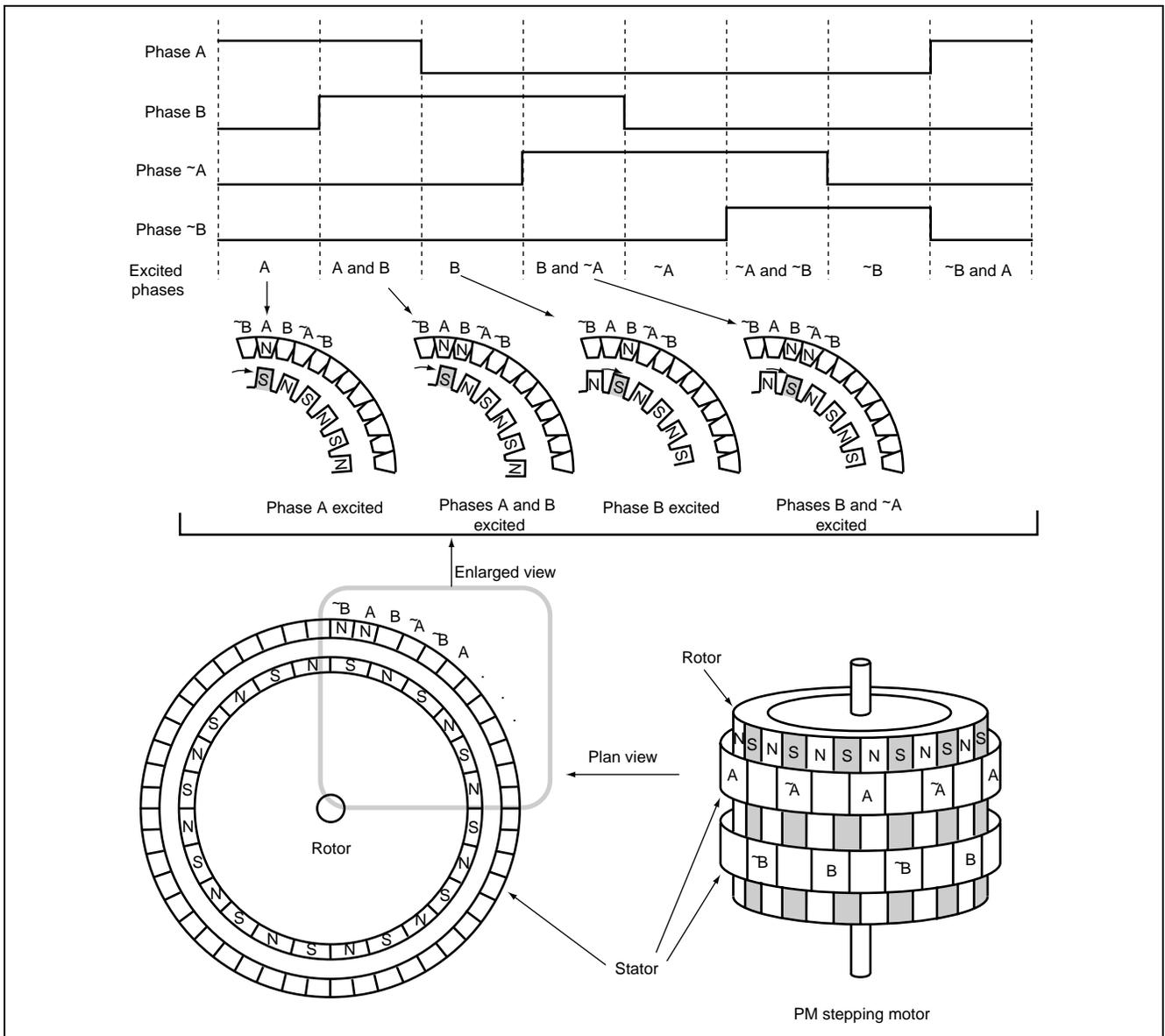


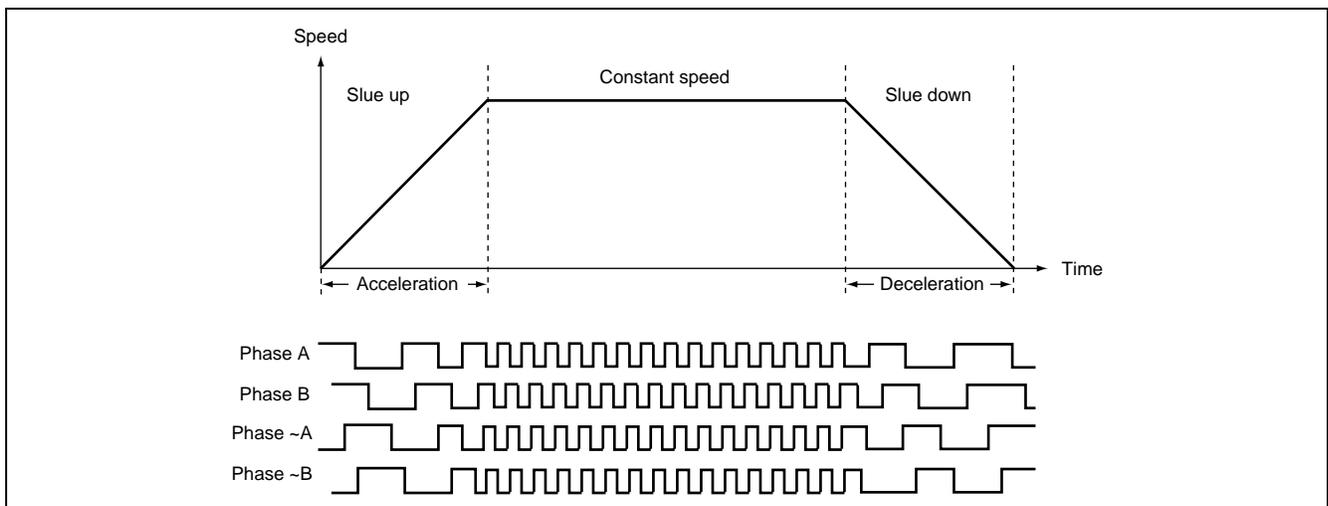
Figure 2.1 Stepping Motor Operation

## 2. Slue-up and slue-down operation

During slue-up/slue-down operation, pulse output is controlled to achieve acceleration or deceleration. Slue-up/slue-down operation keeps the motor in time with the control signals. In particular, if a train of short-cycle pulses is suddenly output, the motor may not be able to handle the load and does not rotate. Slue-up and slue-down operation control is applied to avoid this problem.

The control sequence is described below.

- 1) The pulse cycle is gradually shortened until the specified number of pulses has been output (slue up).
- 2) The specified number of pulses is output on a regular cycle.
- 3) The pulse cycle is gradually extended until the specified number of pulses has been output (slue down).



**Figure 2.2 Slue-up and Slue-down Operation**

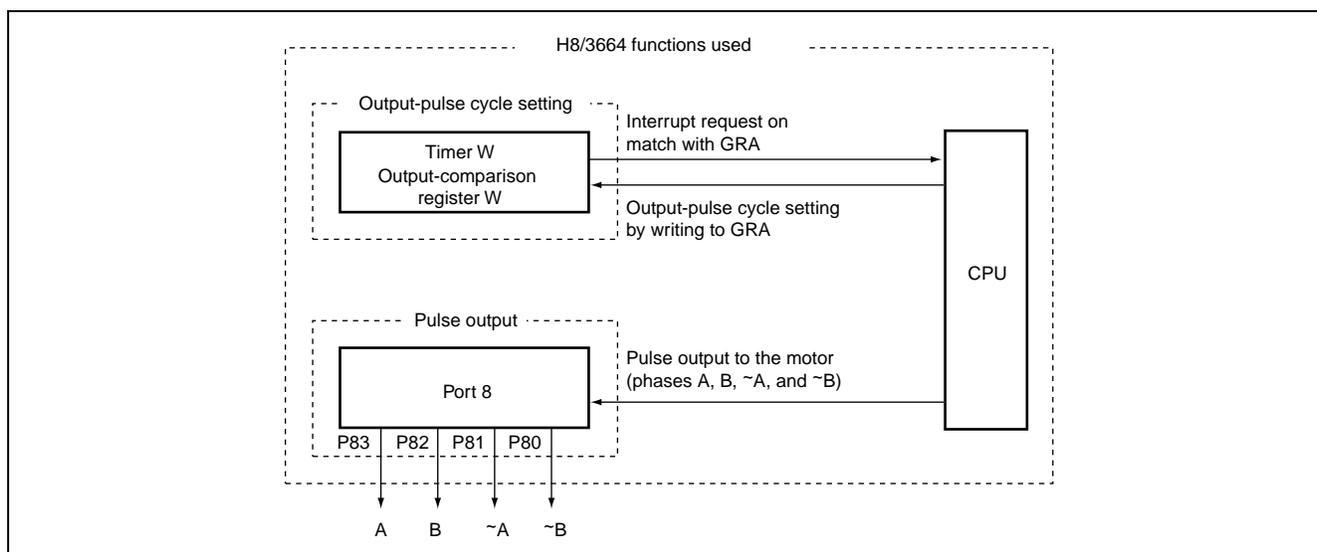
### 3. Functions Used

1. A stepping motor of the permanent-magnet type (part number: KP6P8-701 from Japan Servo Co., Ltd.) is used in this sample task. Table 3.1 gives the standard specifications of the KP6P8-701.

**Table 3.1 KP6P8-701 Standard Specifications**

Item	Value
Model	KP6P8-701
Number of phases	2
Stepping angle [deg./step]	7.5
Voltage [V]	12
Current [A/phase]	0.33
Resistance of windings [ $\Omega$ /phase]	36
Inductance [mH/phase]	28
Maximum static torque [mN•m]	78.4
Detent torque [mN•m]	1.3
Rotor inertia [ $\text{g}\cdot\text{cm}^2$ ]	23.7

2. The H8/3664 functions used to control the stepping motor are described below. Figure 3.1 is a block diagram of the functions used in this task.



**Figure 3.1 H8/3664 Functions Used**

3. The timer W functions are described below.

1) Figure 3.2 is a block diagram of timer W.

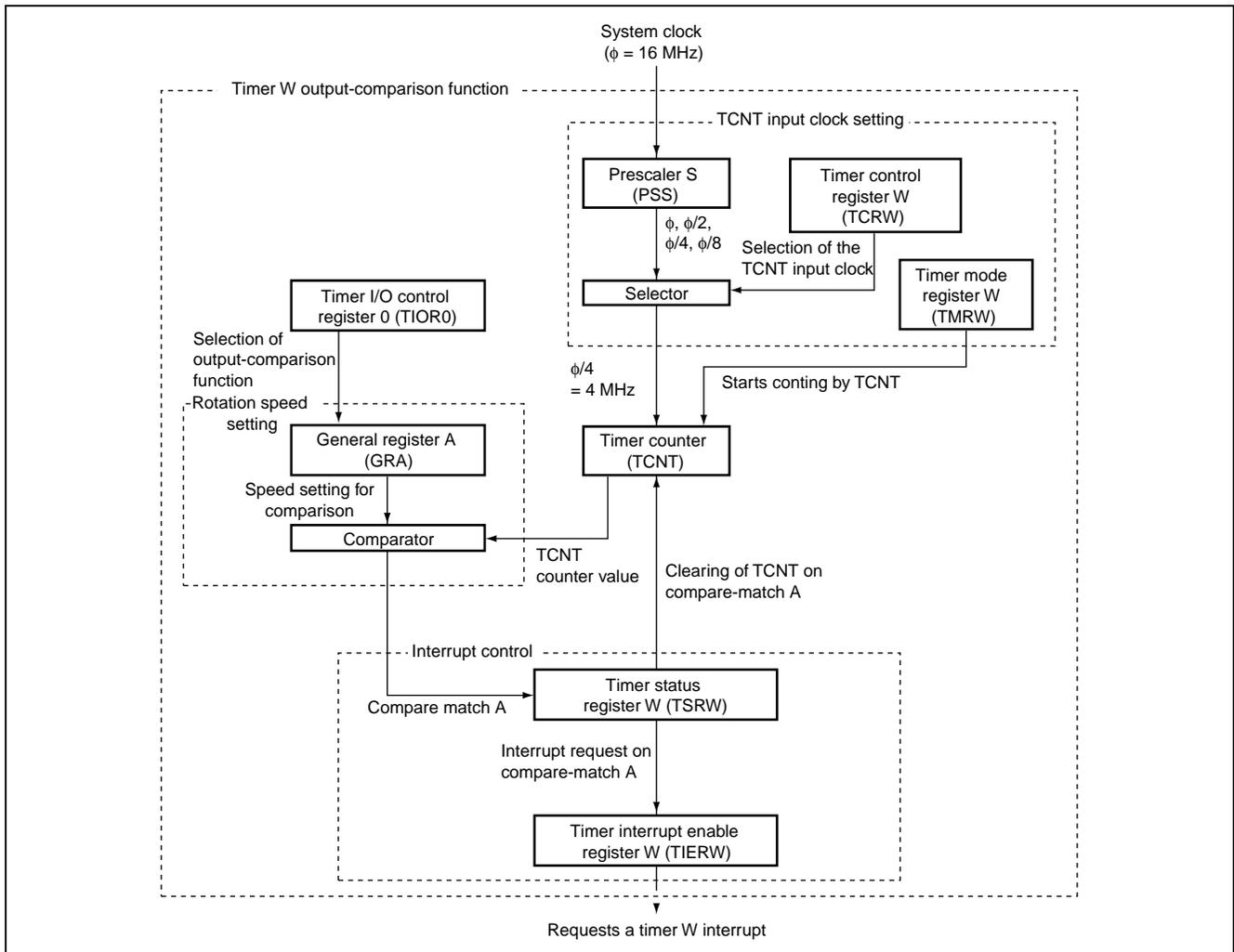
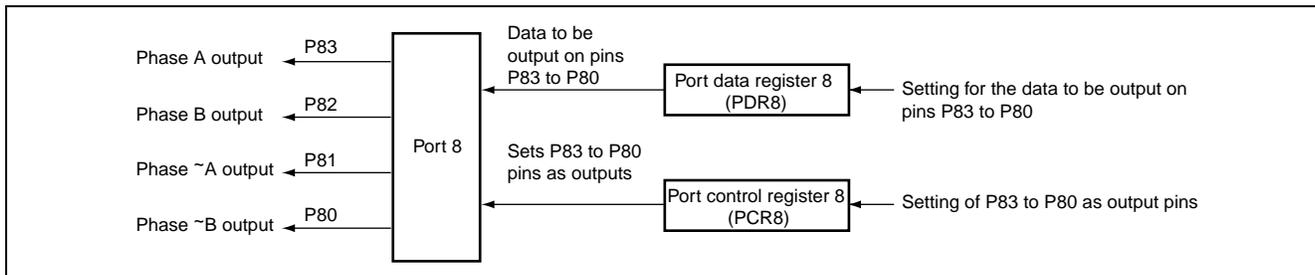


