# 8402015

## **General Description**

8402015 is a low phase noise Clock Synthesizer and is a member of the high performance clock solutions from IDT. The device provides three banks of outputs and a reference clock. Each bank can be enabled by using output enable pins. A 25MHz or 50MHz, 18pF parallel resonant crystal is used to generate 25MHz LVCMOS, 125MHz LVCMOS and 125MHz LVDS outputs. 8402015 is packaged in a small, 32-pin VFQFN package that is optimum for applications with space limitations.

## Features

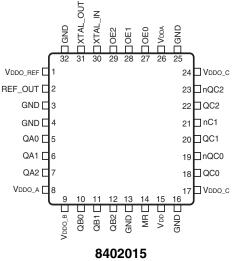
• Three banks of outputs:

Bank A: three single-ended LVCMOS/LVTTL outputs at 25MHz or 50MHz

Bank B: three single-ended LVCMOS/LVTTL outputs at 125MHz Bank C: three differential LVDS outputs at 125MHz Reference LVCMOS/LVTTL output at 25MHz

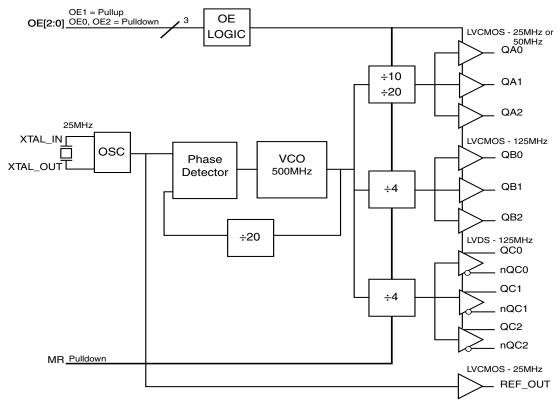
- Crystal input frequency: 25MHz
- Maximum output frequency: 125MHz
- RMS phase jitter @ 125MHz, using a 25MHz crystal (637kHz 62.5MHz): 0.373ps (typical) LVDS output
- RMS phase jitter @ 25MHz, using a 25MHz crystal (12kHz 1MHz): 0.64ps (typical) LVCMOS output
- Full 3.3V supply mode
- -40°C to 85°C ambient operating temperature
- Available in lead-free (RoHS 6) package

## **Pin Assignment**



32-Lead VFQFN 5mm x 5mm x 0.925mm package body K Package Top View

## **Block Diagram**



# Table 1. Pin Descriptions

Number	Name	Ty	/ре	Description	
1	V <sub>DDO_REF</sub>	Power		Output supply pin for REF_OUT output.	
2	REF_OUT	Output		Reference clock output. LVCMOS/LVTTL interface levels.	
3, 4, 13, 16, 25, 32	GND	Power		Power supply ground.	
5, 6, 7	QA0, QA1, QA2	Output		Single-ended Bank A clock outputs.LVCMOS/LVTTL interface levels.	
8	V <sub>DDO_A</sub>	Power		Power output supply pin for Bank A LVCMOS outputs.	
9	V <sub>DDO_B</sub>	Power		Power output supply pin for Bank B LVCMOS outputs.	
10, 11, 12	QB0, QB1, QB2	Output		Single-ended Bank B clock outputs.LVCMOS/LVTTL interface levels.	
14	MR	Input	Pulldown	Master reset, resets the internal dividers. During reset, LVCMOS outputs are pulled LOW, and LVDS outputs are pulled LOW and HIGH (QCx pulled LOW, nQCx pulled HIGH). LVCMOS/LVTTL interface levels.	
15	V <sub>DD</sub>	Power		Core supply pin.	
17, 24	V <sub>DDO_C</sub>	Power		Power output supply pin for Bank C LVDS outputs.	
18, 19	QC0, nQC0	Output		Differential Bank C clock outputs. LVDS interface levels.	
20, 21	QC1, nQC1	Output		Differential Bank C clock outputs. LVDS interface levels.	
22, 23	QC2, nQC2	Output		Differential Bank C clock outputs. LVDS interface levels.	
26	V <sub>DDA</sub>	Power		Analog supply pin.	
27, 29	OE0, OE2	Input	Pulldown	Output enable and configuration pins. See Table 3. LVCMOS/LVTTL interface levels.	
28	OE1	Input	Pullup	Output enable and configuration pin. See Table 3. LVCMOS/LVTTL interface levels.	
30, 31	XTAL_IN, XTAL_OUT	Input		Crystal oscillator interface. XTAL_OUT is the output, XTAL_IN is the input.	

