AN-1195 Supercapacitor-Based Backup Solutions: a Design Toolkit

Supercapacitors may be used in short-term backup solutions where they act as a source of alternate power, as well as long-term backup solutions where they act as a source of primary power. There are several unique challenges when we attempt to use supercapacitors in a backup solution. In this application note we present a collection of challenges and a set of corresponding design strategies that can be brought to bear to address these challenges.

It is important to bear in mind that supercaps come in various shapes, sizes and flavors, with vastly different specs. Some for example have ESRs of the order of tens of Ω but are very compact and low-cost and are suitable for low-energy applications whereas others with ESRs of 50 m Ω are suitable for providing bursts of high power for short durations. To make a solution reliable it must explicitly take into account these specs and the intended application so that maximum reliability and performance is obtained from a given product. Going a step further it is also important to be able to conceptualize a solution that can take advantage of ongoing rapid improvements in supercap technology. Therefore it is important to have a flexible platform for building complete and tailorable solutions around them and this is a key value of GreenPAKTM IC's.

Keeping the above in mind, this Application Note is structured as a "toolkit" of design ideas. Each idea addresses a specific problem and suggests a solution – or the essence of it – in the form of a design "fragment". This fragment in each case consists of a partial hardware schematic and a partial GreenPAK Designer diagram. A product designer can therefore pick the ones that are most relevant in a given context and integrate them into a custom solution. The GreenPAK Designer diagrams presented here are shown using the <u>SLG46537V</u> Programmable Mixed-Signal ASIC, but can be usually reconfigured to work on other GreenPAK products as well with only minor modifications, if at all.

Problem 1: Cell Mismatches Cause Cell Overvoltages. Supercapacitors rated for 5.5V are often available as a stack of two cells with a rated voltage of 2.7V each. Therefore cell balancing is required to ensure each cell stays within its rated voltage, as supercaps are susceptible to damage from overvoltage faults.

Solution. The simplest form of cell balancing is passive: each cell has a resistor across it and all resistors have the same value. Some energy is therefore continuously lost in the resistors. In fact the value of these resistors decreases quite dramatically for higher voltage applications. For example, with Murata's 1F 5.5V DMF4B5R5G105M3DTA0 supercaps^[1], if the maximum voltage applied is 4.5V, the balancing resistors are 47k, but if the maximum voltage is 5V, the resistors must be $4.7k\Omega$. A standard alternative usually proposed in the literature is active cell balancing. This however typically involves the use of an opamp and a couple of MOSFETs. In this Note we adopt a different strategy. This idea is shown in the following Fig. 1 schematic and corresponding Fig. 2 GreenPAK Designer diagram (see "AN-1195 Supercapacitor-Based Backup Solutions (GreenPAK Design 1).gp5").



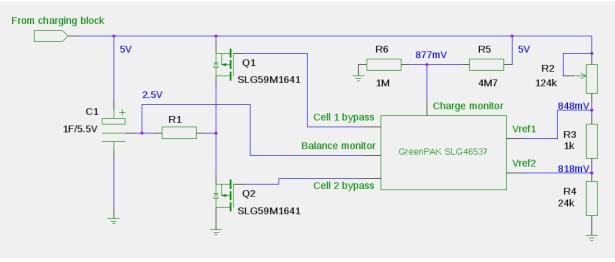


Figure 1. Cell Balancing – Schematic

Here a SLG46537V monitors the overall charge state of the supercap. Note that we need to use a voltage divider to monitor the supercap voltage for two reasons: (1) the Vdd of the SLG46537V may be lower than the fully-charged voltage of the supercap and (2) the ACMPs cannot take a reference voltage greater than 1.2V.