Figure 3.2 Timer W Block Diagram

- 2) Timer W is a 16-bit multiple-function timer that has output-comparison and input-capture functions. Output-comparison is used in this sample task. A description of the block diagram of timer W is given below.
- System clock ( $\phi$ )  
16-MHz OSC clock; supplied to the CPU and peripheral functions as the reference clock.
  - Prescaler S (PSS)  
13-bit counter receiving  $\phi$  as input; incremented every cycle.
  - Timer mode register W (TMRW)  
Starts counting by CNT.
  - Timer control register W (TCRW)  
Eight-bit readable/writable register; selects the input clock for TCNT and specifies clearing of TCNT on compare-match A.
  - Timer interrupt enable register W (TIERW)  
Eight-bit readable/writable register; enables and disables timer interrupt requests.
  - Timer status register W (TSRW)  
Eight-bit register; controls the timer interrupt request signals.
  - Timer I/O control register 0 (TIOR0)  
Eight-bit readable/writable register; sets up the timer's output-comparison function.
  - Timer counter (TCNT)  
16-bit readable/writable up-counter; incremented by the input clock signal. This signal is selected from among five signals:  $\phi$ ,  $\phi/2$ ,  $\phi/4$ ,  $\phi/8$ , and an external clock signal. In this sample task,  $\phi/4$  is selected.
  - General register A (GRA)  
16-bit readable/writable register. The value in GRA is constantly compared with the value of TCNT; when the values match, IMFA in TSRW is set to 1 and, if IMIEA in TIERW is 1, an interrupt request is issued to the CPU.

4. The port 8 functions are described below.

1) Figure 3.3 is a block diagram of port 8.



**Figure 3.3 Block Diagram of Port 8**

2) Port 8 is an eight-bit I/O port. Pins P83 to P80 of port 8 are used in this sample task. The following describes the port 8 functions.

- Port data register 8 (PDR8)  
P83 to P80 are used to excite the phases of the stepping motor.
- Port control register 8 (PCR8)  
Sets the P83 to P80 pins as outputs.

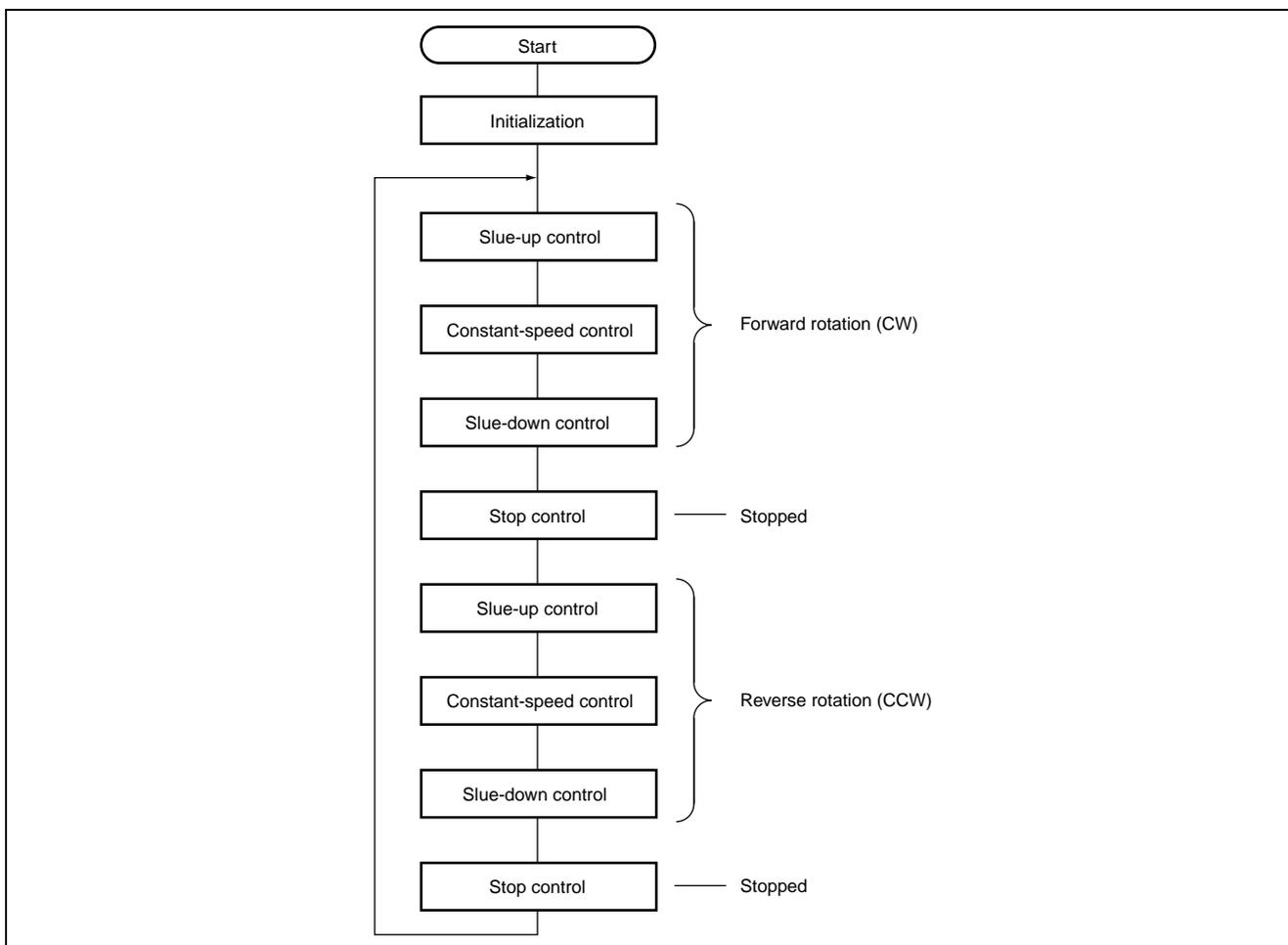
5. The function assignments of this sample task are summarized in table 3.2.

**Table 3.2 Function Assignment**

Name	Assigned Function
System clock PSS	Reference clock for stepping motor control
TCNT	
TMRW	Starts the TCNT counter.
TCRW	Sets up TCNT operation.
TIERW	Enables/disables interrupt requests.
TSRW	Controls the interrupt request signals.
TIOR0	Sets up the output-comparison function.
GRA	Sets the duration of one step of the stepping motor.
PDR8	Used to output the alternating phase-excitation signals for driving the stepping motor.
PCR8	

## 4. Operation

1. Figure 4.1 is the flowchart of stepping motor control.



**Figure 4.1 Flowchart of Stepping Motor Control**

2. Calculation of timer W interrupt timing

The timing of timer W interrupts is calculated as shown below from the setting of the GRA register, which is used as an output-comparison register:

$$\begin{aligned}
 \text{Timer W interrupt time} &= \text{GRA}/(\phi/4) \\
 &= \text{GRA}/(16 \text{ MHz}/4) \\
 &= \text{GRA}/4 \text{ } [\mu\text{s}]
 \end{aligned}$$

where  $\phi$  is the system-clock frequency.