NOTE: Pullup and Pulldown refer to internal input resistors. See Table 2, Pin Characteristics, for typical values.

# **Table 2. Pin Characteristics**

Symbol	Parameter		Test Conditions	Minimum	Typical	Maximum	Units
C <sub>IN</sub>	Input Capacita	ance			4		pF
C <sub>PD</sub>	Power Dissipa Capacitance (		$V_{DD}, V_{DDO_A}, V_{DDO_B}, V_{DDO_C} = 3.465V$		15		pF
R <sub>PULLUP</sub>	Input Pullup R	esistor			51		kΩ
R <sub>PULLDOWN</sub>	Input Pulldow	n Resistor			51		kΩ
R <sub>OUT</sub>	Output Impedance	QA[0:2], QB[0:2], REF_OUT			20		Ω

# **Function Table**

Table 3. OE Function and ConfigurationTable

Inputs				Output Frequency (MHz)							
				Bank A			Bank B			Bank C	
OE2	OE1	OE0	A0	A1	A2	B0	B1	B2	C0	C1	C2
0	0	0	25	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Hi-Z	125	Hi-Z	Hi-Z
0	0	1	25	Hi-Z	Hi-Z	125	Hi-Z	Hi-Z	125	Hi-Z	Hi-Z
0*	1*	0*	25	25	Hi-Z	Hi-Z	Hi-Z	Hi-Z	125	125	Hi-Z
0	1	1	25	25	25	125	125	125	125	125	125
1	0	0	50	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Hi-Z	125	Hi-Z	Hi-Z
1	0	1	25	25	Hi-Z	125	125	Hi-Z	125	125	Hi-Z
1	1	0	50	50	Hi-Z	Hi-Z	Hi-Z	Hi-Z	125	125	Hi-Z
1	1	1	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Hi-Z

\*Default

# **Absolute Maximum Ratings**

NOTE: Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These ratings are stress specifications only. Functional operation of product at these conditions or any conditions beyond those listed in the *DC Characteristics or AC Characteristics* is not implied. Exposure to absolute maximum rating conditions for extended periods may affect product reliability.

Item	Rating
Supply Voltage, V <sub>DD</sub>	4.6V
Inputs, V <sub>I</sub>	-0.5V to V <sub>DD</sub> + 0.5V
Outputs, I <sub>O</sub> (LVCMOS)	-0.5V to V <sub>DDO_LVCMOS</sub> + 0.5V
Outputs, I <sub>O</sub> (LVDS) Continuos Current Surge Current	10mA 15mA
Operating Temperature Range, T <sub>A</sub>	-40°C to +85°C
Package Thermal Impedance, $\theta_{JA}$	37°C/W (0 mps)
Storage Temperature, T <sub>STG</sub>	-65°C to 150°C

## **DC Electrical Characteristics**

Table 4A. Power Supply DC Characteristics,  $V_{DD} = V_{DDO_A} = V_{DDO_B} = V_{DDO_C} = V_{DDO_REF} = 3.3V \pm 5\%$ ,  $T_A = -40^{\circ}C$  to  $85^{\circ}C$ 

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
V <sub>DD</sub>	Core Supply Voltage		3.135	3.3	3.465	V
V <sub>DDA</sub>	Analog Supply Voltage		V <sub>DD</sub> – 0.36	3.3	V <sub>DD</sub>	V
V <sub>DDO_A</sub> , V <sub>DDO_B</sub> , V <sub>DDO_C</sub> , V <sub>DDO_REF</sub>	Output Supply Voltage		3.135	3.3	3.465	v
I <sub>DD</sub>	Power Supply Current				30	mA
I <sub>DDA</sub>	Analog Supply Current				36	mA
I <sub>DDO_A,</sub> I <sub>DDO_B,</sub> I <sub>DDO_C,</sub> I <sub>DDO_REF</sub>	Total Output Supply Current	Outputs Unused			26	mA

