# **inter<sub>si</sub>**]<sup>\*</sup>

## ISL70003ASEH

Single Event Effects (SEE) Testing

# TEST REPORT

TR009 Rev 0.00 August 6, 2015

## Introduction

The intense proton and heavy ion environment encountered in space applications can cause a variety of Single-event Effects (SEE) in electronic circuitry, including Single Event Upset (SEU), Single Event Transient (SET), Single Event Functional Interrupt (SEFI), Single Event Gate Rupture (SEGR) and Single Event Burnout (SEB). SEE can lead to system-level performance issues including disruption, degradation and destruction. For predictable and reliable space system operation, individual electronic components must be characterized to determine their SEE response. This report discusses the results of SEE testing performed on the ISL70003ASEH buck regulator.

# **Product Description**

The ISL70003ASEH is a metal mask variant of the radiation tolerant ISL70003SEH part previously released by Intersil. The changes to the ISL70003ASEH were confined to improving the load regulation of the part at higher current levels. The basic operation of the part is unaffected by the changes and the description of the ISL70003SEH, serves as an excellent reference for the ISL70003ASEH version. The ISL70003ASEH part can support input voltages up to 14.7V and output currents to up 9A.

# **Product Documentation**

For more information about the ISL70003SEH and ISL70003ASEH Buck Regulators, refer to the documentation shown below.

- ISL70003SEH, "Radiation Hardened and SEE Hardened 3V to 13.2V, 6A Buck Regulator"
- <u>ISL70003ASEH</u>, "Radiation and SEE Tolerant 3V to 13.2V, 9A Buck Regulator"
- <u>AN1913</u>, "Single Event Effects Testing of the ISL70003SEH, a 3V to 13.2V, 6A Synchronous Buck Regulator"
- <u>AN1897</u>, "Radiation Hardened and SEE Hardened 3V to 12V, 6A Synchronous Buck Regulator Evaluation Board User's Guide"
- Standard Microcircuit Drawing (SMD): 5962-14203

## **SEE Test Objectives**

Since the ISL70003ASEH, is only a metal mask variant of the ISL70003SEH the single event testing was concentrated on validating the single event performance as comparable to the parent ISL70003SEH. This consisted of duplicating the original testing results of the ISL70003SEH.

# **SEE Test Facility**

Testing was performed at the Texas A&M University (TAMU) Radiation Effects Facility of the Cyclotron Institute heavy ion facility. This facility is coupled to a k500 superconducting cyclotron, which is capable of generating a wide range of particle beams with the various energy, flux and fluence levels needed for advanced radiation testing. The Devices Under Test (DUTs) were located in air at 40mm from the aramica window for the ion beam. Ion LET values are quoted at the DUT surface. Signals were communicated to and from the DUT test fixture through 20 foot cables connecting to the control room. Testing was done May 28th 2015.

## **SEE Test Setup**

The test setup consisted of an ISL70003SEH engineering evaluation board with ISL70003ASEH mounted on it. The schematic for the engineering board is shown in <u>Figures 1</u> and <u>2</u>. A cable connector was added to the board to allow cabling of signals from the irradiation cave to the monitor room.

The board was modified depending upon the test being run. For all tests only 150µF of output capacitance (CO1) was used. For SET testing at PVIN = 13.2V, a 6.8µH inductor was used, while for all other tests the 3.3µH inductor of the schematic was used. During SEB testing at sourcing 11A the Schottky diode D1 was in place, however for the other tests the Schottky diode was removed. For the low voltage tests (V<sub>IN</sub> = 3V and 5.5V) the PORR2 resistor was 64.7Ω, whereas for the V<sub>IN</sub> = 13.2V and higher tests the PORR2 resistor was 7.1Ω. For the SEB testing the ROC (A&B) resistors were 2.37Ω while for the SET testing at 3A the ROC (A&B) resistors were 8.45Ω.