3. Figure 4.2 shows the principle of slue-up control during forward rotation.

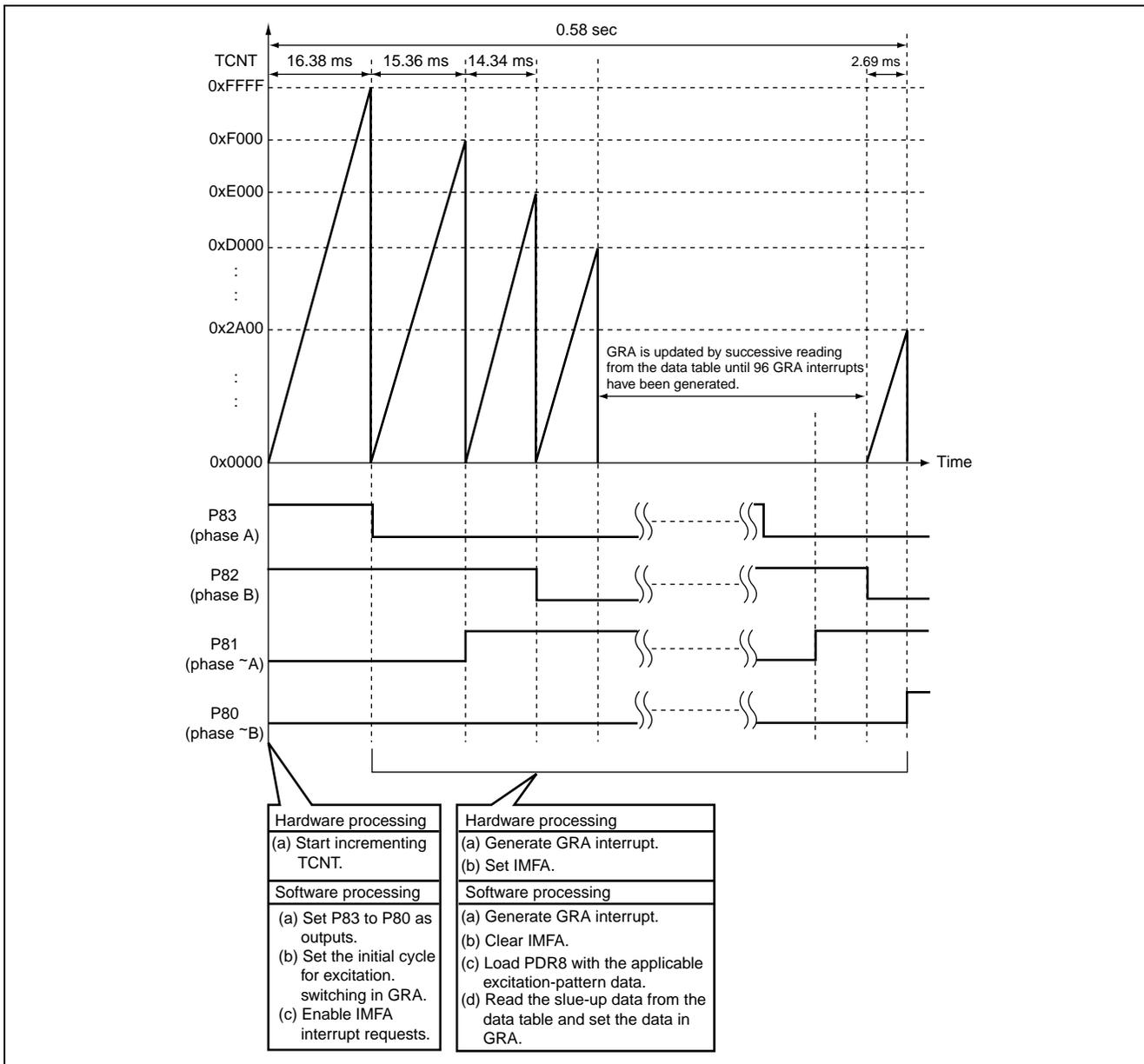


Figure 4.2 Principle of Operation: Slue-up Control During Forward Rotation

4. Figure 4.3 shows the principle of constant-speed control during forward rotation.

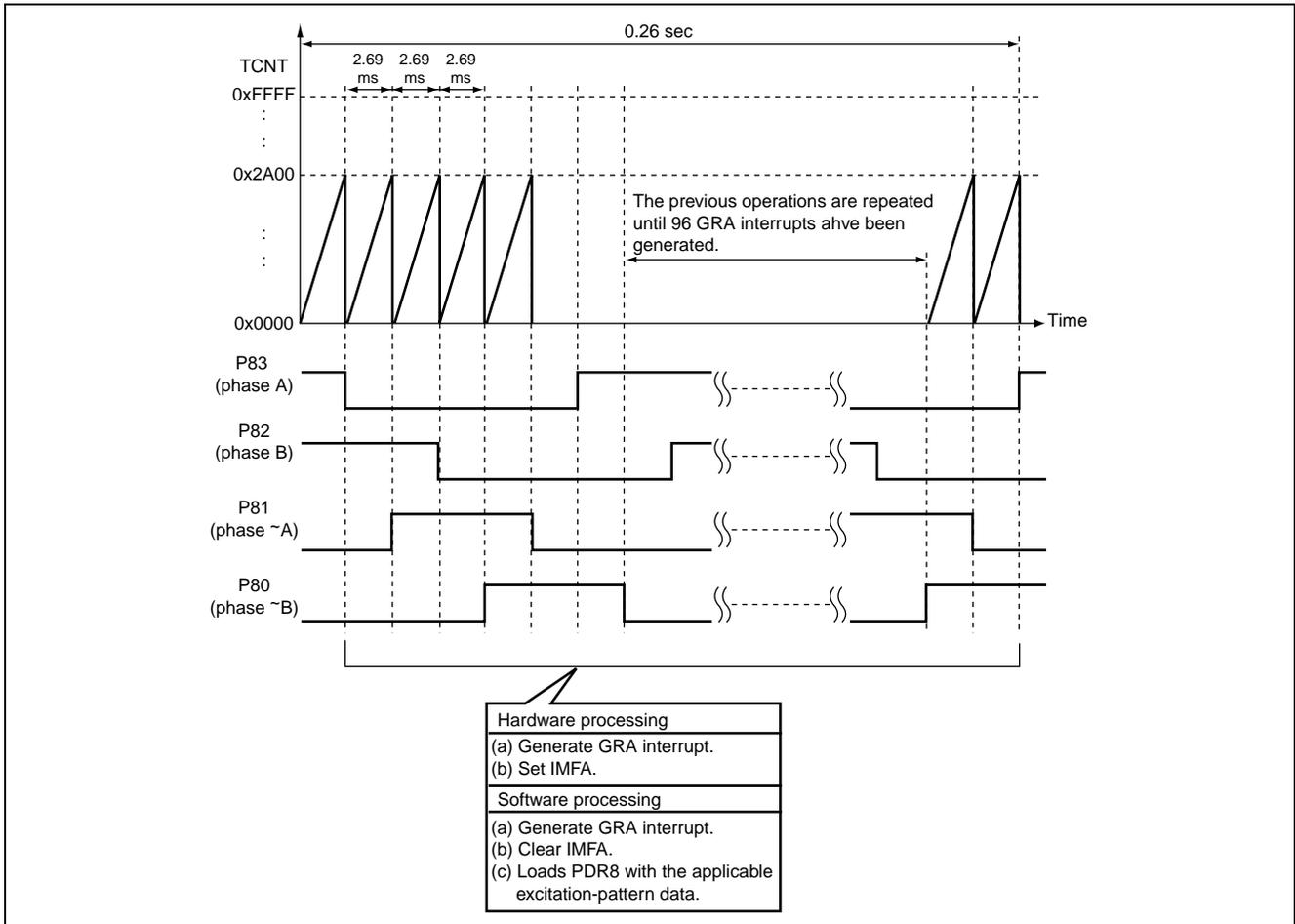


Figure 4.3 Principle of Operation: Constant-Speed Control During Forward Rotation