Symbol	Parameter		Test Conditions	Minimum	Typical	Maximum	Units
V <sub>IH</sub>	Input High Volt	tage		2		V <sub>DD</sub> + 0.3	V
V <sub>IL</sub>	Input Low Volta	age		-0.3		0.8	V
-	Input	OE1	$V_{DD} = V_{IN} = 3.465 V$			5	μA
IIH	High Current	OE0, OE2, MR	$V_{DD} = V_{IN} = 3.465 V$			150	μA
-	Input	OE1	V <sub>DD</sub> = 3.465V	-150			μA
Ι <sub>ΙL</sub>	Low Current	OE0, OE2, MR	V <sub>DD</sub> = 3.465V	-5			μA
V <sub>OH</sub>	Output High Voltage	QA0:QA2, QB0:QB2, REF_OUT	V <sub>DDO_REF</sub> = 3.3V±5%, I <sub>OH</sub> = -12mA	2.6			V
V <sub>OL</sub>	Output Low Voltage	QA0:QA2, QB0:QB2, REF_OUT	$V_{DDO_{REF}} = 3.3V \pm 5\%, I_{OL} = 12mA$			0.5	V

### Table 4C. LVCMOS/LVTTL DC Characteristics, $V_{DD} = V_{DDO\_A} = V_{DDO\_B} = V_{DDO\_REF} = 3.3V \pm 5\%$ , $T_A = -40^{\circ}C$ to $85^{\circ}C$

## Table 4D. LVDS DC Characteristics, $V_{DD}$ = $V_{DDO\_C}$ = 3.3V±5%, $T_A$ = -40°C to 85°C

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
V <sub>OD</sub>	Differential Output Voltage		300	450	575	mV
$\Delta V_{OD}$	V <sub>OD</sub> Magnitude Change				50	mV
V <sub>OS</sub>	Offset Voltage		1.325	1.4	1.575	V
$\Delta V_{OS}$	V <sub>OS</sub> Magnitude Change				50	mV
I <sub>Oz</sub>	High Impedance Leakage		-10		+10	μA
I <sub>OFF</sub>	Power Off Leakage		-20		+20	μA
I <sub>OSD</sub>	Differential Output Short Circuit Current			-3.5	-5	mA
I <sub>OS</sub>	Output Short Circuit Current			-3.5	-5	mA

### Table 5. Crystal Characteristics

Parameter	Test Conditions	Minimum	Typical	Maximum	Units
Mode of Oscillation			Fundamental		
Frequency			25		MHz
Equivalent Series Resistance				50	Ω
Shunt Capacitance				7	pF

Symbol	Parameter		Test Conditions	Minimum	Typical	Maximum	Units
		QA[0:2]			25		MHz
		QA[0:1]			50		MHz
f <sub>out</sub>	Output Frequency	QB[0:2]			125		MHz
out	Calparinoquonoy	QC[0:2]/ nQC[0:2]			125		MHz
		REF_OUT			25		MHz
		QA0:QA2, REF_OUT	25MHz, Integration Range: 12kHz - 1MHz		0.642		ps
<i>t</i> jit(Ø) RMS Phase Noise Jitter; NOTE 1	QB0:QB2	125MHz, Integration Range: 637kHz - 62.5MHz		0.389		ps	
		QC0:QC2	125MHz, Integration Range: 637kHz - 62.5MHz		0.373		ps
<i>t</i> sk(b)	Bank Skew;	QA[0:2], QB[0:2]				45	ps
(5K(D)	NOTE 2, 3	QC[0:2]/nQC[0:2]				35	ps
+ /+	Output	QA[0:2], QB[0:2], REF_OUT	20% to 80%	0.425		1.15	ns
t <sub>R</sub> / t <sub>F</sub>	Rise/Fall Time	QC[0:2]/ nQC[0:2]	20% to 80%	145		415	ps
odc	Output	QA[0:2], QB[0:2], REF_OUT		48		52	%
ouc	Duty Cycle	QC[0:2]/ nQC[0:2]		48		52	%