ISL70003ASEH Board Schematic

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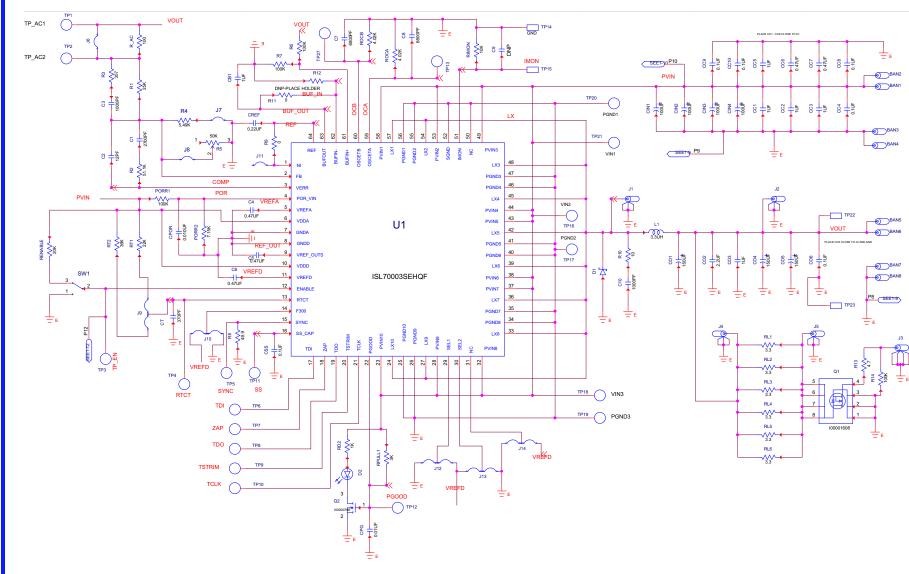
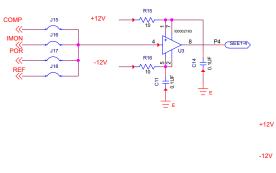


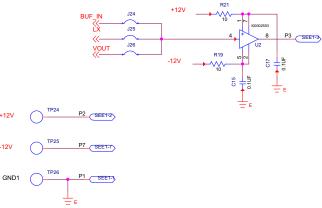
FIGURE 1. ISL70003ASEH ENGINEERING BOARD SCHEMATIC

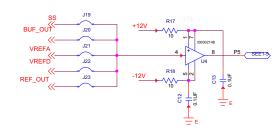
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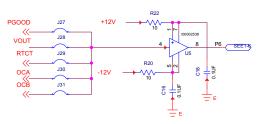
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## ISL70003ASEH Board Schematic (Continued)













## SEB Testing of the ISL70003ASEH

Four units were first run to duplicate the SEB qualification testing originally done on the ISL70003SEH. The first three tests strictly duplicated the ISL70003SEH qualification testing. Two extra runs were also run on the ISL70003ASEH, both sourcing 11A at  $V_{OUT}$  = 3.3V and  $V_{IN}$  = 14.7V and 15.5V.

Each test was done with irradiation by gold at

LET = 86.4MeV • cm<sup>2</sup>/mg to a fluence of  $5x10^{6}$  ion/cm<sup>2</sup> with the parts heated to a case temperature of  $+125^{\circ}C \pm 10^{\circ}C$ . Twelve

parameters were monitored both before and after each irradiation to see if any change. The twelve parameters and the associated percentage changes are listed in <u>Table 2</u>.

TABLE 1. SEB TESTS DONE WITH 86MeV $\cdot$ cm <sup>2</sup> /mg, T <sub>CASE</sub> = ±	125°C ±10°C, AND 500kHz SWITCHING FREQUENCY. EACH TEST ON EACH UNIT WAS
TO A FLUENCE OF 5x10 <sup>6</sup> lons/cm <sup>2</sup> .	

	PVIN (V)	Vout (V)	lout (V)
Test86 1	14.7	Disabled	0
Test86 2	14.7	3.3	+7
Test86 3	13.7	3.3	-4
Test86 4	14.7	3.3	+11
Test86 5	15.5	3.3	+11