5. Figure 4.4 shows the principle of slue-down control during forward rotation.

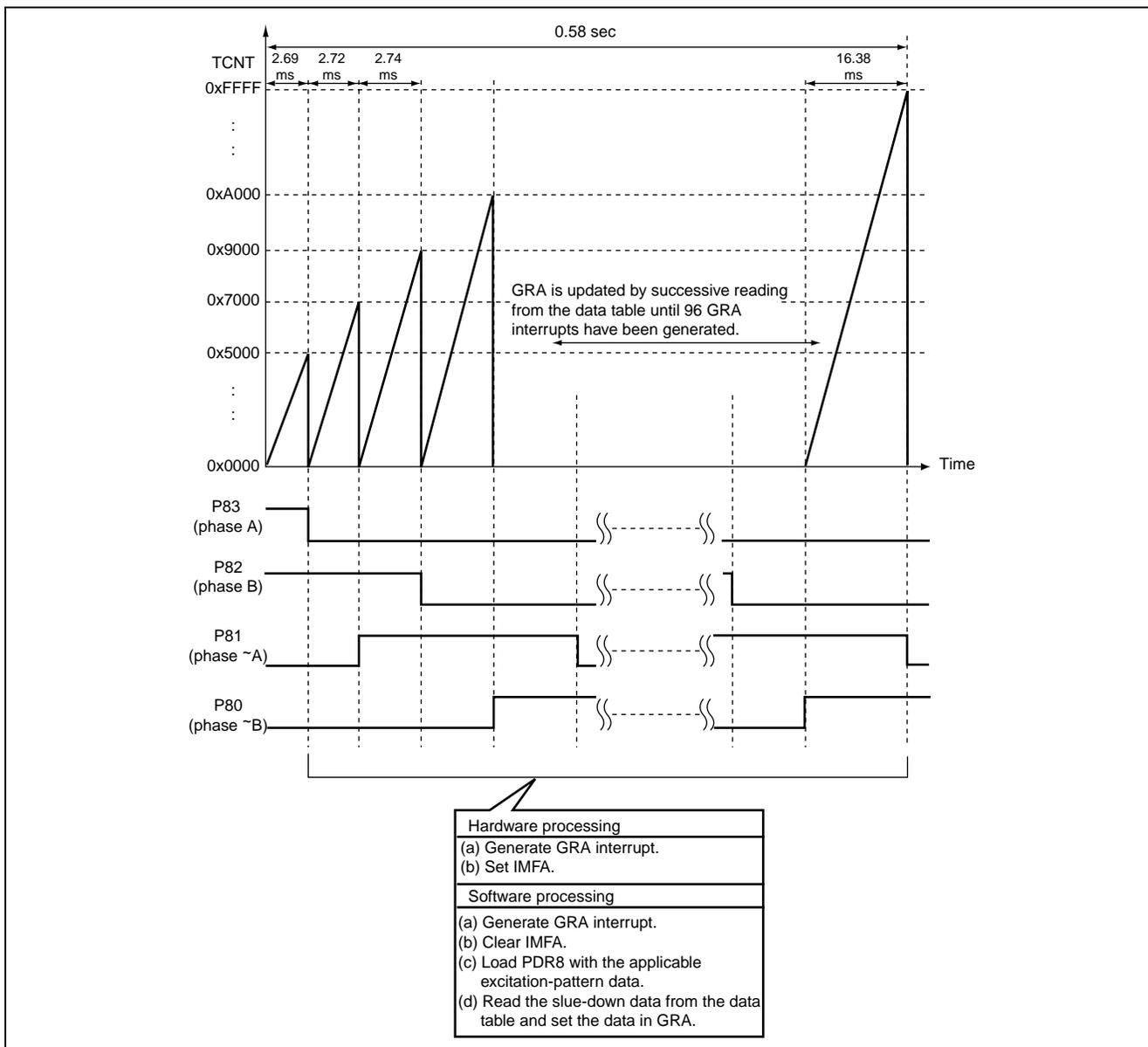


Figure 4.4 Principle of Operation: Slue-down Control During Forward Rotation

6. Figure 4.5 shows the principle of stop control.

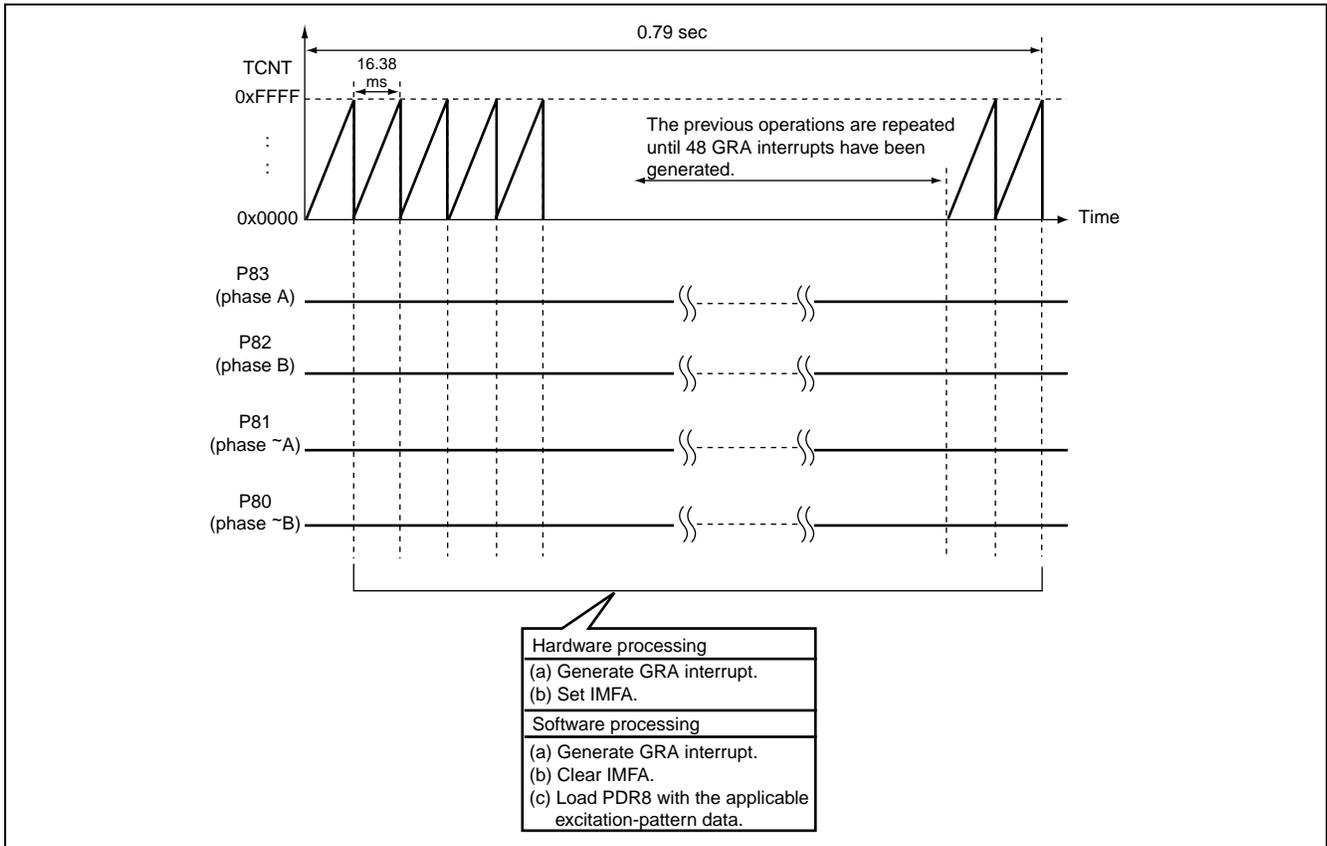


Figure 4.5 Principle of Operation: Stop Control

7. Figure 4.6 shows the principle of slue-up control during reverse rotation.

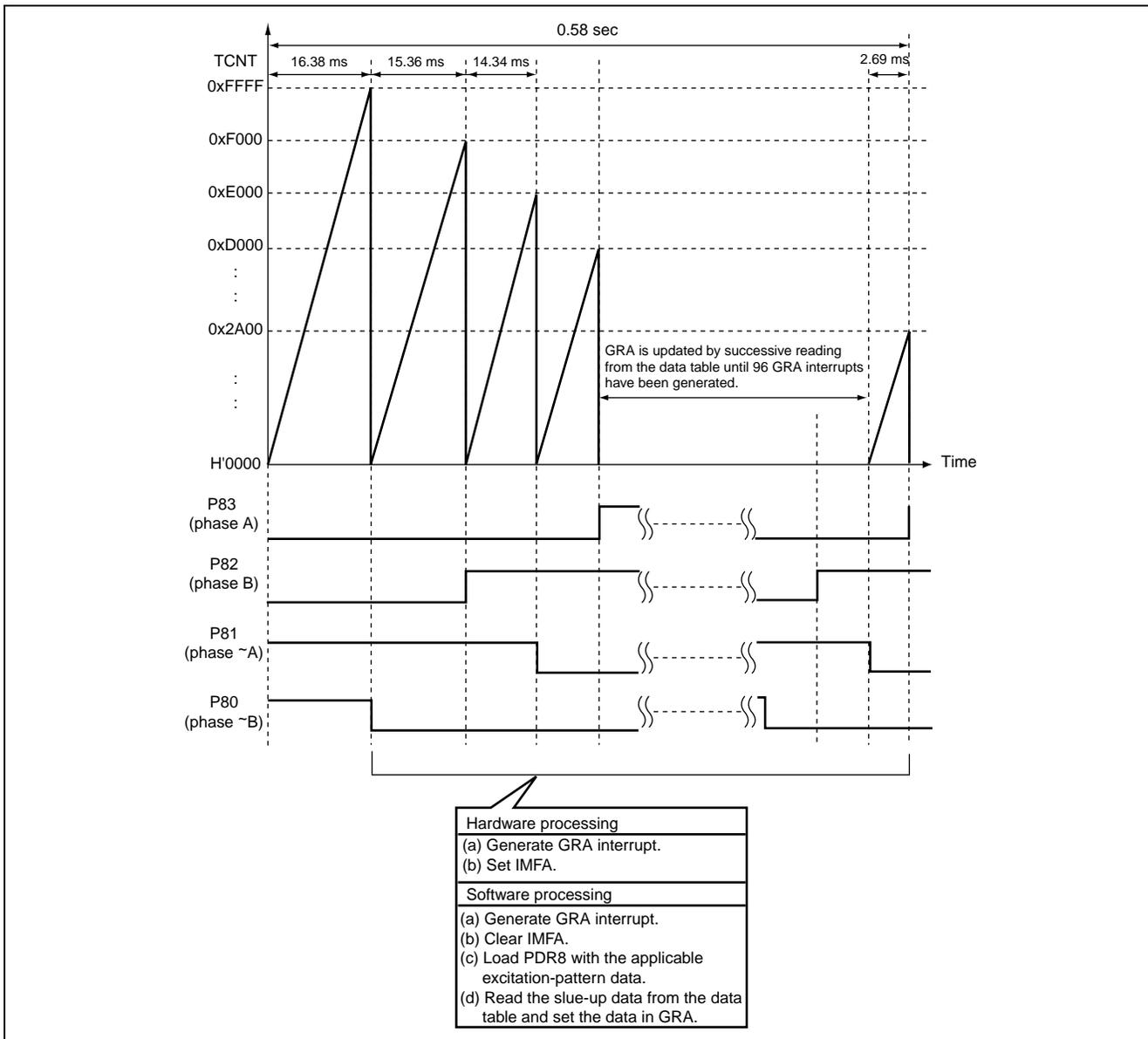


Figure 4.6 Principle of Operation: Slue-up Control During Reverse Rotation

8. Figure 4.7 shows the principle of constant-speed control during reverse rotation.

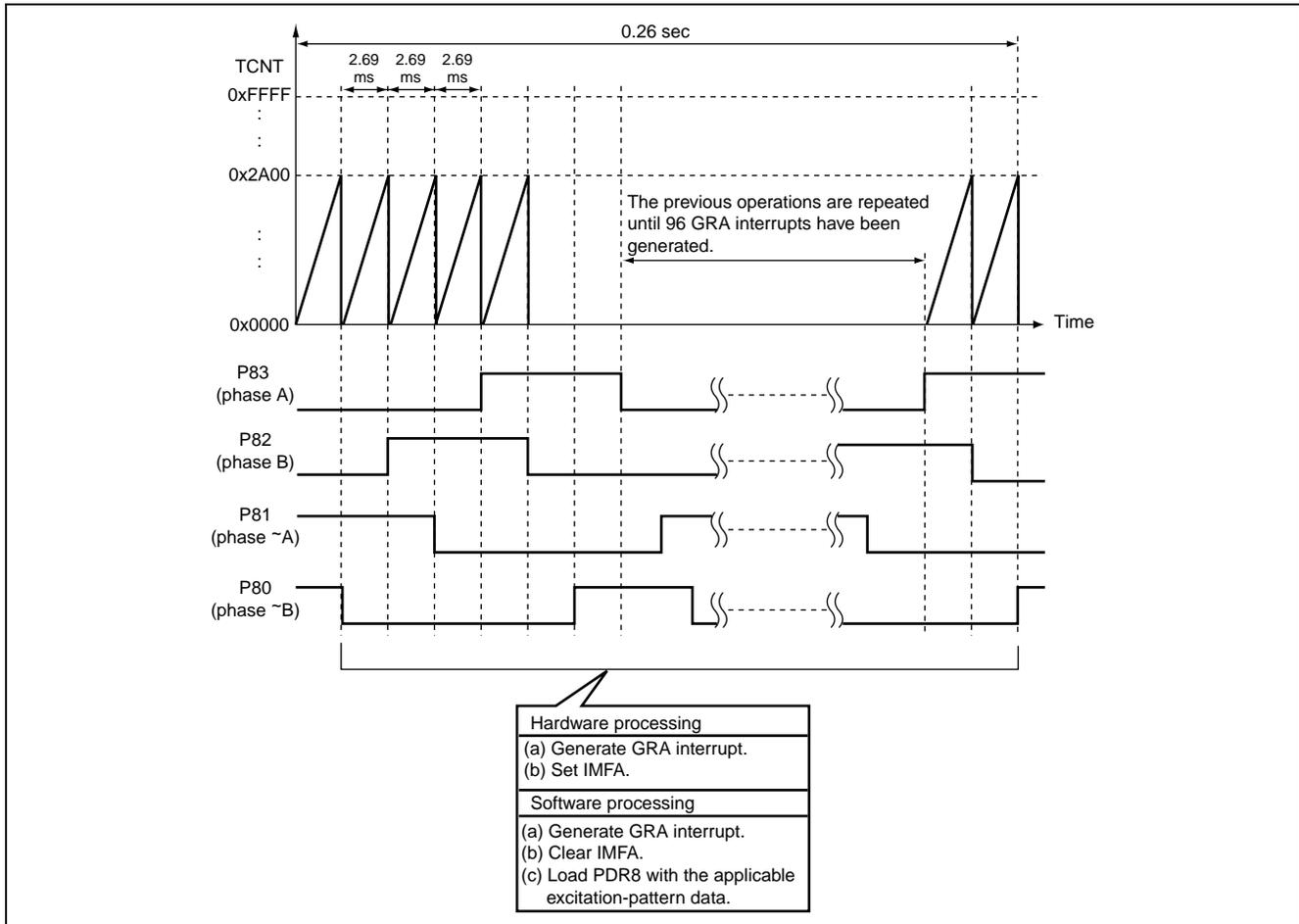


Figure 4.7 Principle of Operation: Constant-Speed Control During Reverse Rotation

9. Figure 4.8 shows the principle of slue-down control during reverse rotation.

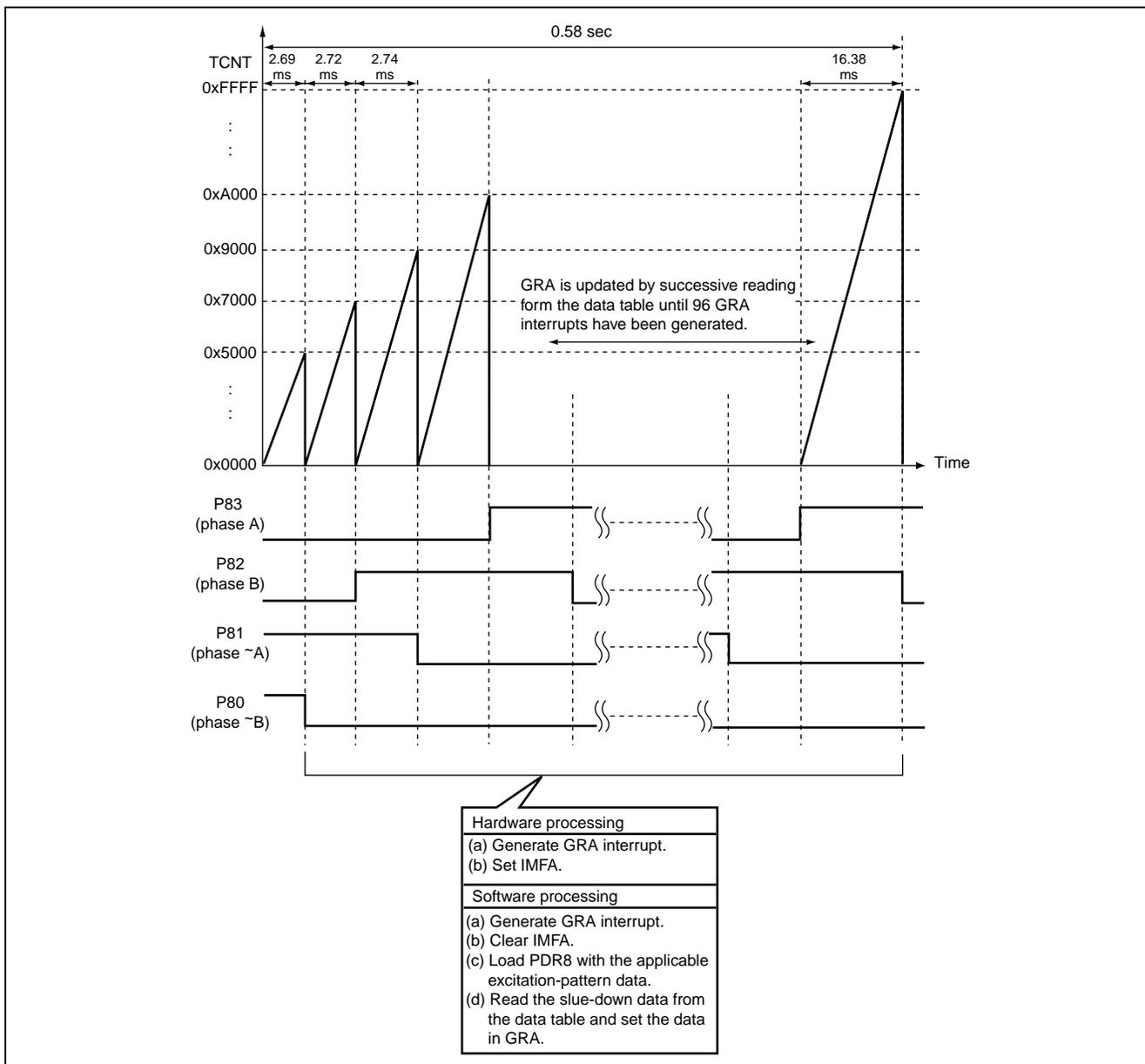


Figure 4.8 Principle of Operation: Slue-down Control During Reverse Rotation

## 5. Description of the Software

### 5.1 Modules

Table 5.1 specifies the modules used in this sample task.

**Table 5.1 Description of Modules**

Module Name	Label Name	Function
Main routine	main	Initializes the global variables, I/O ports, and timer W; enables interrupts.
timer W interrupt processing	twint	Core routine in handling of the stepping motor's operation.
Slue-up control during forward rotation	fslueup	Executes slue-up control during forward rotation
Slue-down control during forward rotation	fsluedwn	Executes slue-down control during forward rotation.
Constant-speed control during forward rotation	fconst	Executes constant-speed control during forward rotation.
Rotation stop	frstop	Stops forward/reverse rotation.
Slue-up control during reverse rotation	rslueup	Executes slue-up control during reverse rotation.
Slue-down control during reverse rotation	rsluedwn	Executes slue-down control during reverse rotation.
Constant-speed control during reverse rotation	rconst	Executes constant-speed control during reverse rotation.

### 5.2 Arguments

No arguments are used in this task.

### 5.3 Internal Registers Used

Table 5.2 describes the usage of internal registers in this sample task.