### Table 6. AC Characteristics, $V_{DD} = V_{DDO_A} = V_{DDO_B} = V_{DDO_C} = V_{DDO_REF} = 3.3V \pm 5\%$ , $T_A = -40^{\circ}C$ to $85^{\circ}C$

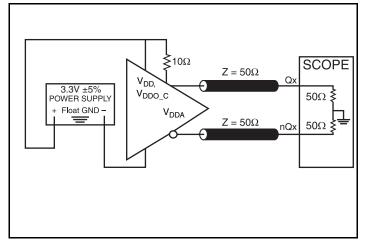
NOTE: Electrical parameters are guaranteed over the specified ambient operating temperature range, which is established when the device is mounted in a test socket with maintained transverse airflow greater than 500 lfpm. The device will meet specifications after thermal equilibrium has been reached under these conditions.

NOTE 1: Please refer to Phase Noise Plots.

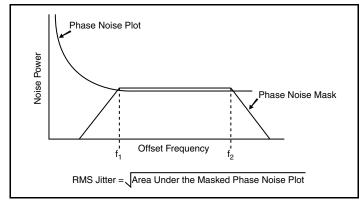
NOTE 2: This parameter is defined in accordance with JEDEC Standard 65.

NOTE 3: Defined as skew within a bank of outputs at the same supply voltage and with equal load conditions.

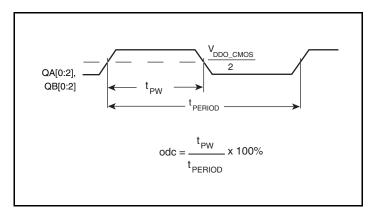
## **Parameter Measurement Information**



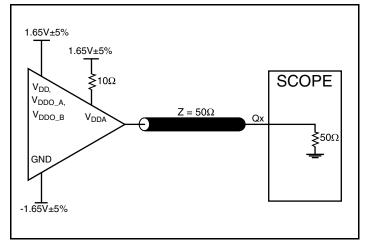
3.3V LVDS Output Load AC Test Circuit



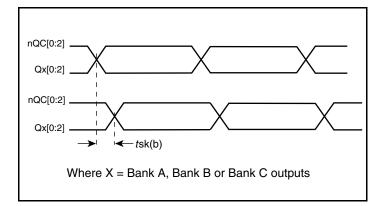
**RMS Phase Jitter** 



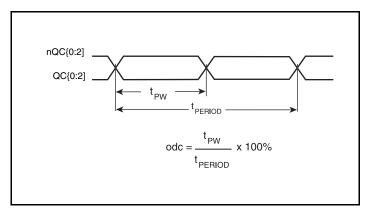
Single-Ended Output Duty Cycle/Pulse Width/Period



3.3V LVCMOS Output Load AC Test Circuit

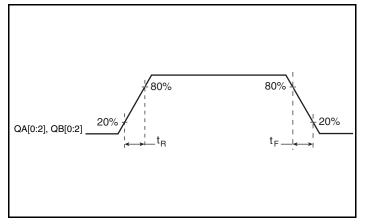


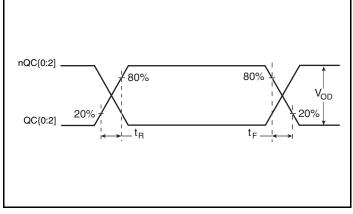
Bank Skew



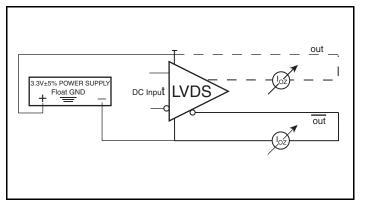
Differential Output Duty Cycle/Pulse Width/Period