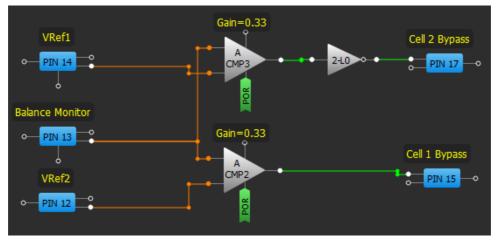


Figure 2. Cell Balancing – GreenPAK Designer Diagram

The schematic in Fig. 1 shows the voltages present when the supercap is charged to 5V. The voltages at the ends of R4, VRef1 and VRef2, are taken as the bounds for the cell voltage difference. These voltages are taken as references for the two ACMPs depicted in the GreenPAK designer implementation (Fig. 2) operated with a gain of 0.33 so that at a supercap voltage of 5V, the balance terminal reflects as a voltage of 833mV. If the balance terminal voltage is greater than VRef1, Q2 is turned on. When Q2 is turned on the midpoint voltage is dragged down, the upper cell's charge current increases, and the lower cell is slightly discharged. When the balance terminal voltage goes below VRef2, Q1 is turned on. The value of R1 is decided by the speed of rebalancing desired but we can usually choose it to match the lowest value prescribed by the manufacturer for passive balancing (e.g. 4.7k for the Murata). During the re-balancing act there is therefore some wasteful dissipation but this dissipation takes place only when an imbalance occurs, unlike with pure passive balancing when wasteful dissipation occurs all the time. Once the supercap is fully charged and balanced, both Q1 and Q2 are off and no wasteful dissipation occurs. This allows retention of charge for a significantly longer time.

When using the <u>GreenFET</u> Load Switches instead of regular FETs, we must remember that the GreenFET Load Switches turn off when the input voltage is below 1.5V. What that means is that as long as one cell is less than 1.5V, it will not be bypassed even if the GreenFET Load Switch across it gets a bias signal. Once both cells cross 1.5V then the balancing is fully in effect. In practical terms

what this means is that the cell voltages will not be equal at low voltages, which is usually not of any consequence.

Lab Test Notes. In the lab test of this design fragment, we used two different 1.5F supercaps of very different types instead of two cells of the same supercap. When charged without the balancing circuit the voltage difference between the two was about 1.5V when the stack was fully charged. When charged using the balancing circuit, the voltages advanced at different rates initially, till both reached 2.0V. Thereafter the voltages were matched to within 100mV till the stack was fully charged.

Problem 2: Maintaining a Fixed Output Voltage. A supercap's voltage, unlike that of a battery, decreases linearly as it is discharged. Therefore we need a seamless transition from buck to boost conversion for a fixed output voltage to fully utilize the stored charge.

Solution. To hold the output voltage steady while the supercap voltage is either above or below the desired output voltage level, we need a buck/boost converter IC that handles the entire range of input voltage.

A simpler and lower-cost option is to have a GreenPAK handle the buck conversion via PWM, but include a provision to switch over to an external boost converter IC when the supercap voltage falls below a set threshold. There are many choices of boost converters. One example is PAM2401 from Diodes, Inc. which is able to provide an [adjustable] output of 3V3 from an input starting at 1V. Another candidate is Microchip's MCP16251.

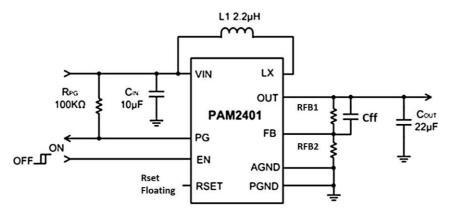


Figure 3. A Typical Boost Converter

The typical application schematic for PAM2401 is shown in Fig. 3. There is very little that is specific to this particular IC; most boost converters have very similar input/output wiring relationships, so for our purposes we can depict it as a black box with 5 connections which may be added to a GreenPAK- based PWM control buck converter solution:

- 1. Vin Input
- 2. PG Power Good indicator (optional)
- 3. EN Chip enable
- 4. Out Output to load
- 5. GND Ground

Problem 3: Detecting Aging or Electrolyte Dryup. A method is required to periodically test a supercap for aging or drying up before it fails.