**Table 5.2 Internal Registers Used**

Register Name	Description	Address	Setting
TMRW	CTS Timer mode register W (timer counter start): When CTS = 0, TCNT counter is stopped. When CTS = 1, TCNT counter is started.	0xFF80 Bit7	1
TCRW	CCLR Timer control register W (counter clear): When CCLR = 0, TCNT is not cleared on compare-match A. When CCLR = 1, TCNT is cleared on compare-match A.	0xFF81 Bit7	1
	CKS2 Timer control register W (clock select 2 to 0): When CKS2 = 0, CKS1 = 1, and CKS0 = 0, system clock $\phi/4$ is set as the input clock signal for TCNT.	0xFF81 Bit 6 Bit 5 Bit 4	CKS2 = 0 CKS1 = 1 CKS0 = 0
TIEWR	IMIEA Timer interrupt enable register W (input capture/compare-match interrupt enable A): When IMIEA = 0, IMFA interrupt requests are disabled. When IMIEA = 1, IMFA interrupt requests are enabled.	0xFF82 Bit 0	1
TSRW	IMFA Timer status register W (input capture/compare-match flag A): When IMFA = 0, TCNT and GRA do not match. When IMFA = 1, TCNT and GRA match.	0xFF83 Bit 0	0
TIOR0	IOA2 Timer I/O control register 0 (I/O control A2): When IOA2 = 0, GRA is used as an output-comparison register. When IOA2 = 1, GRA is used as an input-capture register.	0xFF84 Bit 2	0
	IOA1 IOA0 Timer I/O control register 0 (I/O control A1 and A0): When IOA1 = 0 and IOA0 = 0, output from pins upon compare-match is disabled.	0xFF84 Bit 1 Bit 0	IOA1 = 0 IOA0 = 0
TCNT	Timer counter: 16-bit counter driven by input system clock $\phi/4$ .	0xFF86	0x0000
GRA	General register A: When the value set in GRA matches that in the TCNT counter, a compare-match A signal is generated.	0xFF88	0xF000
PDR8	Port data register 8: P83 to P80 provide phase excitation signals for driving the stepping motor.	0xFFD8	0x08
PCR8	Port control register 8: When PCR8 = 0x0F, P83 to P80 are set as output pins.	0xFFE8	0x0F

## 5.4 Global Variables

Table 5.3 describes the global variables used in this task example.

**Table 5.3 Global Variables**

Variable Name	Description	Data Type/Size	Used in
Twcnt	An element of array pattbl[ ], which holds excitation-pattern data for the stepping motor.	Char/1 byte	main, fslueup, fsluedwn, fconst, frstop, rslueup, rsluedwn, rconst
Sluecnt	An element of array uptbl[ ], which is used for slue-up and slue-down control.	Char/1 byte	main, twint, fslueup, fsluedwn, rslueup, rsluedwn
Nextmode	Setting of the stepping motor's operating mode.	Char/1 byte	main, twint
Modect	Setting of the number of interrupts for the current operating mode	Short/2 bytes	main, twint
pattbl[8]	Excitation-pattern data table for the stepping motor.	Unsigned char/ 8 bytes	main, fslueup, fsluedwn, fconst, frstop, rslueup, rsluedwn, rconst
uptbl[96]	Interrupt time data table for slue-up and slue-down control.	Unsigned short/ 192 bytes	main, fslueup, fsluedwn, rslueup, rsluedwn

## 5.5 Data Table Variables

- Data table for switching the stepping motor's excitation patterns

```
pattbl[8]={
    0x08; Excite phase A (P83).
    0x0C; Excite phases A and B (P83 and P82).
    0x04; Excite phase B (P82).
    0x06; Excite phases B and ~A (P82 and P81).
    0x02; Excite phase ~A (P81).
    0x03; Excite phases ~A and ~B (P81 and P80).
    0x01; Excite phase ~B (P80).
    0x09; Excite phases ~B and A (P80 and P83).
}
```

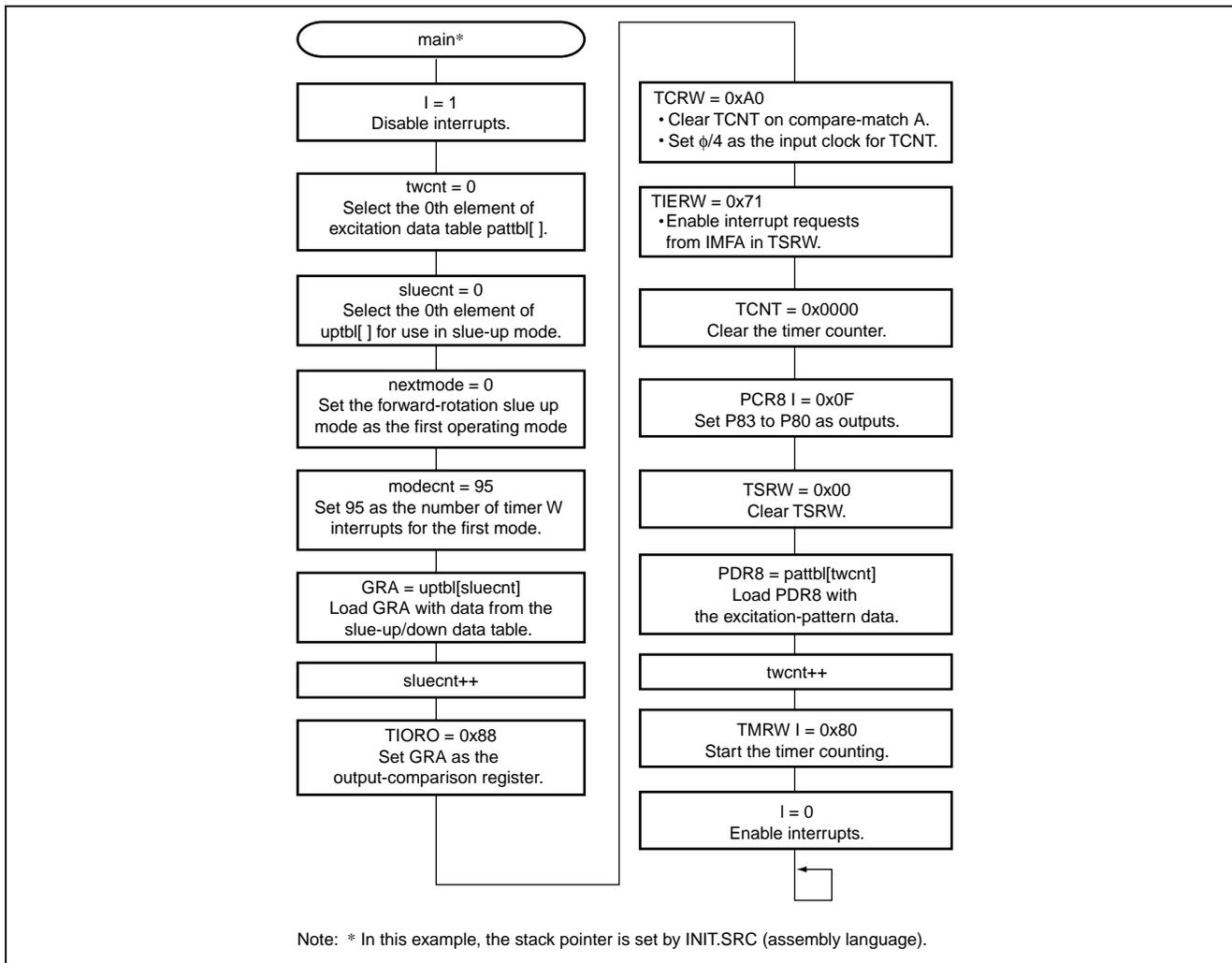
- Data table of settings for slue up and slue down

```
uptbl[96]={
    0xFFFF,0xF000,0xE000,0xD500,0xCE40,0xC738,0xC030,0xB928,0xB220,0xAB18,
    0xA410,0x9DD0,0x9790,0x9150,0x8CA0,0x87F0,0x8340,0x8020,0x7D00,0x7AA8,
    0x7850,0x75F8,0x74BD,0x7148,0x6FB8,0x6E28,0x6C98,0x6B08,0x6978,0x67E8,
    0x66BC,0x6590,0x6464,0x6338,0x620C,0x6144,0x607C,0x5FB4,0x5EEC,0x5DCA,
    0x5CA8,0x5B86,0x5A64,0x5942,0x5820,0x56FE,0x55DC,0x54BA,0x5398,0x5276,
    0x5154,0x5032,0x4F10,0x4DEE,0x4CCC,0x4BAA,0x4A88,0x4966,0x4844,0x4722,
    0x4600,0x44DE,0x43BC,0x429A,0x4178,0x4056,0x3F34,0x3E12,0x3CF0,0x3BC4,
    0x3A34,0x3890,0x373C,0x35E8,0x3494,0x33D6,0x3318,0x325A,0x319C,0x30DE,
    0x3064,0x2FEA,0x2F70,0x2EF6,0x2E7C,0x2E02,0x2D9C,0x2D36,0x2CD0,0x2C6A,
    0x2C04,0x2B9E,0x2B38,0x2AD2,0x2A6C,0x2A00,
}
```

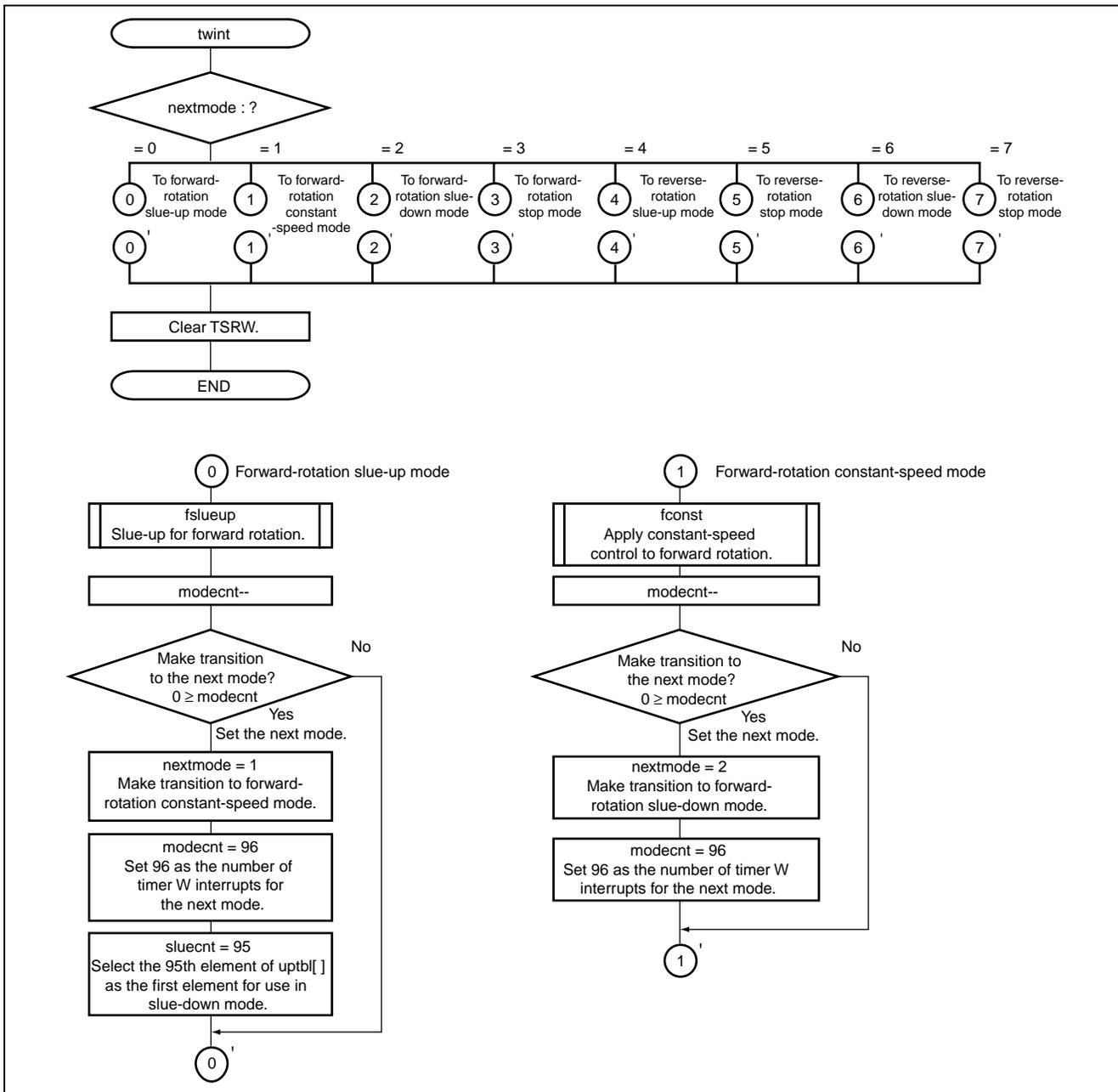
Data in `uptbl[ ]` is sequentially written to GRA each time a GRA interrupt is generated during slue-up and slue-down operations until the stepping motor has rotated once (96 steps).