## Parameter Measurement Information, continued

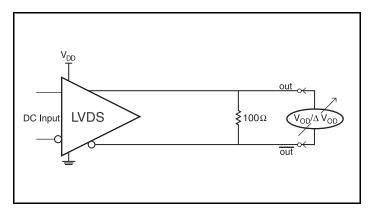




#### LVCMOS Output Rise/Fall Time

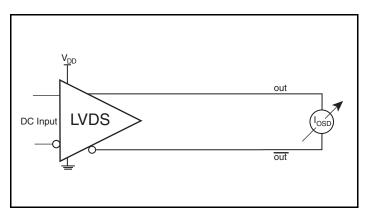


High Impedance Leakage Current Setup

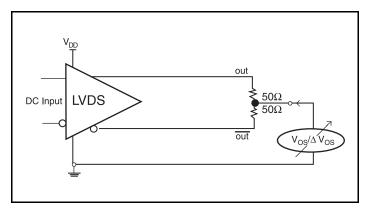


**Differential Output Voltage Setup** 

LVDS Output Rise/Fall Time

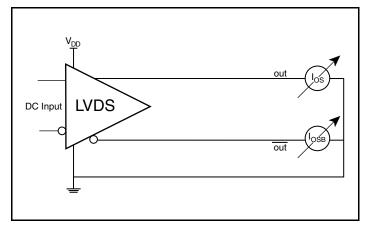


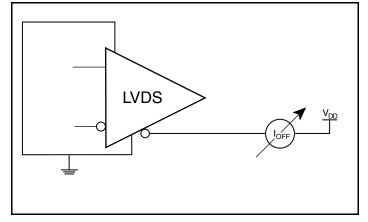
**Differential Output Short Circuit Setup** 



**Offset Voltage Setup** 

## Parameter Measurement Information, continued









# **Application Information**

## **Power Supply Filtering Technique**

As in any high speed analog circuitry, the power supply pins are vulnerable to random noise. To achieve optimum jitter performance, power supply isolation is required. The 8402015 provides separate power supplies to isolate any high switching noise from the outputs to the internal PLL.  $V_{DD}$ ,  $V_{DDA}$ ,  $V_{DDO\_A}$ ,  $V_{DDO\_B}$ ,  $V_{DDO\_C}$ , and  $V_{DDO\_REF}$  should be individually connected to the power supply plane through vias, and  $0.01\mu$ F bypass capacitors should be used for each pin. *Figure 1* illustrates this for a generic  $V_{DD}$  pin and also shows that  $V_{DDA}$  requires that an additional  $10\Omega$  resistor along with a  $10\mu$ F bypass capacitor be connected to the  $V_{DDA}$  pin.

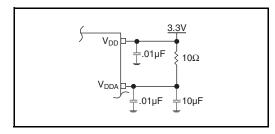


Figure 1. Power Supply Filtering

## **Recommendations for Unused Input and Output Pins**

### Inputs:

### LVCMOS Control Pins

All control pins have internal pullups or pulldowns; additional resistance is not required but can be added for additional protection. A  $1k\Omega$  resistor can be used.

### **Outputs:**

### LVDS Outputs

All unused LVDS outputs should be terminated with 100  $\!\Omega$  resistor between the differential pair.

### **LVCMOS Outputs**

All unused LVCMOS output can be left floating. There should be no trace attached.

## **Crystal Input Interface**

The 8402015 has been characterized with 18pF parallel resonant crystals. The capacitor values shown in *Figure 2* below were

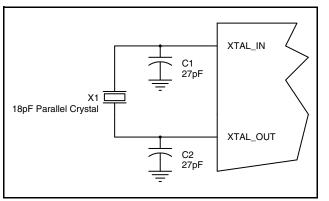


Figure 2. Crystal Input Interface

LVCMOS to XTAL Interface

The XTAL\_IN input can accept a single-ended LVCMOS signal through an AC coupling capacitor. A general interface diagram is shown in *Figure 3*. The XTAL\_OUT pin can be left floating. The input edge rate can be as slow as 10ns. For LVCMOS signals, it is recommended that the amplitude be reduced from full swing to half swing in order to prevent signal interference with the power rail and to reduce noise. This configuration requires that the output

impedance of the driver (Ro) plus the series resistance (Rs) equals the transmission line impedance. In addition, matched termination at the crystal input will attenuate the signal in half. This can be done in one of two ways. First, R1 and R2 in parallel should equal the transmission line impedance. For most 50 $\Omega$  applications, R1 and R2 can be 100 $\Omega$ . This can also be accomplished by removing R1 and making R2 50 $\Omega$ .