		ENABLE	DISABLE	_	I_MON	V_OUT		V_BUFOUT	OCP DC	I_IN AT	I_MON	V_BUFOUT	
DUT	TEST	THRES (V)	THRES (V)	AT LOAD (A)	AT LOAD (V)	AT LOAD (V)	VERR (V)	ENABLE (V)	THRESHOLD (A)	I_OUT = 0 (mA)	ZERO LOAD (mV)	DISABLE (mV)	I_SHUTDOWN (mA)
DUT1	Test86 1	0%	0%			0%	0%	0%	0%	1%	1%	0%	0%
	Test86 2	0%	0%	0%	0%	0%	0%	0%	0%	-1%	-2%	0%	0%
	Test86 3	0%	0%			0%	0%	0%	0%	1%	-2%	0%	0%
	Test86 4	0%	0%	0%	-2%	0%	0%	0%	0%	-1%	-6%	0%	0%
	Test86 5	0%	0%	0%	0%	0%	0%	0%	0%	-1%	-1%	0%	0%
DUT2	Test86 1	0%	0%			0%	0%	0%	0%	0%	2%	0%	0%
	Test86 2	0%	0%	0%	0%	0%	0%	0%	0%	0%	-1%	0%	0%
	Test86 3	0%	0%			0%	1%	0%	1%	0%	2%	0%	0%
	Test86 4	0%	0%	0%	1%	0%	0%	0%	0%	0%	-1%	0%	1%
	Test86 5	0%	0%	0%	-1%	0%	0%	0%	1%	-1%	-2%	0%	0%
DUT3	Test86 1	0%	0%			0%	0%	0%	0%	1%	11%	0%	0%
	Test86 2	0%	0%	0%	0%	0%	0%	0%	1%	0%	2%	0%	0%
	Test86 3	0%	0%			0%	0%	0%	0%	0%	-1%	0%	0%
	Test86 4	0%	0%	0%	-2%	0%	0%	0%	0%	0%	4%	0%	1%
	Test86 5	0%	0%	0%	-1%	0%	0%	0%	-1%	-1%	-3%	0%	1%
DUT4	Test86 1	0%	0%			0%	0%	0%	1%	0%	3%	0%	0%
	Test86 2	1%	0%	0%	0%	0%	0%	0%	-1%	0%	-3%	0%	1%
	Test86 3	0%	0%			0%	0%	0%	0%	0%	-3%	0%	2%
	Test86 4	0%	0%	0%	-2%	0%	0%	0%	0%	-1%	-3%	-4%	3%
	Test86 5	0%	0%	0%	-1%	0%	0%	0%	1%	1%	4%	0%	-2%

### TABLE 2. MONITOR PARAMETER DELTAS FOR THE DESTRUCTIVE SEE TESTING AT 86MeV • cm<sup>2</sup>/mg.

With few exceptions the deltas are all within a few percent and those that are not, they are still small enough to be attributed to measurement repeatability. The conclusion is that the parts did not display any indication of destructive single event effects. The last two tests are especially interesting in that they went beyond the limits of the original ISL70003SEH SEE qualification testing.

An attempt was made to push PVIN to 16.5V with I<sub>OUT</sub> at 11A, but the first part tested there showed clear changes in the zero load operating current (114.0mA to 120.5mA) and the shutdown current (7.51mA to 32.4mA) so that it was clear some permanent damage had resulted. The other three parts were not run to this level as a failure was already in hand.

Destructive SEE testing was also carried out at an LET of  $43MeV \cdot cm^2/mg$  (silver and zero degree incidence). The testing done was slightly different from that done at the higher LET in that the PVIN was pushed increased and the 7A I<sub>OUT</sub> was skipped. The tests carried out are listed in <u>Table 3</u>.

TABLE 3.	TESTS DONE WITH 43MeV • cm <sup>2</sup> /mg, T <sub>CASE</sub> = 125°C ±10°C
	AND 500kHz SWITCHING FREQUENCY. EACH TEST FOR
	EACH UNIT WAS TO A FLUENCE of $5x10^6$ ion/cm <sup>2</sup> .

TEST	PVIN (V)	V <sub>OUT</sub> (V)	I <sub>OUT</sub> (A)
Test43 1	15.5	Disabled	0
Test43 2	15.5	3.3	+11
Test43 3	14.5	3.3	-4
Test43 4	16.5	Disabled	0
Test43 5	16.5	3.3	+11
Test43 6	15.5	3.3	-4

The percentage change in the monitored parameters is presented in <u>Table 4</u>.