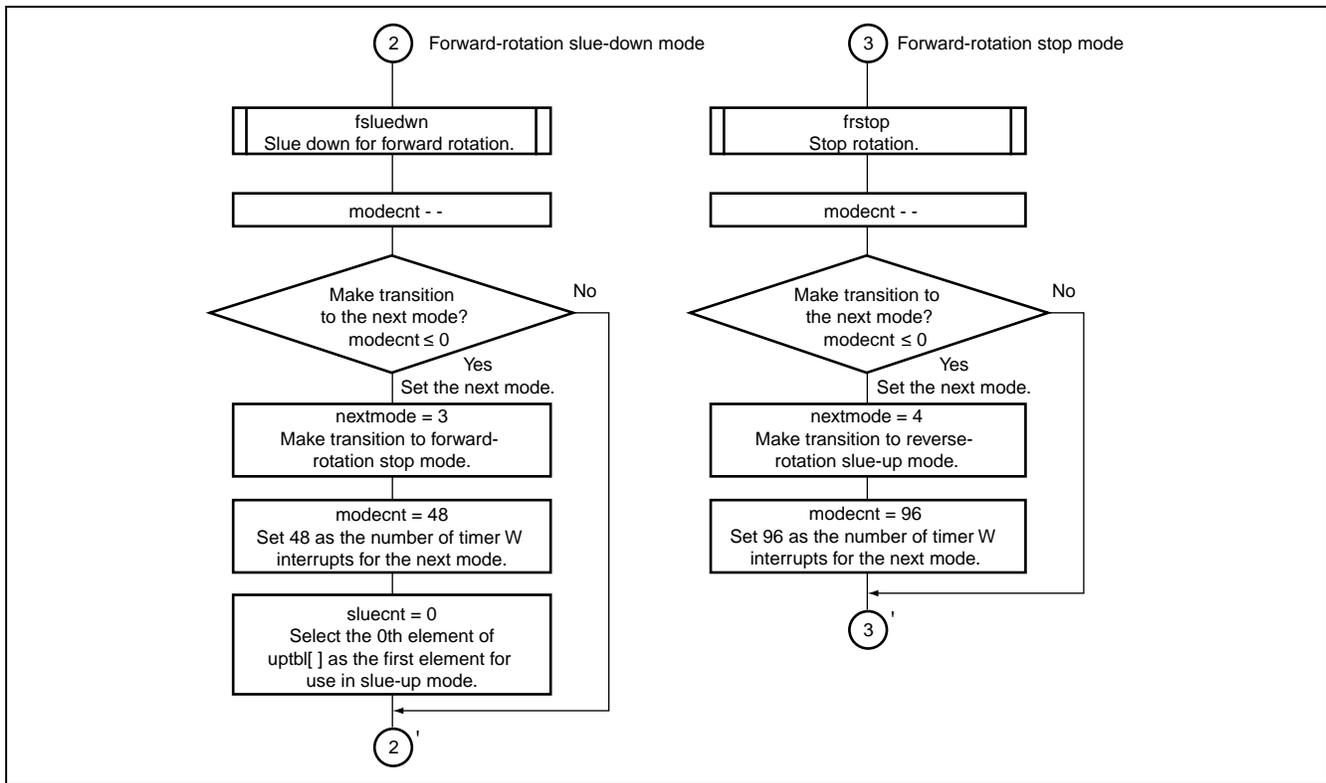
## 6. Flowchart

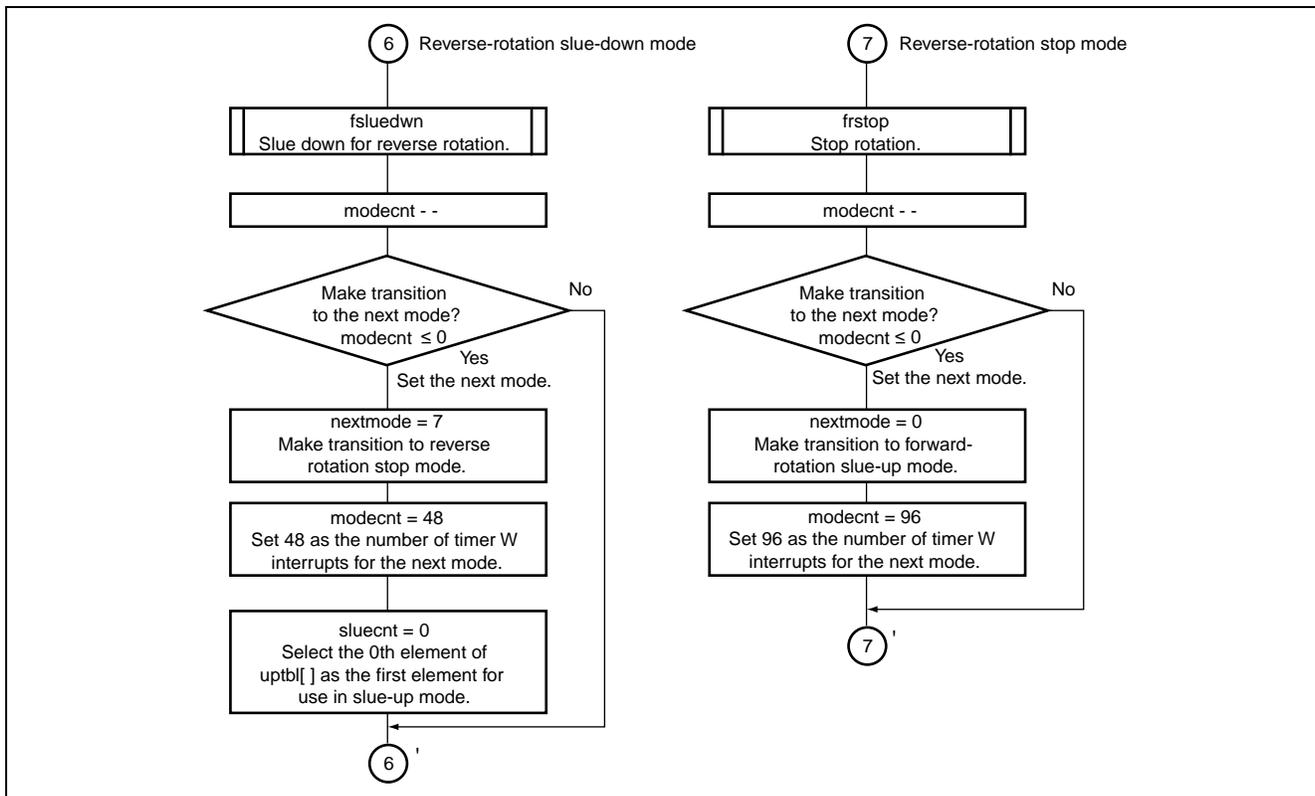
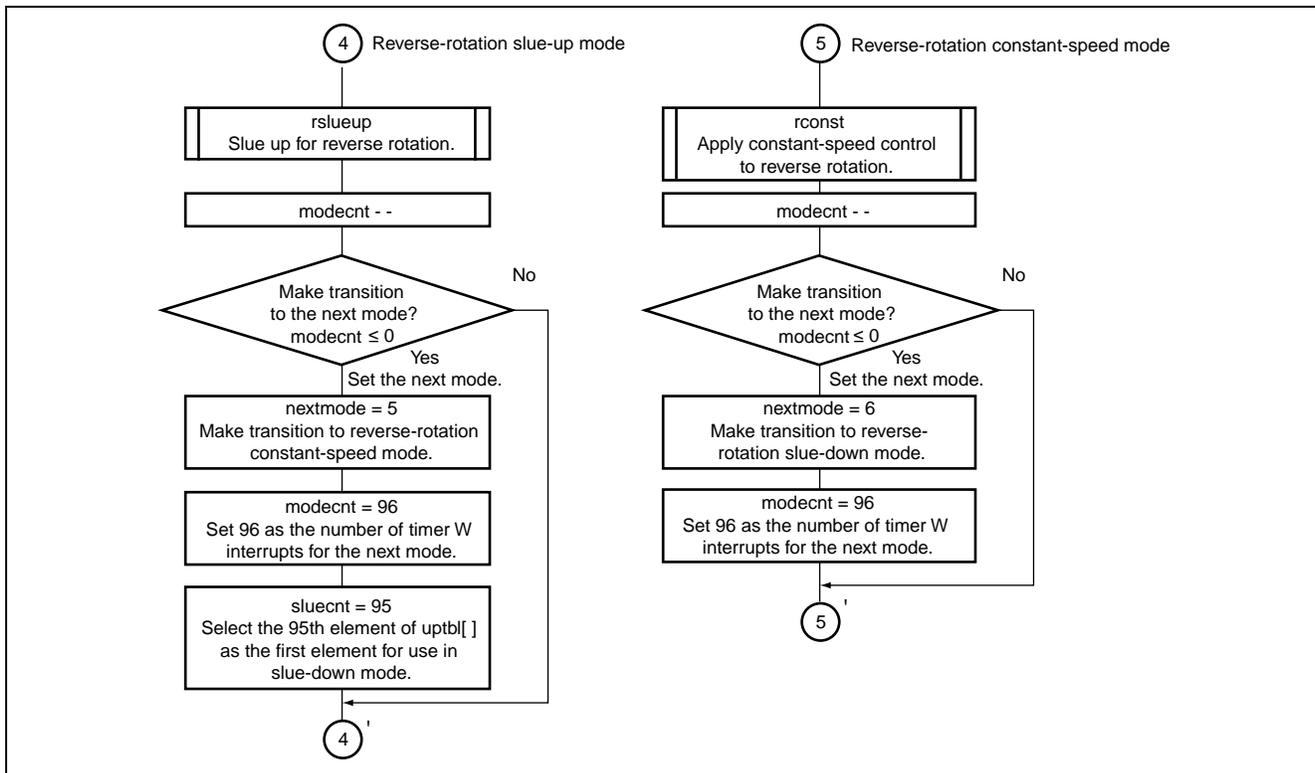
### 1. Function main