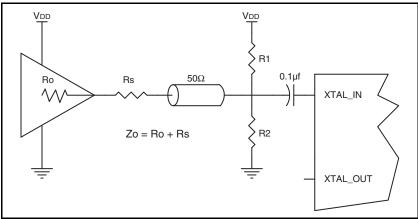


Figure 3. General Diagram for LVCMOS Driver to XTAL Input Interface

determined using a 25MHz, 18pF parallel resonant crystal and were chosen to minimize the ppm error.

### 3.3V LVDS Driver Termination

A general LVDS interface is shown in *Figure 4*. In a 100 $\Omega$  differential transmission line environment, LVDS drivers require a matched load termination of 100 $\Omega$  across near the receiver input. For a multiple

LVDS outputs buffer, if only partial outputs are used, it is recommended to terminate the unused outputs.

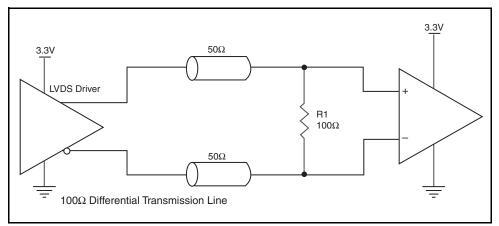


Figure 4. Typical LVDS Driver Termination

## **VFQFN EPAD Thermal Release Path**

In order to maximize both the removal of heat from the package and the electrical performance, a land pattern must be incorporated on the Printed Circuit Board (PCB) within the footprint of the package corresponding to the exposed metal pad or exposed heat slug on the package, as shown in *Figure 5*. The solderable area on the PCB, as defined by the solder mask, should be at least the same size/shape as the exposed pad/slug area on the package to maximize the thermal/electrical performance. Sufficient clearance should be designed on the PCB between the outer edges of the land pattern and the inner edges of pad pattern for the leads to avoid any shorts.

While the land pattern on the PCB provides a means of heat transfer and electrical grounding from the package to the board through a solder joint, thermal vias are necessary to effectively conduct from the surface of the PCB to the ground plane(s). The land pattern must be connected to ground through these vias. The vias act as "heat pipes". The number of vias (i.e. "heat pipes") are application specific and dependent upon the package power dissipation as well as electrical conductivity requirements. Thus, thermal and electrical analysis and/or testing are recommended to determine the minimum number needed. Maximum thermal and electrical performance is achieved when an array of vias is incorporated in the land pattern. It is recommended to use as many vias connected to ground as possible. It is also recommended that the via diameter should be 12 to 13mils (0.30 to 0.33mm) with 1oz copper via barrel plating. This is desirable to avoid any solder wicking inside the via during the soldering process which may result in voids in solder between the exposed pad/slug and the thermal land. Precautions should be taken to eliminate any solder voids between the exposed heat slug and the land pattern. Note: These recommendations are to be used as a guideline only. For further information, please refer to the Application Note on the Surface Mount Assembly of Amkor's Thermally/Electrically Enhance Leadframe Base Package, Amkor Technology.

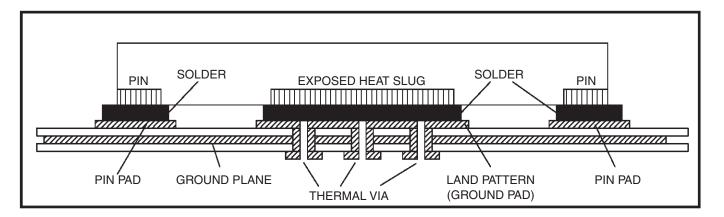


Figure 5. P.C. Assembly for Exposed Pad Thermal Release Path - Side View (drawing not to scale)

## Schematic Example

*Figure 6* shows an example of 8402015 application schematic. In this example, the device is operated at  $V_{DD} = V_{DDO\_REF} = V_{DDO\_A} = V_{DDO\_B} = V_{DDO\_C} = 3.3V$ . The 18pF parallel resonant 25MHz crystal is used. The C1 = 27pF and C2 = 27pF are recommended for

frequency accuracy. For different board layouts, the C1 and C2 may be slightly adjusted for optimizing frequency accuracy. Two example of LVDS for receiver without built-in termination and one example of LVCMOS are shown in this schematic.