DUT	TEST	ENABLE THRES (V)	DISABLE THRES (V)	I_IN AT LOAD (mV)	I_MON AT LOAD (mV)	V_OUT AT LOAD (V)	VERR (V)	V_BUFOUT ENABLE (V)	OCP DC THRESHOLD (A)	I_IN AT I_OUT = 0 (mA)	I_MON ZERO LOAD (mV)	V_BUFOUT DISABLE (mV)	I_SHUTDOWN (mA)
DUT5	Test43 1	0%	0%			0%	0%	0%	0%	-1%	2%	0%	0%
	Test43 2	0%	0%	0%	-1%	0%	0%	-1%	0%	-1%	-6%	0%	3%
	Test43 3	0%	0%			0%	0%	0%	-1%	0%	1%	0%	-1%
	Test43 4	0%	1%			0%	0%	0%	1%	0%	0%	0%	-1%
	Test43 5	0%	0%	0%	-1%	0%	0%	0%	0%	0%	-1%	0%	1%
	Test43 6	0%	0%			0%	0%	0%	0%	0%	0%	0%	-1%
DUT6	Test43 1	0%	0%			0%	-1%	0%	0%	1%	3%	0%	0%
	Test43 2	0%	0%	0%	-1%	0%	0%	0%	0%	0%	-2%	0%	-1%
	Test43 3	0%	0%			0%	0%	0%	0%	0%	2%	0%	1%
	Test43 4	0%	0%			0%	0%	0%	0%	1%	5%	0%	0%
	Test43 5	0%	0%	0%	-1%	0%	0%	0%	0%	1%	-2%	0%	0%
	Test43 6	0%	0%			0%	0%	0%	0%	1%	1%	0%	0%
DUT7	Test43 1	0%	0%			0%	0%	0%	0%	0%	3%	0%	0%
	Test43 2	0%	0%	0%	-1%	0%	0%	0%	0%	-1%	-3%	0%	4%
	Test43 3	3%	0%			0%	0%	0%	0%	0%	3%	0%	-1%
	Test43 4	0%	0%			0%	0%	0%	0%	0%	3%	0%	-1%
	Test43 5	0%	0%	0%	-1%	0%	0%	0%	0%	2%	-12%	0%	0%
	Test43 6	0%	0%			0%	0%	0%	0%	1%	-5%	0%	0%
DUT8	Test43 1	0%	0%			0%	0%	0%	0%	2%	-1%	0%	-2%
	Test43 2	0%	0%	0%	0%	0%	0%	0%	0%	1%	2%	0%	2%
	Test43 3	0%	0%			0%	0%	0%	0%	0%	8%	0%	1%
	Test43 4	0%	0%			0%	0%	0%	0%	-1%	-4%	0%	1%
	Test43 5	0%	0%	0%	0%	0%	0%	0%	0%	-1%	-3%	0%	1%
	Test43 6	0%	0%			0%	1%	0%	0%	1%	9%	0%	0%

#### TABLE 4. MONITOR PARAMETER DELTAS FOR THE DESTRUCTIVE SEE TESTING AT 43MeV • cm<sup>2</sup>/mg

It is worth noting that the ISL70003ASEH survived at operating conditions to PVIN = 16.5V and  $I_{OUT}$  = 11A with an LET of 43MeV • cm<sup>2</sup>/mg.

# SEFI Testing of the ISL70003ASEH

One of the noted SEE for the ISL70003SEH was the shutdown and spontaneous restart Single Event Functional Interrupt (SEFI) noted at low supply voltage and high LET (Refer to <u>AN1913</u>). These events are highlighted by a dropout and recovery of the PG00D signal. <u>Table 5</u> presents the SET count statistics for the PG00D cycling that identify these SEFI for the ISL70003ASEH.

As with the ISL70003SEH, the self-recovering SEFI only occurred at low PVIN of 3V and high LET ( $86MeV \cdot cm^2/mg$ , Au at zero degrees incidence). At a PVIN of 5.5V and above or at PVIN = 3V

and LET = 58MeV • cm<sup>2</sup>/mg (PR at zero degrees incidence) there were no SEFI registered to a total of  $4x10^7$ ion/cm<sup>2</sup> across the four units tested. Even so, the cross section of these SEFI events calculates to only  $6.1x10^7$ /cm<sup>2</sup> at an LET of 86MeV • cm<sup>2</sup>/mg. At an LET of 58MeV • cm<sup>2</sup>/mg the nominal SEFI cross section is below  $2.5x10^{-8}$ /cm<sup>2</sup>. Thus there is the same narrow application space where the ISL70003SEH and ISL70003ASEH are both subject to these low probability self-recovering SEFI.

# TABLE 5. ISL70003ASEH SEFI COUNTS BY PGOOD CYCLES FOR VARIOUS OPERATING CONDITIONS. FLUENCE OF 1x10<sup>7</sup>ion/cm<sup>2</sup> WAS RUN FOR EACH UNIT AT EACH TEST.