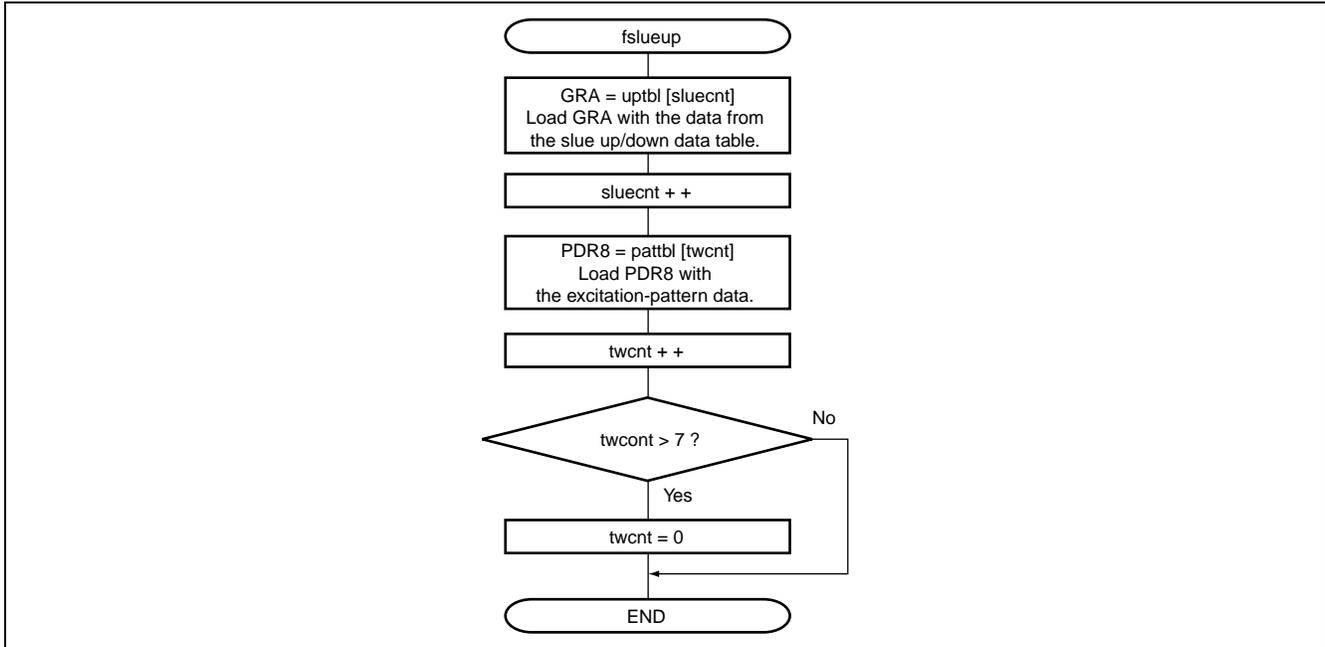
2. Timer interrupts



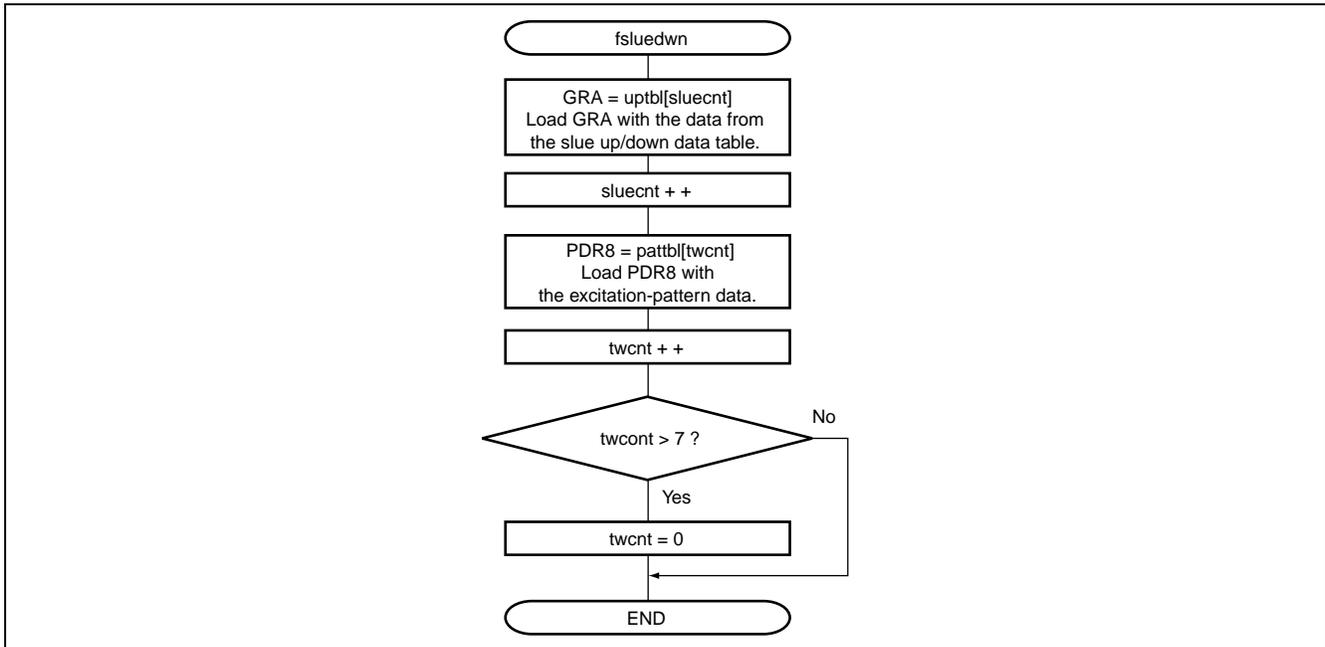




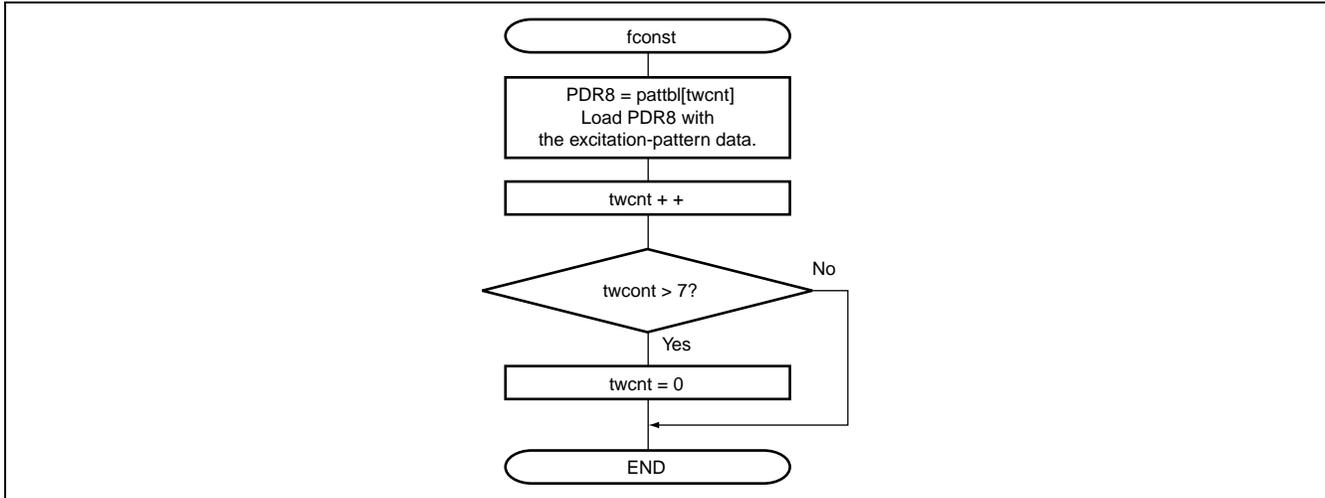
## 3. Slue-up control during forward rotation



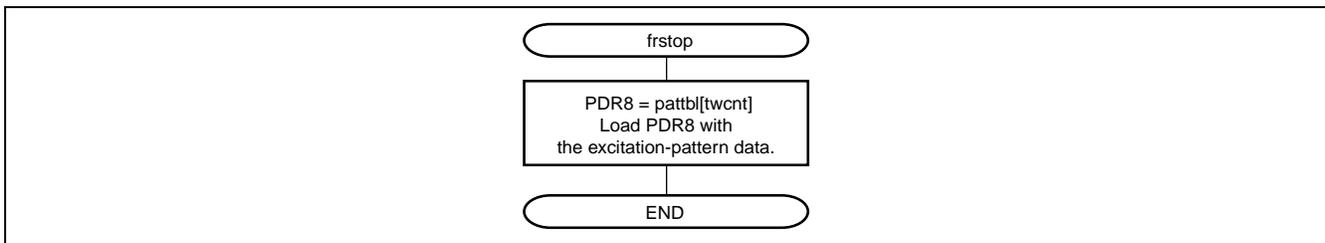
## 4. Slue-down control during forward rotation



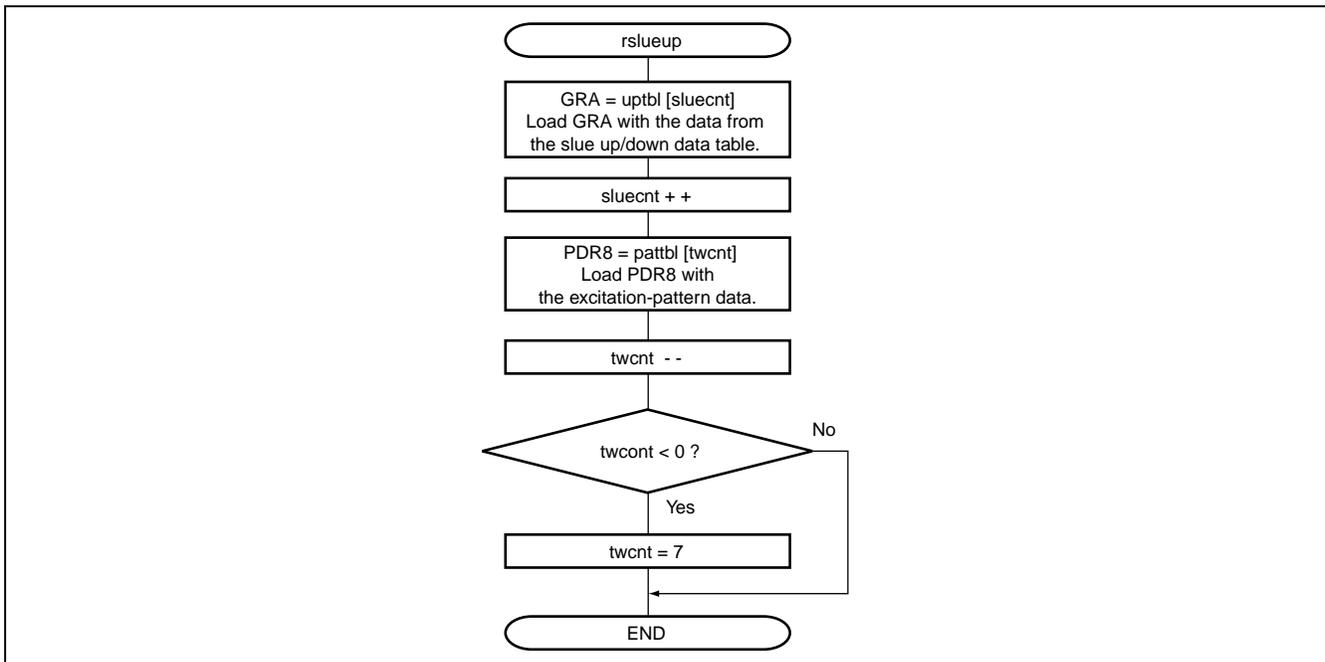
## 5. Constant-speed control during forward rotation



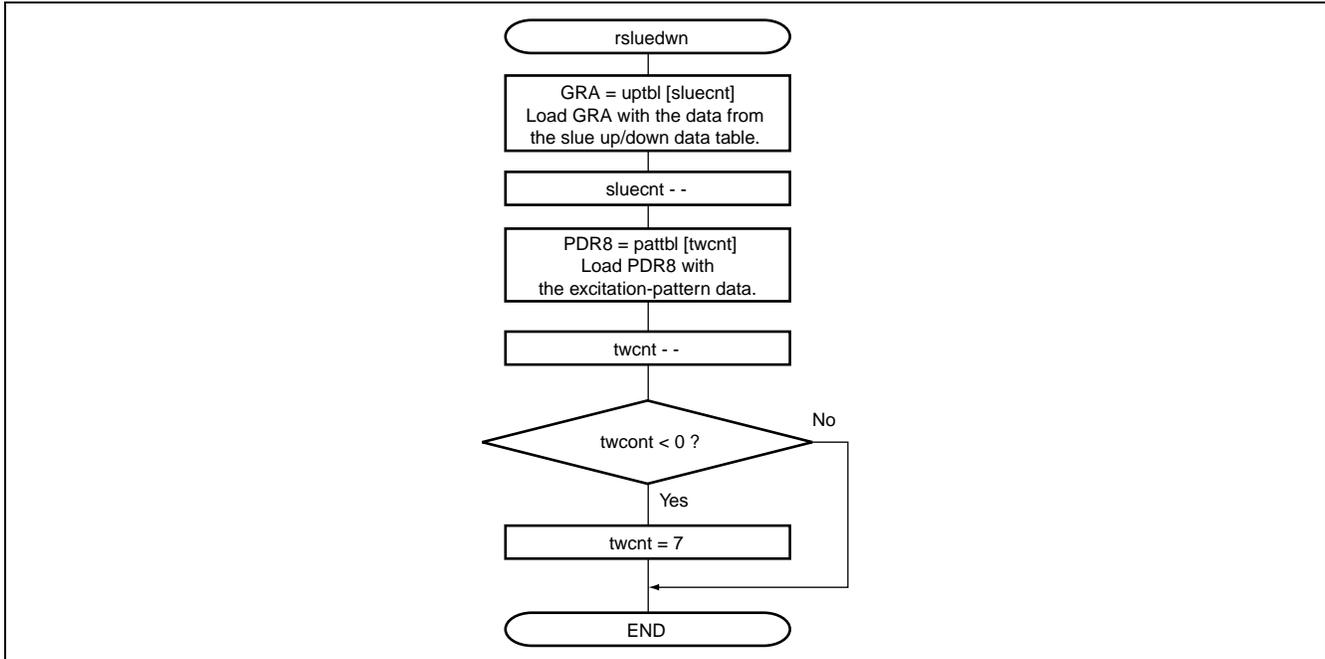
## 6. Stop control



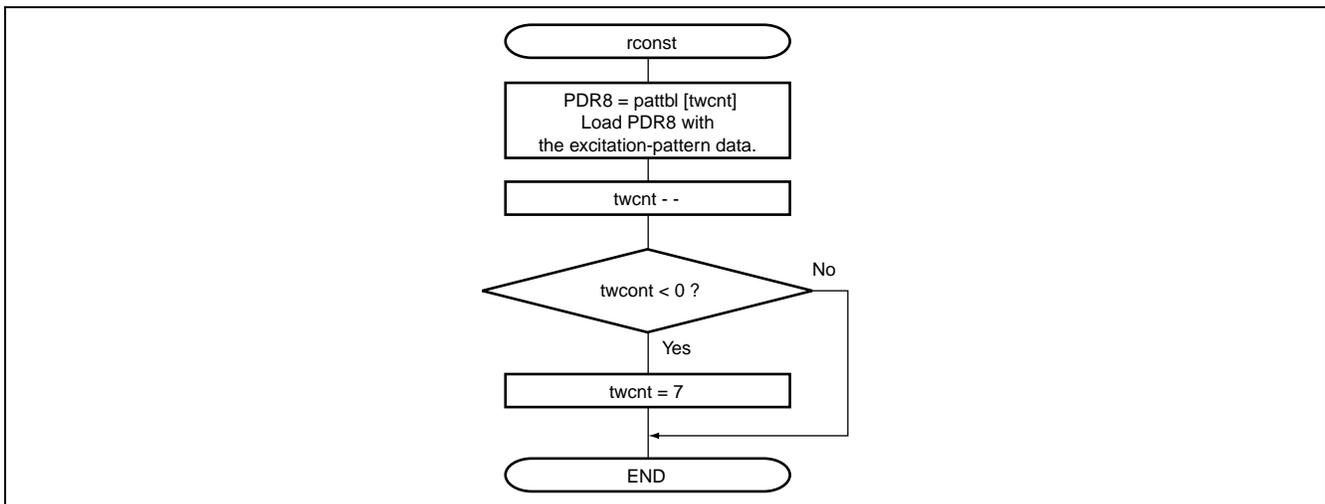
## 7. Slue-up control during reverse rotation