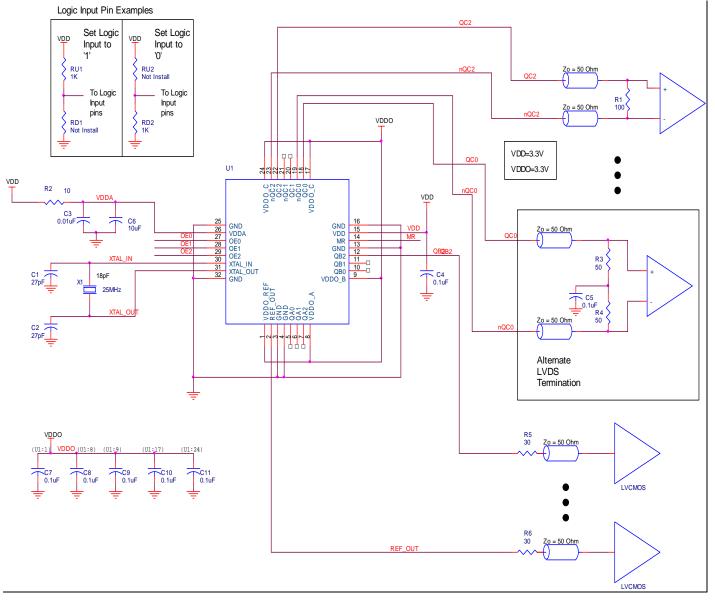


Figure 6.8402015 Schematic Example

## **Power Considerations**

This section provides information on power dissipation and junction temperature for the 8402015. Equations and example calculations are also provided.

#### 1. Power Dissipation.

The total power dissipation for the 8402015 is the sum of the core power plus the analog power plus the power dissipated in the load(s). The following is the power dissipation for  $V_{DD} = 3.3V + 5\% = 3.465V$ , which gives worst case results.

#### **Core and LVDS Output Power Dissipation**

Power (core, LVDS) = V<sub>DD MAX</sub> \* (I<sub>DD</sub> + I<sub>DDO X</sub> + I<sub>DDA</sub>) = 3.465V \* (30mA + 26mA + 36mA) = 318.78mW

#### **LVCMOS Output Power Dissipation**

- Output Impedance R<sub>OUT</sub> Power Dissipation due to Loading 50Ω to V<sub>DDO</sub>/2
   Output Current I<sub>OUT</sub> = V<sub>DDO MAX</sub> / [2 \* (50Ω + R<sub>OUT</sub>)] = 3.465V / [2 \* (50Ω + 20Ω)] = 24.7mA
- Power Dissipation on the R<sub>OUT</sub> per LVCMOS output Power (R<sub>OUT</sub>) = R<sub>OUT</sub> \*  $(I_{OUT})^2 = 20\Omega$  \*  $(24.7\text{mA})^2 = 12.25\text{mW}$  per output
- Total Power Dissipation on the R<sub>OUT</sub>
   Total Power (R<sub>OUT</sub>) = 12.25mW \* 6 = 73.5mW

#### **Total Power Dissipation**

- Total Power
  - = Power (core, LVDS) + Total Power (R<sub>OUT</sub>)
  - = 318.78mW + 73.5mW
  - = 392.28mW

#### 2. Junction Temperature.

Junction temperature, Tj, is the temperature at the junction of the bond wire and bond pad and directly affects the reliability of the device. The maximum recommended junction temperature for HiPerClockS devices is 125°C.

The equation for Tj is as follows: Tj =  $\theta_{JA}$  \* Pd\_total + T<sub>A</sub>

Tj = Junction Temperature

 $\theta_{JA}$  = Junction-to-Ambient Thermal Resistance

Pd\_total = Total Device Power Dissipation (example calculation is in section 1 above)

T<sub>A</sub> = Ambient Temperature

In order to calculate junction temperature, the appropriate junction-to-ambient thermal resistance  $\theta_{JA}$  must be used. Assuming no air flow and a multi-layer board, the appropriate value is 37°C/W per Table 7 below.