Solution. As described in Murata's Technical Note^[1], the rise in ESR is a good indicator of impending aging or dryup failure. Therefore the strategy consists in testing for the ESR at periodic intervals to gauge the health of the supercap. (Note that the ESR at 1 kHz is usually smaller than that at DC.) When using a supercap in a ride-through application, where the power is being sourced for seconds to minutes, ESR must be measured using a low frequency. As described in ^[2], the ESR is best measured by charging the supercap to a given voltage, say 5V, and then determining the

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instantaneous drop in output voltage when a load applied. What is important is that the load current for testing the ESR may be much greater than the application load per se. For example, if we take a high-quality 1F supercap that has an ESR of $50m\Omega$ and charge it to 5V, we would need a load of 1A to detect a drop of 50mV.

A candidate implementation of this strategy is shown in Fig. 4. It is assumed that the charging circuitry is under the control of the GreenPAK which will cut off charging when the supercap is fully charged. Fig. 4 shows this as a digital output labeled "Charge control" that signals the charging block. It is best to test the ESR after the charge has been completed and the supercap voltage has stabilized.

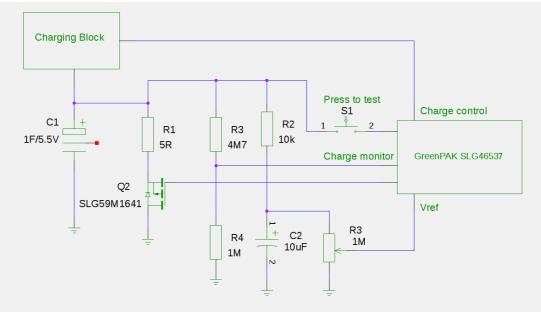


Figure 4. ESR Test – Schematic

The momentary switch S1, "Press to test," works as follows. It feeds DLY2 which, operating as a oneshot using the 25kHz OSCO clock, generates a pulse of approximately 120us. The pulse sends a low ON signal to Q2 which discharges the capacitor through a heavy load R1. During this discharge interval ACMP0 compares the supercap voltage against a reference (described below) that represents the voltage before the discharge started, and if the drop from a no-load state exceeds a predetermined value, an "ESR alert" is to be flagged to indicate that the ESR looks suspiciously high. EDGE DET0 and DFF1 latch the output so that the alert remains visible after the brief pulse test. As shown in Fig. 5 (see "AN-1195 Supercapacitor-Based Backup Solutions (GreenPAK Design 2).gp5"), DFF1's data input is to be connected to Vdd but for lab testing it is connected to Pin 20 as explained below.

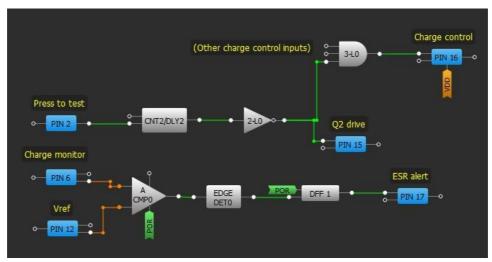


Figure 5. ESR Test – GreenPAK Designer Diagram

The charger must be turned off for at least 15-20 seconds prior to conducting the test so that the voltage of the supercap has a chance to stabilize.

How did we choose a discharge interval of 120us and what are reasonable values for this? Suppose we expect a nominal voltage drop of 50mV due to ESR alone. The discharge duration must be small enough so that the drop in voltage at the end of the discharge period due to loss of charge per se is much less than 50mV, say 1% of 50mV or 0.5mV. With a 1F capacitor being discharged at 1A this implies a maximum discharge duration of 0.5ms. Further comparing this with the rise time of Q1, we see that the rise time of the SLG59M1641V GreenFET Load Switch is less than 5us at 5V. So choosing a pulse time of about 120us keeps the capacitor's discharge minimal and is long enough compared to Q2's rise time.