LET	PVIN	FREQUENCY	SEFI COUNTS BY PGOOD CYCLES					
MeV • cm <sup>2</sup> /mg	(V)	(kHz)	DUT14	DUT15	DUT16	DUT17		
86	3.0	300 internal	6	10	4	4		
86	3.0	500 external	6	3	5	11		
86	5.5	500 external	0	0	0	0		
58	3.0	300 internal	0	0	0	0		
	1		DUT10	DUT11	DUT12	DUT13		
86	13.2	300 internal	0	0	0	0		
86	13.2	500 external	0	0	0	0		

# V<sub>OUT</sub> SET Testing of the ISL70003ASEH

SET tests (the top four rows of <u>Table 6</u>) the output inductor was  $3.3\mu$ H, while for the PVIN = 13.2V tests (the bottom two rows of the table) the inductor was  $6.8\mu$ H.

During the same irradiations as used to monitor SEFI, the V<sub>OUT</sub> was also monitored for SET. Initially a trigger of  $\pm 100$ mV was attempted (DUT10) but that failed to produce any captures so the trigger was reduced to  $\pm 50$ mV. At the  $\pm 50$ mV trigger level the SET counts were quite variable as the trigger straddled the relative maximum of the SET. The SET capture statistics are presented in Table 6. It should be noted that for the low voltage

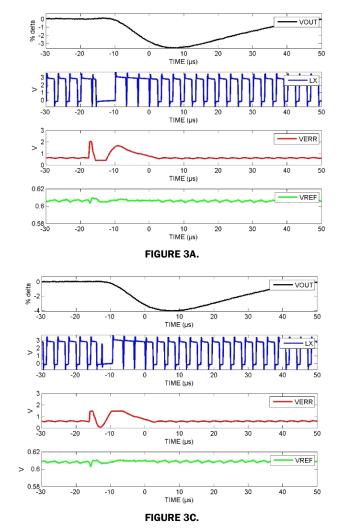
TABLE 6. ±50mV TRIGGERED SET COUNTS FOR VARIOUS OPERATING CONDITIONS. FLUENCE OF 1x10<sup>7</sup>ion/cm<sup>2</sup> WAS RUN FOR EACH UNIT AT EACH TEST.

LET	PVIN	VOUT	FREQUENCY		±50mV TRIGGER V <sub>OUT</sub> SET				
MeV•cm <sup>2</sup> /mg	(V)	(V)	(kHz)	DUT14	DUT15	DUT16	DUT17		
86	3.0	1.8	300 internal	128	82	169	192		
86	3.0	1.8	500 external	54	2	77	82		
86	5.5	1.8	500 external	0	0	0	11		
58	3.0	1.8	300 internal	58	2	103	123		
	4	1		DUT10	DUT11	DUT12	DUT13		
86	13.2	3.3	300 internal	0*	501	95	384		
86	13.2	3.3	500 external	0*	83	0	128		

NOTE: \* Indicates a trigger of ±100mV was used. In all cases I<sub>OUT</sub> = 3A.

The captured transients were post processed with some digital filtering to minimize the switching transient noise and then analyzed to find the largest V<sub>OUT</sub> SET occurring in each irradiation run. Figure 3 depicts the worst case SET for each of the units tested on the first line of Table 6 PVIN = 3.0V, V<sub>OUT</sub> = 1.8V, 300kHz, 86MeV • cm<sup>2</sup>/mg). In each plot the deviation in percentage of V<sub>OUT</sub> is accompanied by plots of the switching node, LX, the error amplifier output voltage, VERR and the reference voltage, VREF. Since all the larger SET resulted from missing LX pulses, all the larger SET were negative going transients. All of the SET seem to start with a disruption on VERR. The worst V<sub>OUT</sub> SET recorded (in 4x10<sup>7</sup>ions/cm<sup>2</sup> at 86MeV • cm<sup>2</sup>/mg) was -81mV or about -4.5% of the 1.8V V<sub>OUT</sub>.

The worst SET captured for each unit tested in the second row of Table 6 (500kHz switching frequency) were marginally smaller than



those of the first row SET with a worst occurrence of -4% or -72mV. In other regards they look as VERR being the initiating SET followed by missing LX pulses and a drop in  $V_{OUT}$  just as shown in Figure 3. Since there is no fundamental difference in the SET plots for the second row are not presented.