## 8. Slue-down control during reverse rotation



## 9. Constant-speed control during reverse rotation



## 7. Program Listing

INIT.SRC (program listing)

```

        .EXPORT  _INIT
        .IMPORT  _main
;
        .SECTION  P, CODE
        _INIT:
        MOV.W    #0xFF80, R7
        LDC.B    #B'10000000, CCR
        JMP     @_main
;
        .END

/*****
/*
/* H8/300HN Series -H8/3664-
/* Application Note
/*
/* '1-2 phase excitation Stepping Motor
/*
/* Function
/* : Timer W Output Compare
/*
/* External Clock : 16MHz
/* Internal Clock : 16MHz
/* Sub-Clock      : 32.768kHz
/*
*****/

#include  <machine.h>

/*****
/* Symbol Definition
*****/

struct BIT {
    unsigned char  b7:1;          /* bit7
    unsigned char  b6:1;          /* bit6
    unsigned char  b5:1;          /* bit5
    unsigned char  b4:1;          /* bit4
    unsigned char  b3:1;          /* bit3
    unsigned char  b2:1;          /* bit2
    unsigned char  b1:1;          /* bit1
    unsigned char  b0:1;          /* bit0
};

```

```

#define TMRW      *(volatile unsigned char *)0xFF80 /* Timer Mode Register W */
#define TCRW      *(volatile unsigned char *)0xFF81 /* Timer Control Register W */
#define TCRW_BIT  (*(struct BIT *)0xFF81) /* Timer Control Register W */
#define CCLR      TCRW_BIT.b7 /* Counter Clear */
#define CKS2      TCRW_BIT.b6 /* Clock Select 2 */
#define CKS1      TCRW_BIT.b5 /* Clock Select 1 */
#define CKS0      TCRW_BIT.b4 /* Clock Select 0 */
#define TIERW     *(volatile unsigned char *)0xFF82 /* Timer Interrupt Enable Register */
#define TIERW_BIT (*(struct BIT *)0xFF82) /* Timer Interrupt Enable Register */
#define IMIEB     TIERW_BIT.b1 /* Output Compare Interrupt B Enable*/
#define IMIEA     TIERW_BIT.b0 /* Output Compare Interrupt A Enable*/
#define TSRW      *(volatile unsigned char *)0xFF83 /* Timer Status Register W */
#define TSRW_BIT  (*(struct BIT *)0xFF83) /* Timer Status Register W */
#define IMFB      TSRW_BIT.b1 /* Output Compare Flag B */
#define IMFA      TSRW_BIT.b0 /* Output Compare Flag A */
#define TIOR0     *(volatile unsigned char *)0xFF84 /* Timer I/O Control Register 0 */
#define TIOR0_BIT (*(struct BIT *)0xFF84) /* Timer I/O Control Register 0 */
#define IOB2      TIOR0_BIT.b6 /* I/O Control Register B2 */
#define IOB1      TIOR0_BIT.b5 /* I/O Control Register B1 */
#define IOB0      TIOR0_BIT.b4 /* I/O Control Register B0 */
#define TCNT      *(volatile unsigned int *)0xFF86 /* Time Counter */
#define GRA       *(volatile unsigned int *)0xFF88 /* General Register A */
#define GRB       *(volatile unsigned int *)0xFF8A /* General Register B */
#define PDR8      *(volatile unsigned int *)0xFFDB /* Port Data Register 8 */
#define PCR8      *(volatile unsigned int *)0xFFEB /* Port Control Register 8 */

#pragma interrupt (twint)
/*****
/* Function define */
*****/
extern void INIT ( void ); /* SP Set */
void main ( void );
void twint ( void );

void fslueup ( void );
void fsluedwn ( void );
void fconst ( void );
void frstop ( void );
void rslueup ( void );
void rsluedwn ( void );
void rconst ( void );

```

```

/*****/
char  twcnt,sluecnt,nextmode;
short modecnt;

/*****/
#pragma section OUTDT
unsigned char  pattbl[8] = {                               /* Stepping Motor Output Pattern Table */
    0x08,0x0C,0x04,0x06,0x02,0x03,0x01,0x09,
};

unsigned short uptbl[96] = {                               /* Stepping Motor Output Pattern Table */
    0xFFFF,0xF000,0xE000,0xD500,0xCE40,0xC738,0xC030,0xB928,0xB220,0xAB18,
    0xA410,0x9DD0,0x9790,0x9150,0x8CA0,0x87F0,0x8340,0x8020,0x7D00,0x7AA8,
    0x7850,0x75F8,0x74BD,0x7148,0x6FB8,0x6E28,0x6C98,0x6B08,0x6978,0x67E8,
    0x66BC,0x6590,0x6464,0x6338,0x620C,0x6144,0x607C,0x5FB4,0x5EEC,0x5DCA,
    0x5CA8,0x5B86,0x5A64,0x5942,0x5820,0x56FE,0x55DC,0x54BA,0x5398,0x5276,
    0x5154,0x5032,0x4F10,0x4DEE,0x4CCC,0x4BAA,0x4A88,0x4966,0x4844,0x4722,
    0x4600,0x44DE,0x43BC,0x429A,0x4178,0x4056,0x3F34,0x3E12,0x3CF0,0x3BC4,
    0x3A34,0x3890,0x373C,0x35E8,0x3494,0x33D6,0x3318,0x325A,0x319C,0x30DE,
    0x3064,0x2FEA,0x2F70,0x2EF6,0x2E7C,0x2E02,0x2D9C,0x2D36,0x2CD0,0x2C6A,
    0x2C04,0x2B9E,0x2B38,0x2AD2,0x2A6C,0x2A00,
};

/*****/
/*  Vector Address          */
/*****/
#pragma section    V1                               /* VECTOR SECTION SET          */
void (*const VEC_TBL1[])(void) = {                /* 0x00 - 0x0f                */
    INIT                                                /* 00 Reset                    */
};

#pragma section    V2                               /* VECTOR SECTION SET          */
void (*const VEC_TBL2[])(void) = {
    twint                                                /* 2A Timer W Interrupt        */
};

#pragma section                               /* P                            */

```

```
/*
*****
*/
Main Program
*****
void main ( void )
{
    unsigned char tmp;

    set_imask_ccr(1); /* Disable interrupts */

    twcnt = 0; /* Output pattern table counter set */
    sluecnt = 0; /* Slue up/down table counter set */
    nextmode = 0;
    modecnt = 95; /* Motor slue mode count set "96" */

    GRA = uptbl[sluecnt]; /* Initialize GRA */
    sluecnt++;

    TIOR0 = 0x88; /* Initialize output compare function */
    TCRW = 0xA0; /* Initialize TCNT input clock period */
    TIERW = 0x71; /* Initialize IMIEA/IMIEB interrupt enable */

    TCNT = 0x0000; /* Initialize TCNT */

    PCR8 |= 0x0F; /* Port8 output */

    tmp = TSRW; /* TSRW clear */
    TSRW = 0x00;

    PDR8 = pattbl[twcnt]; /* PDR8 set output pattern */
    twcnt++;

    TMRW |= 0x80; /* Initialize timer mode register */
    set_imask_ccr(0); /* Interrupt enable */

    while(1);
}
```

```

/*****/
/* Timer W Interrupt */
/*****/
void twint ( void )
{
    unsigned char tmp;

    switch(nextmode){
        case 0:
            fslueup();                /* Forward slue up */
            modecnt--;
            if(modecnt <= 0){         /* Next mode? */
                nextmode = 1;        /* nextmode = 1 constant speed */
                modecnt = 96;        /* Next mode countset "96" */
                sluecnt = 95;        /* Slue up/down table counter set */
            }
            break;

        case 1:
            fconst();                /* Constant speed */
            modecnt--;
            if(modecnt <= 0){         /* Nextmode? */
                nextmode = 2;        /* nextmode = 2 (forward slue down) */
                modecnt = 96;        /* Nextmode countset "96" */
            }
            break;

        case 2:
            fsluedwn();              /* Forward slue down */
            modecnt--;
            if(modecnt <= 0){         /* Next mode? */
                nextmode = 3;        /* nextmode = 3 (slue stop) */
                modecnt = 48;        /* Next mode countset "48" */
                sluecnt = 0;         /* Slue up/down table counter set */
            }
            break;

        case 3:
            frstop();                /* Slue stop */
            modecnt--;
            if(modecnt <= 0){         /* Next mode? */
                nextmode = 4;        /* nextmode = 4 (reverse slue up) */
                modecnt = 96;        /* Next mode countset "96" */
            }
            break;
    }
}

```

```
case 4:
    rslueup(); /* Reverse slue up */
    modecnt--;
    if(modecnt <= 0){ /* Next mode? */
        nextmode = 5; /* nextmode = 5 (constant speed) */
        modecnt = 96; /* Next mode countset "96" */
        sluecnt = 95; /* Slue up/down table counter set */
    }
    break;

case 5:
    rconst(); /* Constant speed */
    modecnt--;
    if(modecnt <= 0){ /* Next mode? */
        nextmode = 6; /* nextmode = 6 (reverse slue down) */
        modecnt = 96; /* Next mode countset "96" */
    }
    break;

case 6:
    rsluedwn(); /* Reverse slue down */
    modecnt--;
    if(modecnt <= 0){ /* Next mode? */
        nextmode = 7; /* nextmode = 7 (slue stop) */
        modecnt = 48; /* Next mode countset "48" */
        sluecnt = 0; /* Slue up/down table counter set */
    }
    break;

case 7:
    frstop(); /* Slue stop */
    modecnt--;
    if(modecnt <= 0){ /* Next mode? */
        nextmode = 0; /* nextmode = 0 (forward slue up) */
        modecnt = 96; /* Next mode countset "96" */
    }
    break;
}

tmp = TSRW;
TSRW = 0x00;
}
```

```

/*****
/* Forward slue up                                     */
/*****
void fslueup ( void )
{
    GRA = uptbl[sluecnt];                               /* GRA set slue up/down table */
    sluecnt++;

    PDR8 = pattbl[twcnt];                               /* PDR8 set output pattern   */
    twcnt++;

    if(twcnt>7)
        twcnt = 0;
}

/*****
/* Forward slue down                                   */
/*****
void fsluedwn ( void )
{
    GRA = uptbl[sluecnt];                               /* GRA set slue up/down table */
    sluecnt--;

    PDR8 = pattbl[twcnt];                               /* PDR8 set output pattern   */
    twcnt++;

    if(twcnt>7)
        twcnt = 0;
}

/*****
/* Forward constant speed                             */
/*****
void fconst ( void )
{
    PDR8 = pattbl[twcnt];                               /* PDR8 set output pattern   */
    twcnt++;

    if(twcnt>7)
        twcnt = 0;
}

```

```

/*****
/* Slue/reverse stop */
/*****
void frstop ( void )
{
    PDR8 = pattbl[twcnt];          /* PDR8 set output pattern */
}

/*****
/* Reverse slue up */
/*****
void rslueup ( void )
{
    GRA = uptbl[sluecnt];          /* GRA set slue up/down table */
    sluecnt++;

    PDR8 = pattbl[twcnt];          /* PDR8 set output pattern */
    twcnt--;

    if(twcnt < 0)
        twcnt = 7;
}

/*****
/* Reverse slue down */
/*****
void rsluedwn ( void )
{
    GRA = uptbl[sluecnt];          /* GRA set slue up/down table */
    sluecnt--;

    PDR8 = pattbl[twcnt];          /* PDR8 set output pattern */
    twcnt--;

    if(twcnt < 0)
        twcnt = 7;
}

```

```
/* Reverse constant speed */
void rconst ( void )
{
    PDR8 = pattbl[twcnt]; /* PDR8 set output pattern */
    twcnt--;

    if(twcnt < 0)
        twcnt = 7;
}
```

### Link address specification

Section Name	Address
CV1	0x0000
CV2	0x002A
P	0x0100
C	0x0500
DOUTDT	0x0510
B	0xFB80