The reference voltage here is provided by the capacitor C2 which charges up through R2 to the same voltage as C1 during the charge cycle, but retains its voltage during the test discharge. For this to work reliably we have chosen the R2C2 time constant to be 0.1s, along with R3 >> R2. Therefore during the test discharge we can assert as follows for C2, assuming that the voltage across C1 has dropped by about 50mV:

Discharge current ~ 50mV/10k = 5uAVoltage drop rate = I/C = 5uA/10uF = 500mV/sVoltage at end of discharge period of $120us = 500mV/s \times .00012s = 0.06mV$

This shows that the voltage across C2 is practically constant during the test and therefore acts as a stable reference. R3's setting determines the allowable voltage drop during the test. Note that we need the divider R3/R4 because the supercap may be charged up to 5V which is greater than Vdd, and also because Vref needs to stay within the allowable range for the ACMP's IN-pin (1.2V).

Needless to say, the ESR test procedure must be conducted after making sure that primary power to the device being powered will not fail during the test, or that such failure will not be problematic!

Lab Test Notes. When conducting a Lab test of this design fragment, it is possible that a breadboarded environment may cause spurious results due to noise at the ACMP inputs. Adding a 1-10uF capacitor from R3's wiper to ground can filter this noise. Further, when the SLG46537V Eval board is energized, the DFF1 output may latch onto a High state. To get around this, the logic generator of the emulator is used to keep Pin 20 Low to start with, then the input is flipped to High before conducting the test. In tests this design reliably detected ESR "increases" of 500 m Ω , simulated by adding a small resistance of 500m Ω in series with the supercap.

Problem 4: Monitoring Ambient Temperature and Supercap Ripple. The life of a supercap can be affected significantly if operated at even mildly elevated temperatures. Supercaps are also relatively more sensitive to ripple current, which reflects in surface heating.

Solution. We are actually addressing two problems here. As described in [3], a 10 °C; increase in ambient temperature causes the life of the capacitor to halve. In general it is good to operate the supercap at as low a temperature as practical. Further, supercaps are also sensitive to ripple current; there is an increase in surface temperature due to ripple current and we may measure this increase to determine if ripple is too high. The surface temperature rise in relation to ambient should not exceed 3 °C. To accomplish these objectives we can have an analog temperature sensor physically attached to the supercap with another one mounted on the board to measure ambient temperature. Most low-cost analog temperature sensors have a sensitivity of 10 mV / °C – a good example is the MCP9700 from Microchip. The typical analog sensor consists of sup-ply terminals and an analog voltage output. For the MCP9700 the output is specified at 500mV at 25 °C. Therefore a surface temperature rise of 3 °C leads to a differential output of 30mV that needs to be detected.

In our scheme of things as illustrated in Fig.6, we have lifted the ground of the two sensors using two 1N914 diodes. The lift for the ambient temperature sensor is 530mV, and that for the surface temperature sensor is 500mV. We need diode D2 to be biased at about twice the cur-rent of D1 so



that its drop is 30mV higher. We bias the diodes at a current of about 100/200uA respectively which is much higher than the supply current of the sensors themselves (6uA) so that temperature variations of the sensor draw do not materially affect the ratio of the diode currents. The potentiometer may be used to set the difference to exactly 30mV. Note that since it is the ratio of diode currents that sets the voltage drop difference, there is no effect of ambient temperature on this setting.