For the third row of Table 6 (PVIN = 5.5V, V<sub>OUT</sub> = 1.8V, 500kHz) only eleven events, all on DUT4, were captured. The largest of these eleven events was -2% deviation or about -36mV. Again a disturbance of VERR preceded a missing LX pulse and resulted in a drop of V<sub>OUT</sub>. The combination of the higher switching frequency and the larger step-down ratio from V<sub>IN</sub> = 5.5V to V<sub>OUT</sub> = 1.8V seems to have resulted in less of a V<sub>OUT</sub> disturbance for same form of missing pulses as seen in Figure 3.

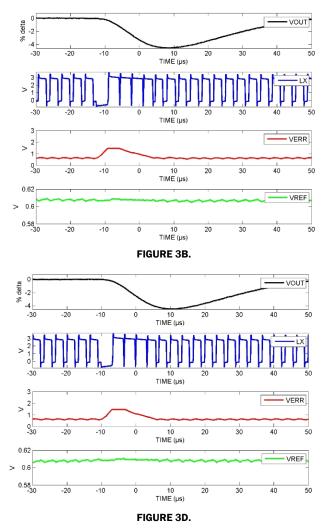


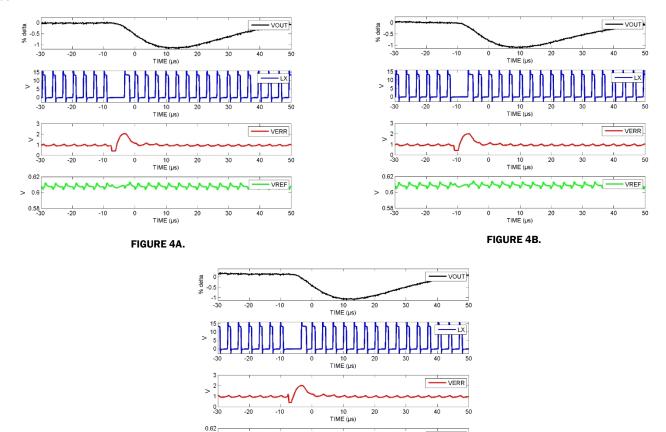
FIGURE 3. Worst case SET captured for each of the four units tested at PVIN = 3V, V<sub>OUT</sub> = 1.8V, I<sub>OUT</sub> = 3A, frequency = 300kHz internal and LET = 86MeV • cm<sup>2</sup>/mg. Worst case SET was -4.5% or 81mV.

The fourth row of <u>Table 6</u> (LET = 58MeV  $\cdot$  cm<sup>2</sup>/mg) again generated SET very similar in form to those presented in <u>Figure 3 on page 7</u>. The worst case recorded was -4.1% or -72mV from the nominal V<sub>OUT</sub> of 1.8V. Again missing LX pulses following a disturbance to VERR were the forms taken.

The fifth row of Table 6 represents SET with  $V_{IN}$  = 13.2V and  $V_{OUT}$  = 3.3V. For the three units for which SET were recorded, the

largest SET for each unit is presented in Figure 4. The -40mV worst case SET represents only about -40mV or -1.2% of the larger  $V_{OUT}$  = 3.3V than represented in Figure 3. It should also be recalled that the output inductor in this case was 6.8µH, whereas for the earlier cases the inductor was 3.3µH. The combination of the smaller duty cycle and larger inductor led to smaller  $V_{OUT}$  disturbance for the same missing LX pulses as seen previously.

VREF



<sup>0.58</sup>/<sub>-30</sub> -20 -10 0 10 20 30 40 50 TIME (µs) FIGURE 4. Worst case SET captured for each of the three units tested at PVIN = 13.2V, V<sub>OUT</sub> = 3.3V, I<sub>OUT</sub> = 3A, frequency = 300kHz internal and LET = 86MeV • cm<sup>2</sup>/mg. Worst case SET was -1.2% or 40mV.

> 0.6

Interestingly, the sixth row of Table 6 only had SET recorded for two of the three units tested with  $\pm$ 50mV triggering, and the worst case SET for those recorded was -0.6% or about -20mV. The two worst cases are shown in Figure 5 and do not exhibit any missing LX pulses, which leads to the reduced size of the SET. The events still started with a disruption on VERR, but did not result in missing LX pulses. A single shortened pulse seems to be the hallmark of these events. The higher frequency (500kHz versus 300kHz) may have contributed to somewhat smaller SET than those in Figure 4, but it does not seem to explain why the missing LX pulse events vanished.