Therefore, Tj for an ambient temperature of 85°C with all outputs switching is:

 $85^{\circ}C + 0.392W * 37^{\circ}C/W = 99.5^{\circ}C$ . This is below the limit of  $125^{\circ}C$ .

This calculation is only an example. Tj will obviously vary depending on the number of loaded outputs, supply voltage, air flow and the type of board (multi-layer).

#### Table 7. Thermal Resistance $\theta_{JA}$ for 32 Lead VFQFN, Forced Convection

θ <sub>JA</sub> Vs. Air Flow					
Meters per Second	0	1	2.5		
Multi-Layer PCB, JEDEC Standard Test Boards	37.0°C/W	32.4°C/W	29.0°C/W		

# **Reliability Information**

### Table 8. $\theta_{\text{JA}}$ vs. Air Flow Table for a 32 Lead VFQFN

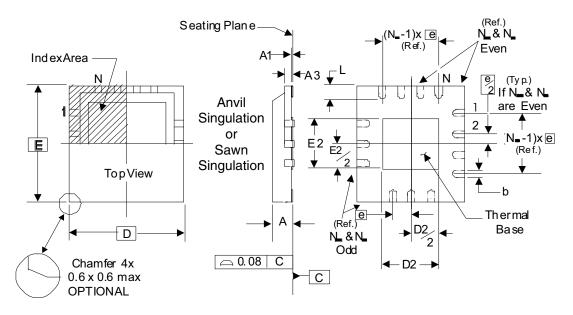
$ heta_{JA}$ vs. Air Flow					
Meters per Second	0	1	2.5		
Multi-Layer PCB, JEDEC Standard Test Boards	37.0°C/W	32.4°C/W	29.0°C/W		

### **Transistor Count**

The transistor count for 8402015 is: 2311

## Package Outline and Package Dimensions

Package Outline - K Suffix for 32 Lead VFQFN



#### Table 9. Package Dimensions

JEDEC Variation: VHHD-2/-4 All Dimensions in Millimeters								
Symbol	Minimum	Nominal	Maximum					
N		32						
Α	0.80		1.00					
A1	0		0.05					
A3		0.25 Ref.						
b	0.18	0.25	0.30					
N <sub>D</sub> & N <sub>E</sub>			8					
D & E		5.00 Basic						
D2 & E2	3.0		3.3					
е		0.50 Basic						
L	0.30	0.40	0.50					

Reference Document: JEDEC Publication 95, MO-220

NOTE: The following package mechanical drawing is a generic drawing that applies to any pin count VFQFN package. This drawing is not intended to convey the actual pin count or pin layout of this device. The pin count and pinout are shown on the front page. The package dimensions are in Table 9.

# **Ordering Information**

### Table 10. Ordering Information

Part/Order Number	Marking	Package	Shipping Packaging	Temperature
8402015AKILF	ICS02015AIL	"Lead-Free" 32 Lead VFQFN	Tray	-40°C to 85°C
8402015AKILFT	ICS02015AIL	"Lead-Free" 32 Lead VFQFN	Tape & Reel, pin 1 orientation: EIA-481-C	-40°C to 85°C
8402015AKILF/W	ICS02015AIL	"Lead-Free" 32 Lead VFQFN	Tape & Reel, pin 1 orientation EIA-481-D	-40°C to 85°C

NOTE: Parts that are ordered with an "LF" suffix to the part number are the Pb-Free configuration and are RoHS compliant.

### Table 11. Pin 1 Orientation in Tape and Reel Packaging

Part Number Suffix	Pin 1 Orientation	Illustration	
т	Quadrant 1 (EIA-481-C)	Consect FIN 1 ORIENTATION CARRIER TAPE TOPSDE (Round Sprocen holes)	
/W	Quadrant 2 (EIA-481-D)	Consect PIN 1 ORIENTATION CARRIER TAPE TOPSIDE (Round Sprocket Holes)	

# **Revision History Sheet**

Rev	Table	Page	Description of Change	Date
А	T10	17	Ordering Information Table - added "I" in part/order number.	6/25/09
	T10	17	Ordering Information - Added W Part.	
В	T11	17	Added Pin 1 Orientation in Tape and Reel table Updated data sheet format.	7/2/15



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