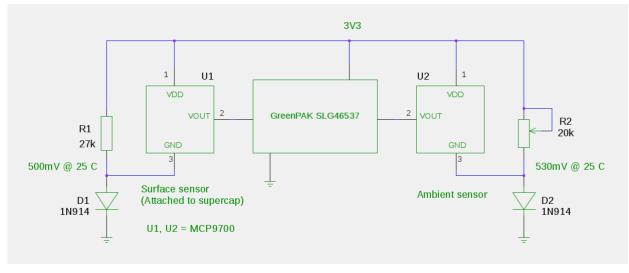


Figure 6. Temperature/Ripple Monitoring – Schematic

The part of the circuit that detects excessive ambient temperature is quite simple – the ambient sensor's output is fed to the ACMP whose reference may be set appropriately as show in Fig.7 (see "AN-1195 Supercapacitor-Based Backup Solutions (GreenPAK Design 3).gp5"). Since the sensor output is at 1V at 25 °C we set a gain of 0.5 to stay with allowable limits for the ACMP. With a reference voltage of 600mV, ACMPO will trigger when the ambient tempera-ture increases to 42 °C. ACMP1 on the other hand has as its reference half the voltage of the surface sensor which is compared with the voltage of the ambient sensor (with a IN+ gain of 0.5). Therefore ACMP1 changes state when the surface sensor output matches the ambient sensor output, at which point we can deduce that the surface temperature has exceeded ambi-ent by 3 °C and therefore that ripple current is too high.

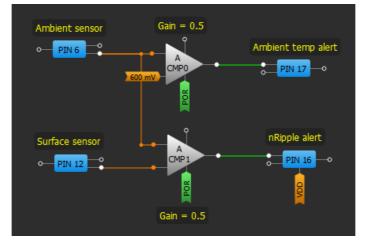


Figure 7. Temperature/Ripple Monitoring – GreenPAK Designer Diagram

In a given solution the outputs of the ACMP can be used to trigger an alert, stop charging and so on. A more interesting action (not described here) would be to actually reduce the voltage at which the supercap is charged to if the temperature is too high, since it is the combination of temperature and voltage that causes degradation of life^[3].

Lab Test Notes.To test this design fragment a supercap is of course not necessary – what we are primarily interested in is to test that the circuit can reliably test a temperature rise of 3 °C or so. To

do that the body of the surface sensor was touched with a finger while the ambient temperature was about 32 °C. In a matter of seconds the nRippleAlert output started to flicker and then go low as the finger warmed up the sensor! Some initial calibration may be necessary due to the tolerances of the internal voltage dividers of the ACMP in 0.5x gain mode.

In addition to the problems discussed above, for completeness we include a few others that are relatively more straightforward to understand and address.

Problem 5: Preventing a Cell from Charging Backwards. When a stack of supercapacitors is discharged rapidly and deeply, some cells may be subjected to negative voltage. To prevent this, we may add diodes across each cell that are normally reverse-biased, but become forward biased if the respective cell acquires a negative voltage.

Problem 6: Preventing Overcharging. Supercapacitors are sensitive to overvoltage. Overcharging can be addressed by using a GreenPAK, such as the SLG46537V, to actively monitor the supercap voltage during the charge cycle and halting charge current as soon as the desired voltage is reached.

Problem 7: Preventing Overcurrent and Short Circuiting. Supercaps hold a lot of energy and are capable of high current discharges when the ESR is as low as a few $m\Omega$. It is important to have the usual methods for overcurrent protection which may be a fuse, circuit breaker or custom protection solution built around GreenPAK IC's.

Conclusion

In this application note we have outlined several interesting design problems and challenges that need to be addressed when crafting a supercap-based backup solution. Some of these are similar to challenges encountered with battery-based backup solutions, but some of them are unique to supercapacitors. It is hoped that the ideas and design fragments presented here can be adopted and adapted as necessary by product designers using the GreenPAK products to suit their specific context.

References

<u>↑[1] "Murata Supercapacitor Technical Note," Document No. C2M1CXS-053K</u>, Murata Manufacturing Co. Ltd.

<u>↑[2]</u> Section 16, "Supercapacitor Charging" in Analog Circuit Design Volume Three: Design Note Collection, Ed. Bob Dobkin and John Hamburger, Newnes, 2015.

[↑][3] "PowerStor Application Guidelines," Cooper Bussmann Technical Note.

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