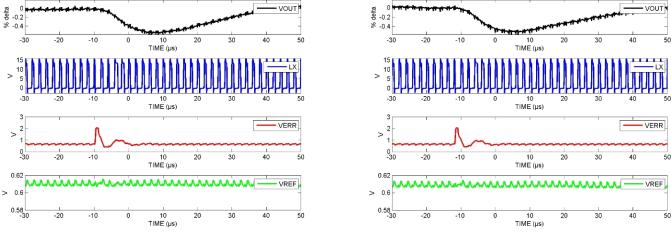


FIGURE 5A.

FIGURE 5B.

FIGURE 5. Worst case SET captured for each of the two units tested at PVIN = 13.2V, V<sub>OUT</sub> = 3.3V, I<sub>OUT</sub> = 3A, frequency = 500kHz external and LET = 86MeV • cm<sup>2</sup>/mg. Worst case SET was -0.6% or 20mV.

LET	PVIN	VOUT	FREQUENCY	±40mV TRIGGER BUFOUT SET				
MeV•cm <sup>2</sup> /mg	(V)	(V)	(kHz)	DUT14	DUT15	DUT16	DUT17	
86	3.0	1.8	300 internal	0	0	0	0	
86	3.0	1.8	500 external	0	1	0	0	
86	5.5	1.8	500 external	52	41	50	19	
58	3.0	1.8	300 internal	0	1	0	2	
				DUT10	DUT11	DUT12	DUT13	
86	13.2	3.3	300 internal	725	616	909	624	
86	13.2	3.3	500 external	2008	1464	1873	461	

#### TABLE 7. SET STATISTICS FOR BUFFER OUTPUT (BUFOUT)

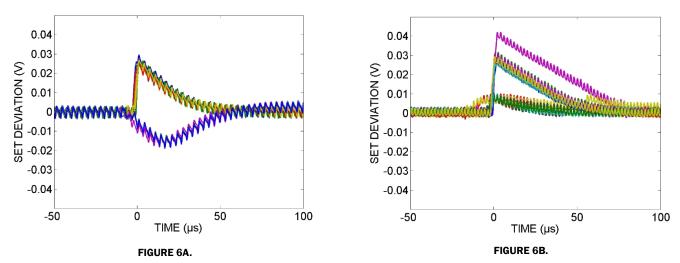


FIGURE 6. Examples of worst case BUFOUT SET. Plots are composites of the 10 longest and largest for each polarity in the irradiation run. Irradiation was with Au (86MeV  $\cdot$  cm<sup>2</sup>/mg) to 1x10<sup>7</sup> ion/cm<sup>2</sup>. Left plot is DUT12 AT PVIN = 13.2V and f<sub>SW</sub> = 300kHz. Right PLOT is DUT13 at PVIN = 13.2V and f<sub>SW</sub> = 500kHz.

# Buffer Output SET of the ISL70003ASEH

While running the V<sub>OUT</sub> SET tests the Buffer Output (BUFOUT) was also monitored and triggered on SET excursions of more than  $\pm$ 40mV from its DC value. The capture statistics for BUFOUT SET are presented in <u>Table 7</u>. Only the PVIN = 13.2V cases yielded appreciable SET counts, with a few showing up for PVIN = 5.5V. Examples of worst case SET for the PVIN = 13.2V cases are shown in <u>Figure 6</u>.

Of the SET captured, most were positive going SET bounded by +50mV. The lack of SET for PVIN = 3.0V is likely a result of the SET being smaller than the trigger setting and not an indication that SET were not occurring. The higher PVIN levels provided SET

large enough to trigger captures. The SET seem to have decayed in about  $80\mu s$  from onset. The switching noise on BUFOUT as captured was several millivolts.

## IMON SET of the ISL70003ASEH

During the V<sub>OUT</sub> SET testing the IMON output was also monitored and triggered captures on ±80mV events. Statistics on the IMON SET captures are presented in <u>Table 8</u> and show a dependence on the LET of the incident ion. LET 58MeV • cm<sup>2</sup>/mg yielded somewhat lower counts than runs at 86MeV • cm<sup>2</sup>/mg.

		VOUT		±80mV TRIGGER BUFOUT SET				
LET MeV•cm <sup>2</sup> /mg	PVIN (V)	(V)	FREQUENCY (kHz)	DUT14	DUT15	DUT16	DUT17	
86	3.0	1.8	300 internal	1009	1350	1159	1070	
86	3.0	1.8	500 external	1222	1038	1261	1198	
86	5.5	1.8	500 external	1521	1203	1502	1648	
58	3.0	1.8	300 internal	389	373	867	768	
				DUT10	DUT11	DUT12	DUT13	
86	13.2	3.3	300 internal	1898	615*	1441	1672	
86	13.2	3.3	500 external	2343	800*	1887	1896	

#### TABLE 8. SET STATISTICS FOR IMON

NOTE: \* Indicates a trigger of 120mV setting.

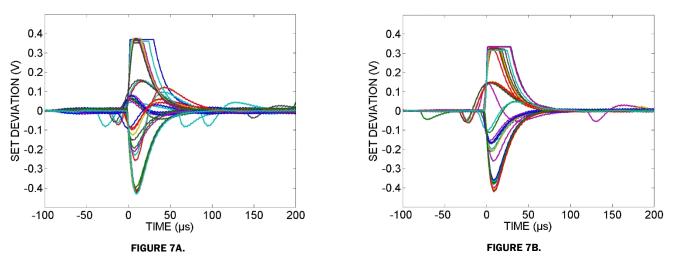


FIGURE 7. Examples of worst case IMON SET. Plots are composites of the 10 longest and largest for each polarity in the irradiation run. Irradiation was with Au (86MeV • cm<sup>2</sup>/mg) to 1x10<sup>7</sup> ion/cm<sup>2</sup>. The plots are for DUT10 and DUY11 at PVIN = 13.2V and f<sub>SW</sub> = 300kHz. The oscilloscope setting LED to the clipping of the positive going SET.

Examples of the IMON SET are presented in Figure 7 and show both positive and negative excursions on the IMON voltage.

The negative going IMON SET were limited to about 400mV, but the positive going SET seem to extrapolate to something more like 1V. Significant disturbance seems to have about a 100 $\mu$ s duration.

## Conclusion

### **Non Damaging SEE**

Four ISL70003ASEH parts survived the same SEE qualification testing as was done on the ISL70003SEH. This testing consisted of irradiation with gold at normal incidence for an LET of  $86MeV \cdot cm^2/mg$  to a fluence  $5x10^6$  ions/cm<sup>2</sup> on each run. Runs were done with conditions: disabled with PVIN = 14.7V, sourcing 7A at 3.3V with PVIN = 14.7V and sinking 4A at 3.3V with PVIN = 13.7V. All of this was done at a case temperature of  $+125^{\circ}C \pm 10^{\circ}C$ .

In addition to the above testing, the parts survived irradiation while sourcing 11A at 3.3V with PVIN = 14.7V. For operation at this higher current level, the Schottky diode from GND to LX was installed on the boards. The parts also survived operation under beam with PVIN = 15.5V and  $I_{OUT}$  = 11A, but this goes beyond the performance previously seen on the ISL70003SEH.

In a separate set of tests four parts were irradiated with silver for an LET of 43MeV  $\cdot$  cm<sup>2</sup>/mg to 1x10<sup>7</sup> ions/cm<sup>2</sup>. During the irradiations the parts were operated at V<sub>OUT</sub> = 3.3V with PVIN = 16.5V, I<sub>OUT</sub> = 11A and with PVIN = 15.5V, I<sub>OUT</sub> = -4A.

### **Single Event Transients**

The ISL70003ASEH was subjected to the SET conditions used to characterize the ISL70003SEH. Since the changes between the parts were not anticipated to modify SET behavior, the objective was to demonstrate comparable behavior.

Comparable performance was observed for the spontaneous recovery SEFI at low PVIN (3V) and high LET (86MeV  $\cdot$  cm<sup>2</sup>/mg). The SEFI exhibited a cross section of  $6.1 \times 10^{-7}$ /cm<sup>2</sup> at those conditions and disappeared completely for either PVIN = 5.5V or LET of 60MeV  $\cdot$  cm<sup>2</sup>/mg.

With an output LC of  $3.3\mu$ H and  $150\mu$ F operating from PVIN = 3.0V at 300kHz, the worst case SET was a drop of 4.5% (81mV) on the 1.8V output. This was in response to gold at zero incidence for an LET of 86MeV • cm<sup>2</sup>/mg.

For operation from PVIN = 13.2V with an inductor of  $6.8\mu$ H and output of 3.3V at 500kHz, the worst case V<sub>OUT</sub> SET observed was -1.2% drop.

This is all consistent with the behavior observed for the ISL70003SEH (<u>AN1913</u>).

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